

FORD

CHASSIS PARTS AND ACCESSORIES CATALOGUE

NOVEMBER, 1950

PASSENGER CARS 1928 THRU 1948
TRUCKS 1928 THRU 1947
PARTS AND ACCESSORIES

Supersedes FORD Chassis Parts and Accessory Catalogue
dated April 1949

FORD DIVISION OF *Ford Motor Company*
DEARBORN, MICHIGAN

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FORD MOTOR COMPANY

DEARBORN, MICHIGAN

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GENERAL INFORMATION

This Ford Chassis Parts and Accessories Catalogue has been prepared to assist Dealers and Garages in ordering Ford Parts—Parts that are "Right" for Ford cars and trucks.

This catalogue includes all FORD PASSENGER CAR MODELS 1928 through 1948 inclusive and FORD TRUCK MODELS 1928 thru 1947 inclusive.

Model identification information is listed starting with page 744. Also, a complete alphabetical index has been included.

For rapid identification of parts for minor assemblies, such as, oil pumps, fuel pumps, distributors, generators, etc., numerous charts of these assemblies have been catalogued. When referring to these charts it is essential to first determine which assembly is applicable for the desired year, then refer to the chart and select the part or parts wanted, for example:

A DISTRIBUTOR ROTOR is required for a 1941 Passenger Model with an 8 cylinder engine. Refer to the Distributor assembly (basic part number 12127) page 512 and note the complete part number of the Distributor assembly is 11A 12127. Page 519 of the Distributor Chart lists 68 12201 Distributor Rotor as the wanted part.

The following models are listed in the model column:

Pass (Passenger), Comm (Commercial or light truck), Truck, C.O.E. (Cab-Over-Engine)

Attaching parts such as bolts, screws, clamps, etc. are listed below the part with which they are used. All standard bolts, screws, etc. are listed numerically on page 668 and by size on page 676. Special bolts, washers, etc. are listed numerically on page 672.

The driver's side is the LEFT HAND SIDE of the vehicle and governs such parts as fenders, lamps, etc. as to whether a part is right or left hand.

For Ford Chassis parts required for later models, refer to—

Form 3752, For 1949-51 Passenger Car Models

Form 3749, For 1948-51 Truck Models

For Body parts such as seats, door handles, window glass, window regulators, etc., refer to—

Form 3605, 1944-51 Body Parts Catalogue

Following symbols are used throughout this catalogue:

† Part is no longer supplied for service.

Ⓔ Indicates Eaton Axle Part Numbers.

1941-47 6 cylinder engine parts are listed as "G" Series in model column.

1947-48 6 cylinder engine parts are listed as "H" Series in model column.

Illustrations throughout this catalogue are for a particular model, however, the basic part numbers are applicable to practically all models.

When ordering parts, always give full part number and name, also specify how shipment is to be made; Freight, Parcel Post, or Express.

Following are brief general telegraphic codes:

ABSEN Ship via air express.

ABSIN Rush by air mail.

ANGRA Express at once.

ANILE Express direct to.

BEAGA Post today sure.

BOOBA Ship fast freight.

BORIK Ship today sure.

BREWA Advise how and when shipping.

FORD BASIC PART NUMBERS

Ford basic part numbers are grouped according to their function, for example all parts applying to the rear axle are grouped from 4000 to 4799, transmission from 7000 to 7449, etc.

Following is an index and page number of the various groups—

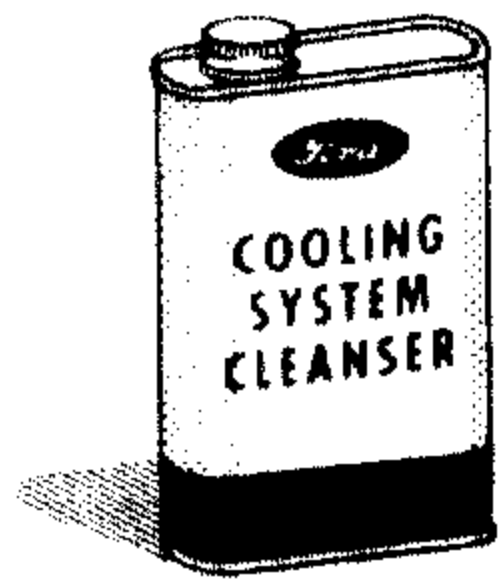
SERIES	GROUP	PAGE NO.	SERIES	GROUP	PAGE NO.
1012-1244	Wheels, Hubs & Drums	1	10000-10449	Generator	458
1350-1498	Spare Wheel Carrier	9	10505-10653	Cutout & Voltage Regulator	480
2004-2441	Brakes (Service)	22	10655-10722	Battery	485
2442-2597	Brake Controls	54	10732-10732	Battery Support	486
2600-2866	Brakes (Hand)	66	10844-10990	Instrument Cluster & Ammeter	490
			11002-11383	Starter Motor	493
			11450-11587	Starter Switch	498
			11646-11673	Lighting Switch	499
3010-3446	Front Axle	78			
3503-3743	Steering Gear	91	12000-12388	Ignition Coil, Distributor, Condenser	507
4000-4799	Rear Axle	116	12405-12410	Spark Plug	527
4803-4906	Coupling Shaft	141	13002-13324	Lamps (Head, Parking & Cowl)	530
5000-5194	Frame & Brackets	147	13402-13799	Lamps (Rear & Dome)	542
			13801-13919	Horn	560
5230-5293	Muffler & Exhaust Pipe	160			
5300-5469	Front Spring	173	14176-14615	Wiring	566
5484-5494	Stabilizer	183	15001-15709	Miscellaneous Accessories	588
5505-5799	Rear Spring	189	16000-16157	Front Fender	591
6008-6856	Engine	216	16160-16446	Rear Fender	599
			16450-16548	Running Board	606
7000-7449	Transmission	292	16550-16590	Shield	611
7501-7620	Clutch	338	16604-16960	Hood	612
8005-8458	Radiator	353			
8501-8592	Water Pump	388	17005-17125	Tools	627
8600-8665	Fan	394	17254-17293	Speedometer	628
9002-9326	Fuel Tank	400	17450-17647	Windshield Wiper	638
			17679-17745	Mirrors	645
			17749-17997	Bumpers	649
9349-9417	Fuel Pump	415			
9424-9488	Manifolds, Clamps, etc.	420	18006-18197	Shock Absorber	659
9502-9685	Carburetor	428	18204-18998	Miscellaneous Accessories	665
9700-9819	Accelerator, Throttle & Choke Control Rods	446	20039-S-	Standard Bolts, Screws, Nuts, etc.	668
9902-9974	Carburetor	454	97015-S-		
			350001-S-		
			359932-S	Special Bolts, Washers, etc.	672



CHASSIS PARTS CATALOGUE

PART NUMBER	DESCRIPTION	FORMER PART NUMBER
Paints, Polishes, Cleaners, etc.		
M 111-B	Body touch-up paint - quick drying enamel - 1/2 pint	
M 165	Body touch-up paint - quick drying enamel - 1 quart	
M 3720	Varnish - rot inhibitor - quart & gallon containers	
M 13654	Synthetic enamel drying accelerator - 1 quart	
81A 18442	Cleanser-cooling system	
8A 19505	Black top dressing - 1/2 pint	M 255
8A 19510-A	Black top dye - 1 quart	M 4410
1A 19511	Oil aid - 16 oz. can - carton of 24 cans	M 4891
8A 19515-B	Body undercoating - 55 gallon drums	
8A 19510-C	Green top dye - 1 quart	
8A 19517	Rymplecloth - polishing - 12 per carton	
1A 19517	Dusting cloth - wax treated - 17 1/2" x 23"	
8A 19518-A	Cleaner & polish - 1 pint	M 3830-A
8A 19518-B	Cleaner & polish - 1 gallon	M 3830-A
8A 19519-A	Cleaner - wax polish - 1 pint	M 3829-B
8A 19519-B	Cleaner - wax polish - 1 gallon	M 3829-B
8A 19520-A	Cleaner - body - 1 pint	M 3828-A
8A 19520-B	Cleaner - body - 1 gallon	M 3828-A
8A 19520-C	Cleaner - body compound - 14 oz	M 219-A
8A 19520-D	Cleaner - liquid glaze - 1/2 pint	M 3738
8A 19520-E	Cleaner - liquid glaze - 1 pint	M 3738
8A 19520-F	Cleaner - liquid glaze - 1 gallon	M 3738
8A 19520-G	Cleaner - body porcelainize - case of 4 gallons	
0A 19521	Spot remover - 12 pint cans per carton	
8A 19522	Cleaner - chrome - 1 pint	M 6077-A
8A 19524-A	Foam car washing solution - 1 quart	M 13815
8A 19524-B	Foam car washing solution - 1 gallon	M 13815
8A 19526-A	Cleaner - foam upholstery - 16 oz	M 3817-A
8A 19526-B	Cleaner - foam upholstery - 1 gallon	M 3817-A
1A 19527-A	Cooling System Cleanser - regular	M 3801-A, M 1050-A
1A 19527-B	Cooling System Cleanser - heavy duty	M 1191-A, M 1050-A
8A 19528-B	Liquid - porcelainize - case of 24 bottles	
8A 19529-B	Polish - body porcelainize cream - case of 24 bottles	
8A 19530-A	Body polish - 1 pint	M 230-A
8A 19530-B	Body polish - 1 gallon	M 230-A
8A 19532-A	Sealer - liquid glaze - 1/2 pint	M 3739
8A 19532-B	Sealer - liquid glaze - 1 pint	M 3739
8A 19532-C	Sealer - liquid glaze - 1 gallon	M 3739
8A 19534	Wax - polishing - 8 oz	M 220-A
8A 19541-A	Shock absorber fluid - 1 pint	M 4633-B
8A 19541-B	Shock absorber fluid - 1 gallon	M 4633-B
8A 19542-C	Hydraulic brake fluid - 1 pint	M 3833-C
8A 19542-D	Hydraulic brake fluid - 1 gallon	M 3833-C
8A 19542-E	Hydraulic brake fluid - 5 gallon can	M 3833-C
8A 19544-A	Anti-freeze - 54 gallon drums	M 13887
8A 19544-B	Anti-freeze - 1 gallon	M 13887
8A 19546-C	Radiator rust inhibitor - 16 oz	M 1187-A
8A 19548-A	Water repellent solution - 1 pint	M 1205-B
8A 19549	Anti-freeze - permanent type - 1 gallon	
8A 19550	All weather windshield washer solution - 6 oz	M 3716
8A 19552-A	Rubber cement - 5 1/2 oz tube	M 5337
8A 19552-B	Rubber cement - 5 1/2 oz tube	
8A 19554-B	Perfect seal sealing compound - 1 pint	M 5387-A
8A 19556	Roof moulding seal - 3 oz	M 248
8A 19558	Sealer - radiator stop leak - 10 oz	
0A 19572	Grease - universal joint - six 8 oz tubes	
8A 19575	Grease - distributor - 4 oz tube	M 4601
8A 19580-A	Spring lubricating compound - 5 lb	M 4628
8A 19585-A	Grease - wheel bearing - 5 lb	M 4664
8A 19585-B	Grease - wheel bearing - 25 lb	M 4664

CHASSIS PARTS CATALOGUE



COOLING SYSTEM CLEANSER
PINT—81A-18442



WATER REPELLENT SOLUTION
PINT—8A-19548-A



CHROME CLEANER
PINT—8A-19522



POLISHING WAX
8 OZ.—8A-19534



PASTE CLEANER
14 OZ.—8A-19520-C



BLACK TOP DRESSING
1/2 PINT—8A-19505



BLACK TOP DYE
QUART—8A-19510-A



LIQUID CLEANER
PINT—8A-19520-A
GALLON—8A-19520-B



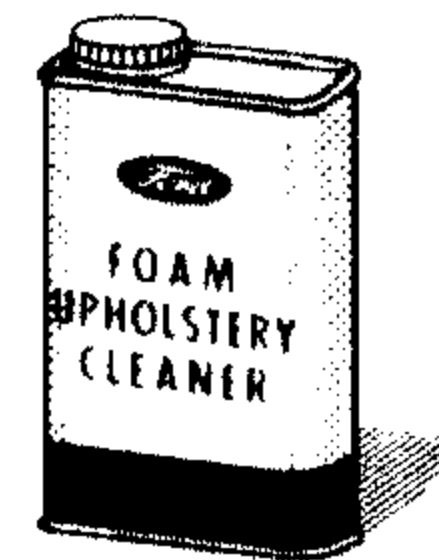
SHOCK ABSORBER FLUID
PINT—8A-19541-A
GALLON—8A-19541-B



ANTI-FREEZE (REGULAR)
1 GALLON—8A-19544-B
54 GALLON—8A-19544-A



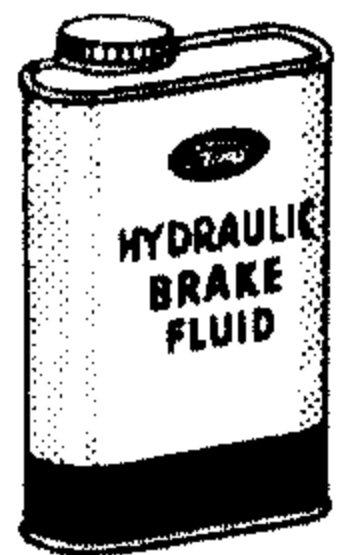
ANTI-FREEZE (PERMANENT)
1 GALLON—8A-19549



FOAM UPHOLSTERY CLEANER
PINT—8A-19526-A
GALLON—8A-19526-B



CLEANER AND POLISH
PINT—8A-19518-A
GALLON—8A-19518-B



HYDRAULIC BRAKE FLUID
PINT—8A-19542-C
GALLON—8A-19542-D



BODY POLISH
PINT—8A-19530-A
GALLON—8A-19530-B



CLEANER WAX POLISH
PINT—8A-19519-A
GALLON—8A-19519-B



FOAM CAR WASHING SOLUTION
QUART—8A-19524-A
GALLON—8A-19524-B



FORD LIQUID GLAZE CLEANER
8 OZ.—8A-19520-D
16 OZ.—8A-19520-E
GALLON—8A-19520-F



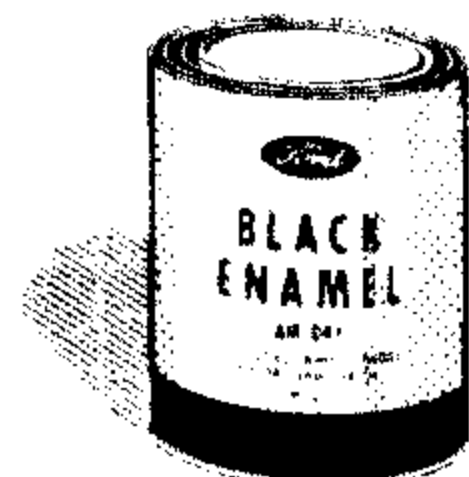
FORD LIQUID GLAZE SEALER
8 OZ.—8A-19532-A
16 OZ.—8A-19532-B
GALLON—8A-19532-C



SPRING LUBRICATING COMPOUND
5 LB.—8A-19580-A



RUBBER CEMENT
5 OZ.—8A-19552-A



BLACK ENAMEL
QUART M-165



TOUCH-UP BLACK
1/2 PINT M-111-B



RUST INHIBITOR (EMULSION TYPE)
PINT—8A-19546-C



TIRE REPAIR KIT
40-17012-B



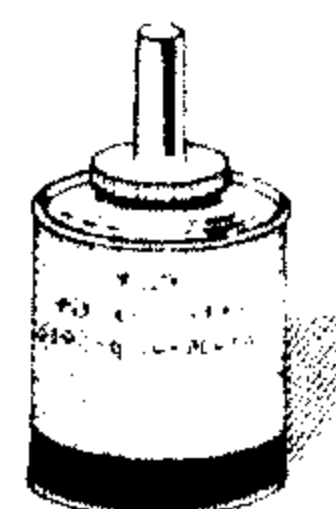
ALL-WEATHER WINDSHIELD WASHER SOLUTION
6 OZ.—8A-19550



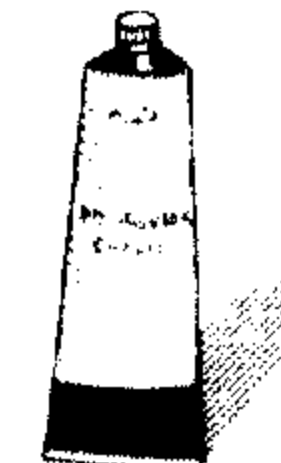
WHEEL BEARING GREASE
5 LB.—8A-19585-A



ROOF MOLDING SEAL
3 OZ.—8A-19556



PERFECT SEAL SEALING COMPOUND
PINT—8A-19554-B



DISTRIBUTOR GREASE
4 OZ.—8A-19575

FINISH OF STANDARD PARTS

(BOLTS, SCREWS, NUTS, WASHERS, Etc.)

The "S" suffix on numbers covering Standard Parts represents the finish of the part as shown by the following list:

SUFFIX	FINISH	SUFFIX	FINISH
S	Plain	S15	Oxidized
S2	Raven finish	S16	Lead coated
S3	Black Japan	S18	Case hardened
S4	Raven finish and black paint	S19	Brass plate
S5	Copper plate	S20	Cement coated
S6	Nickel plate	S21	Lacquer for identification
S7	Cadmium plate	S22	Chrome plate—Butler finish
S8	Zinc plate	S23	Rustless steel—head polished
S10	Tinned	S24	Hot tin coated
S12	Lacquer to match trim	S29	Clear enamel over bright zinc
S13	Chrome plated	S30	Gold tinted enamel over bright zinc
S14	Nickel plate—Butler finish	S31	Cadmium with zinc

DECIMAL EQUIVALENTS OF PARTS OF AN INCH

1/64.....015625	11/32.....34375	43/64.....671875
1/32.....03125	23/64.....359375	11/16.....6875
3/64.....046875	3/8.....375	45/64.....703125
1/16.....0625	25/64.....390625	23/32.....71875
5/64.....078125	13/32.....40625	47/64.....734375
3/32.....09375	27/64.....421875	3/4.....75
7/64.....109375	7/16.....4375	49/64.....765625
1/8.....125	29/64.....453125	25/32.....78125
9/64.....140625	15/32.....46875	51/64.....796875
5/32.....15625	31/64.....484375	13/16.....8125
11/64.....171875	1/2.....5	53/64.....828125
3/16.....1875	33/64.....515625	27/32.....84375
13/64.....203125	17/32.....53125	55/64.....859375
7/32.....21875	35/64.....546875	7/8.....875
15/64.....234375	9/16.....5625	57/64.....890625
1/4.....25	37/64.....578125	29/32.....90625
17/64.....265625	19/32.....59375	59/64.....921875
9/32.....28125	39/64.....609375	15/16.....9375
19/64.....296875	5/8.....625	61/64.....953125
5/16.....3125	41/64.....640625	31/32.....96875
21/64.....328125	21/32.....65625	63/64.....984375
		1.....1.



CHASSIS PARTS . CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
Wheels, Hubs and Drums				
A 1012-A	Nut (hub bolt)-1/2"-20 (1 1/8" x 11/16")	20	Pass,Comm	28
A 1012-B	Nut (hub bolt)-1/2" (1 1/16" x 13/16")	20	Pass,Comm	28-31
B 1012	Nut (hub bolt)-1/2"-20 (.62" x .82")	20	(Pass 1932-48) (Comm & 122" 3/4 ton truck 1932-47)	32-48
A 1015-B	Wheel assy-specify color-21"-use with A-1105-B4	5	Pass,Comm	28-29
A 1015-D	Wheel assy-specify color-19"	5	Pass,Comm	30-31
†AA 1015-A	Wheel assy	5	Trucks	28-29
†AA 1015-E	Wheel (steel spoke)	5	Trucks	31
B 1015	Wheel assy-specify color-18"	5	Pass,Comm	32
†BB 1015-C	Wheel assy-use with BB-1099-C - 20" x 5"	5	Trucks	30-33
BB 1015-D	Wheel assy-use with BB-1099-C - 20" x 5"	5or7	Trucks with full floating axle except 122"	33-47
BB 1015-E	Wheel assy-use with BB-1099-D - 20" x 6"	5	Trucks with full floating axle	33-37
40 1015-A	Wheel assy-specify color	5	Pass,Comm	33-34
48 1015-A	Wheel assy-specify color	5	Pass,Comm	35
51 1015-A	Wheel assy-20"x7"-single rear wheels only-does not include flange-used with 7.00x20,7.50x20,8.25x20 tires	3	Trucks except 122"	38-47
68 1015-A	Wheel assy-specify color-16"x4"	5	(90 HP Pass & Comm 1936-39)(60 HP 1937-39)(60 HP Station Wagon 1937-38)	36-39
70 1015-A	Wheel assy-18"x7"-does not include flange	5	(AA 1931)(Trucks with full floating axle 1933-34)	31-34
70 1015-C	Wheel assy-18"x8"-use with 9.00x18 and 9.75x18 tires-does not include flange	2	Trucks except 122"	38-47
81T 1015	Wheel assy-20"x6"-does not include flange	5or7	Trucks except 122"	38-44
91D 1015	Wheel assy-16"x5"	5	122" 3/4 Ton Truck	39-47
91T 1015-A	Wheel assy-20"x7"-when dual rear wheels are used with 7.00x20,7.50x20,8.25x20 tires	7	Trucks except 122"	39-47
11A 1015	Wheel assy-16"x4"-specify color-use with 6.00x16 & 6.50x16 tires	5	(Pass 1940-48) (Comm 1940-42)	40-48
11Y 1015-A	Wheel assy-17"x6"-does not include ring-use with 7.00x17 6 ply & 7.50x17 8 ply tires	5	122" 1 Ton Truck	38-47
11Y 1015-B	Wheel assy-17"x5"-does not include ring	5	122" 1 Ton Truck	38-42
21T 1015	Wheel assy-18"x7"-does not include flange	5or7	(134"-158" Trucks 1942-44)(101"-194" Trucks 1944)	42-44
8C 1015	Wheel assy-16"x4.50"-use with 6.00x16 & 6.50x16 tires	5	Comm	45-47
68 1034	Clip (wheel spider hub cap)	25	(Pass & Comm 1936-39)(122" 3/4 Ton Truck 1939-47)	36-47
	351961-S Rivet (clip to wheel) -3/16" x 19/64"	25	(Pass & Comm 1936-39)(122" 3/4 Ton Truck 1939-47)	36-47
82Y 1034	Clip (wheel spider hub cap)	25	122" 1 Ton Truck	38-47
	60955-S Rivet (clip to wheel)-3/16" x 5/8"	25	122" 1 Ton Truck	38-47
BB 1099-B	Flange (wheel rim)-use with BB-1015-B-split type-18"x7"	5	Trucks	31-37
BB 1099-C	Flange (wheel rim)-use with BB-1015-D-solid type-20"x5"	5or7	Trucks except 122"	32-47
BB 1099-D	Flange (wheel rim)-use with 81T-1015-solid type-20"x6"	5or7	Trucks except 122"	34-44
†BBF 1099-A	Flange (disc wheel rim)-split type	5	Trucks	28-32

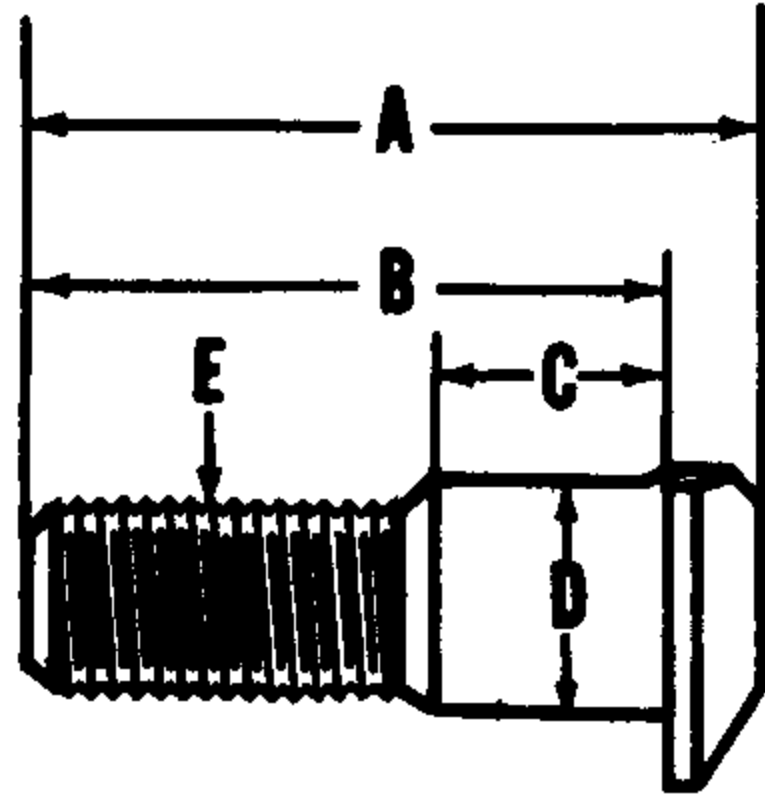
† - No Longer Supplied



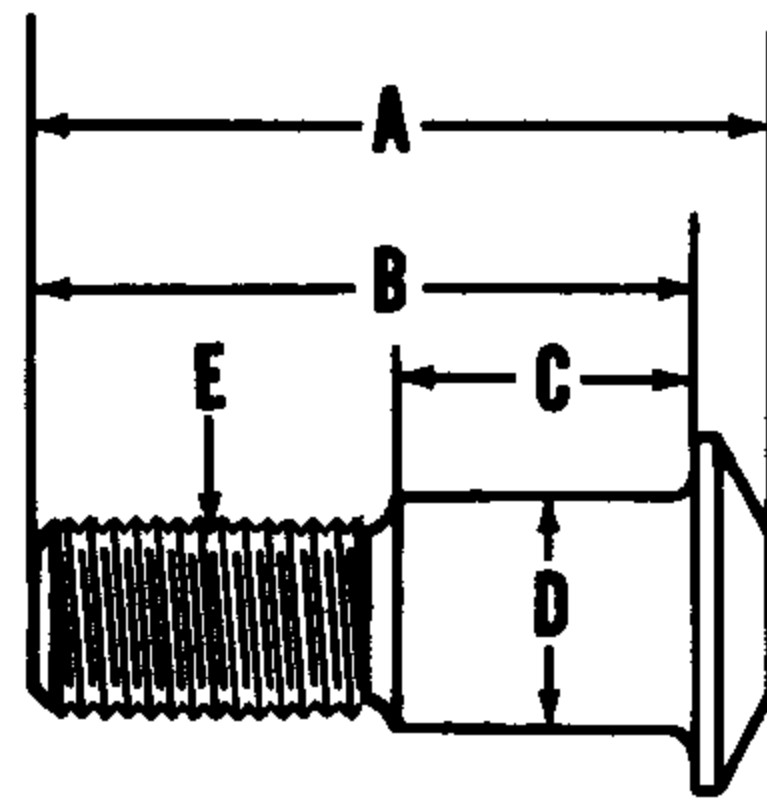
CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
51 1099-A	Flange (wheel rim)-use with 51-1015-A, 91T-1015-A	3to7	Trucks except 122"	34-47
70 1099-A	Flange (wheel rim)-use with 70-1015-A & 21T-1015-18" x 7"	5or7	Trucks except 122"	34-44
70 1099-C	Flange (front wheel rim)-use with 70-1015-C	2	Trucks except 122"	38-47
82Y 1099-A	Ring (wheel rim)-use with 11Y-1015-A-17" x 6"	5	122" 1 Ton Truck	38-47
82Y 1099-B	Ring (wheel rim)-use with 11Y-1015-B-17" x 5"	5	122" 1 Ton Truck	38-42
AA 1102-A	Hub and brake drum assy (front)-RH-I.D. of drum 11"	1	Trucks	28-29
AA 1102-E	Hub and brake drum assy (front)-RH-I.D. of drum 14"- use with AA 1015-E	1	Trucks	31
BB 1102-A	Hub and brake drum assy (front)-RH-I.D. of drum 14"	1	Trucks	30-34
BB 1102-B	Hub and brake drum assy (front)-RH-I.D. of drum 14"	1	Trucks with full floating axle	34
51 1102-A	Hub and brake drum assy (front)-RH-one piece design- I.D. of drum 14"	1	Trucks	35
51 1102-B	Hub and brake drum assy (front)-RH-I.D. of drum 14"	1	Trucks	35-37
81T 1102	Hub and brake drum assy (front)-RH-I.D. of drum 15.12"	1	Trucks except 122"	38
82Y 1102	Hub and brake drum assy (front)-RH-use with 78-3105 -I.D. of drum 12"	1	122" 1 Ton Truck	38-40
91T 1102	Hub and brake drum assy (front)-RH-I.D. of drum 14"	1	Trucks except 122"	39-47
59Y 1102	Hub and brake drum assy (front)-RH-I.D. of drum 12"- use with 01Y-3105, 21Y-3105	1	122" 1 Ton Truck	40-47
AA 1103-A	Hub and brake drum assy (front)-LH-I.D. of drum 11"	1	Trucks	28-29
AA 1103-E	Hub and brake drum assy (front)-LH-I.D. of drum 14"- use with AA-1015-E	1	Trucks	31
BB 1103-A	Hub and brake drum assy (front)-LH-I.D. of drum 14"	1	Trucks	30-34
BB 1103-B	Hub and brake drum assy (front)-LH-I.D. of drum 14"	1	Trucks with full floating axle	34
51 1103-A	Hub and brake drum assy (front)-LH-one piece design- I.D. of drum 14"	1	Trucks	35
51 1103-B	Hub and brake drum assy (front)-LH-I.D. of drum 14"	1	Trucks	35-37
81T 1103	Hub and brake drum assy (front)-LH-I.D. of drum 15.12"	1	Trucks except 122"	38
82Y 1103	Hub and brake drum assy (front)-LH-use with 78-3106 -I.D. of drum 12"	1	122" 1 Ton Truck	38-40
91T 1103	Hub and brake drum assy (front)-LH-I.D. of drum 14"	1	Trucks except 122"	39-47
59Y 1103	Hub and brake drum assy (front)-LH-I.D. of drum 12"- use with 01Y-3106, 21Y-3106	1	122" 1 Ton Truck	40-47
A 1105-B4	Hub and brake drum assy (front)-cast design	2	Pass, Comm	28-31
B 1105	Hub and brake drum assy (front)	2	Pass, Comm	32-34
48 1105	Hub and brake drum assy (front)	2	Pass, Comm	35
68 1105-A2	Hub and brake drum assy (front)	2	Pass, Comm	36
21A 1105-A	Hub and brake drum assy (front)-I.D. of drum 12"- replaced by 51A-1105-A	2	Pass, Comm	40-45
51A 1105-A	Hub and brake drum assy (front)-I.D. of drum 12"	2	(Pass 1940-48) (Comm 1940-47)	40-48
59D 1105-A	Hub and brake drum assy (front)-I.D. of drum 12"	2	122" 3/4 Ton Truck	39-47
59D 1105-A	Hub and brake drum assy (front)-I.D. of drum 12"	2	Pass, Comm	37-39

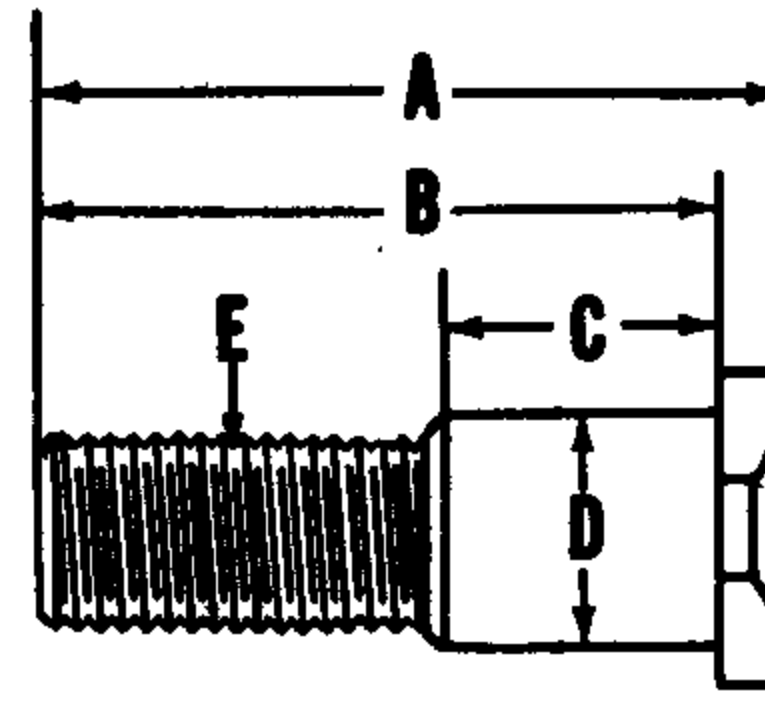
CHASSIS PARTS CATALOGUE



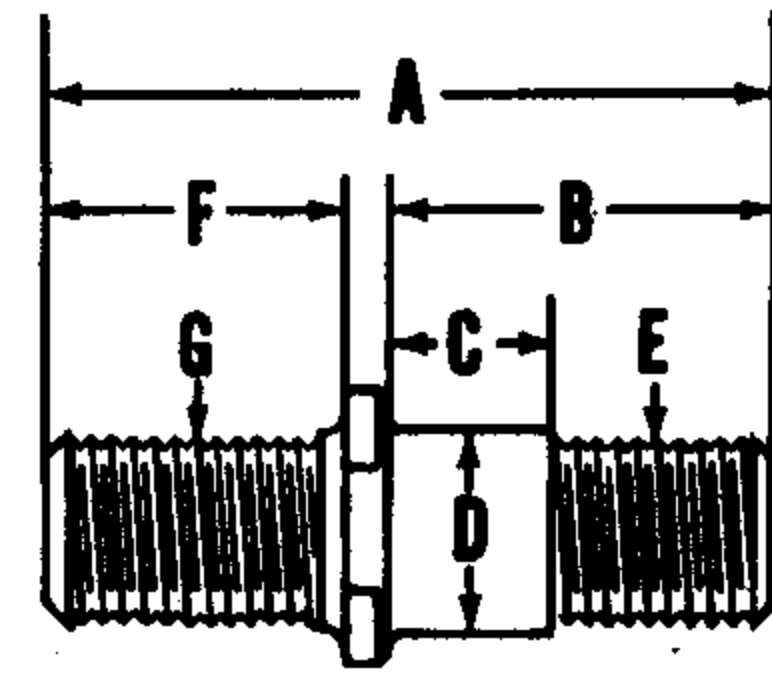
Type 1



Type 2



Type 5



Type 6

WHEEL HUB BOLTS AND STUDS

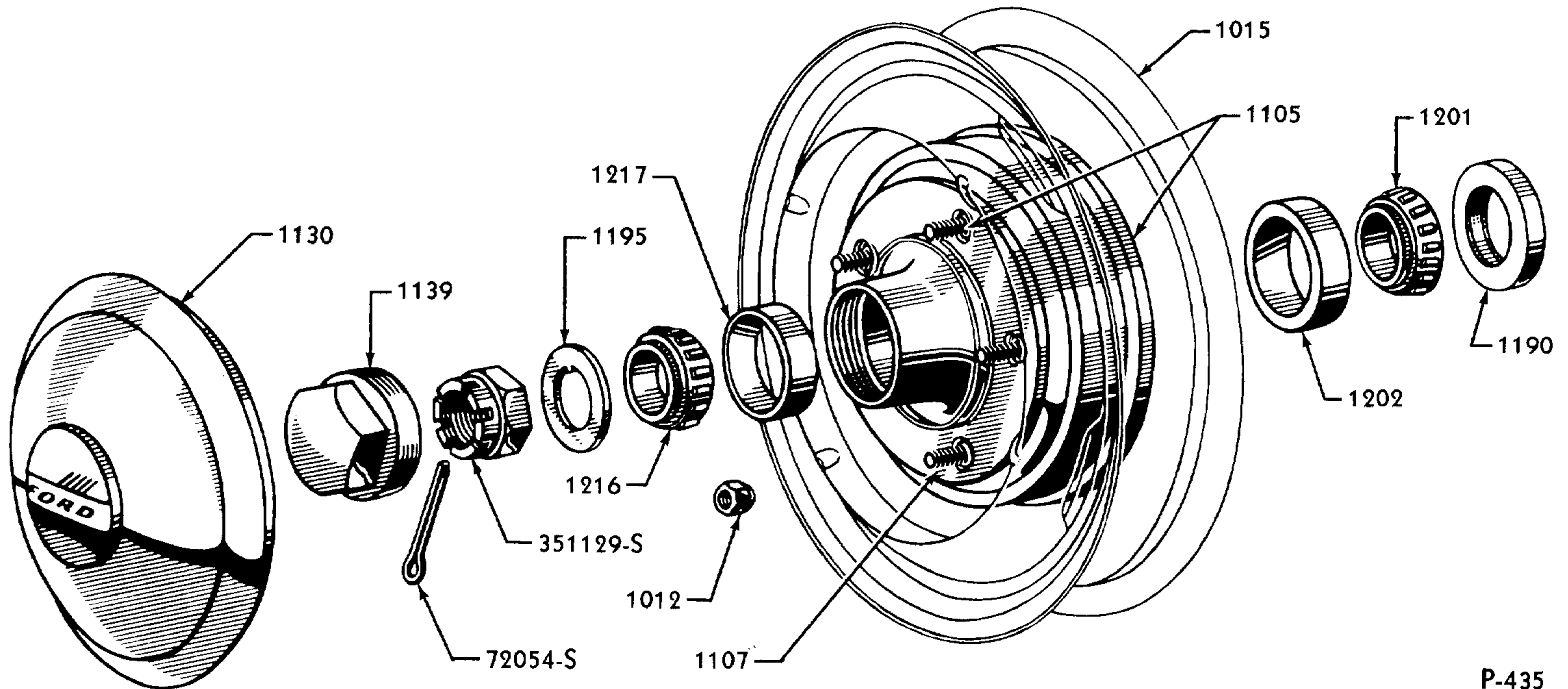
PART NUMBER	TYPE	A	B	C	D	E	F	G	THREAD	HEAD DIAMETER	QUANTITY REQUIRED	MODEL	YEAR 19__
AA 1107-A	1	2.12	1.93	.95	.88	3/4"-16			RH	1.38	5	Trucks-Front replaced by AA-1118-A	28-29
AA 1107-B	1	1.94	1.75	.78	.88	3/4"-16			RH	1.38	5	Trucks-Front	28-29
AA 1107-D	6	2.84	1.50	.65	.78	3/4"-16	1.18	3/4"-16	RH	.87 x 1.06	5	Trucks-Front	30-31
B 1107	1	1.44	1.19	.38	.62	1/2"-20				1.00	10 or 20	(Pass,Comm-Front & Rear 1928-35) (Pass,Comm-Rear 1937)	28-37
BB 1107-B	5	2.00	1.75	.65	.88	3/4"-16			RH	1.16 x 1.62	5	Trucks-Front	32-35
51 1107	1	2.50	2.25	1.03	.88	3/4"-16			RH	1.36	5 or 10	(Trucks-Front 1935-47)(122" 1 Ton Truck-Front & Rear 1938-47)	35-47
68 1107	1	1.56	1.36	.58	.56	1/2"-20				.94	20	(Pass-Front & Rear 1936-48) (Comm-Front & Rear 1936-47) (122" 3/4 Ton Truck-Front & Rear 1939-47)	36-48
78 1107	1	1.46	1.26	.52	.56	1/2"-20				.94	20	(Comm-Front & Rear 1939)(122" 3/4 Ton Truck-Front & Rear 1940-47)	39-47
91D 1107	1	2.18	1.98	1.23	.56	1/2"-20				.94	10	122" 3/4 Ton Truck-Front & Rear	40-47
01A 1107-A	1	1.38	1.18	.43	.56	1/2"-20				.94	10	(Pass-Front & Rear 1940-48) (Comm-Front & Rear 1940-47)	40-48
01A 1107-B	2	1.46	1.26	.43	.62	1/2"-20				.94	5	(Pass-Front & Rear 1941-48) (Comm-Front & Rear 1942-47)	41-48
01A 1107-C	2	1.48	1.28	.51	.62	1/2"-20				.94	5	(Pass-Front & Rear 1941-48) (Comm-Front & Rear 1942-47)	41-48
51A 1107	2	1.52	1.26	.47	.62	1/2"-20				.94	10	(Pass-Front 1946-48)(Comm-Front 1946-47)	46-48
AA 1108-A	1	2.12	1.93	.95	.88	3/4"-16			LH	1.38	5	Trucks-Front	28-29
AA 1108-B	1	1.94	1.75	.78	.88	3/4"-16			LH	1.38	5	Trucks-Front	28-29
AA 1108-D	6	2.84	1.50	.65	.78	3/4"-16	1.18	3/4"-16	LH	.87 x 1.06	5	Trucks-Front	30-31
BB 1108-B	5	2.00	1.75	.65	.88	3/4"-16			LH	1.16 x 1.62	5	Trucks-Front	32-35
51 1108	1	2.50	2.25	1.03	.88	3/4"-16			LH	1.36	5 or 10	(Trucks-Front 1935-47)(122" 1 Ton Truck-Front & Rear 1938-47)	35-47

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
BB 1109	Screw(rear axle shaft pull)-7/16"-14 x 1.12"overall -tapped hole in head-use with hub cap	4	Refer to BB-4235-B (Trucks with full floating axle-except 122")	34-37
01T 1109	Screw (rear axle shaft pull)-7/16"-14 x 1.12"overall -use without hub cap	4	Refer to BB-4235-B (Trucks except 122")	37-47
AA 1113-A	Hub and brake drum assy (rear)-RH	1	Trucks without emergency brakes	28-29
+AA 1113-F3	Hub and brake drum assy (rear)-RH	1	Trucks	30-31
BB 1113-A	Hub and brake drum assy (rear)-RH	1	Trucks	32-34

† No Longer Supplied

Ford

CHASSIS PARTS CATALOGUE



P-435

PASSENGER FRONT WHEEL HUB, BEARING, CAP, ETC.

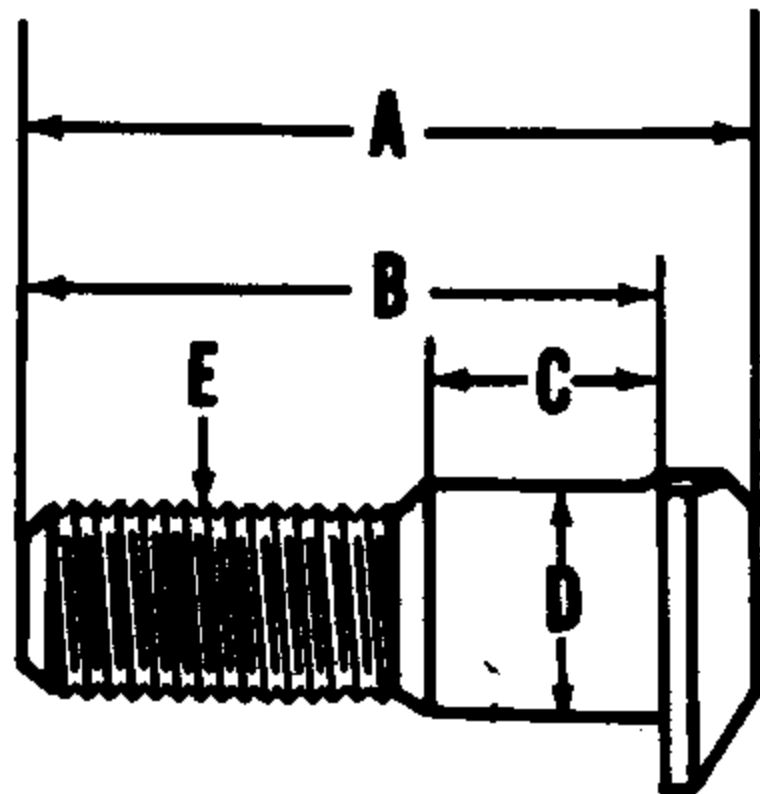
Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
† BB 1113-D	Hub and brake drum assy (rear)-RH-use in pairs only-cast steel	1	Trucks with full floating axle	34
51 1113-A	Hub and brake drum assy (rear)-RH	1	Trucks	35-37
81T 1113-A	Hub and brake drum assy (rear)-RH-I.D. of drum 15.125"	1	Trucks except 122"	38
82Y 1113	Hub and brake drum assy (rear)-RH-I.D. of drum 15.125"	1	122" 1 Ton Truck	38
91T 1113	Hub and brake drum assy (rear)-RH-I.D. of drum 15"	1	Trucks except 122"	39
92Y 1113	Hub and brake drum assy (rear)-RH-I.D. of drum 14"	1	122" 1 Ton Truck	39-47
01T 1113	Hub and brake drum assy (rear)-RH-I.D. of drum 15"	1	Trucks except 122"	40-47
AA 1114-A	Hub and brake drum assy (rear)-LH	1	Trucks without emergency brakes	28-29
AA 1114-F3	Hub and brake drum assy (rear)-LH	1	Trucks	30-31
BB 1114-A	Hub and brake drum assy (rear)-LH	1	Trucks	32-34
BB 1114-D	Hub and brake drum assy (rear)-LH-use in pairs only-cast steel	1	Trucks with full floating axle	34-37
51 1114-A	Hub and brake drum assy (rear)-LH	1	Trucks	35-37
	33838-S7 Nut (rear hub bolt)-3/4"-16	10	Trucks	30-37
81T 1114-A	Hub and brake drum assy (rear)-LH-I.D. of drum 15.125"	1	Trucks except 122"	38
82Y 1114	Hub and brake drum assy (rear)-LH-I.D. of drum 15.125"	1	122" 1 ton truck	38
91T 1114	Hub and brake drum assy (rear)-LH-I.D. of drum 15"	1	Trucks except 122"	39
92Y 1114	Hub and brake drum assy (rear)-LH-I.D. of drum 14"	1	122" 1 Ton Truck	39-47
01T 1114	Hub and brake drum assy (rear)-LH-I.D. of drum 15"	1	Trucks except 122"	40-47
	352728-S Stud (rear hub)-for anchoring axle shaft-7/16"-14 & 7/16"-20 x 1 25/32"	16	Trucks	34-47
	351025-S7 Nut-7/16"-20			
	34808-S8 Lockwasher-7/16"			
	353052-S5 Plug (rear hub grease hole)-1/8" x 3/8"	2	Trucks	34-47

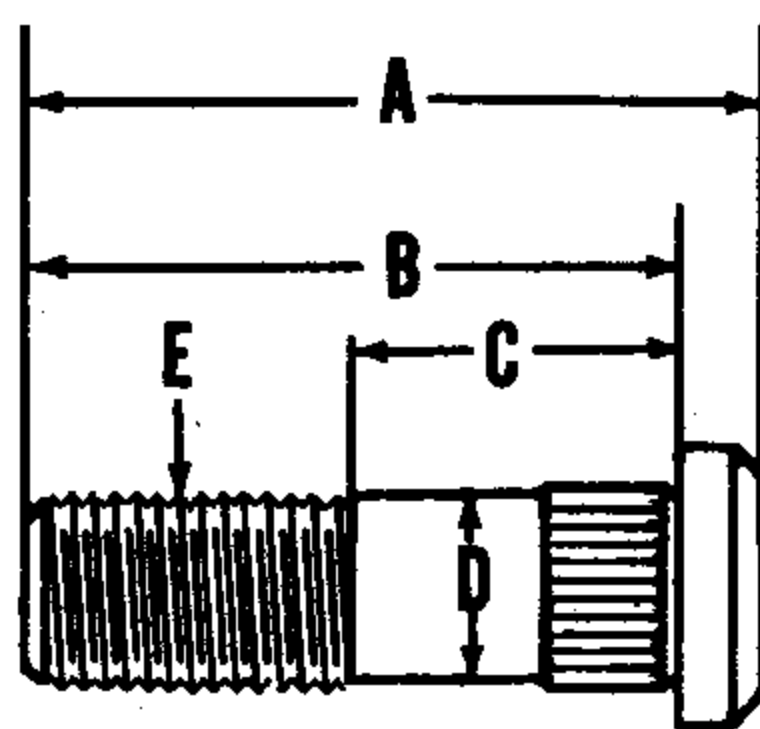
† No Longer Supplied

CHASSIS PARTS CATALOGUE

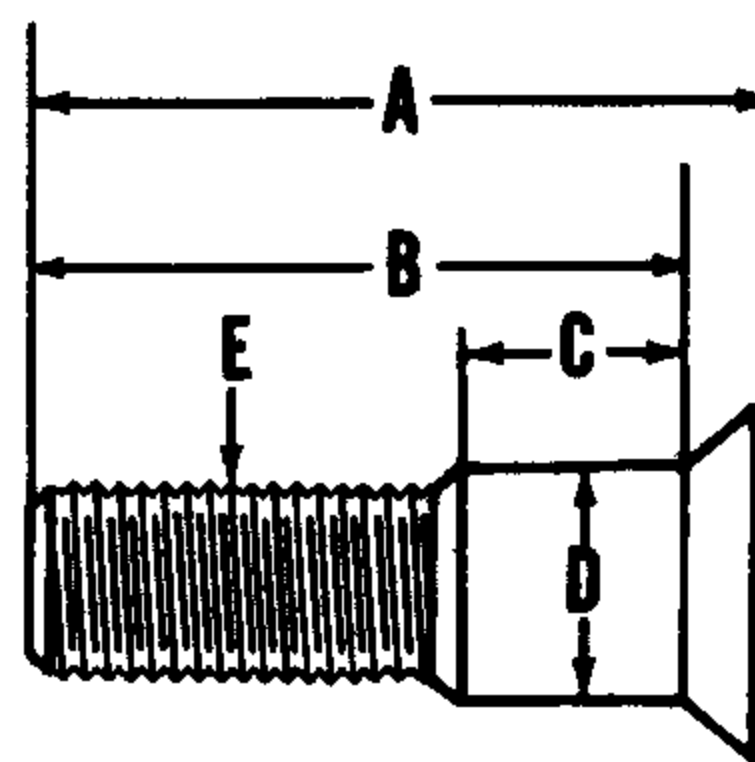
PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
A 1115-B	Hub and brake drum assy (rear) I.D. of drum 11"	2	Pass, Comm	28-31
B 1115	Hub and brake drum assy (rear)-I.D. of drum 12"	2	Pass, Comm	32-34
48 1115-A	Hub and brake drum assy (rear)-I.D. of drum 12"	2	Pass, Comm	35
78 1115-C	Hub and brake drum assy (rear)-I.D. of drum 12"	2	Pass, Comm	36-39
91D 1115	Hub and brake drum assy (rear)-I.D. of drum 12"	2	122" 3/4 Ton Truck	39-47
21A 1115-A	Hub and brake drum assy (rear)	2	(Pass 1940-48) (Comm 1940-47)	40-48



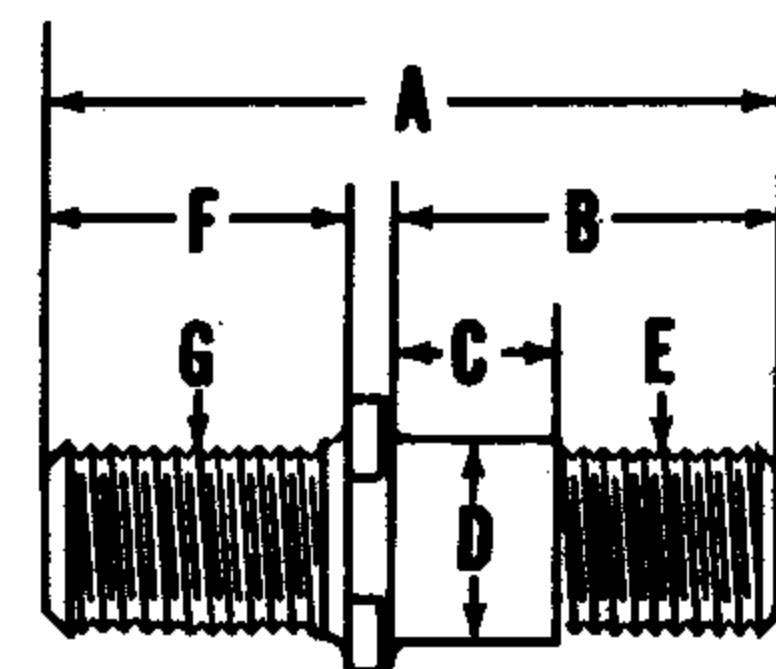
Type 1



Type 3



Type 4



Type 6

REAR WHEEL HUB BOLTS AND STUDS

PART NUMBER	TYPE	A	B	C	D	E	F	G	THREAD	HEAD DIAMETER	QUANTITY REQUIRED	MODEL	YEAR 19__
A 1118	4	1.09	.88	.22	.62	1/2"-20				.94	10	Pass & Comm	28-31
AA 1118-A	1	2.12	1.93	.84	.88	3/4"-16			RH	1.50	5	Trucks	28-29
AA 1118-C	6	3.06	1.72	.88	.78	3/4"-16	1.18	3/4"-16	RH	.87 x 1.06	5	Trucks	30-31
AA 1118-E	6	3.84	2.50	1.65	.78	3/4"-16	1.18	3/4"-16	RH	.87 x 1.06	5	Trucks	30-31
B 1118	1	1.68	1.43	.53	.62	1/2"-20				1.00	10	Pass & Comm	32-34
BB 1118	6	3.16	1.82	1.03	.78	3/4"-16	1.18	3/4"-16	RH	.87 x 1.06	5	Trucks	32-37
48 1118	1	1.80	1.56	.53	.62	1/2"-20				1.00	10	Pass & Comm	35
68 1118	3	1.40	1.16	.58	.50	1/2"-20				.74	10	Pass & Comm	36
81T 1118	1	2.62	2.37	1.18	.88	3/4"-16			RH	1.36	5	Trucks Except 122"	38-47
AA 1119-A	1	2.12	1.93	.84	.88	3/4"-16			LH	1.50	5	Trucks	28-29
AA 1119-C	6	3.06	1.72	.88	.78	3/4"-16	1.18	3/4"-16	LH	.87 x 1.06	5	Trucks	30-31
AA 1119-E	6	3.84	2.50	1.65	.78	3/4"-16	1.18	3/4"-16	LH	.87 x 1.06	5	Trucks	30-31
BB 1119	6	3.16	1.82	1.03	.78	3/4"-16	1.18	3/4"-16	LH	.87 x 1.06	5	Trucks	32-37
81T 1119	1	2.62	2.37	1.18	.88	3/4"-16			LH	1.36	5	Trucks Except 122"	38-47

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
†A-21922-AS7	Nut (front and rear hub stud)-3/4"-16	20	AA	28-29
33838-S7	Nut (rear hub bolt)-3/4"-16	10	Trucks	30-37
AA 1120-A	Nut (hub bolt)-RH thread-3/4"-16 (1 7/16" x 1 1/8")	10	Trucks	28-29
	Nut (spare wheel carrier)-3/4"-16 (1 7/16" x 1 1/8")	2	Trucks	28-29
BB 1120	Nut (single disc wheel)-RH thread-3/4"-16 (7/8" x 1 1/2")	10or 20	Trucks except 122"	30-47
	Nut (spare wheel carrier)	2	Refer to 1458(Trucks except 122" and Dump)	38-47
82Y 1120	Nut (wheel)-RH thread-3/4"-16 (3/4" x 1 1/8")	10	122" 1 Ton Truck	38-47
	Nut (spare wheel carrier)	2	122" 1 Ton Truck	38-47

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
AA 1121-A	Nut (hub bolt)-LH thread-3/4"-16 (1 7/16" x 1-1/8")	10	Trucks	28-29
BB 1121	Nut (single disc wheel)-LH thread-3/4"-16 (7/8" x 1 1/2")	10 or 20	Trucks except 122"	30-47
82Y 1121	Nut (wheel)-LH thread-3/4"-16 (3/4" x 1 1/8")	10	122" 1 Ton Truck	38-47
BB 1124-A	Washer (rear wheel bearing nut)-O.D. 2"-I.D. 1 9/32"	2	Trucks	30-34
BB 1124-B	Washer (rear wheel bearing nut lock)-O.D. 3.80"	2	Trucks with full floating axle except 122"	34-40
61 1124	Washer (rear wheel bearing nut lock)-O.D. 2.76"	2	122" Truck	38-47
01T 1124	Washer (rear wheel bearing nut lock)-O.D. 3.38"	2	Trucks except 122"	40-47
A 1130-D	Cap (wheel hub)	5	Pass & Comm	30-31
+AA 1130-A	Cap (wheel hub)-use with AA-1015-A	5	Trucks	28-29
B 1130	Cap (wheel hub)	5	Pass,Comm (4 cyl)	32-33
+BB 1130-A	Cap (rear wheel hub)	2	Trucks	30-34
40 1130-C	Cap (wheel hub)	4	Pass,Comm (4 cyl)	34
48 1130-A	Cap (wheel hub)	4	Pass,Comm	33-35
82Y 1130	Cap (wheel hub)-replaced by 11Y-1130-A	4	122" 1 Ton Truck	38-40
91A 1130-B	Cap (wheel hub)	4	(Pass,Comm 1936-39)(122" 3/4 Ton Truck except express 1939-40)(122" 3/4 Ton Truck 1941-47)	36-47
11D 1130-A	Cap (wheel hub)-replaced by 91A-1130-B	4	122" 3/4 Ton Truck	41-47
11Y 1130-A	Cap (wheel hub)	4	122" 1 Ton Truck	38-47
21A 1130-A	Cap (wheel hub)	4	Pass & Comm	42-45
51A 1130-A	Cap (wheel hub)-Rustless Steel	4	(Pass,Comm 1940-41)(Pass,Comm 1946-47)	40-47
6A 1130-A	Cap (wheel hub)	4	Pass	47-48
BB 1131-A	Cap (front wheel hub)	2	Trucks	30-34
81T 1131	Cap (front wheel hub)	2	Trucks except 122"	38
BB 1132	Nut (dual rear wheel)-inner-RH thread-Stamped "R"	5	Trucks except 122"	30-47
BB 1133	Nut (dual rear wheel)-inner-LH thread-Stamped "L"	5	Trucks except 122"	30-47
BB 1134	Nut (dual rear wheel)-outer-RH thread-Stamped "R"	5	Trucks except 122"	30-47
BB 1135	Nut (dual rear wheel)-outer-LH thread-Stamped "L"	5	Trucks except 122"	30-47
B 1139	Cap (front wheel hub grease)-inner	2	Pass,Comm	31-35
68 1139	Cap (front wheel hub grease)-inner-with threads	2	Pass,Comm,122" Truck	36-45
91T 1139	Cap (front wheel hub & grease)	2	Trucks except 122"	39-47
51A 1139	Cap (front wheel hub grease)-inner-without threads	2	(Pass 1946-48)(Comm,122" Truck 1945-47)	45-48
BB 1142-B	Adapter (rear wheel hub stud)	16	Refer to BB-4235-B (Trucks with full floating axle)	34-47
BB 1144-A	Gasket (rear axle shaft)-I.D. 4"-O.D. 5.53"	2	Refer to BB-4235-B (Trucks with full floating axle-except 122")	34-47
61 1144	Gasket (rear axle shaft)-I.D. 3.35"-O.D. 4.70"	2	Refer to 61-4235 (122" Truck)	38-47
AA 1175-A	Retainer assy (rear wheel grease)-3.88" O.D.	2	Trucks	28-29
B 1175	Retainer (rear wheel grease)-3.19" O.D.	2	Pass,Comm	28-38
BB 1175-A	Retainer assy (rear wheel grease)-4" O.D.	2	Trucks	30-34
BB 1175-B	Ring (rear wheel grease retainer)-inner-use with BB-1176-B-3.24" O.D.	2	Trucks with full floating axle	34
BB 1175-C	Retainer (rear wheel grease)-4.56" O.D.	2	Trucks with full floating axle except 122"	34-47
61 1175	Retainer (rear wheel grease)-3.60" O.D.	2	122" 1 Ton Truck	38-47
78 1175-A	Retainer (rear wheel grease)-2.84" O.D.	2	(Pass 1938-48) (Comm 1938-47)	38-48
91D 1175	Retainer (rear wheel grease)-3.48" O.D.	2	122" 3/4 Ton Truck	39-47

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
BB 1176-B	Cup (rear wheel grease retainer)-inner-4.57" O.D.	2	Trucks with full floating axle	34
†AA 1180-A	Ring (rear wheel grease retainer)-4 1/16" O.D.	2	Trucks	28-29
B 1180	Snap ring (transmission main drive gear bearing retainer)-3 11/32" O.D.	1	Refer to A 7025 (Pass,Comm)	29
B 1180	Snap ring (rear wheel grease retainer)-3 11/32" O.D.	2	Pass,Comm	28-38
†BB 1180 A	Ring (rear wheel grease retainer)-4 3/16" O.D.	2	Trucks	30-34
BB 1180-C	Snap ring (rear wheel grease retainer)-4.80" O.D.	2	Trucks with full floating axle except 122"	34-47
61 1180	Snap ring (rear wheel grease retainer)-3.84" O.D.	2	1 Ton Truck	38-47
78 1180	Snap ring (rear wheel grease retainer)-3" O.D.	2	(Pass 1938-48) (Comm 1938-47)	38-48
B 1183	Gasket (rear wheel hub)-I.D..62"-O.D..98"-thick .12"	2	(Pass 1928-48) (Comm 1928-47)	28-48
	351505-S18 Washer (rear hub grease retainer)-5/8"	2	(Pass 1928-48)(Comm 1928-47)	28-48
68 1184-A	Washer (rear wheel bearing thrust)-3.18" O.D.	2	Pass,Comm	36-38
78 1184-A	Washer (rear wheel bearing thrust)-2.80" O.D.-9/16" thick	2	Pass,Comm	38-40
78 1184-B	Washer (rear wheel bearing thrust)-2.80" O.D.-3/8" thick	2	(Pass 1940-48) (Comm 1940-47)	40-48
†AA 1190-A	Cap (front hub dust)-2.61" O.D.-1.77" I.D.-5/16" thick	2	Trucks	28-29
B 1190	Cap (front hub dust)-2.48" O.D.-1.62" I.D.-5/16" thick	2	Pass,Comm	28-34
BB 1190	Cap (front hub dust)-2.98" O.D.-2." I.D.-5/16"thick	2	Trucks	30-37
48 1190-A	Retainer (front wheel grease)-2.68" O.D.	2	(Pass 1935-48)(Comm, 122" 3/4 Ton Truck 1935-47)	35-48
81T 1190	Retainer (front wheel grease)-3.50" O.D.	2	Trucks except 122"	38
91T 1190	Retainer (front wheel grease)-3.31" O.D.	2	Trucks except 122"	39-47
01Y 1190-A	Retainer (front wheel grease)-2.75" O.D.-use with 59Y-1102-3	2	122" 1 Ton Truck	40-47
B 1195	Washer (front hub grease retainer)-1.82" O.D.	2	(Pass 1928-48) (Comm, 122" Truck 1928-47)	28-48
BB 1195	Washer (front hub grease retainer)-1.95" O.D.	2	Trucks except 122"	28-47
†AA 1197	Retainer (front wheel outer bearing grease)-2.06" O.D.-1.27" I.D.-7/16" thick	2	Trucks	28-29
AA 1201-A	Cone and roller assy (front wheel inner bearing)	2	Trucks	28-29
B 1201	Cone and roller assy (front wheel inner bearing)	2	(Pass 1928-48) (Comm,122" 3/4 ton truck 1928-47)	28-48
BB 1201	Cone and roller assy (front wheel inner bearing)	2	Trucks	30-37
81T 1201	Cone and roller assy (front wheel inner bearing)	2	Trucks except 122"	38
01Y 1201	Cone and roller assy (front wheel inner bearing)-use with 59Y-1102 & 3	2	122" 1 Ton Truck	40-47
	68-4221 Cone and roller assy (front wheel inner bearing)	2	Trucks except 122"	39-47
AA 1202-A	Cup (front wheel inner bearing)	2	Trucks	28-29
B 1202	Cup (front wheel inner bearing)	2	(Pass 1928-48) (Comm, 122" 3/4 Ton Truck 1928-47)	28-48
B 1202	Cup (front wheel outer bearing)	2	Trucks except 122"	39-47
BB 1202	Cup (front wheel inner bearing)	2	Trucks	30-37
81T 1202	Cup (front wheel inner bearing)	2	Trucks except 122"	38
01Y 1202	Cup (front wheel inner bearing)	2	122" 1 Ton Truck	40-47
	68-4222 Cup (front wheel inner bearing)	2	Trucks except 122"	39-47

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
AA 1216-A	Cone and roller assy (front wheel outer bearing)	2	Trucks	28-29
B 1216	Cone and roller assy (front wheel outer bearing)	2	(Pass 1928-48) (Comm, 122" Truck 1928-47)	28-48
BB 1216	Cone and roller assy (front wheel outer bearing)	2	Trucks	30-37
81T 1216	Cone and roller assy (front wheel outer bearing)	2	Trucks except 122"	38
BB 1217	Cup (front wheel outer bearing)	2	Trucks	30-37
81T 1217	Cup (front wheel outer bearing)	2	Trucks except 122"	38
AA 1225-B	Bearing (rear wheel)-3" long	2	Trucks	28-29
B 1225-A	Bearing (rear wheel)-1 23/32" long	2	Pass, Comm	28-36
BB 1225-A	Bearing (rear wheel)-1 3/4" long	4	Trucks	31-34
68 1225-A	Bearing (rear wheel)-1 21/32" long	2	(Pass 1936-48) (Comm 1936-47)	36-48
91T 1216	Cone and roller assy (front wheel outer bearing)	2	Trucks except 122"	39-47
AA 1217-A	Cup (front wheel outer bearing)	2	Trucks	28-29
B 1217	Cup (front wheel outer bearing)	2	(Pass 1928-48) (Comm, 122" Truck 1928-47)	28-48
†AA 1236-A	Sleeve (rear wheel hub)-2 13/16"	2	Trucks	28-29
†AA 1236-B	Sleeve (rear wheel hub)-3 1/8"	2	Trucks	28-29
AA 1236-C	Sleeve (rear wheel hub)-4 1/8" long	2	Trucks	30-31
68 1236-A	Sleeve (rear wheel bearing)-2.81" I.D.-3.19" O.D. 1.71" long	2	Pass, Comm	36-38
BB 1239-A	Cup (rear wheel outer bearing)	2	Trucks with full floating axle except 122"	34-47
	BB-4222 Cup (rear wheel inner bearing)	2	Trucks with full floating axle except 122"	34-47
61 1239	Cup (rear wheel outer bearing)	2	122" 1 Ton Truck	38-47
	61-4222 Cup (rear wheel inner bearing)	2	122" 1 Ton Truck	38-47
91D 1239	Cup (rear wheel outer bearing)	2	122" 3/4 Ton Truck	39-47
BB 1240-A	Cone and roller assy (rear wheel outer bearing)	2	Trucks with full floating axle except 122"	34-47
	BB-4221-B Cone and roller assy (rear wheel inner bearing)	2	Trucks with full floating axle except 122"	34-47
	353047-AS7 Fitting (lubricator)	2	Trucks except 122"	30-39
61 1240	Cone and roller assy (rear wheel outer bearing)	2	122" 1 Ton Truck	38-47
	61-4221 Cone and roller assy (rear wheel inner bearing)	2	122" 1 Ton Truck	38-47
91D 1240	Cone and roller assy (rear wheel outer bearing)	2	122" 3/4 Ton Truck	39-47
91D 1243	Cup (rear wheel inner bearing)	2	122" 3/4 Ton Truck	39-47
91D 1244	Cone and roller assy (rear wheel inner bearing)	2	122" 3/4 Ton Truck	39-47
91D 1244	Cone and roller assy (rear wheel inner bearing)	2	122" 3/4 Ton Truck	39-47

† No Longer Supplied



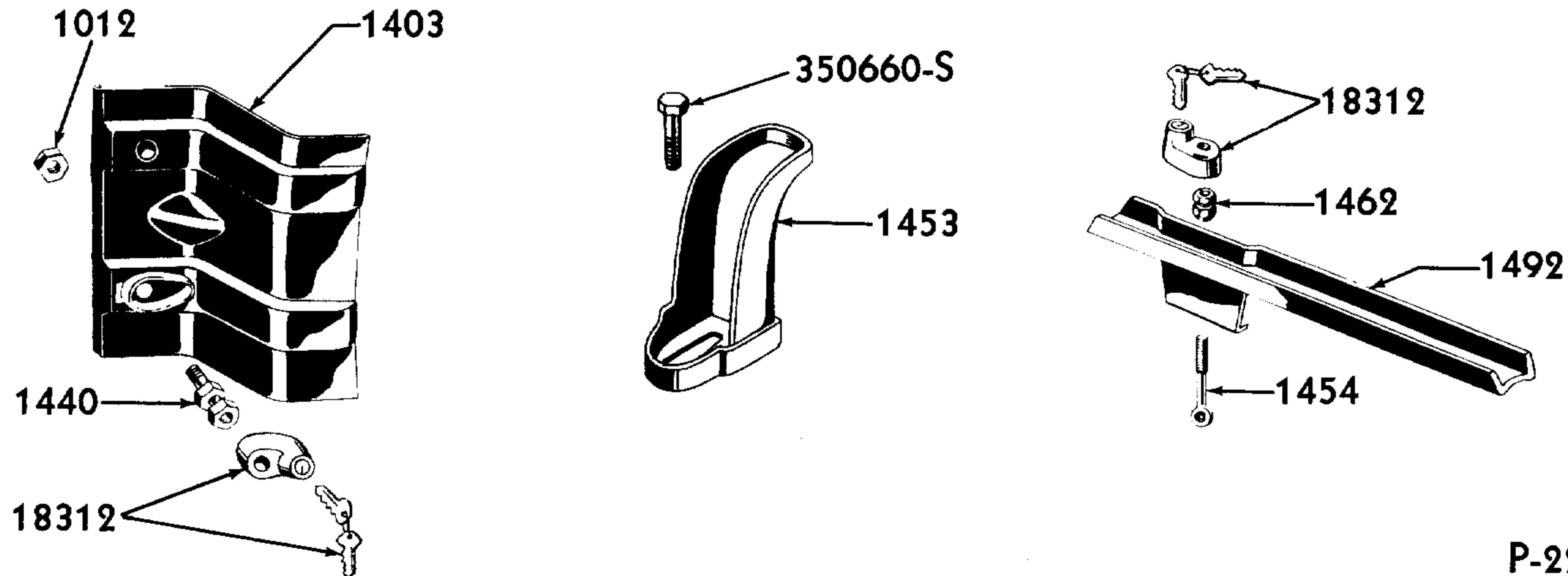
CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
Carriers and Covers				
81Y 1350-A	Ring (spare tire cover)-inner-7.00 x 17 tire	1	1 Ton Panel	38-47
91C 1350-B	Ring (spare tire cover)-inner-6.00 x 16 tire	1	112" Panel	39
91CS 1350-A	Ring (spare tire cover)-inner-6.50 x 16 tire	1	(Pass 1935)(Comm 1935-38)(112" Panel 1939)	35-39
91D 1350	Ring (spare tire cover)-inner	1	3/4 Ton Panel	40-47
01C 1350	Ring (spare tire cover)-inner-6.00 x 16 tire	1	(Station wagon 1940-48) (112" panel, 114" panel 1940-47)	40-48
†48 1351-A	Ring (spare wheel & tire)-outer-6.00 x 16 tire	1	(Pass 1935-37)(Comm 1936-37) (Sedan Delivery 1938) (112"-114" panel 1938-47) (Station wagon 1940-48)	35-48
†91CS 1351	Ring (spare tire cover)-outer-6.50 x 16 tire	1	(Pass 1935) (Comm 1936-38) (Sedan Delivery 1938) (112"-114" panel 1939-47) (Station wagon 1940-48)	35-48
91D 1351	Ring (spare tire cover)-outer	1	3/4 Ton Panel	40-47
48 1355	Moulding (spare tire cover inner ring)	1	Sedan Delivery, 112" panel	38-39
81Y 1355-B	Moulding (spare tire cover inner ring)	1	122" Panel	38-42
48 1356	Retainer (spare tire cover moulding)	5 or 9	Pass, Comm	36
48 1356	Retainer (spare wheel & tire cover inner ring moulding)	9	Sedan Delivery, 112" Panel	38-39
†81Y 1359-B	Clamp (spare tire cover inner ring moulding)	1	122" Panel	38-42
51A 1390-A	Plate assy (spare wheel & tire cover)-center	1	(Station Wagon 1946)(Comm except 80, 82, 83-1941)	41-48
6A 1390-A	Plate assy (spare wheel & tire cover)-center	1	Station Wagon	47-48
81Y 1396-A	Ring (spare tire cover)-outer-7.00 x 17 tire	1	1 Ton Panel	38-47
81Y 1396-B	Ring (spare tire cover)-outer-7.50 x 17 tire	1	1 Ton Panel	38-47
91C 1398	Plate (spare wheel & tire cover)-center	1	(Comm 1939)(122" 3/4 Ton Express 1939-42) (122" 3/4 Ton Panel 1946-47)	39-47
01A 1398-A	Plate (spare wheel & tire cover)-center	1	(112"-114" Panel 1940-42)(112"-114" Pickup 1940-47)	40-47
01C 1398	Plate (spare wheel & tire cover)-center	1	112"-114" Panel & Pickup	40-42
21A 1398-B	Plate (spare wheel & tire cover)-center-zinc plated	1	Station Wagon	42
91C 1400	Flange (spare wheel carrier)	1	Comm. except platform	36-39
01C 1400	Flange (spare wheel carrier)	1	Comm except 80, 82, 83, 78	40-41

† No Longer Supplied



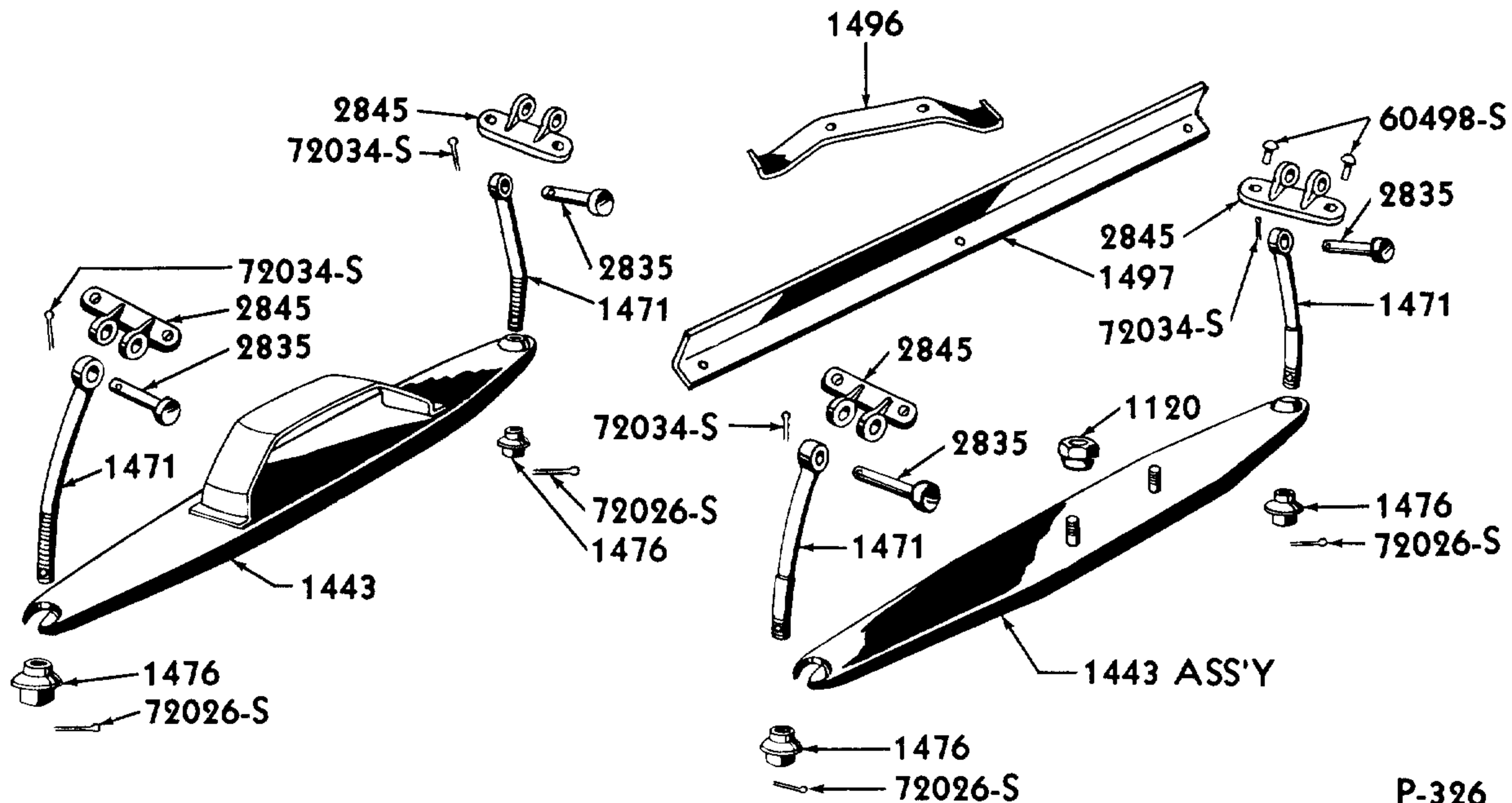
CHASSIS PARTS CATALOGUE



P-223

1937-39 SEDAN DELIVERY
(78 1403)1940-47 SEDAN DELIVERY
(01A 1453)1937-39 PASSENGER
(78 1492)

WHEEL CARRIERS



P-326

TRUCK WHEEL CARRIER

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19 ____
78 1403	Support (spare wheel)-front-with spare wheel inside	1	Sedan Delivery	37-39
†AA 1404-B	Support (spare disc wheel carrier)-mounted on side	1	AA-85B	30-31
67 1404	Support (spare wheel carrier)-mounted on side	1	Comm except Platform & Racks	36-37
§§81C 1404	Support (spare wheel carrier)-mounted on side	1	Comm except 80,820,82,83,78	38-41
	351127-S Nut-castle (spare wheel carrier support to running board bracket)-3/4"-16	1	Comm except 80,820,82,83	38-41
	72071-S Cotter pin -1/8" x 1 1/2"			
†A 1405-A	Support (spare wheel carrier)-15" long	1	Pass, Comm	28-30
40 1405	Support (spare wheel carrier)-mounted on side	1	Pass, Sedan Delivery, Station Wagon	33-34
	22214-S2 Bolt (support to frame)-3/8"-24 x 1"	4	Pass, Comm	32-34
	34030-S8 Nut-castle 3/8"-24			
	72015-S Cotter pin-1/16" x 3/4"			

§§ Used with 91C83 with wheel carrier assembled to running board support.

† No Longer Supplied



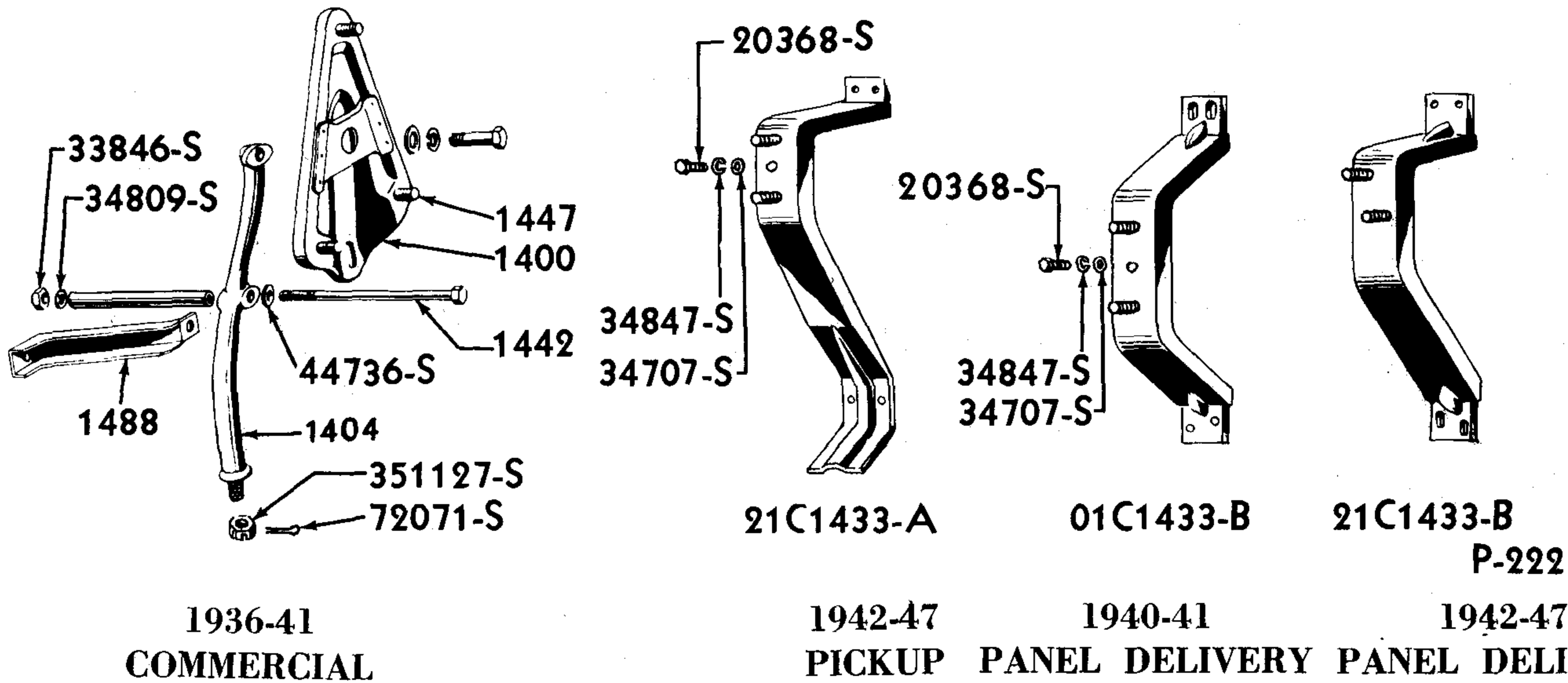
CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
†B 1408-A	Brace (spare wheel carrier support)-RH-mounted on side-1/2" thread	1	Pass, Comm	32
BB 1408-B	Brace (spare wheel carrier support)-mounted on side	1	BB-229A & All Dump Trucks	33-34
†46 1408	Brace (spare wheel carrier support)-RH-mounted on side	1	Comm except Sedan Delivery & Station	33-34
	34811 S2 Lockwasher-5/8"	2	Comm	33-34
	33850 S2 Nut-5/8"-18	1	Comm	33-34
	23513-S2 Bolt (support brace to cowl)-5/16"-18 x 2"	1	Comm	33-34
	33797-S7 Nut-5/16"-18			
	34846-S2 Lockwasher-5/16"			
77 1408	Bolt (spare wheel carrier support)-5 1/2" long	1	(112" Platform 1937-39)(Pickup 1940-41) (114" Platform 1942-47)	37-47
11U 1410	Carrier (spare wheel)	1	Trucks	42-47
77 1415	Bracket (spare wheel carrier support to cross sill)	2	112", 114" Platform	37-47
77 1416	Bracket (spare wheel carrier support to cross sill)-LH	1	112", 114" Platform	37-47
	350573-S2 Bolt (bracket to spare wheel carrier)-3/8"-24 x 6"	1	112", 114" Platform	37-47
	34030-S3 Nut-castle-3/8"-24			
	72005-S8 Cotter pin-1/8" x 1/2"			
11D 1418	Support (spare wheel & tire)	1	122" 3/4 Ton Panel	41-47
21A 1428	Washer (spare wheel clamp)	1	21A72A, B, 69A71, 69A76, 6GA76	42-48
81Y 1429	Carrier (spare wheel)	1	122" 1 Ton Express	42-47
21D 1429	Carrier (spare wheel)	1	122" 3/4 Ton Express	42-47
51 1432	Arm (spare wheel carrier)-use with tire sizes up to and including 7.00 x 20	2	Dump Truck	35-42
11U 1432	Arm (spare wheel carrier)-use with 7.50x20 8 ply, 34x7 10 ply, 8.25x20, 8.25x18, 9.00x18 10 ply tires	2	Dump Truck	41-47
48 1433-A	Bracket assy (spare wheel carrier)	1	48-700, 730, 740, 750	35
†68 1433-A	Bracket (spare wheel carrier)	1	(68-700, 730, 740 without trunk, 750) (Sedan Delivery on rear door 1937-39)	36-39
68 1433-C	Bracket assy (spare wheel carrier)	1	Club Cabriolet	36
	24429-S7 Bolt (bracket to rear panel)-3/8"-24 x 1 1/4"	3	48, 68 except 780, 790	35-36
	24389-S8 Bolt (bracket to panel)-3/8"-24 x 1"	4	Pass	33-34
	34847-S8 Lockwasher-3/8"			
77 1433	Carrier assy (tire)	1	112" Platform	37-39
81A 1433	Bracket (spare wheel carrier)	1	Station Wagon	38-39
81Y 1433-B	Bracket (spare wheel carrier)	1	122" 1 Ton Express	38-41
	26516-S2 Bolt (spare wheel carrier bracket thru side panel to side sill)-5/16"-18 x 3/4"	2	122" 1 Ton Express	38-41
	34096-S8 Nut-5/16"-18			
	34846-S2 Lockwasher-5/16"			

† No Longer Supplied

Ford

CHASSIS PARTS CATALOGUE

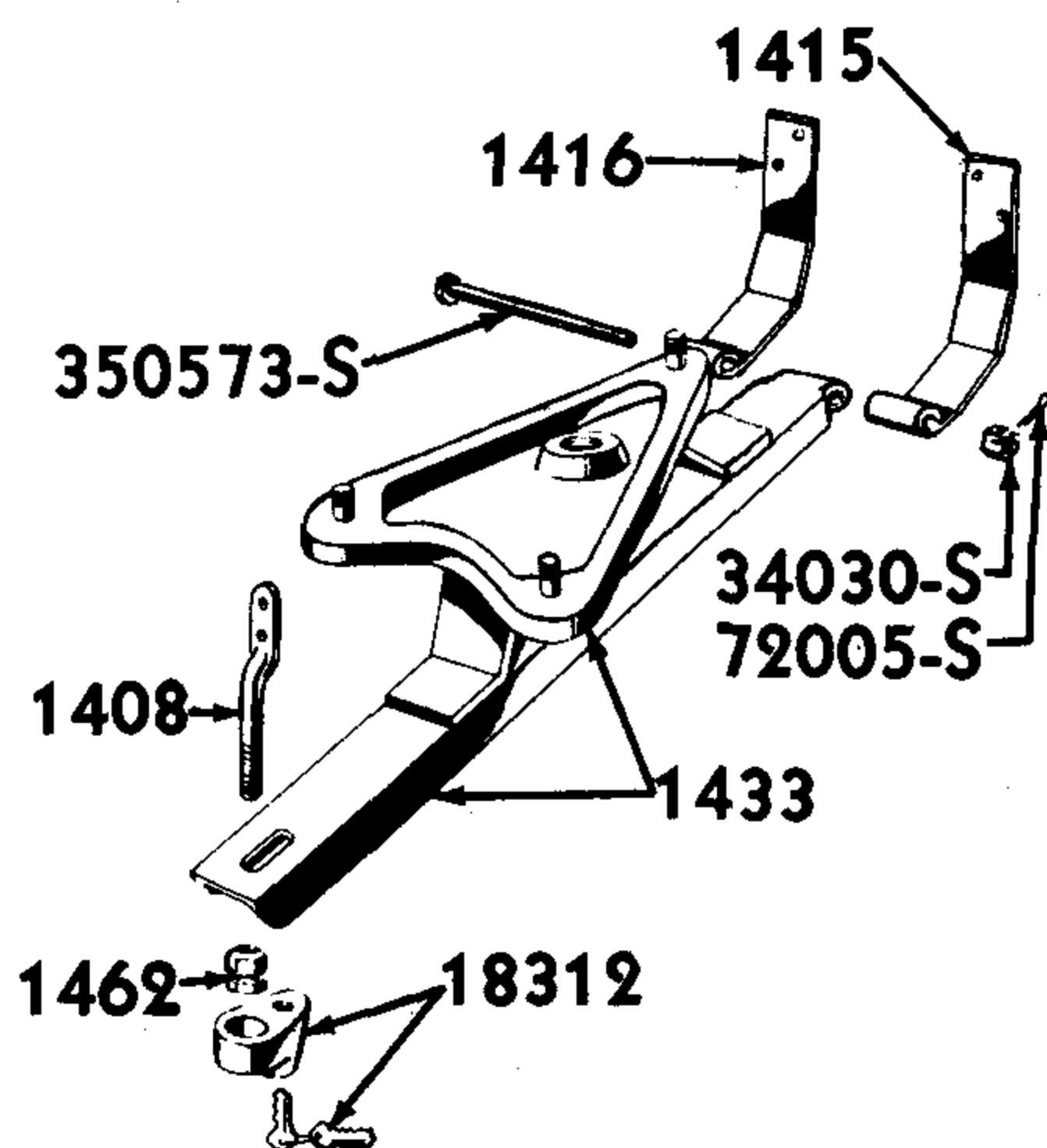


COMMERCIAL WHEEL CARRIERS

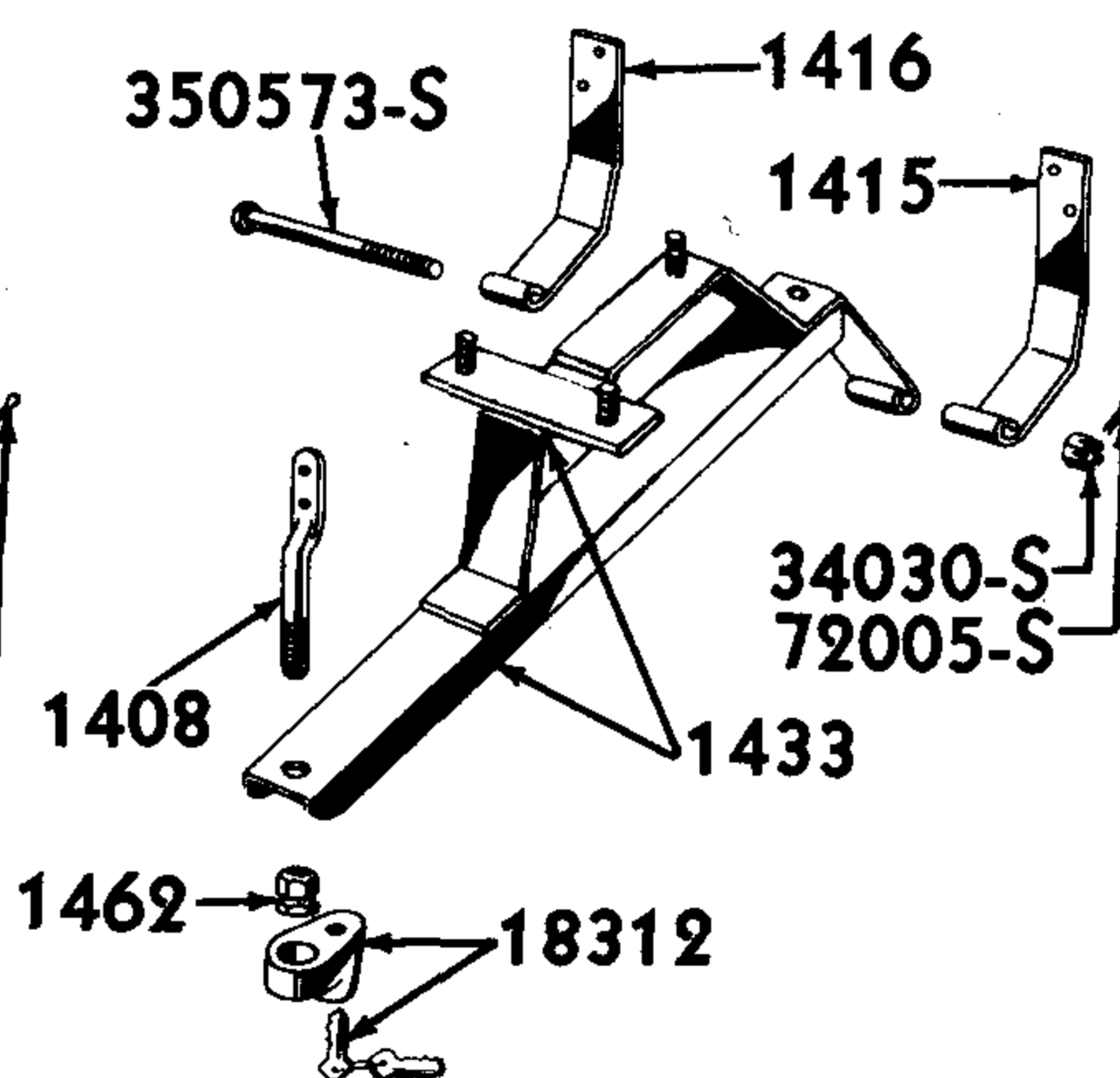
Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
91C 1433-B	Carrier (spare wheel)	1	3/4 Ton Panel	39-47
91D 1433	Carrier (spare wheel)	1	3/4 Ton Express	39-41
92Y 1433	Carrier (spare wheel)	1	122" 1 Ton Panel	38-47
01C 1433-B	Carrier (spare wheel)	1	112" Panel	40-41
01C 1433-C	Carrier (spare wheel)	1	112" Platform	40-41
11C 1433-B	Carrier (spare wheel)	1	Pickup	40-41
21C 1433-A	Carrier (spare wheel)	1	Pickup	42-47
21C 1433-B	Carrier (spare wheel)	1	114" Panel	42-47
	20368-S7 Bolt (spare wheel carrier-3/8"-16 x 7/8"	1	(112" Panel 1940-41)(Pickup 114" Panel 1942-47)	40-47
	34707-S2 Washer-3/8"			
	34847-S8 Lockwasher-3/8"			
21C 1433-C	Carrier (spare wheel)	1	114" Platform	42-47
51A 1433	Bracket assy (spare wheel carrier)	1	Station Wagon	40-48
01A 1434-C	Bracket (spare wheel mounting)	1	01A67A,B	40
51 1437	Bolt (spare wheel carrier)-5/8"-18-overall length 10.25"	2	Dump Truck	35-47
48 1440	Bolt (spare wheel lock)-with spare wheel inside - 3/8"-24-overall length 2.08"	1	(48 & 68-780 with spare wheel inside-740 with trunk) -74 & 78-700, 720, 730, 740, 750 760B, 770B, 81A780, 91A78	35-39
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
21C 1442	Eye-bolt (spare wheel carrier)-1/2"-20 length to center of eye 1.46"	2	Comm except 80,82,83	42-47
	33846-S8 Nut (spare wheel side carrier bolt)-1/2"-20	1	(112" Panel 1935)(112" Pickup 1936-37) (Comm except 80,82,83, 1938-47)	35-47
	44736-S Washer-1/2"			
	34809-S8 Lockwasher-1/2"			
51 1443-A	Channel (spare wheel carrier)-use with BB-1015-D,E, 81T-1015, 91T-1015 A & B	1	Trucks except 122" & Dump	35-47
51 1443-B	Channel assy (spare wheel carrier)-use with 18 x 7 wheels using 9.00-18, 8.25-18 & 32 x 7 tires & 20 x 7 wheels using 34 x 7 tires	1	Trucks	35-37

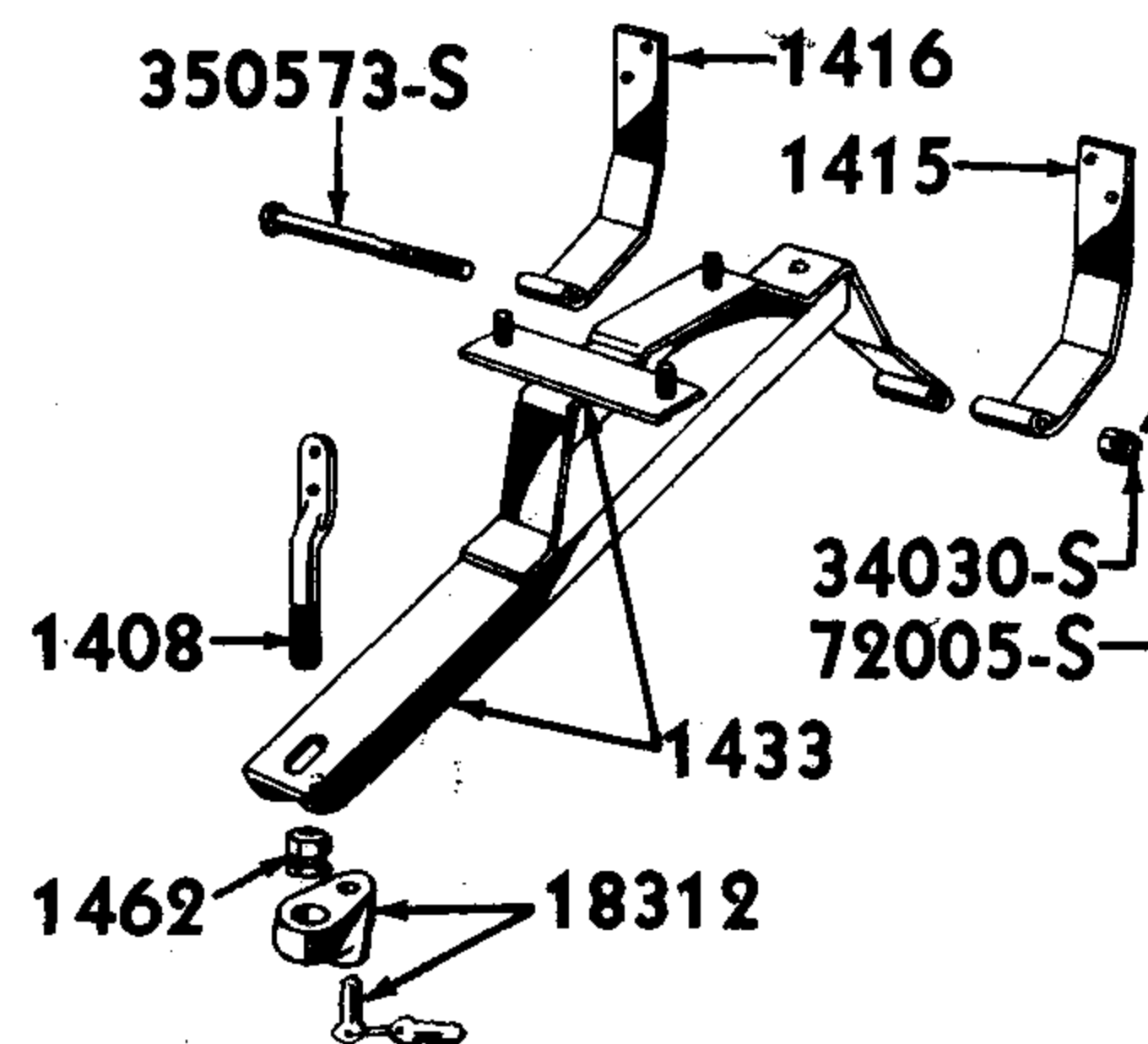
CHASSIS PARTS CATALOGUE



1937-39 PLATFORM
(77 1433)



1940-41 PLATFORM
(01C 1433-C)



1942-47 PLATFORM
(21C 1433-C)

P-224

COMMERCIAL WHEEL CARRIERS

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

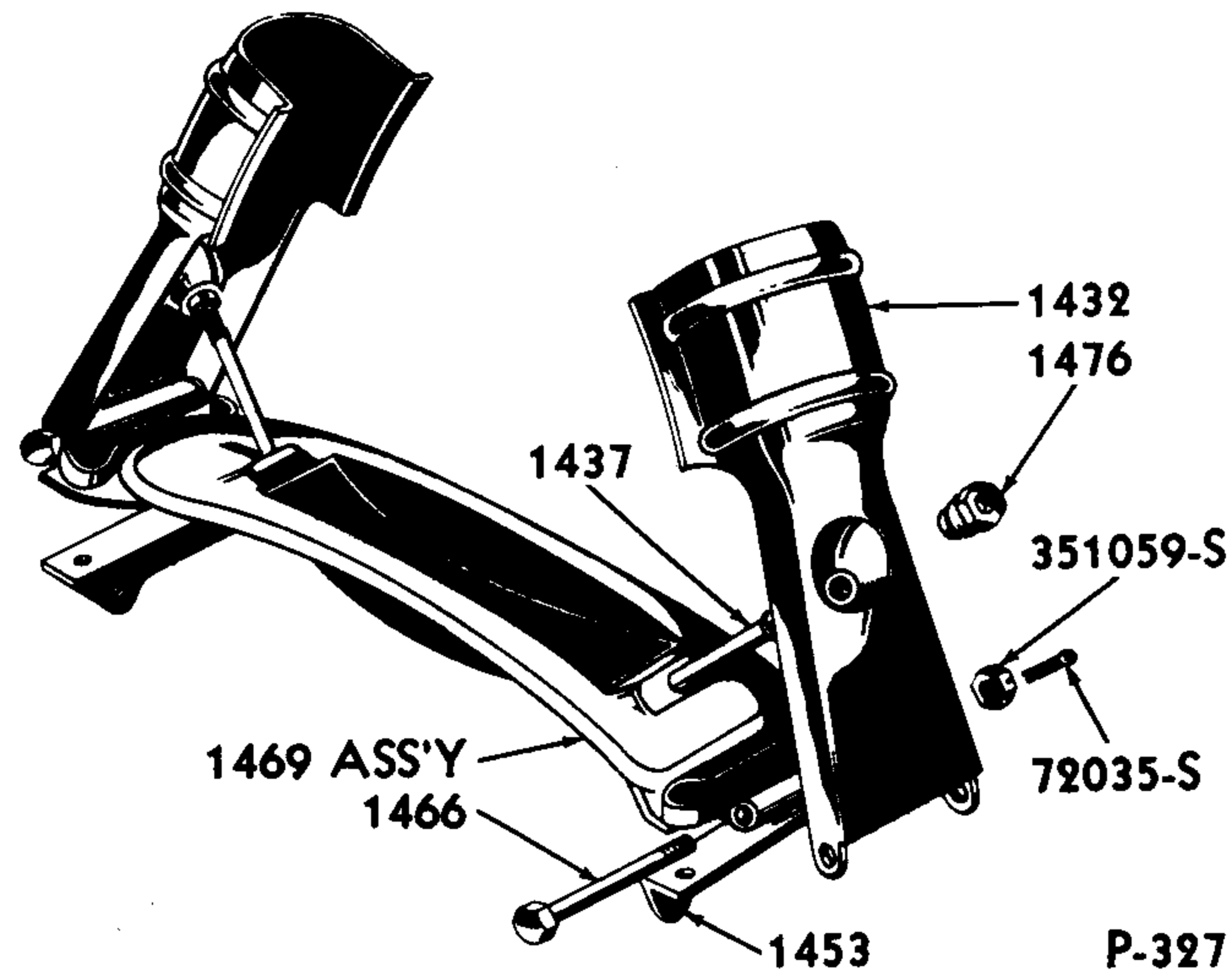
PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
51 1443-B	Channel assy (spare wheel carrier)-use with 51-1015-A & 70-1015-A & C	1	Trucks except 122" & Dump	35-47
82Y 1443	Channel (spare wheel carrier)	1	122" 1 Ton except 920,830,83,82,80	38-47
91D 1443	Channel (spare wheel carrier)	1	122" 3/4 Ton except 80,82,83	39-47
21C 1443-A	Channel (spare wheel carrier)	1	Comm except 80,82,83	42-47
59C 1443	Channel assy (spare wheel carrier)	1	Comm except 80,82,83	47
81Y 1446	Clamp (spare wheel)	1	122" Platform	39-47
11A 1446	Clamp (spare wheel)	1	Sedan Coupe	41-48
21A 1446	Clamp (spare wheel)	1	21A76,69A71,69A76,6GA76	42-48
B 1447	Bolt (spare wheel side carrier)-1/2"-20 x 29/32"	3	(Pass 1932-34)(Comm 1932-35)	32-35
40 1447	Bolt (spare wheel carrier)-1/2"-20 x .97"	2	Pass	33-35
68 1447	Bolt (spare wheel carrier)-1/2"-20-overall length 1"	3	(Pass 1936)(Comm 1936-39)(Station Wagon 1938-39)	36-39
68 1447	Bolt (spare wheel carrier)-1/2"-20-overall length 1"	3	Station Wagon	41
81Y 1447-A	Bolt (spare wheel carrier)-overall length 1.93"	2	(1 Ton Panel 1938-47)(1 Ton Express 1946-47)	38-47
81Y 1447-B	Bolt (spare wheel carrier)-overall length 2.44"	1	(1 Ton Panel 1938-47)(1 Ton Express 1946-47)	38-47
91A 1447-A	Bolt (spare wheel carrier bracket)-1/2"-20-overall length 2.05"	1	74 & 78-770A & B,760A (78-830 with spare wheel behind seat) 81A760A,770C,91A76,77A B,01A67A,B,77A,B,11A70A,B,72,73A,B,1GA70A,B,72,73A,B	37-41



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
91D 1447	Bolt (spare wheel carrier)-1/2"-20-overall length 1.76"	3	3/4 Ton Truck	40-47
91D 1447	Bolt (headlamp bracket to fender bracket)	1	Refer to 50 13126 (Pass 1933-35)(Comm, Trucks 1935-37)	33-37
01A 1447-B	Bolt (spare wheel carrier)-overall length 1.85"	1	Station Wagon	40-48
11A 1447-A	Bolt (spare wheel carrier)-overall length 2.55" - replaced by 91A-1447-A	1	Pass,Comm, 3/4 Ton Truck	41-48
40 1449	Stud (spare wheel carrier)-1/2"-13 & 1/2"-20 x 1.5"	1	(Pass,Comm 1930-35)(Trucks 1930-34)	30-35
81U 1453	Bracket (frame to spare wheel carrier)	2	Dump Truck except with 7.50x20 8 ply,7.50x20,34x7,8.25x20,8.25x18,9.00x18 10 ply tires	38-42
01A 1453	Bracket (spare wheel hold down)	1	Sedan Delivery	40-47
	350660-S2 Bolt (spare wheel hold down bracket)-1/2"-20 x 3 1/4"	1	Sedan Delivery	40-47
11U 1453	Bracket (frame to spare wheel carrier)	2	Dump Truck with 7.50x20 8 ply,7.50x20,34x7,8.25x20,8.25x18,9.00x18 10 ply tires	41-47
91A 1454-A	Bolt (spare wheel clamp)-length to center of eye 3.33"	1	Tudor & Fordor	39-40
BB 1458	Bolt (spare wheel carrier)-3/4"-16 x 1.69"	2	Trucks	30-34
51 1458-A	Bolt (spare wheel carrier)-3/4"-16 x 1 3/8"-use with 51-1443-A	2	Trucks except 122" & Dump	35-47
51 1458-B	Bolt (spare wheel carrier)-3/4"-16 x 3.30"-use with 51 1443-B	2	Trucks except 122"	35-47
	BB-1120 Nut (spare wheel carrier stud)-3/4"-16 (7/8" x 1 1/2")	2	Trucks except 122" & Dump	38-47
8T 1459	Kit (spare wheel carrier)-mounted on cab-consists of 1-11U 1410 Carrier 2- 51 1466 Bolt 2- 51 1437 Bolt 2-72035-S7-8 Cotter pin 2- 51 1476-A Nut 2-351059-S Nut 2-11U 1432 Arm 4-33800-S8 Nut 4-3/8"-24 x 1 1/8" Bolt 4-3/8" Lockwasher	1	Trucks	42-47
77 1462	Nut (spare wheel carrier bolt)-1/2"-20(.82"x.82")	1	(77-800 1937)(01A70A,B,73A,B)(Comm 1939) (Pickup,122"Platform 1938-47)(Station Wagon 1940-48)	37-48
78 1462-A	Nut (spare wheel carrier bolt)-1/2"-20(1.16" x .75")	1	78-710,760A,770A,B,74-770A,81A760A,770C,790,91A76 & 77,79,01A67A,B,01A77A,B,11A70,72	37-41

CHASSIS PARTS CATALOGUE



DUMP TRUCK WHEEL CARRIER

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
78 1462-A	Nut (spare wheel carrier bolt)-1/2" 20(1.16" x .75")	1	Pass except Deluxe Sedan Delivery & Station Wagon	42-48
78 1462-B	Nut (spare wheel & tire lock bolt)-3/8"-24(.82" x .82")	1	74 & 78 700,720,730,740,750,760B (770 except when 74 or 78-830 is assembled) 81A700B,C,720,730B,C,740,750,760B,770A,B, 91A74,01A66	37-40
51 1466	Bolt (spare wheel carrier arm)-1/2"-20-overall length 8 7/16"	2	Dump Truck	35-47
	351059-S Nut-castle-1/2"-20	2	Dump Truck	35-47
	72035-S-7-8 Cotter pin-1/8" x 1"			
51 1469	Support assy (spare wheel carrier)	1	Dump truck except with 7.50 x 20 8 ply 7.50x20,34x7 10 ply 8.25x20,8.25x18,9.00 x18 10 ply tires	35-42
11U 1469	Support assy (spare wheel carrier)-with 7.50 x 20 8 ply, 7.50x20,34x7,8.25x18,9.00x18 10 ply tires	1	Dump Truck	41-47
	60459-S Rivet (spare wheel carrier support and hinge assy)- 3/8" x 15/16"	4	Dump Truck	35-37
51 1471-A	Bolt (spare wheel carrier hinge)-5/8"-18-overall length-7.65"-use with 51 1443-A	2	Trucks except Dump	35-37
51 1471-B	Bolt (spare wheel carrier hinge)-5/8"-18-overall length 12"-use with 30x5,6.00x20, 6.50x20, 7.00x 20, 32x6 8 ply, 8.25x18, 7.50x18, 32x7 tires-use with 51 1443-B	2	Trucks except 122" & Dump	35-47
	BB-2835 Pin (spare wheel carrier hinge bolt to bracket)-overall length 1-21/32"	2	(Trucks except Dump)(122" except 80,82,83)	35-47
	51-2845 Bracket (spare wheel carrier hinge bolt)	2	(Trucks except Dump)(122" except 80,82,83)	38-47
	22214-S2 Bolt (spare wheel carrier hinge bolt bracket to frame)- 3/8"-24 x 1" end drilled	4	Trucks	35-47
	34030-S8 Nut-castle-3/8"-24			
	72034-S Cotter pin-3/32" x 1"			
	72026-S Cotter pin-1/8" x 7/8"			

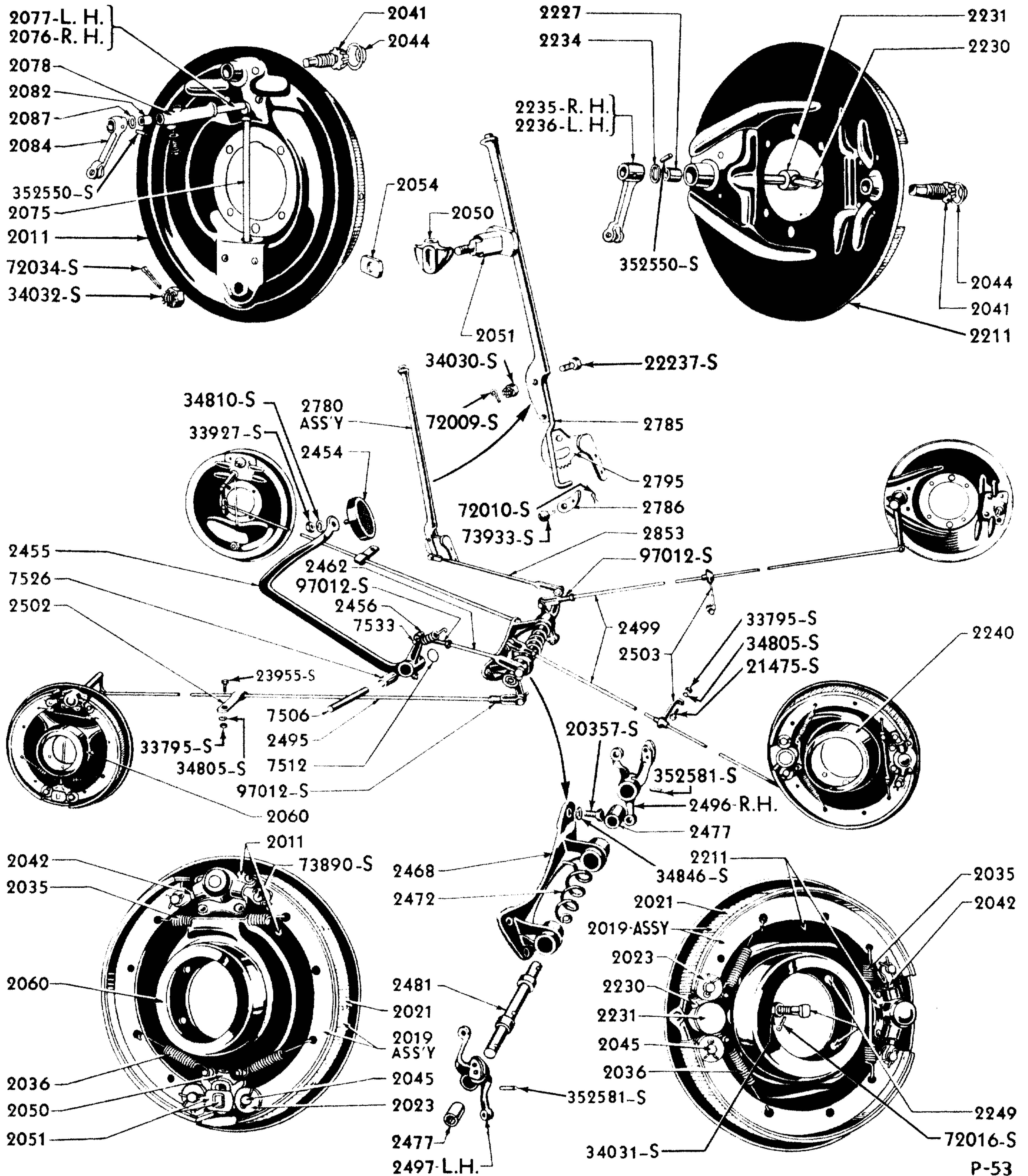


CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
81T 1471	Bolt (spare wheel carrier hinge)-use with 34x7, 7.50 x 20, 8.25 x 20, 9.00 x 18, 9.75 x 18 tires-5/8"-18 overall length 12 1/2"	2	Trucks except Dump	19 38-47
82Y 1471	Bolt (spare wheel carrier hinge)-5/8"-18-overall length 10 3/4"	2	1 Ton except 920, 830, 82, 83, 80	38-47
91D 1471	Bolt (spare wheel carrier hinge)-5/8"-18-overall length-9 1/2"	2	3/4 Ton except 80, 82, 83	39-47
21G 1471-A	Bolt (spare wheel carrier hinge)-1/2"-20 x 6"	2	Comm except 80, 82, 83	42-47
51 1476-A	Nut (spare wheel carrier hinge bolt)-5/8"-18	2	Trucks except panel	35-47
21C 1476-A	Nut (spare wheel carrier hinge bolt)-1/2"-20	2	Comm except 80, 82, 83	42-47
92Y 1481	Support (spare wheel carrier bracket)	1	1 Ton Panel	38-47
11D 1481	Support (spare wheel carrier bracket)	1	3/4 Ton Panel	39-47
21C 1488	Brace (spare wheel carrier bracket)	1	Pickup	42-47
78 1492	Bar (spare wheel & tire fastening)	1	74 & 78-700, 720, 730, 740, 750, 760B, 81A700B, C, 720, 730B, C, 740, 750, 760B, 91A74	37-39
01A 1492-A	Bar (spare wheel & tire fastening)	1	DeLuxe Convertible Club Coupe	40
01A 1492-B	Bar (spare wheel fastening)	1	DeLuxe Convertible Club Coupe	40
78 1495-A	Bolt (spare wheel & tire lock fastening)-thread 2.92" long	1	(Pass except Coupe 1937-38)(91A74 & 01A66 1939-40)	37-40
	72034-S Cotter pin (spare wheel & tire lock fastening bolt)-3/32" x 5/8"	1	(Pass except Coupe 1937-38)(91A74 & 01A66 1939-40)	37-40
78 1495-B	Bolt (spare wheel & tire lock fastening)-thread 1.12" long		78-770 except when 78-830 is assembled, 81A770A,B	37-38
51 1496-A	Stop (spare wheel carrier)-use with BB-1015-D,E	1	Trucks except Dump	35-37
51 1496-C	Stop (spare wheel carrier)-use with 18 x 7 wheel using 9.00x18, 8.25x18 and 32x7 tires-use with 70-1015-A	1	Trucks	34-37
01T 1496-A	Stop (spare wheel carrier)-use with 20x5 & 20x6 wheels	1	Trucks except 122" & Dump	40-47
01T 1496-B	Stop (spare wheel carrier)-use with 18" dia. rim	1	Trucks except 122" & Dump	40-47
01T 1496-C	Stop (spare wheel carrier)-use with 20x5, 20x6 & 20x7 wheels	1	Trucks except 122" & Dump	40-47
	24369-S8 Bolt (spare wheel carrier stop to stop support)-3/8"-24 x 7/8"	2	Trucks	35-47
	34847-S8 Lockwasher-3/8"			
51 1497-A	Support (spare wheel carrier stop)-use with 51-1443-A	1	Trucks except Dump	35-37
51 1497-B	Support (spare wheel carrier stop)-use with 51-1443-B-use with 7" wheel	1	Trucks	35-37
01T 1497	Support (spare wheel carrier stop)	1	(Comm except 82, 83)(Trucks except 122" & Dump)	40-47
	24391-S7-8 Bolt (spare wheel carrier stop support to frame)-7/16"-20 x 1"	2	Trucks	35-47
	33802-S8 Nut-7/16"-20			
	34808-S8 Lockwasher-7/16"			
	60472-S Rivet (spare wheel carrier bracket and stop to No.5 cross member)-3/8" x 1"	5	Trucks	35-47
†AA 1498	Stop (spare wheel)-RH side	1	(AA-185B, 197A, 244A, 330A)	31

† No Longer Supplied

CHASSIS PARTS CATALOGUE

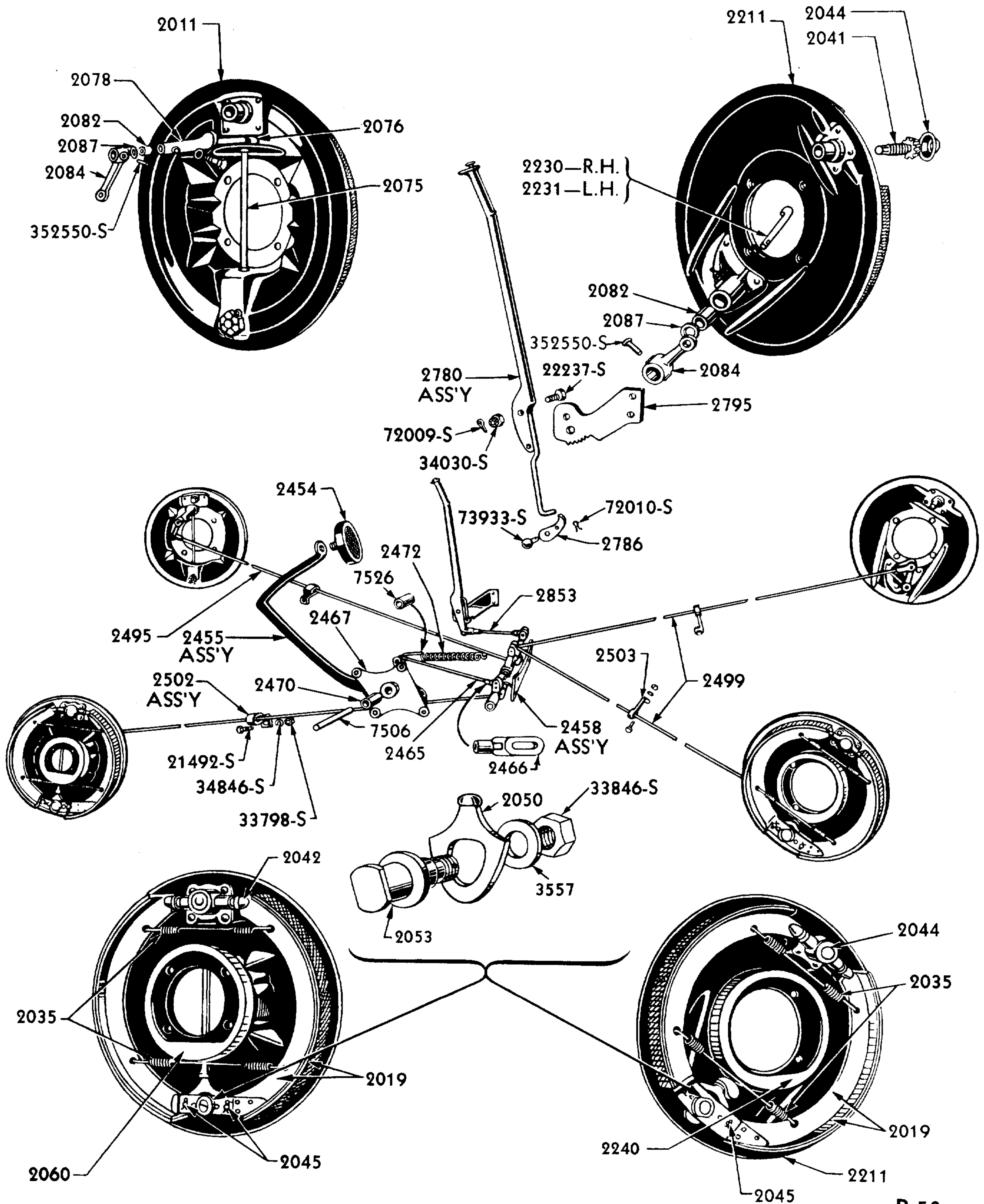


1933-34 PASSENGER AND COMMERCIAL BRAKE SYSTEM

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

Ford

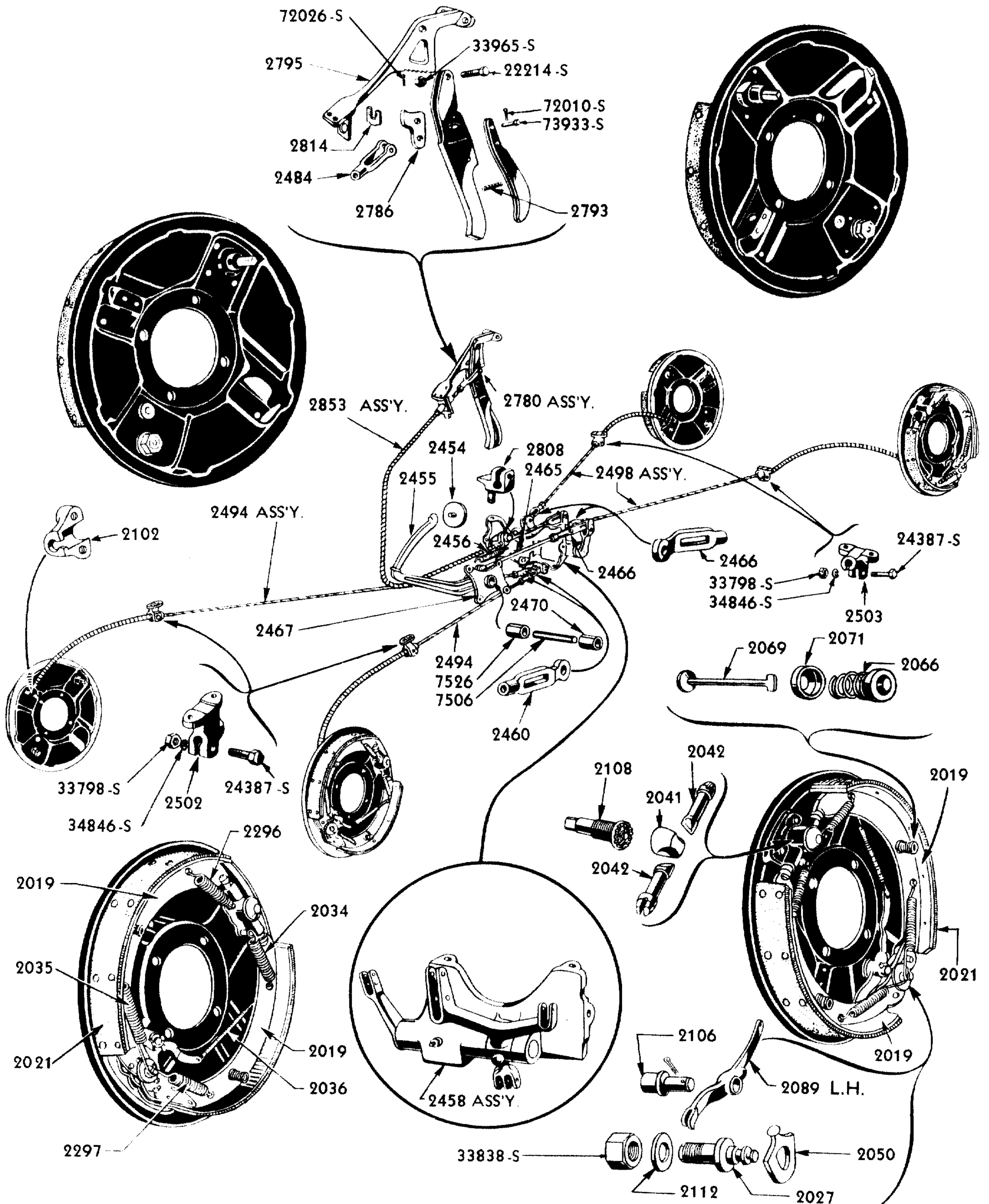
CHASSIS PARTS CATALOGUE



1935-36 PASSENGER AND COMMERCIAL BRAKE SYSTEM

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

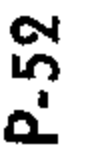
CHASSIS PARTS CATALOGUE



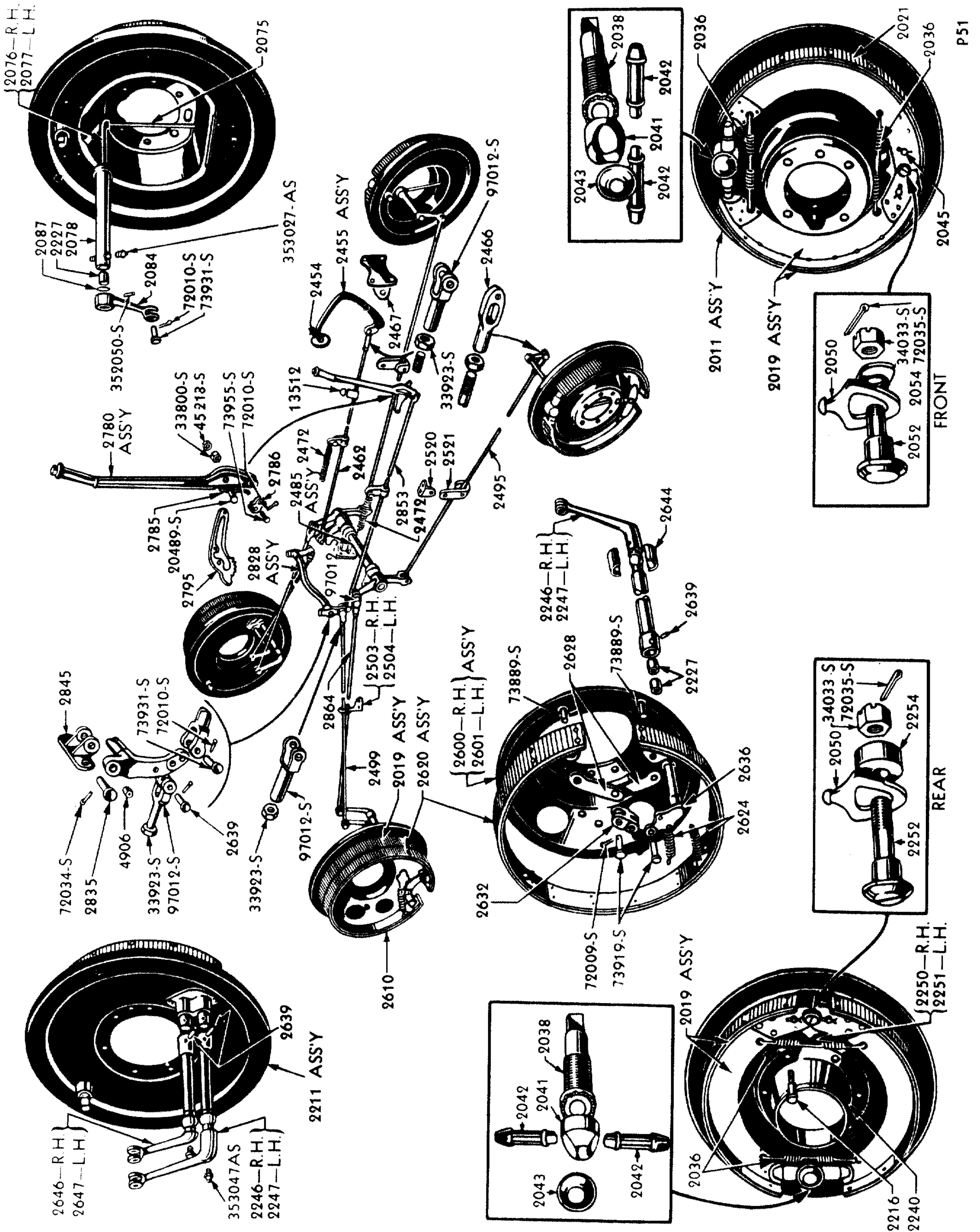
P-21

1937-38 PASSENGER AND COMMERCIAL BRAKE SYSTEM

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.



Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

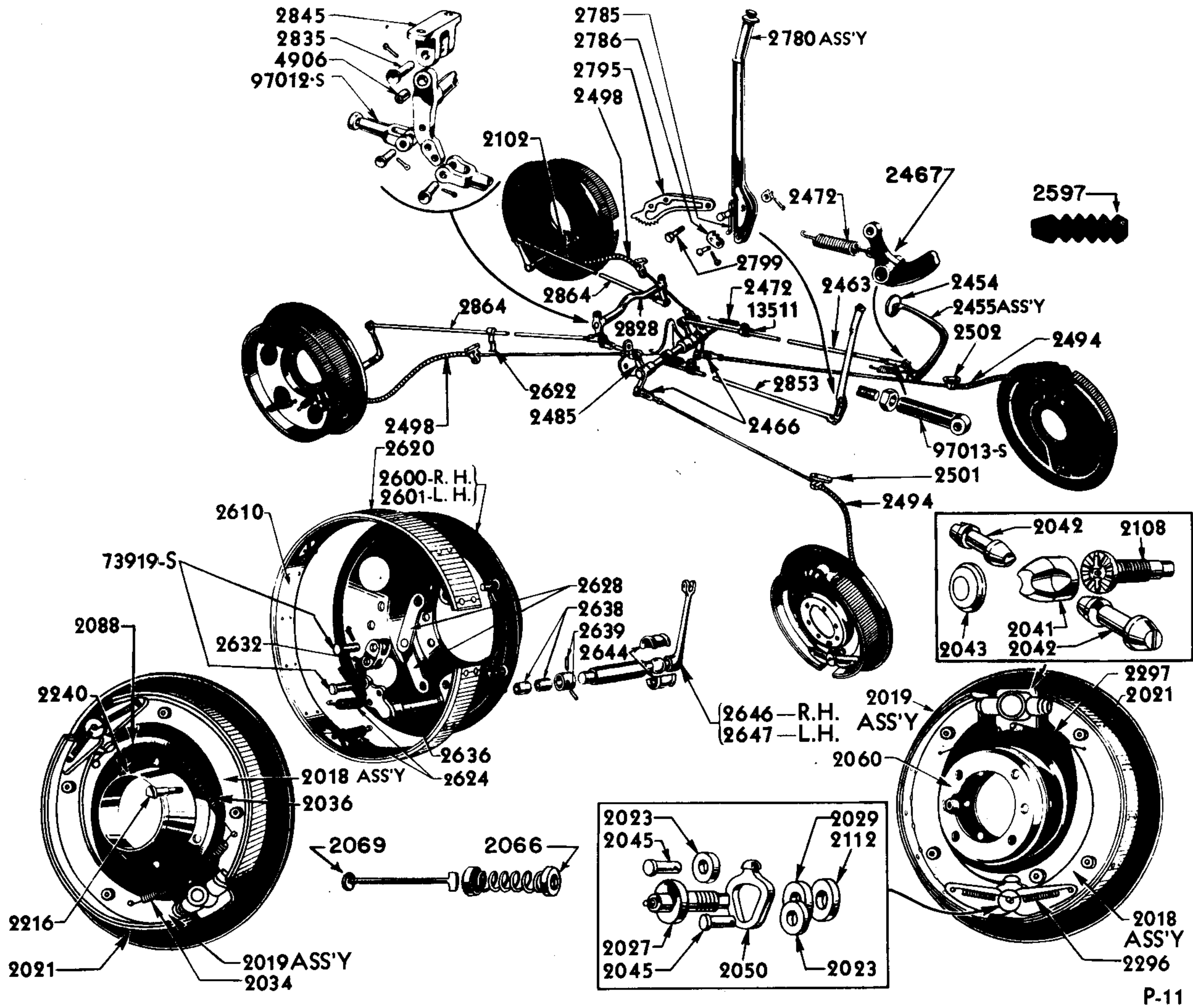


1935-37 TRUCK BRAKE SYSTEM

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

Ford

CHASSIS PARTS CATALOGUE

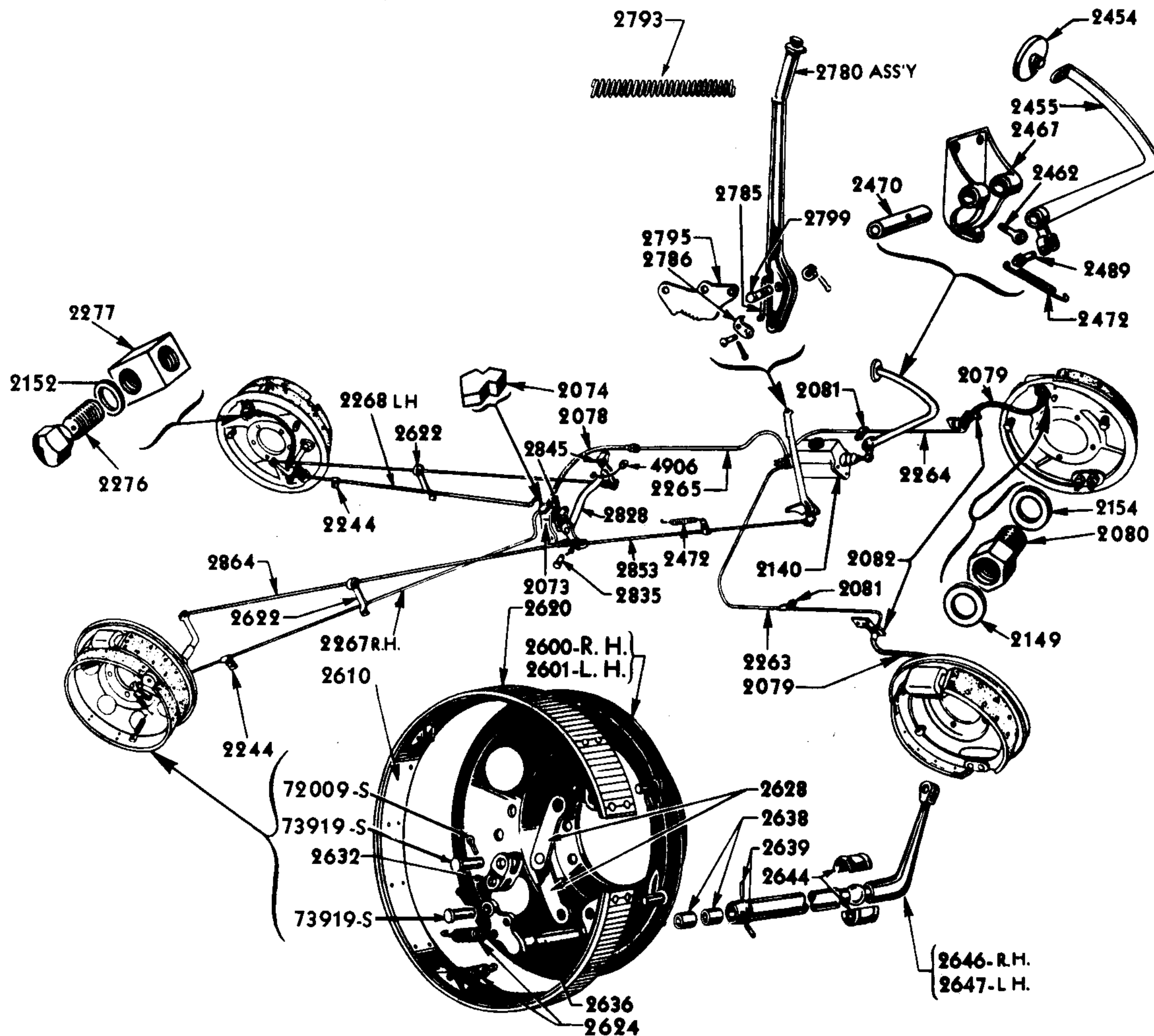


1938 TRUCK BRAKE SYSTEM

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

Service Brakes

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
91A 2004-B	Kit (brake master cylinder repair)-formerly 91A-18370-use with 91A-2140-consists of 1-91A 2151 Gasket 1-91A 2152 Gasket 1-91A 2167 Gasket 1-91A 2169-A Piston 1-91A 2173-A Cup 1-91A 2174 Snap Ring 1-91A 2178 Valve 1-91A 2180-A Boot 1-91A 2188 Plate	1	(Pass 1939-48) (Comm 1939-47)	39-48
91T 2004-A	Kit (brake master cylinder repair)-formerly 91T-18370-A-consists of 1-91T 2169 Piston 1-91T 2173-A Cup 1-91T 2178 Valve 1-91T 2180-A Boot	1	Trucks	39-47
91T 2004-B	Kit (brake master cylinder repair)-consists of 1-91A 2151 Gasket 1-91T 2174 Ring 1-91A 2152 Gasket 1-91T 2178 Valve 1-91A 2167 Gasket 1-91T 2180-A Boot 1-91T 2169 Piston 1-91T 2186 Strap 1-91T 2173-A Cup 1-91T 2187 Strap 1-91T 2188 Plate	1	Trucks	39-47



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1939 TRUCK BRAKE SYSTEM

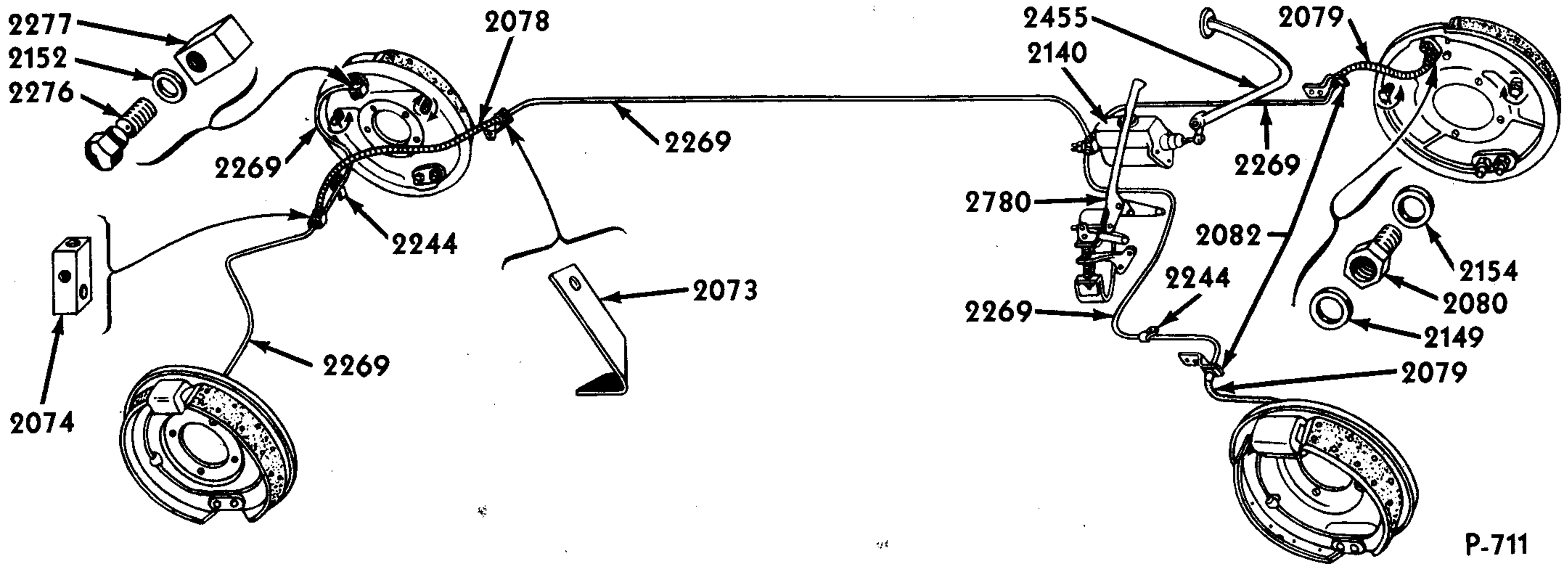
Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19 ____
59T 2005-A	Booster assy (brake)-10 1/2" dia.-11 3/4" overall length - replaced by 8T 2005	1	Trucks except 122"	45-47
59T 2005-B	Booster assy (brake)-6 3/4" dia.-14 3/4" overall length	1	Trucks except 122"	45-47
8T 2005	Booster assy (brake)-10" dia.-11 7/8" overall length	1	Trucks except 122"	45-47
48 2007-C	Kit (brake lining)-consists of 8- 48 2021 Lining 88- Rivet	1	(Pass-Front & Rear 1935-36)(Comm-Front & Rear 1935-38)(122" 1 Ton Truck-Front 1938)	35-38
78 2007-C	Kit (brake lining)-consists of 8- 78 2021 Lining 88-351915-AS Rivet	1	Pass	37-38
91A 2007-C	Kit (brake lining)-consists of 4-01A 2021 Lining 4-01A 2022 Lining 74- 351915-AS Rivet	2	Pass	39-48
4A 2011	Plate assy (front brake housing)	2	(Pass,Comm 28-31)(Trucks 28-29)	28-31
	22237-S7 Bolt-use with forged hub-3/8"- 24 x 1 3/8"	8 12	Pass,Comm Trucks	28-30 28-29
4B 2011	Plate assy (front brake housing)	2	Pass,Comm	32-34
BB 2011	Plate assy (front brake housing)	2	Trucks	28-34

†	No Longer Supplied
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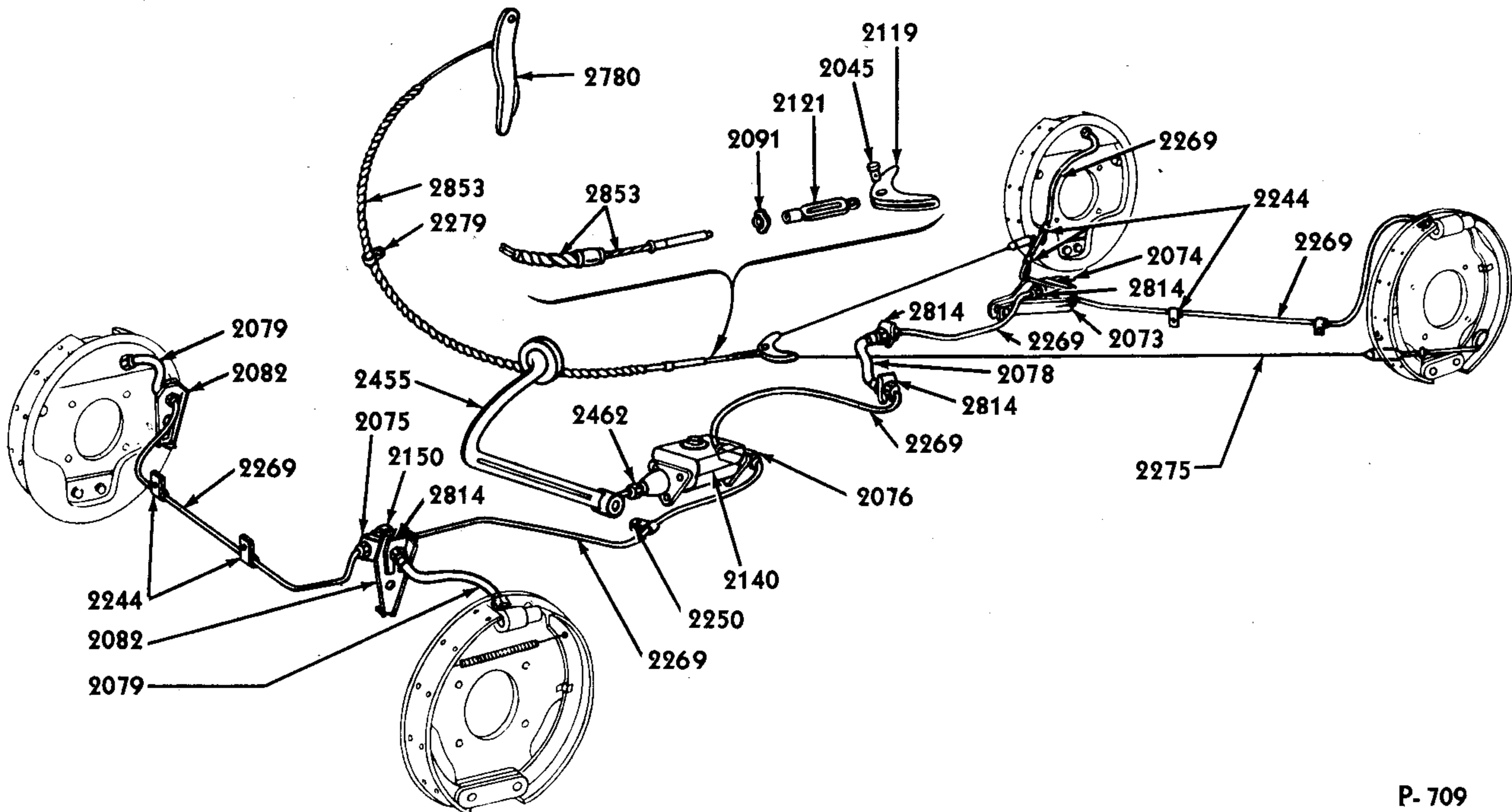
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CHASSIS PARTS CATALOGUE



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1940-47 TRUCK BRAKE SYSTEM



P-709

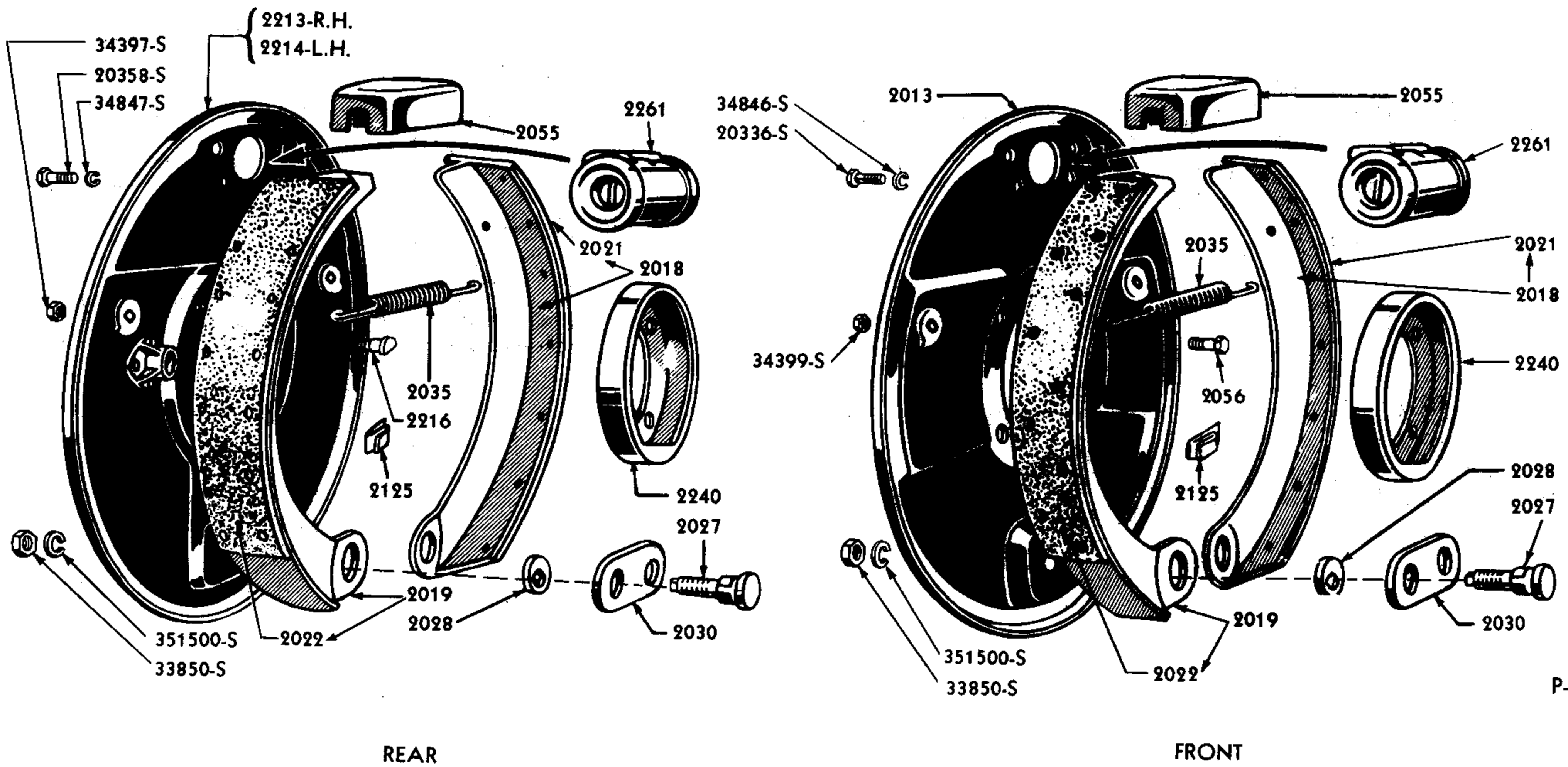
1946-48 PASSENGER HYDRAULIC BRAKE SYSTEM

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
†48 2011	Plate assy (front brake housing)	2	Pass, Comm	35-36
	22208-S7 Bolt (front brake housing plate)-3/8"-24 x 7/8"-end drilled	8	Pass, Comm	28-36
	34030-S8 Nut-castle-3/8"-24			
	72034-S Cotter pin-3/32" x 1"			
51 2011	Plate and bracket assy (front brake housing)	2	Trucks	35-36
	350655-S Bolt (front brake housing plate)-1/2"-20 x 1.62"	12	Trucks	30-36
	34032-S7 Nut-1/2"-20			
	72016-S8 Cotter pin-3/32" x 3/4"			

† No Longer Supplied

CHASSIS PARTS CATALOGUE



P-677

REAR

FRONT

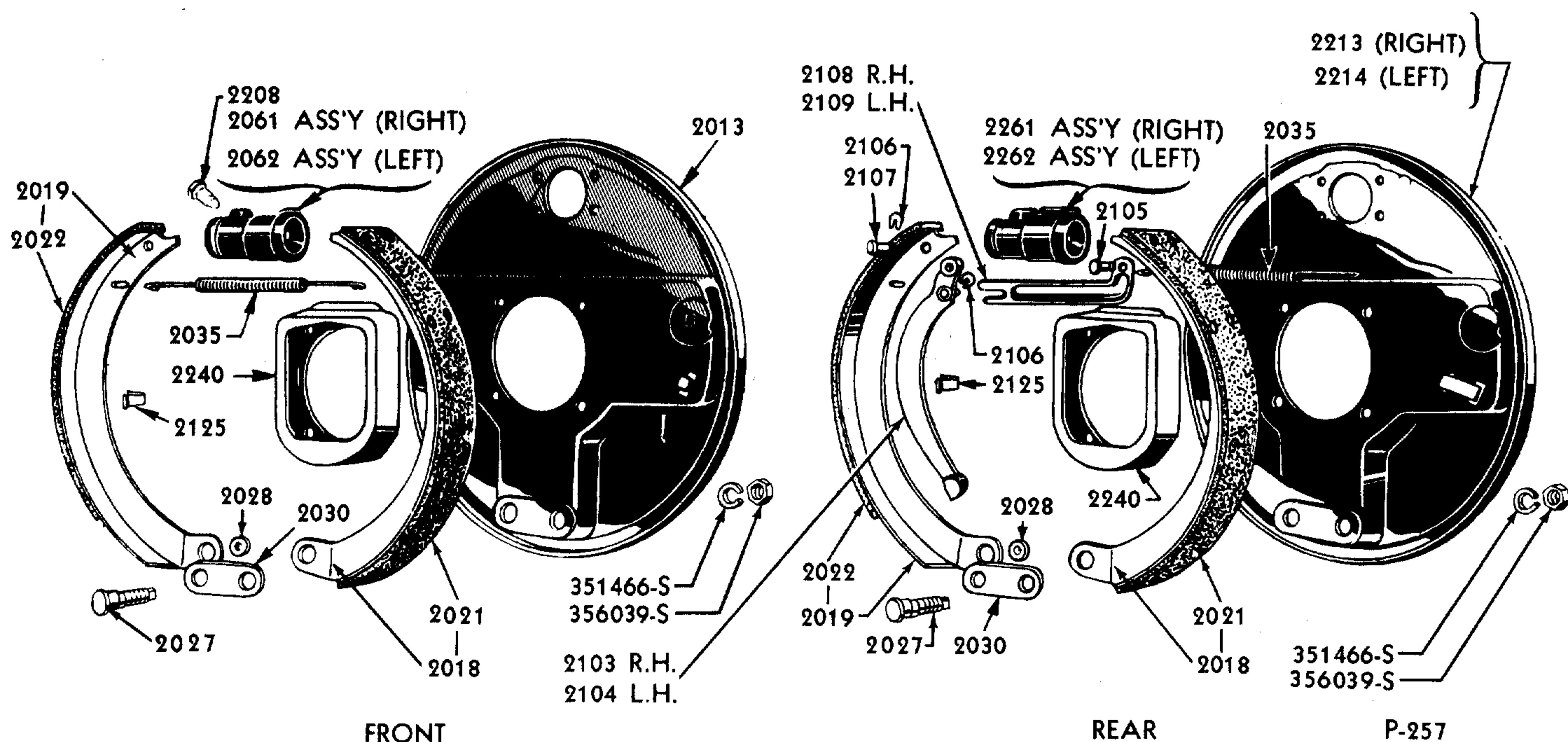
1940-47 TRUCK BRAKE (FRONT AND REAR)

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

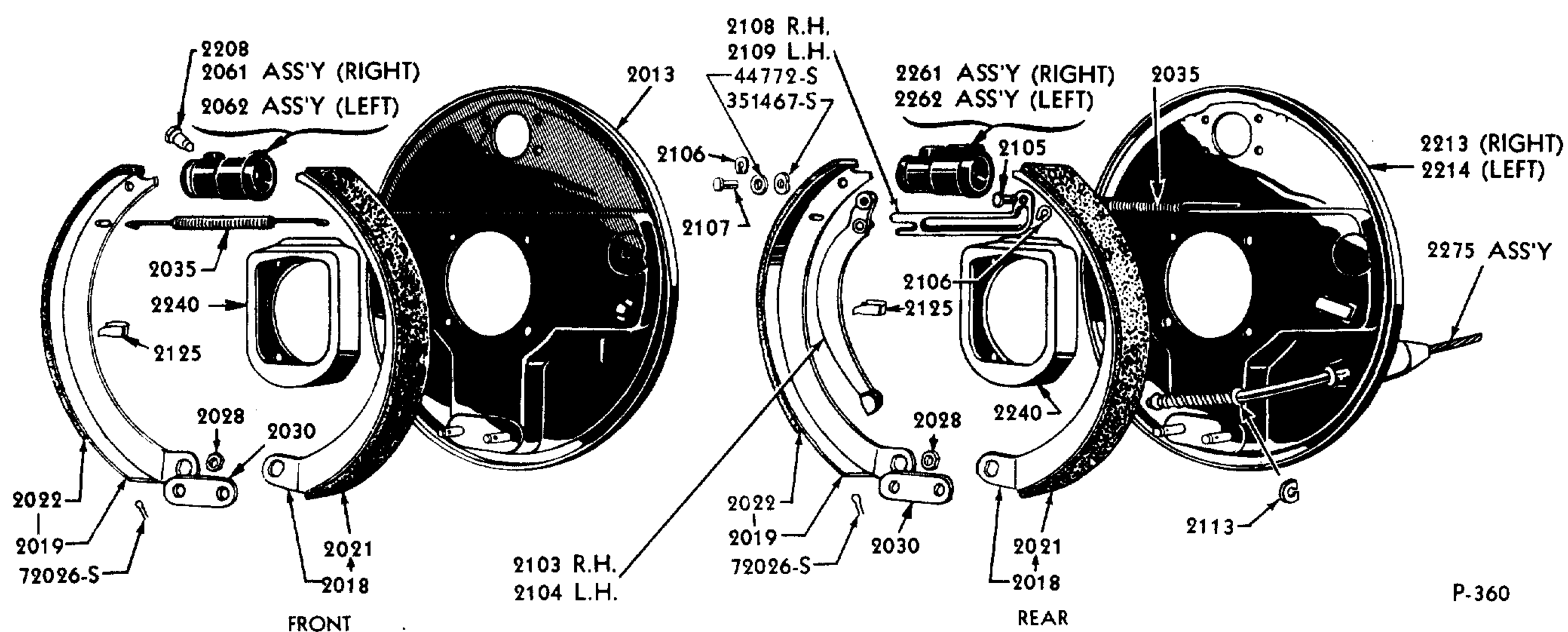
PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
78 2012	Plate assy (front & rear brake housing)-RH	2	Pass,Comm	19 37-38
79 2012	Plate and bracket assy (front brake housing)-RH	1	Trucks	37
81T 2012	Plate assy (front brake housing)-RH	1	(Trucks-front except 122")(122"-rear)	38
78 2013	Plate assy (front & rear brake housing)-LH	2	Pass,Comm	37-38
79 2013	Plate and bracket assy (front brake housing)-LH	1	Trucks	37
81T 2013	Plate assy (front brake housing)-LH	1	(Trucks-front except 122")(122"-rear)	38
91A 2013	Plate assy (front brake housing)	2	Pass,Comm,122" Truck	39-45
91T 2013	Plate assy (front brake housing)	2	Trucks except 122"	39-47
51A 2013	Plate assy (front brake housing)-includes brake anchor pin	2	(Pass 1946-48)(Comm,122" Truck 1946-47)	46-48
81T 2018	Shoe & lining assy (brake forward)	2or4	(Trucks-front & rear except 122")(122" - Truck-rear)	38
91D 2018	Shoe & lining assy (brake forward)	2or4	(122" 1 Ton Truck-front 1940-42)(122" 3/4 Ton Truck-front & rear 1940-42)(Comm-front & rear 1942-45)	40-45
91T 2018-A	Shoe & lining assy (brake forward)	2	Trucks-rear except 122"	39-47
§91T 2018-B	Shoe & lining assy (brake forward)	2	Trucks-rear except 122"	39-47
92Y 2018-A	Shoe & lining assy (brake forward)	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
§92Y 2018-B	Shoe & lining assy (brake forward)	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
01A 2018	Shoe & lining assy (brake forward)-woven	2or4	(Pass-front & rear 1939-42)(Comm-front & rear 1939-41)(122" Truck-front 1939)	39-42
51A 2018	Shoe & lining assy (brake forward)	4	Pass	46-48
59C 2018	Shoe & lining assy (brake forward)	2or4	(Comm,122" 3/4 Ton Truck-front & rear)(122" 1 Ton Truck-front)	46-47
A 2019-A	Shoe & lining assy (brake)	8	Pass,Comm	28-31
B 2019	Shoe & lining assy (brake)	8	Pass,Comm	32-34
BB 2019	Shoe & lining assy (brake)	8	Trucks	28-34
48 2019-B	Shoe & lining assy (brake)	8	Pass,Comm	35-36
51 2019-A2	Shoe & lining assy (brake)	8	Trucks	35-37
78 2019-F	Shoe & lining assy (brake)	4or8	(Pass,Comm-front & rear)(122"Truck-front)	37-38

+ No Longer Supplied

§ Used in Territories Where Muddy & Wet Conditions Prevail.



1939-42 PASSENGER BRAKE (FRONT AND REAR)



1946-48 PASSENGER BRAKE (FRONT AND REAR)

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
81T 2019-A	Shoe & lining assy (brake reverse)	2or4	Trucks-front & rear except 122")(122" Truck-rear)	38
§ 81T 2019-B	Shoe & lining assy (brake forward & reverse)	8	Trucks-front & rear except 122"	38
91D 2019	Shoe & lining assy (brake reverse)	2or4	(122" 1 Ton Truck-front 1940-42)(122" 3/4 Ton Truck-front & rear 1940-42) (Comm-front & rear 1942-45)	40-45
91T 2019-A	Shoe & lining assy (brake reverse)	2	Trucks-rear except 122"	39-47
§91T 2019-B	Shoe & lining assy (brake reverse)	2	Trucks-rear except 122"	39-47
	351980-AS Rivet (lining to brake shoe)- 3/16" x 17/32"	52	Trucks-rear except 122"	39-47
92Y 2019-A	Shoe & lining assy (brake reverse)	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47

§ Used in Territories Where Muddy & Wet Conditions Prevail.



CHASSIS PARTS CATALOGUE

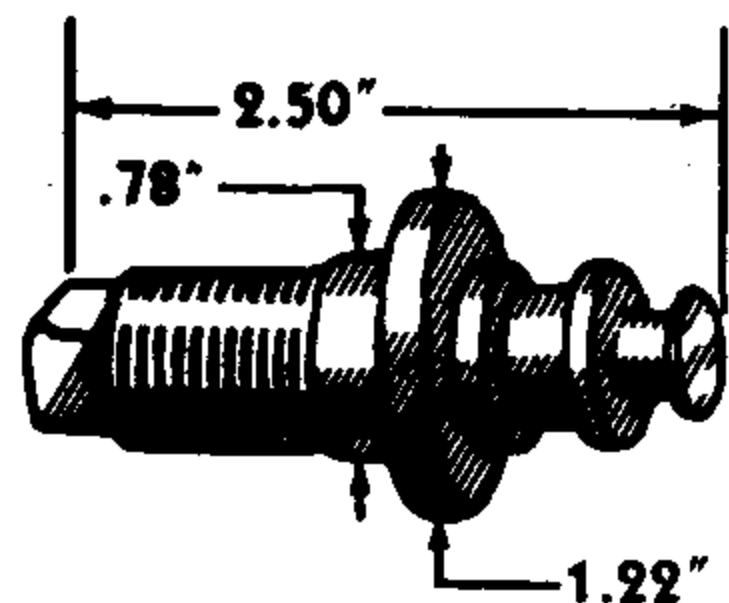
PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
\$92Y 2019-B	Shoe & lining assy (brake reverse)	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
	351978-S Rivet (lining to brake shoe)- 3/16" x 15/32"	52	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
01A 2019	Shoe & lining assy (brake reverse)-woven	2or4	(Pass-front & rear 1939-42)(Comm-front & rear 1939-41)(122" Truck-front 1939)	39-42
51A 2019	Shoe & lining assy (brake reverse)	4	Pass	46-48
59C 2019	Shoe & lining assy (brake reverse)	2or4	(Comm, 122" 3/4 Ton Truck-front & rear) (122" 1 Ton Truck-front)	46-47
A 2021-B	Lining (brake shoe)-moulded	8	Pass, Comm	28-31
B 2021-B	Lining (brake shoe)-moulded	8	Pass, Comm	32-34
	64147-S Rivet (lining to brake shoe)- 9/64" x 5/16"	40	Pass, Comm	28-34
BB 2021-A	Lining (brake shoe)	8	Trucks	28-34
48 2021-C	Lining (brake shoe)	8	(Pass, Comm 1935-36)(122" Truck-front 1938)	35-38
	351906-AS Rivet (lining to brake shoe)- 9/64" x 5/16"	80	Pass, Comm	35-36
51 2021-A	Lining (brake shoe)	8	Trucks	35-37
	64696-S Rivet (lining to brake shoe)- 3/16" x 1/2"	112	Trucks	28-37
	351906-AS Rivet (lining to brake shoe)- 9/64" x 5/16"	112	Trucks	28-37
78 2021-F	Lining (brake shoe)	8	Pass, Comm	37-38
81T 2021-A	Lining (brake shoe reverse)	2or4	(Trucks-front & rear except 122")(122" Truck-rear)	38
81T 2021-B	Lining (brake shoe forward)	2or4	(Trucks-front & rear except 122")(122" Truck-rear)	38
\$ 81T 2021-C	Lining (brake shoe)-use with 81T-2019-B	8	Trucks-front & rear except 122"	38
81T 2021-D	Lining (brake shoe reverse)	2or4	(Trucks-front & rear except 122")(122" Truck-rear)	38
91D 2021-A	Lining (brake shoe forward)	2or4	(122" 1 Ton Truck-front 1939-47)(114" Comm-front & rear 1942-47)(122" 3/4 Ton Truck-front & rear 1939-47)	39-47
91T 2021-A	Lining (brake shoe forward)-developed length 16.67"	2	Trucks-rear except 122"	39-47
\$91T 2021-B	Lining (brake shoe forward)-developed length 16.67"	2	Trucks-rear except 122"	39-47
92Y 2021-A	Lining (brake shoe forward)	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
\$92Y 2021-B	Lining (brake shoe forward)	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
01A 2021-A	Lining (brake shoe forward)-woven-replaced by 91A 2007-C	4	(Pass 1939-48)(Comm 1939-41)	39-48
91D 2022-A	Lining (brake shoe reverse)	2or4	(122" 1 Ton Truck-front 1939-47)(114" Comm-front & rear 1942-47)(122" 3/4" Ton Truck-front & rear 1939-47)	39-47
91T 2022-A	Lining (brake shoe reverse)-developed length 11.57"	2	Trucks-rear except 122"	39-47
\$91T 2022-B	Lining (brake shoe reverse)-developed length 11.57"	2	Trucks-rear except 122"	39-47
92Y 2022-A	Lining (brake shoe reverse)-developed length 10.78"	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
\$92Y 2022-B	Lining (brake shoe reverse)-developed length 10.78"	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
01A 2022-A	Lining (brake shoe reverse)-woven	4	(Pass 1939-48)(Comm 1939-41)	39-48
	351915-AS Rivet (lining to brake shoe)- 9/64" x 9/32"	72	(Pass 1939-48)(Comm, 122" Truck 1938-47)	38-48
B 2023-A	Roller (brake shoe)-.43"I.D. x 1.25" O.D. x .25" thick	16	Pass, Comm, Trucks	28-34
48 2023	Roller (brake shoe)-.31"I.D. x .75"O.D. x .23" thick	8	Pass, Comm	35-36
51 2023	Roller (brake shoe)-.37"I.D. x 1.04"O.D. x .31"thick	4or8	(Trucks-front & rear except 122")(122" Truck-rear)	35-38

\$ Used in Territories Where muddy & Wet Conditions Prevail.

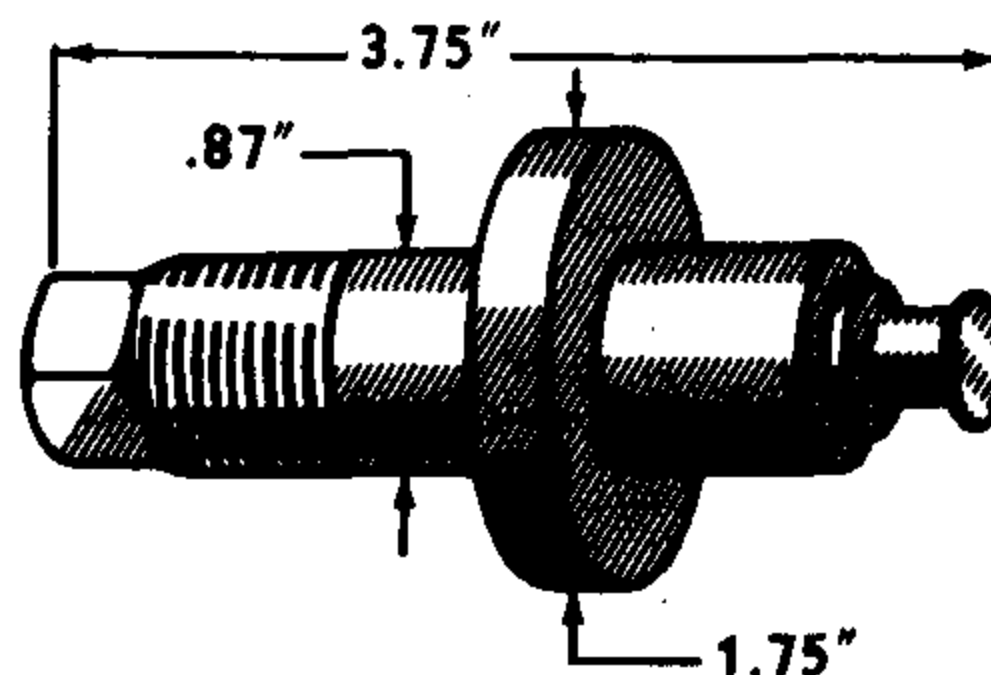


CHASSIS PARTS CATALOGUE

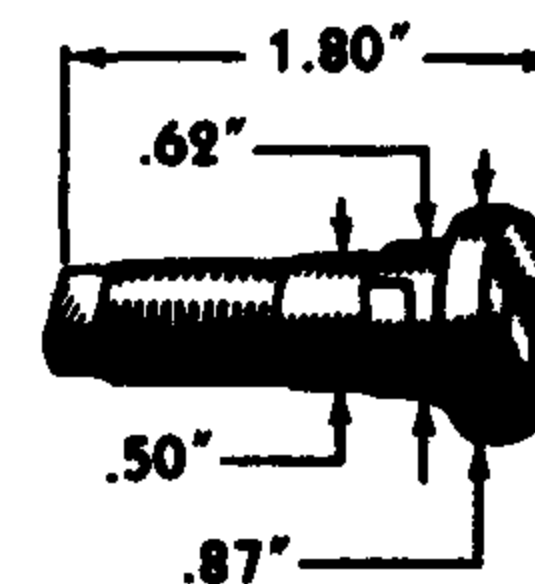
PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
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78-2027-B



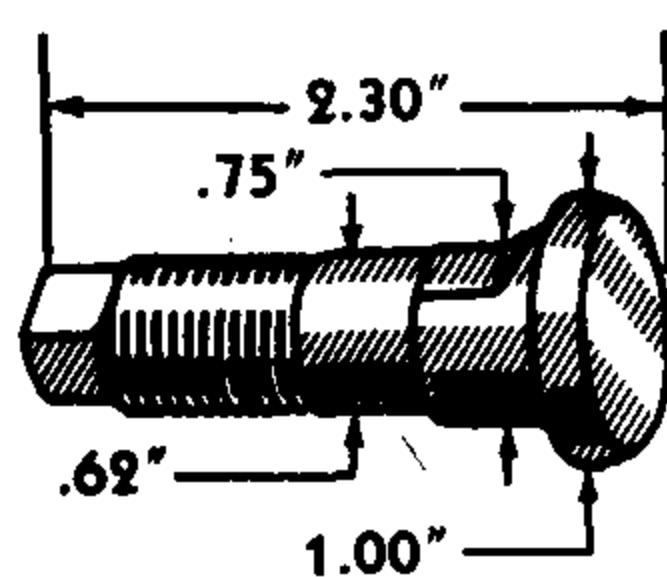
81T-2027



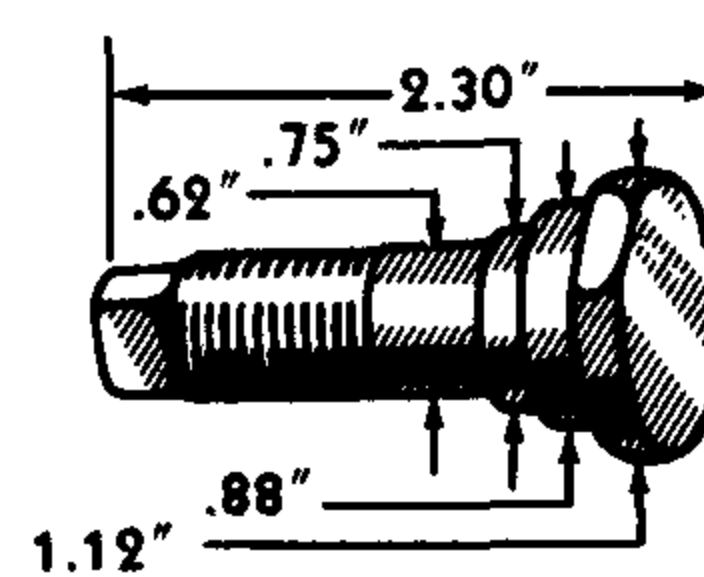
91A-2027

P.463

78 2027-B	Pin (brake shoe anchor) -3/4"-16 thread	4	Pass,Comm	37-38
	33838-S7 Nut (brake shoe anchor pin) - 3/4"-16	4	Pass,Comm	37-38
81T 2027	Pin (brake shoe anchor) -7/8"-14 thread	4or8	(Trucks-front & rear except 122")(122" Truck-rear)	38
	33854-S7 Nut (brake shoe anchor pin) - 7/8"-14	4or8	(Trucks-front & rear except 122")(122" Truck-rear)	38
	34814-S Lockwasher-7/8"			
91A 2027	Pin (brake shoe anchor) -1/2"-20 thread	4or8	(Pass,Comm 122" 3/4 Ton Truck-front & rear)(122" 1 Ton Truck-front)	39-45



92Y-2027-A



92Y-2027-B

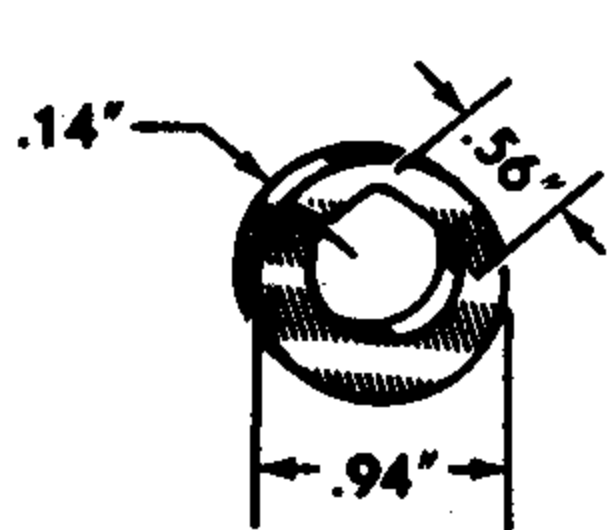
P.463

92Y 2027-A	Pin (brake shoe anchor) -5/8"-18 thread	4or8	(Trucks-front & rear except 122")(122" 1 Ton Truck-rear)	39-47
92Y 2027-B	Pin (brake shoe anchor) -5/8"-18 thread	4or8	(Trucks-front & rear except 122")(122" 1 Ton Truck-rear)	39-47
	356039-S7 Nut (brake shoe anchor pin) - 1/2"-20	4or8	(Pass,Comm,122" 3/4 Ton Truck-front & rear)(122" 1 Ton Truck-front)	39-45
	351466-S24 Lockwasher-1/2"			
	33850-S2 Nut (brake shoe anchor pin) - 5/8"-18	4or8	(Trucks-front & rear except 122")(122" 1 Ton Truck-rear)	39-47
	351500-S7 Lockwasher-5/8"			

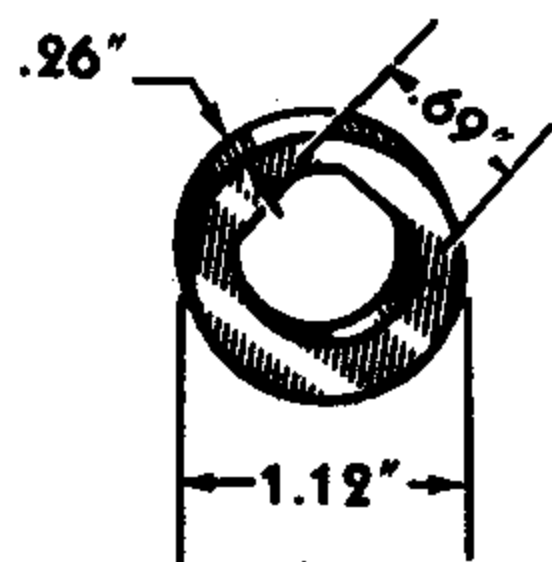


CHASSIS PARTS CATALOGUE

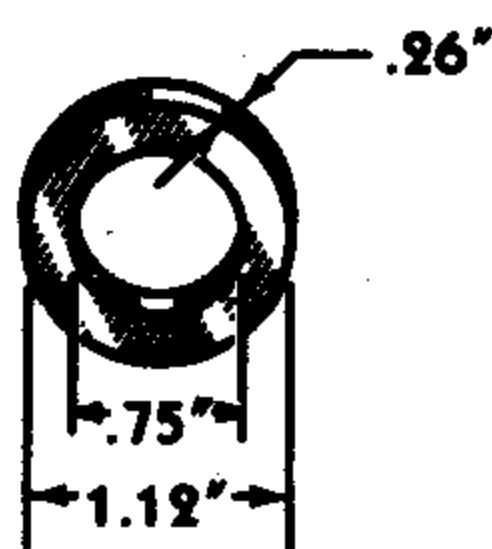
PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
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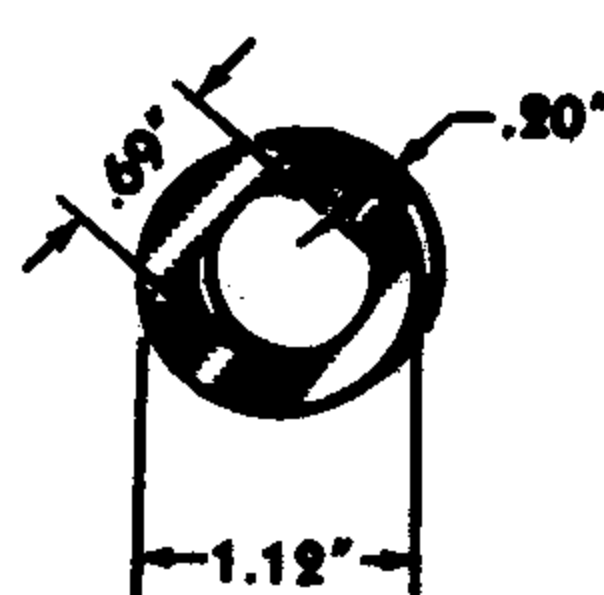
91A-2028-A



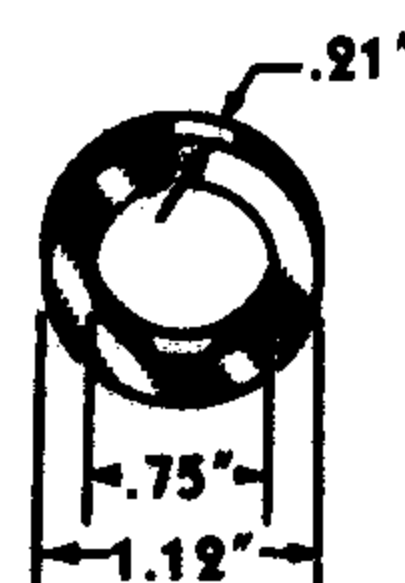
91T-2028-A



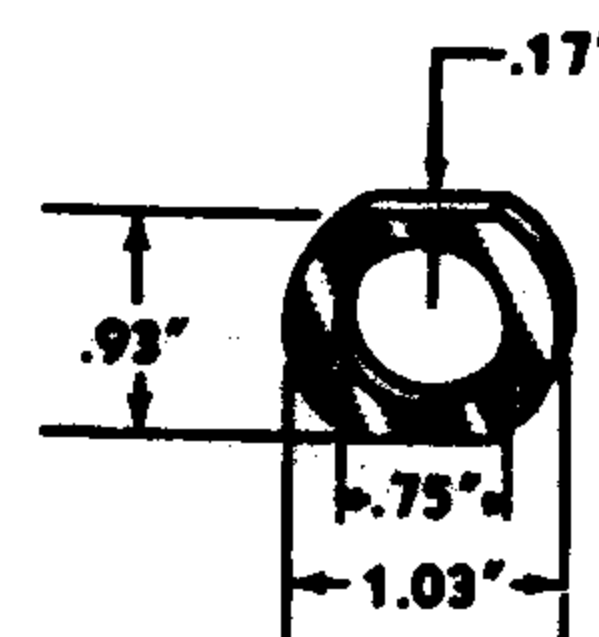
91T-2028-B



92Y-2028-A



92Y-2028-B



51A-2028

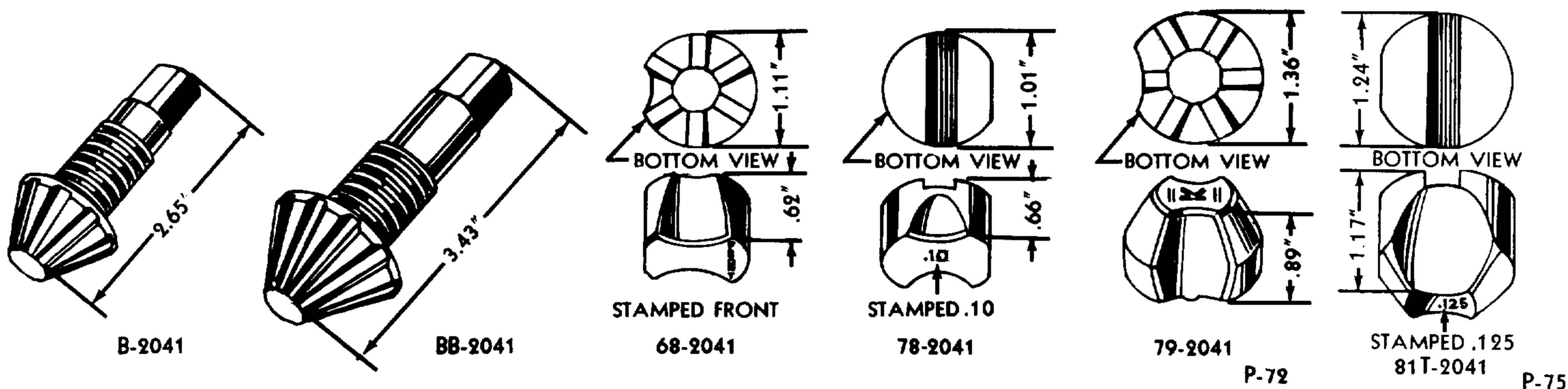
P-463

91A 2028-A	Cam (brake shoe anchor pin)	4or8	(Pass, Comm, 122" 3/4 Ton Truck-front & rear)(122" 1 Ton Truck-front)	39-45
91T 2028-A	Cam (brake shoe anchor pin)	4	Trucks-rear except 122"	39-47
91T 2028-B	Cam (brake shoe anchor pin)	4	Trucks-rear except 122"	39-47
92Y 2028-A	Cam (brake shoe anchor pin)	4	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
92Y 2028-B	Cam (brake shoe anchor pin)	4	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
51A 2028	Cam (brake shoe anchor pin)	4or8	(Pass-front & rear 1946-48)(Comm, 122" 3/4 Ton Truck-front & rear 1946-47)(122" 1 Ton Truck-front 1946-47)	46-48
	356473-S2 Washer (brake shoe pin spring)-.51" I.D.-.81" O.D.	8	Pass	46-48
	72026-S Cotter pin-1/8" x 7/8"			
81T 2029	Cam (brake shoe anchor pin)	4or8	(Trucks-front & rear except 122")(122" Truck-rear)	38
91A 2030	Plate (brake shoe anchor pin)	2or4	(Pass, Comm, 122" 3/4 Ton Truck-front & rear)(122" 1 Ton Truck-front)	39-45
91T 2030-A	Plate (brake shoe anchor pin)-.75" dia. holes	2or4	(Trucks-front & rear except 122")(122" 1 Ton Truck-rear)	39-47
91T 2030-B	Plate (brake shoe anchor pin)-.89" dia. holes	2or4	(Trucks-front & rear except 122")(122" 1 Ton Truck-rear)	39-47
51A 2030	Plate (brake shoe anchor pin)	2or4	(Pass-front & rear 1946-48)(Comm, 122" 3/4 Ton Truck-front & rear 1946-47)(122" 1 Ton Truck-front 1946-47)	46-48
7EQ 2031-C	Bracket (brake booster mounting)-front-use with 59T-2005-B	1	Trucks except 122"	45-47
7RT 2031	Bracket (brake booster mounting)-use with 59T-2005-A	1	Trucks except 122"	45-47
	24429-S7 Bolt (bracket to frame)-3/8" 24 x 1 1/4"	3	Trucks except 122"	45-47
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
	24391-S7-8 Bolt (bracket to body)-7/16"-20 x 1"-use with 59T-2005-A	3	Trucks except 122"	45-47
	34808-S8 Lockwasher-7/16"			
59T 2032	Bracket (brake booster mounting)-rear-use with 59T-2005-B	1	Trucks except 122"	45-47
78 2034-A	Spring (brake shoe retracting)-Red-3.17" long	4	Pass, Comm	37-38
81T 2034	Spring (brake shoe return)-adjusting side	2or4	(Trucks-front & rear except 122")(122" Truck-rear)	37-38
B 2035-B	Spring (brake shoe retracting)-5 7/8" long	4	Pass, Comm	28-34
BB 2035	Spring (brake shoe retracting)-4 1/4" long	4	Trucks	28-34
48 2035	Spring (brake shoe retracting)-6.56" long	8	Pass, Comm	35-36
78 2035-D	Spring (brake shoe retracting)-Green-4.87" long	4	Pass, Comm	37-38
81T 2035	Spring (brake shoe return)-operating side	2or4	(Trucks-front & rear except 122")(122" Truck-rear)	38
91A 2035	Spring (brake shoe return)	2or4	(Pass-front & rear 1939-48)(Comm, 122" 3/4" Ton Truck-front & rear 1939-47)(122" 1 Ton Truck-front 1939-47)	39-48

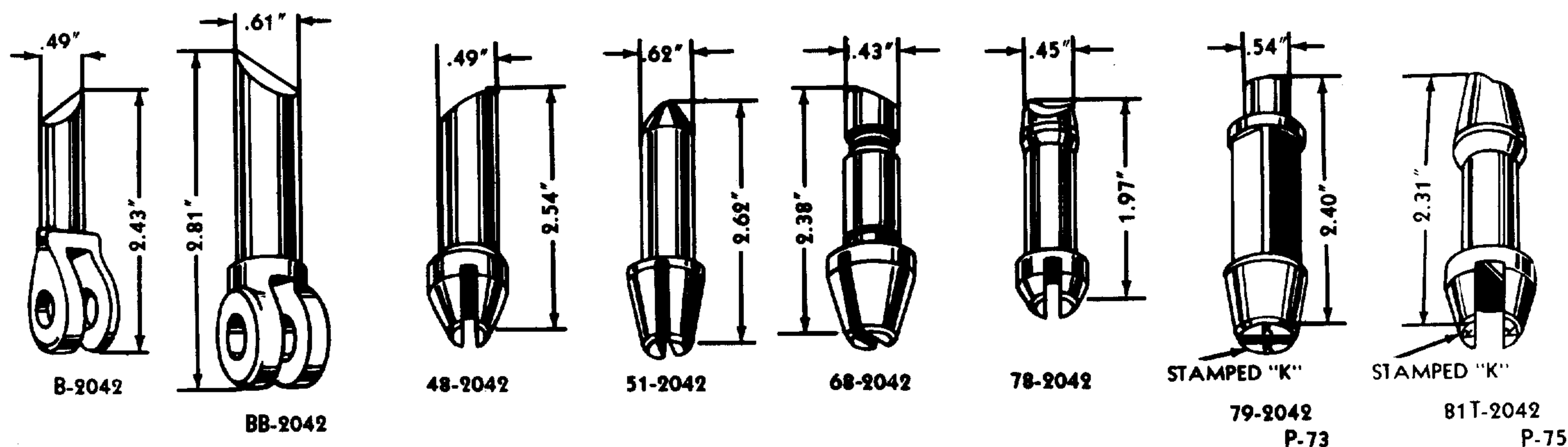


CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
92Y 2035	Spring (brake shoe return)	2or4	(Trucks-front & rear except 122") (122" 1 Ton Truck-rear)	39-47
A 2036	Spring (brake shoe retracting)-2 1/2" long	8	Pass, Comm	28-31
B 2036	Spring (brake shoe retracting)-3 1/2"	8	Pass, Comm	32-34
BB 2036	Spring (brake shoe retracting)-5 1/2" long	4	Trucks	28-34
51 2036	Spring (brake shoe retracting)-5.90" long	8	Trucks	35-37
78 2036	Spring (brake shoe lever retracting)-5.68" long	4	Pass, Comm	37-38
81T 2036-B	Spring (brake shoe operating lever retracting)	2or4	(Trucks-front & rear except 122") (122" Truck-rear)	38
78 2038	Stem (brake shoe adjusting)-used with 68-2041	4	Pass, Comm	36
79 2038	Stem (brake shoe adjusting)	4	Trucks	37



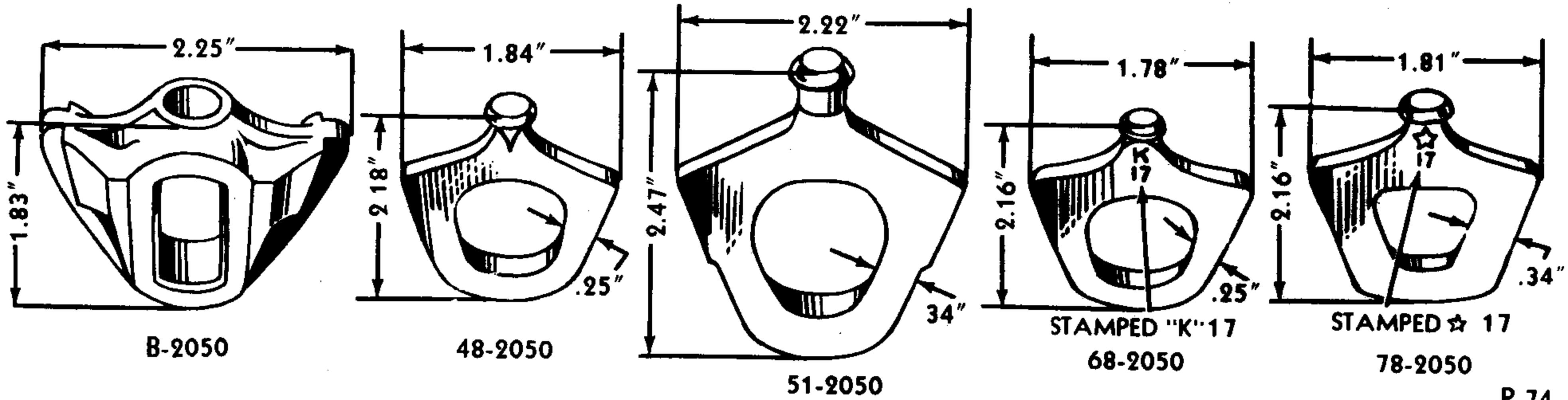
B 2041	Wedge (brake shoe adjusting)	4	Pass, Comm	28-36
BB 2041	Wedge (brake shoe adjusting)	4	Trucks	28-36
68 2041	Wedge (brake shoe adjusting)-used with 78-2038	4	Pass, Comm	36
78 2041	Wedge (brake shoe adjusting)	2or4	(Pass, Comm-front & rear 1937-38)(122" Truck-front 1938)	37-38
79 2041	Wedge (brake shoe adjusting)	4	Trucks	37
81T 2041	Wedge (brake shoe adjusting)	2or4	(Trucks-front & rear except 122") (122" Truck-rear)	38



B 2042	Link (brake shoe adjusting)	8	Pass, Comm	28-34
	73890-S7 Clevis pin-7/16" x 7/8"	8	Pass, Comm	28-34
	72026-S Cotter pin-1/8" x 7/8"			
BB 2042	Link (brake shoe adjusting)	8	Trucks	28-34
48 2042	Link (brake shoe adjusting)	8	Pass, Comm	35-36
51 2042	Link (brake shoe adjusting)	8	Trucks	35-36
68 2042	Link (brake shoe adjusting)-used with 68-2041	8	Pass, Comm	36
78 2042	Link (brake shoe adjusting)	8	Pass, Comm	37-38
79 2042	Link (brake shoe adjusting)	8	Trucks	37
81T 2042	Link (brake shoe adjusting)	4or8	(Trucks-front & rear except 122") (122" Truck-rear)	38

CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
BB 2043	Cap (brake adjusting bracket)	2or4	(Trucks-front & rear except 122") (122"-rear)	28-38
B 2044	Cap (brake adjusting bracket)	4	Pass, Comm	28-36
B 2045-A	Pin (brake shoe roller)-.616" head diameter-length 1 9/64"	8	Pass, Comm	28-34
FB 2045-B	Pin (brake shoe roller)-.636" head diameter-length 1 9/64"	8	Pass, Comm, Trucks	28-34
	72026-S Cotter pin-1/8" x 7/8"	16	Pass, Comm, Trucks	28-34
48 2045	Pin (hand brake cable equalizer clevis)-.44" head dia.-.78" long	1	(Pass 1939-48) (Comm 1939-41) (122" Truck 1939-42)	39-48
48 2045	Pin (brake shoe roller)-.44" head dia.-.78" long	8	Pass, Comm	35-36
	72004-S7 Cotter pin-3/32" x 1/2"	8	Pass, Comm	35-36
51 2045	Pin (brake shoe roller)-.50" head dia.-.98" long	4or8	(Trucks-front & rear except 122") (122" Truck-rear)	35-38
	72016-S8 Cotter pin-3/32" x 3/4"	4or8	(Trucks-front & rear except 122") (122" Truck-rear)	35-38



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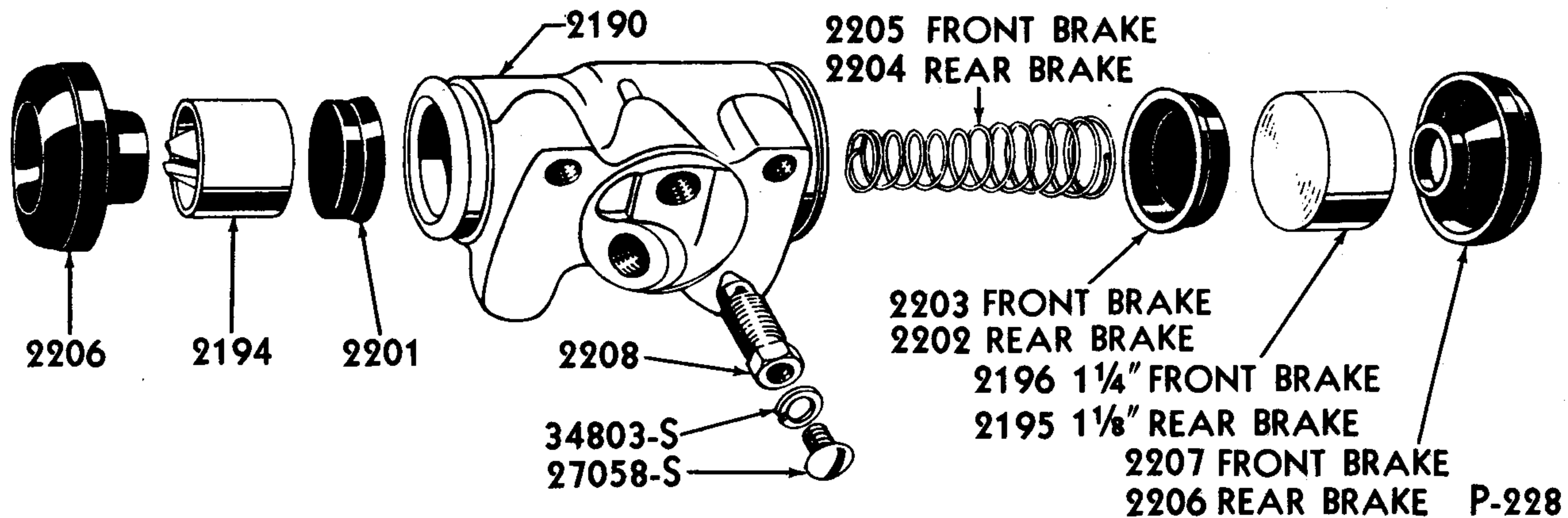
B 2050	Wedge (front brake operating)	2	Pass, Comm, Trucks	28-34
48 2050	Wedge (front and rear brake operating)	4	Pass, Comm	35-36
51 2050	Wedge (brake operating)	4	Trucks	35-37
68 2050	Wedge (brake operating)-used with 68-2455-A-marked K17	4	Pass, Comm	36
78 2050	Wedge (brake operating)	4	Pass, Comm	37-38
81T 2050	Wedge (brake operating)	4	(Trucks-front & rear except 122") (122" Truck-rear)	38
B 2051-A	Stud assy (front brake operating wedge)-1 5/8" long-1/2"-20 thread	2	Pass, Comm	28-34
BB 2051	Stud assy (front brake operating wedge)-2 21/32" long-1/2"-20 thread	2	Trucks	30-34
	34032-S7 Nut-castle (front brake operating wedge stud)-1/2"-20	2	Pass, Comm, Trucks	30-34
	72016-S8 Cotter pin-3/32" x 3/4"			
51 2052	Bolt (front brake operating wedge)-9/16"-18 thread-overall length 1.96"	2	Trucks	35-37
	34033-S18 Nut-castle (front & rear brake wedge stud)-9/16"-18	4	Trucks	35-37
	72035-S7-8 Cotter pin-1/8" x 1"			
48 2053-D	Stud (front brake operating wedge)-1/2"-20 thread-overall length 1.64"	2	Pass, Comm	35-36
	†01A 3557-B Washer (front brake operating stud)	2	Pass, Comm	35-36
	33846-S8 Nut (front brake operating wedge stud)-1/2"-20	2	Pass, Comm	35-36

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
B 2054	Washer (brake operating stud)-1 1/2" long x 1 1/16" wide x .12" thick	4	Pass, Comm, Trucks	28-34
51 2054	Washer (front brake operating stud)-.56" I.D. x 1.25" O.D. x .20" thick	2	Trucks	35-37
91T 2055	Cover (wheel cylinder)	2	Trucks-rear except 122"	39-47
92Y 2055	Cover (wheel cylinder)	2	(Trucks-front) (122" 1 Ton-rear)	39-47
59A 2056	Bolt (front brake housing plate)-not drilled for cotter pin-1/2"-20 x .82" 34424-S7 Locknut-1/2"-20	8	(Pass 1937-48)(Comm, 122" Truck 1937-47)	37-48
59T 2056	Bolt (front brake housing plate)-not drilled for cotter pin-hex head-1/2"-20 x 1.16" 34399-S8 Locknut-1/2"-20	8	Trucks except 122"	39-47
	350655-S Bolt (front brake housing plate)-1/2"-20 x 1 5/8"	12	Trucks	37-38
	34032-S7 Nut-1/2"-20			
7BB 2059	Baffle assy (front brake grease)	2	Trucks	30-37
81T 2060	Baffle assy (front brake grease)	2	Trucks except 122"	38
96H 2060	Baffle assy (front brake grease)	2	Pass, Comm	28-36



PASSENGER AND COMMERCIAL BRAKE WHEEL CYLINDER

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
91A 2061	Cylinder assy (front brake)-RH-complete	1 or 2	(Pass, Comm, 122" 1 Ton Truck)(122" 3/4 Ton Truck-front & rear)	39-41
21A 2061	Cylinder assy (front brake)-RH-complete	1 or 2	(Pass 1942-48)(Comm, 122" 1 ton truck 1942-47)(122" 3/4 ton truck-front & rear 1942-47)	42-48
91A 2062	Cylinder assy (front brake)-LH-complete	1 or 2	(Pass, Comm, 122" 1 Ton Truck)(122" 3/4 Ton Truck-front & rear)	39-41
21A 2062	Cylinder assy (front brake)-LH-complete	1 or 2	(Pass 1942-48)(Comm, 122" 1 Ton Truck 1942-47)(122" 3/4 ton truck-front & rear 1942-47)	42-48
	20310-S2 Bolt (brake cylinder assy to brake plate)-5/16"-18 x 1/2"	6	(Pass 1939-48)(Comm, 122" Truck 1939-47)	39-48
	20336-S2 Bolt (brake cylinder assy to brake plate)-front-5/16"-18 x 11/16"	4	Trucks except 122"	39-47
	34846-S2 Lockwasher-5/16"			

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
78 2066-A	Spring & cap (brake shoe hold down)	4or8	(Pass,Comm-front & rear 1937-38)(Trucks -front & rear 1938-39 except 122")(122" Truck-rear 1938-39)	37-39
78 2069	Pin (brake shoe hold down spring)	4or8	(Pass,Comm-front & rear 1937-38)(122" Truck-front 1938)	37-38
81T 2069	Pin (brake shoe hold down spring)	8or 16	(Trucks-front & rear except 122")(122" Truck-rear)	38
78 2071	Cup (brake shoe hold down spring centralizing)	4or8	(Pass,Comm-front & rear 1937-38)(122" Truck-front 1938)	37-38
91T 2073	Bracket (rear brake hose)	1	Trucks	39
99A 2073	Bracket (rear brake hose)	1	Pass	41-48
01Y 2073	Bracket (rear brake hose)	1	(122" Truck 1940-47)(Comm 1942-47)	40-47
59T 2073-A	Bracket (rear brake hose)	1	Trucks except 122"	40-47
	24369-S8 Bolt (rear brake hose bracket to frame)-3/8"-24 x 7/8"	1	(Trucks 1939-47)(122" Truck 1940-47) (Comm 1942-47)	39-47
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
91A 2074-A	Fitting (brake pipe connector)-rear-Tee	1	Pass, Comm	39-41
91T 2074-A	Fitting (brake pipe connector)-rear	1	Trucks except 122"	39
92Y 2074-A	Fitting (brake pipe connector)-rear	1	122" Truck	39
99A 2074	Fitting (brake pipe connector)-Tee	1	Pass	41-48
01T 2074-A	Fitting (brake pipe connector)-rear	1	(Comm 1942-47)(Trucks 1940-47)	40-47
●01T 2074-B	Fitting (brake pipe connector)-rear	1	Trucks except 122"	40-47
	21498-S2 Bolt (brake pipe fitting to rear radius rod)-1/4"-28 x 2"	1	Comm	39-41
	20388-S7 Bolt (brake pipe fitting to rear axle housing)-3/8"-16 x 1"	1	(Comm 1942-47)(Trucks 1940-47)	40-47
	34847-S8 Lockwasher-3/8"			
†A 2075	Pin (front brake operating)-overall length 7.25"	2	Pass, Comm	28-31
B 2075	Pin (front brake operating)-overall length 7.75"	2	Pass, Comm	32-34
BB 2075	Pin (front brake operating)-overall length 8.75"	2	Trucks	30-34
†48 2075	Pin (front brake operating)-overall length 7.70"	2	Pass, Comm	35-36
51 2075	Pin (front brake operating)-overall length 8.25"	2	Trucks	35-37
91A 2075	Fitting (front brake pipe connector)	1	(Pass 1939-48)(Comm 1939-41)	39-48
B 2076	Shaft (front brake operating)-RH-overall length 7 15/16"	1	Pass, Comm	32-34
B 2076	Shaft (front brake)-LH-overall length 7 15/16"	1	Pass, Comm, Trucks	28-33
BB 2076	Shaft (front brake)-RH-overall length 8.54"	1	Trucks	33-34
48 2076	Shaft (front brake)-RH-overall length 6.22"	1	Pass, Comm	35-36
51 2076	Shaft (front brake)-RH-overall length 8.8"	1	Trucks	35-37
91A 2076	Fitting (brake master cylinder outlet)-angular type	1	Pass, Comm	39-40
91T 2076	Fitting (brake master cylinder outlet)-not used with brake booster.	1	(Comm 1942-47)(Trucks 1939-47 except 101" COE-1939)	39-47
99A 2076	Fitting (brake master cylinder outlet)	1	(Pass 1939-48)(Comm 1939-41)	39-48
911W 2076	Fitting (brake master cylinder outlet)	1	101" COE	39
7RT 2076	Fitting (brake master cylinder outlet)-use with brake booster	1	Trucks except 122"	45-47
	91T-2154 Gasket (brake master cylinder outlet fitting)	1	Trucks except 122"	45-47



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
B 2077	Shaft (front brake)-RH-overall length 7 15/16"	1	Pass, Comm, Trucks	28-33
B 2077	Shaft (front brake operating)-LH-overall length 7 15/16"	1	Pass, Comm	32-34
BB 2077	Shaft (front brake)-LH-overall length 8.54"	1	Trucks	33-34
48 2077	Shaft (front brake)-LH-overall length 6.22"	4	Pass, Comm	35-36
51 2077	Shaft (front brake)-LH-overall length 8.8"	1	Trucks	35-37
91A 2077	Bolt (brake master cylinder outlet fitting)-overall length 1.41"	1	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
†B 2078	Housing assy (front brake shaft)	2	Pass, Comm	32-34
BB 2078-A	Housing assy (front brake shaft)-with bushings-6.71" long	2	(Pass, Comm 1928-31)(Trucks 1930-32)	28-32
BB 2078-B	Housing assy (front brake shaft)-with bushings-7.31" long	2	Trucks	33-34
	33802-S8 Nut-7/16"-20	2	(Pass, Comm 1928-31)(Trucks 1930-34)	28-34
	34808-S8 Lockwasher-7/16"			
48 2078	Housing assy (front brake shaft)-overall length 4.87"	2	Pass, Comm	35-36
51 2078	Housing assy (front brake shaft)-with bushings-7.50" long	2	Trucks	35-37
	24391-S7-8 Bolt (front brake shaft housing)-7/16"-20 x 1"	2	(Pass, Comm 1932-36)(Trucks 1935-37)	32-37
	33802-S8 Nut-7/16"-20			
	34808-S8 Lockwasher-7/16"			
	353026-S7 Fitting (lubricator)-drive	2	Pass, Comm	28-31
	353027-AS7 Fitting (lubricator)-1/8"	2	Pass, Comm, Trucks	29-37
91A 2078-A	Hose assy (rear brake)-8.88" long	1	(Pass 1939-48)(Comm 1939-41)	39-48
91T 2078-A	Hose assy (rear brake)-12.7" long	1	Trucks	39
01T 2078	Hose assy (rear brake)-17.93" long	1	(Comm 1942-47)(Trucks 1940-47)	40-47
99A 2079-A	Hose assy (front brake)-15.5" long	2	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
	78-2814-A Clip (brake hose & pipe)	3to5	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
91A 2080	Connection (front brake cylinder inlet)	2	Pass, Comm	39-40
91T 2080-A	Connection (front brake cylinder inlet)	2	Trucks except 122"	39-47
91T 2081	Clip (brake pipe to side member)	5or6	Trucks	39-42
91T 2081	Clip (fuel line to frame)		Refer to 51-9297	
91T 2081	Clip (horn wiring)		Refer to 09B-14436	
48 2082	Bushing (front brake shaft housing)-O.D..624" length .88"	4	Trucks	30-35
48 2082	Bushing (brake shaft)-O.D..624"-length .88"	2	Pass, Comm	28-36
91A 2082	Bracket (front brake hose)	2	(Pass 1939-41)(Comm 1939-47)(122" Truck 1942-47)	39-47
91T 2082	Bracket (front brake hose)	2	Trucks except 122"	39-47
01Y 2082	Bracket (front brake hose)	2	122" Truck	39-41
21A 2082	Bracket (front brake hose)	2	Pass	42-48
	24327-S7-8 Bolt (front brake connection bracket to frame)-5/16"-24 x 5/8"	2	(Pass 1939-48)(Comm, 122" Truck 1939-47)	39-48
	34393-S7 Locknut-5/16"-24			
B 2084	Lever (front brake)	2	Pass, Comm	28-34
BB 2084	Lever (front brake)	2	Trucks	30-34
48 2084	Lever (front and rear brake)	4	Pass, Comm	35-36
	352550-S Pin-1/4" x .94"			
51 2084	Lever (front brake)	2	Trucks	35-37
	352050-S Rivet (front brake lever to shaft)-9/32" x 1 1/4"	2	Trucks	35-37
B 2087	Ring (front brake lever dust)	2	(Pass, Comm 1928-36)(Trucks 1930-34)	28-36
51 2087	Ring (front brake lever dust)	2	Trucks	35-37

† No Longer Supplied

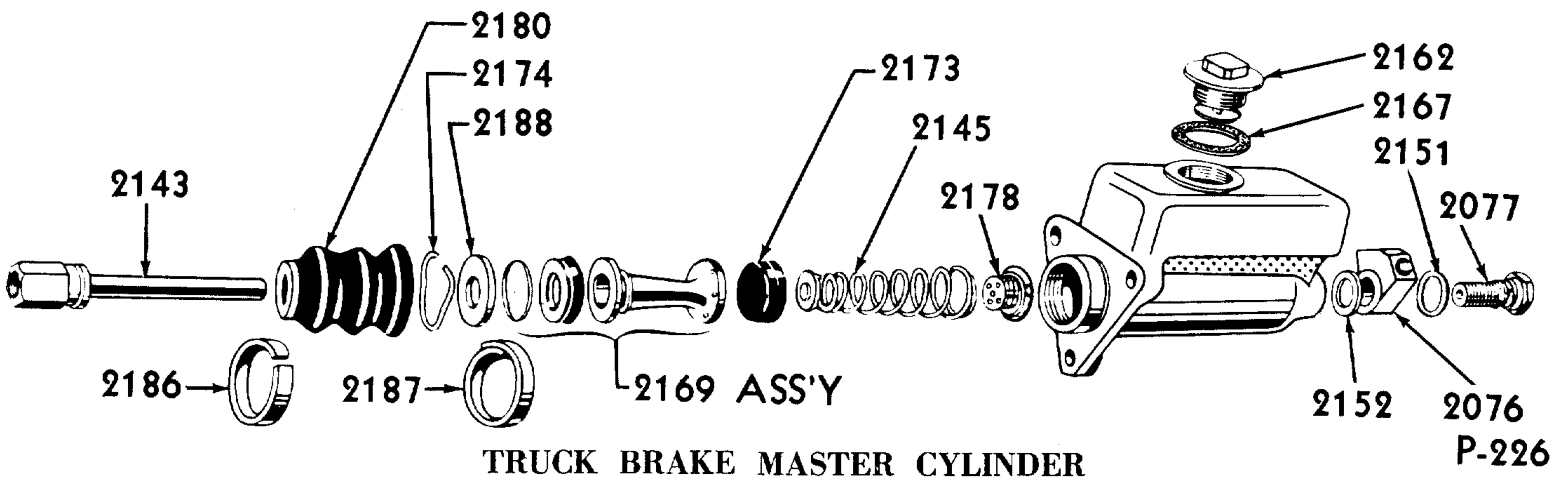
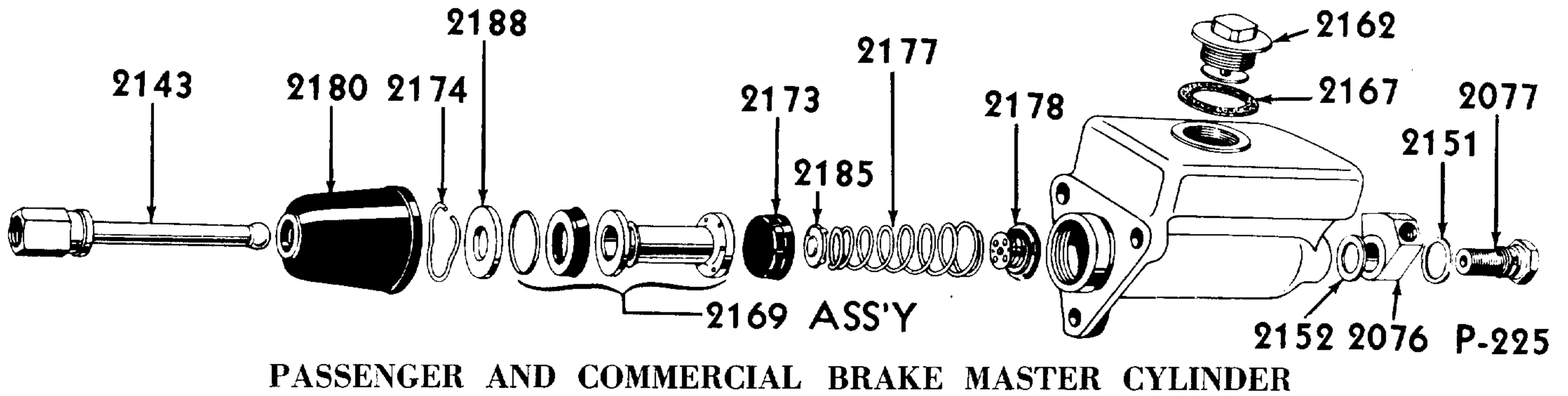


CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
78 2088-B	Lever (brake operating)-RH	2	Pass & Comm	37-38
81T 2088	Lever (brake operating)-RH	1or2	(Trucks-front & rear except 122") (122" Truck-rear)	38
78 2089-B	Lever (brake operating)-LH	2	Pass, Comm	37-38
81T 2089	Lever (brake operating)-LH	1or2	(Trucks-front & rear except 122") (122" Truck-rear)	38
11A 2091-A	Washer (hand brake equalizer clevis)-rubber	1	Pass	41-48
78 2102	Clamp (brake plate conduit)	4	Pass, Comm	38
78 2102	Clamp (rear brake plate conduit)	2	(Comm 1942-47) (122" Truck 1938-47)	38-47
	24309-S8 Bolt (brake plate conduit clamp)-1/4"-28 x 1/2"	4or8	(Pass, Comm 1938)(Comm 1942-47)(122" Truck 1938-47)	38-47
	34805-S8 Lockwasher-1/4"			
81T 2102	Clamp (brake plate conduit)	4	(Trucks-front & rear except 122") (122" Truck-rear)	38
91A 2103	Lever (hand brake operating)-RH	1	Pass, Comm, 122" 3/4 Ton Truck	39-45
92Y 2103	Lever (hand brake operating)-RH	1	122" 1 Ton Truck	39-47
51A 2103	Lever (hand brake operating)-RH	1	(Pass 1946-48)(Comm, 122" 3/4 Ton Truck 1946-47)	46-48
91A 2104	Lever (hand brake operating)-LH	1	Pass, Comm, 122" 3/4 Ton Truck	39-45
92Y 2104	Lever (hand brake operating)-LH	1	122" 1 Ton Truck	39-47
51A 2104	Lever (hand brake operating)-LH	1	(Pass 1946-48)(Comm, 122" 3/4 Ton Truck 1946-47)	46-48
91A 2105	Pin (hand brake link)	2	(Pass 1939-48)(Comm, 122" 3/4 Ton Truck 1939-47)	39-48
92Y 2105	Pin (hand brake link)	2	122" 1 Ton Truck	39-47
78 2106	Stud (brake operating lever)	4	Pass, Comm	37-38
91A 2106	Retainer (hand brake lever pin)	4	(Pass 1939-48)(Comm, 122" Truck 1939-47)	39-48
	351467-S32 Washer (hand brake lever pin)-anti rattle-3/8"	2	(Pass 1946-48)(Comm, 122" 3/4 Ton Truck 1946-47)	46-48
91A 2107	Pin (hand brake lever)	2	Pass, Comm, 122" 3/4 Ton Truck	39-45
92Y 2107	Pin (hand brake lever)	2	122" 1 Ton Truck	39-47
51A 2107	Pin (hand brake lever)	2	(Pass 1946-48)(Comm, 122" 3/4 Ton Truck 1946-47)	46-48
	44722-S8 Washer (hand brake lever spring)-5/16"	2	Pass	46-48
78 2108	Stem & spring (brake adjusting)	4	Pass, Comm	37-38
81T 2108	Stem & spring (brake adjusting)	2or4	(Trucks-front & rear except 122") (122" Truck-rear)	38
91A 2108	Link (hand brake lever)-RH	1	(Pass 1939-48)(Comm, 122" 3/4 Ton Truck 1939-47)	39-48
92Y 2108	Link (hand brake lever)-RH	1	122" 1 Ton Truck	39-47
91A 2109	Link (hand brake lever)-LH	1	(Pass 1939-48)(Comm, 122" 3/4 Ton Truck 1939-47)	39-48
92Y 2109	Link (hand brake lever)-LH	1	122" 1 Ton Truck	39-47
78 2112-B	Washer (brake operating pin)-.78" I.D. x 1.31" O.D.	4	Pass, Comm	37-38
81T 2112	Washer (brake anchor pin)	4	(Trucks-front & rear except 122") (122" Truck-rear)	38-39
91A 2113	Plate (hand brake cable spring)	2	(Pass 1939-48)(Comm 1942-47) (122" Truck 1939)	39-48
91A 2119	Equalizer (hand brake cable)	1	(Pass 1939-48)(Comm 1942-47) (122" Truck 1939)	39-48
91A 2121	Clevis (hand brake equalizer)	1	(Pass 1939-48)(Comm 1942-47) (122" Truck 1939)	39-48
91A 2125	Spring (brake shoe retainer)	4or8	(Pass, Comm, 122" 3/4 Ton Truck-front & rear) (122" 1 Ton Truck-front)	39-45
92Y 2125	Spring (brake shoe retainer)	4or8	(Trucks-front & rear except 122") (122" 1 Ton Truck-rear)	39-47
51A 2125-B	Spring (brake shoe hold down)	4or8	(Pass 1946-48)(Comm, 122" 3/4 Ton Truck front & rear 1946-47)(122" 1 Ton Truck front 1946-47)	46-48



CHASSIS PARTS CATALOGUE



Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
91A 2128	Kit (rear brake cylinder repair)-formerly 91A-18372-consists of 1-91A 2201 Cup 1-91A 2202 Cup 2-91A 2206-A Boot	2	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2128	Kit (rear brake cylinder repair)-formerly 91T-18372-consists of 2-91T 2201 Cup 2-91T 2206-A Boot	2	Trucks except 122"	39-47
91D 2131	Fitting (rear wheel cylinder)	2	122" 3/4 Ton Truck	39-47
51A 2132	Washer (hand brake lever pin)-anti rattle-replaced by 351467-S32	2	(Pass 1946-48)(Comm, 122" 3/4 Ton Truck 1946-47)	46-48
91A 2133	Nut (brake pipe) -7/16"-24-use with 91A 2269	10 or 12	(Pass 1939-48) (Comm, Trucks 1939-47)	39-48
91A 2135	Housing (rear brake cylinder) -RH	1	(Pass 1939-48) (Comm 1939-47)	39-48
91A 2136	Housing (rear brake cylinder) -LH	1	(Pass 1939-48) (Comm 1939-47)	39-48
91A 2140	Cylinder assy (brake master)-complete	1	(Pass 1939-48) (Comm 1939-47)	39-48



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
51A 2140	Cylinder assy (brake master)-complete-marked 1" diameter on housing	1	Pass	46-48
91T 2140	Cylinder assy (brake master)-complete	1	Trucks	39-47
	24429-S7 Bolt (master cylinder to brake pedal bracket)-3/8"-24 x 1 1/4"	3	Pass	39-48
	20479-S Bolt (master cylinder to brake pedal bracket)-3/8"-24 x 1 9/16"	3	Comm, Trucks	39-47
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
91A 2143-A	Rod assy (brake master cylinder push)-3 5/8" long	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2143-A	Rod assy (brake master cylinder push)-5 1/8" long	1	Trucks	39-47
91T 2145	Spring & retainer (brake master cylinder piston return)	1	Trucks	39-47
91A 2149	Gasket (front brake line connector)-.45" I.D.-.69" O.D.	2	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
91A 2149	Gasket (rear wheel cylinder fitting)-.45" I.D.-.69" O.D.	2	122" 3/4 Ton Truck	40-47
91A 2149	Gasket (windshield wiper silencer to air tube)		Refer to 17595	
91A 2150	Bolt (front brake line connector)-overall length 1.06"	1	(Pass 1939-48)(Comm 1939-41)	39-48
91A 2151	Gasket (brake master cylinder outlet)-.61" I.D.-.81" O.D.	1	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
91A 2151	Gasket (brake master cylinder outlet to brake booster body)		Refer to 59T-2352-B	
91A 2152	Gasket (brake master cylinder outlet)-.51" I.D.-.81" O.D.	1	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
91A 2152	Gasket (rear brake cylinder inlet connection)-.51" I.D.-.81" O.D.	4	Trucks except 122" 3/4 Ton	39-47
91T 2154	Gasket (front brake cylinder inlet)-.51" I.D.-.70" O.D.	2	Trucks except 122"	39-47
91T 2154	Gasket (brake master cylinder outlet fitting)-.51" I.D.-.70" O.D.		Refer to 7RT 2076	
91T 2154	Gasket (adapter to brake booster hydraulic cylinder)-.51" I.D.-.70" O.D.		Refer to 59T-2352-A	
91A 2162-A	Cap (brake master cylinder filler)	1	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
91A 2167	Gasket (brake master cylinder filler cap)	1	(Pass 1939-48)(Comm, Trucks 1939-47)	39-48
91A 2169-A	Piston (brake master cylinder)-use with 91A-2140	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2169	Piston (brake master cylinder)	1	Trucks	39-47
51A 2169	Piston (brake master cylinder)-use with 51A-2140	1	Pass	46-48
91A 2173-A	Cup (brake master cylinder primary)-1 1/16" use with 91A-2140	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2173-A	Cup (brake master cylinder primary)-1-1/4"	1	Trucks	39-47
51A 2173	Cup (brake master cylinder primary)-use with 51A-2140	1	Pass	46-48
91A 2174	Snap ring (brake master cylinder piston)-use with 91A-2140	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2174	Snap ring (brake master cylinder piston)	1	Trucks	39-47
51A 2174	Snap ring (brake master cylinder piston)-use with 51A-2140	1	Pass	46-48

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
91A 2177	Spring (brake master cylinder piston return)-use with 91A-2140	1	(Pass 1939-48)(Comm 1939-47)	39-48
51A 2177	Spring (brake master cylinder piston return)-use with 51A-2140	1	Pass	46-48
91A 2178	Valve assy (brake master cylinder)-use with 91A 2140	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2178	Valve assy (brake master cylinder)	1	Trucks	39-47
51A 2178	Valve assy (brake master cylinder)-use with 51A 2140	1	Pass	46-48
91A 2180-A	Boot (brake master cylinder)	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2180-A	Boot (brake master cylinder)	1	Trucks	39-47
91A 2185	Retainer (brake master cylinder return spring)	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2186	Retainer (brake master cylinder boot to push rod)-.94" diameter	1	Trucks	39-47
91T 2187	Retainer (brake master cylinder boot to housing)-developed length 5.88"	1	Trucks	39-47
91A 2188	Plate (brake master cylinder piston stop)-use with 91A-2140	1	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2188	Plate (brake master cylinder piston stop)	1	Trucks	39-47
51A 2188	Plate (brake master cylinder piston stop)-use with 51A-2140	1	Pass	46-48
91A 2190	Housing (front brake cylinder)-RH	1	Pass, Comm, 122" Truck	39-41
21A 2190-A	Housing (front brake cylinder)-RH	1	(Pass 1942-48)(Comm, 122" Truck 1942-47)	42-48
91A 2191	Housing (front brake cylinder)-LH	1	Pass, Comm, 122" Truck	39-41
21A 2191-A	Housing (front brake cylinder)-LH	1	(Pass 1942-48)(Comm, 122" Truck 1942-47)	42-48
91T 2192	Housing (rear brake cylinder)-1 1/2" diameter	2	Trucks except 122"	39-47
92Y 2192	Housing (brake cylinder)-1 3/8" diameter	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
91A 2194	Piston (brake cylinder)-1" diameter	2or4	(Pass front & rear 1939-48)(Comm, 122" 3/4 Ton Truck-front & rear 1939-47)(122" 1 Ton Truck-front 1939-47)	39-48
91A 2195	Piston (rear brake cylinder)-1 1/8" diameter	2	(Pass 1939-48)(Comm 1939-47)	39-48
91A 2196	Piston (brake cylinder)-1 1/4" diameter	2or4	(Pass, Comm, 122" 3/4 Ton Truck-front & rear)(122" 1 Ton Truck-front)	39-41
91T 2196	Piston (rear brake cylinder)-1 1/2" diameter	4	Trucks except 122"	39-47
92Y 2196	Piston (brake cylinder)-1 3/8" diameter	4	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
21A 2196	Piston (brake cylinder)-1 3/8" diameter	2or4	(Pass-front 1942-48)(Comm, 122" 1 Ton Truck-front 1942-47)(122" 3/4 Ton Truck-front & rear 1942-47)	42-48
91A 2201	Cup (brake cylinder)-1" diameter	2or4	(Pass-front & rear 1939-48)(Comm, 122" 3/4 Ton Truck-front & rear 1939-47)(122" 1 Ton Truck-front 1939-47)	39-48
91T 2201	Cup (rear brake cylinder)-1 1/2" diameter	4	Trucks except 122"	39-47
92Y 2201	Cup (brake cylinder)-1 3/8" diameter	2to6	(Pass-front 1941-48)(Comm-front 1942-47)(Trucks-front except 122" 1939-47)(122" Truck-front & rear 1939-47)	39-48
91A 2202	Cup (rear brake cylinder)-1 1/8" diameter	2	(Pass 1939-48)(Comm 1939-47)	39-48
91A 2203	Cup (front brake cylinder)-1 1/4" diameter	2or4	(Pass, Comm, 122" 1 Ton Truck-front)(122" 3/4 Ton Truck-front & rear)	39-41



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
91A 2204	Spring (rear wheel brake cylinder piston return)	2	(Pass 1939-48)(Comm 1939-47)	39-48
91T 2204	Spring (rear wheel brake cylinder piston return)	2	Trucks except 122"	39-47
92Y 2204	Spring (wheel brake cylinder piston return)	2or4	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
91A 2205	Spring (wheel brake cylinder piston return)	2or4	(Pass, Comm, 122" 3/4 Ton Truck-front & rear)(122" 1 Ton Truck-front)	39-41
21A 2205	Spring (wheel brake cylinder piston return)	2or4	(Pass-front 1942-48)(Comm, 122" 1 Ton Truck-front 1942-47)(122" 3/4 Ton Truck front & rear 1942-47)	42-48
91A 2206-A	Boot (wheel brake cylinder)-use with 1" & 1 1/8" diameter cylinders	2to6	(Pass-front & rear 1939-48)(Comm, 122" 3/4 Ton Truck-front & rear 1939-47)(122" 1 Ton Truck-front 1939-47)	39-48
91T 2206-A	Boot (rear wheel brake cylinder)	4	Trucks except 122"	39-47
92Y 2206-A	Boot (wheel brake cylinder)-1 3/8" dia.	4	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47
91A 2207-A	Boot (front wheel brake cylinder)-use with 1 1/4" & 1 3/8" diameter cylinders	2	(Pass 1939-48)(Comm 1939-41)	39-48
91A 2207-A	Boot (wheel brake cylinder)-use with 1 1/4" and 1 3/8" diameter cylinders	2or4	(122" 1 Ton Truck-front 1939-47)(122" 3/4 Ton Truck-front & rear 1939-47)(Comm -front & rear 1942-47)	39-47
91A 2208-A	Screw (wheel brake cylinder bleeder)-3/8"-24 x 7/8"-replaced by 8M 2208	2or4	(Pass-front & rear 1939-48)(Comm, 122" 3/4 Ton Truck-front & rear 1939-47)(122" 1 Ton Truck-front 1939-47)	39-48
	27058-S7 Screw (wheel brake cyl.vent)-No.10-32 x 1/4"	4	(Pass 1939-48)(Comm 1939-47)	39-48
	34803-S7 Washer-No.10			
91T 2208	Screw (wheel brake cyl.bleeder)-7/16"-20 x 7/8"	2or4	(Trucks-front & rear except 122")(122" 1 Ton Truck-rear)	39-47
	24309-S8 Bolt (bleeder screw)-1/4"-28 x 1/2"	2or4	(Trucks-front & rear except 122")(122" 1 Ton Truck-rear)	39-47
	34805-S8 Lockwasher-1/4"			
91T 2208	Screw (brake booster hydraulic cylinder bleeder)-7/16"-20 x 7/8"-use with 59T 2005-A	1	Refer to 59T-2425-A (Trucks except 122")	45-47
8M 2208	Screw (brake cylinder bleeder)-3/8"-24 x 51/64"	2or4	(Pass-front & rear 1939-48)(Comm, 122" 3/4 Ton Truck-front & rear 1939-47)(122" 1 Ton Truck-front 1939-47)	39-48
8M 2208	Screw (brake booster bleeder)-3/8"-24 x 51/64"		Refer to 59T-2329-B & 59T-2369-B	
A 2211-B	Plate assy (rear brake housing)	2	Pass, Comm	28-31
SA 2211-C	Plate assy (rear brake housing)	2	Pass, Comm	28-29
	A-2248 Bolt-7/16"-20 x 2 1/8"-end drilled	4	Pass, Comm	28-31
	A 2249 Bolt-7/16"-20x1 25/32"-end drilled	4	Pass, Comm	28-81
	72034-S Cotter pin-3/32" x 1"			
	351026-S Nut-castle-7/16"-20	8	Pass, Comm	28-29
AA 2211-A	Plate assy (rear brake housing)	2	Trucks	28-29
†B 2211	Plate assy (rear brake housing)	2	Pass, Comm	32-34
†BB 2211	Plate assy (rear brake housing)	2	Trucks	28-34
†48 2211	Plate assy (rear brake housing)-RH	1	Pass, Comm	35-36
51 2211	Plate and bracket assy (rear brake housing)	2	Trucks	35-36
79 2211	Plate and bracket assy (rear brake housing)-RH	1	Trucks	37
†48 2212	Plate assy (rear brake housing)-LH	1	Pass, Comm	35-36
79 2212	Plate and bracket assy (rear brake housing)-LH	1	Trucks	37
	†B 2249 Bolt (brake housing)-7/16"-20 x 1 3/16"-end drilled	8	Pass, Comm	32-36
	34031-S7 Nut-castle-7/16"-20			
	72016-S8 Cotter pin-3/32" x 3/4"			
	353031-AS7 Fitting (rear brake lubricator)	2	(Pass, Comm 1932-36) (Trucks 1932-34)	32-36
	353047-AS7 Fitting (rear brake lubricator)	2	Pass, Comm	28-31
		2	Trucks	35-37

† No Longer Supplied § When used to Replace A-2211-A with Camshaft Bracket 7/8" long also use A-2235-C or A-2236-C and B-2231-A.



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
†81T 2212	Plate assy (rear brake housing)-RH	1	Trucks except 122"	38
81T 2213	Plate assy (rear brake housing)-LH	1	Trucks except 122"	38
91A 2213	Plate assy (rear brake housing)-RH	1	(Pass 1939-42)(Comm 1939-41)	39-42
91T 2213	Plate assy (rear brake housing)-RH	1	Trucks except 122"	39
92Y 2213	Plate assy (rear brake housing)-RH	1	122" Truck	39
01D 2213	Plate assy (rear brake housing)-RH	1	122" 3/4 Ton Truck	40-42
01T 2213	Plate assy (rear brake housing)-RH	1	Trucks except 122"	40-47
01Y 2213	Plate assy (rear brake housing)-RH	1	122" 1 Ton Truck	40-47
21C 2213	Plate assy (rear brake housing)-RH	1	Comm	42-45
51A 2213	Plate assy (rear brake housing)-RH-includes brake anchor pin	1	Pass	46-48
59C 2213	Plate assy (rear brake housing)-RH-includes brake anchor pin	1	Comm	46-47
59D 2213	Plate assy (rear brake housing)-RH-includes brake anchor pin	1	122" 3/4 Ton Truck	46-47
91A 2214	Plate assy (rear brake housing)-LH	1	(Pass 1939-42)(Comm 1939-41)	39-42
91T 2214	Plate assy (rear brake housing)-LH	1	Trucks except 122"	39
92Y 2214	Plate assy (rear brake housing)-LH	1	122" Truck	39
01D 2214	Plate assy (rear brake housing)-LH	1	122" 3/4 Ton Truck	40-42
01T 2214	Plate assy (rear brake housing)-LH	1	Trucks except 122"	40-47
01Y 2214	Plate assy (rear brake housing)-LH	1	122" 1 Ton Truck	40-47
21C 2214	Plate assy (rear brake housing)-LH	1	Comm	42-45
51A 2214	Plate assy (rear brake housing)-LH-includes brake anchor pin	1	Pass	46-48
59C 2214	Plate assy (rear brake housing)-LH-includes brake anchor pin	1	Comm	46-47
59D 2214	Plate assy (rear brake housing)-LH-includes brake anchor pin	1	122" 3/4 Ton Truck	46-47
B 2216	Bolt (rear brake housing plate)-1 7/8" long	12	Trucks	28-34
B 2216	Bolt (rear brake housing plate)-1 7/8" long	2	Comm, Trucks	33
BB 2216	Bolt (rear brake housing plate)-1 5/16" long	12	Trucks except 122"	34-39
BB 2216	Bolt (rear radius rod)-rear-1 5/16" long	8 or 12	Refer to 82Y 4751	
	34031-S7 Nut-castle (rear brake housing plate)-7/16"-20	8 or 12	Trucks	28-47
	72034-S Cotter pin-3/32" x 1"			
91D 2216	Bolt (rear brake housing plate)-overall length 1 19/64"-shoulder .41" long (optional with 59D-2216 bolt & 34397-S2 locknut)	8	122" 3/4 Ton Truck	39-47
59D 2216	Bolt (rear brake housing plate)-overall length 1.10"-shoulder .41" long	8	122" 3/4 Ton Truck	39-47
59T 2216	Bolt (rear brake housing plate)-overall length 1.10"-shoulder .46" long	8	122" 1 Ton Truck	38-47
59T 2216	Bolt (rear brake housing plate)-overall length 1.10"-shoulder .46" long	12	Trucks except 122"	38-47
	34397-S7-8 Locknut-7/16"-20	8 or 12	Trucks	38-47
91A 2221	Kit (wheel brake cylinder repair)-formerly 91A-18371-consists of 1-91A 2201 Cup 1-91A 2203 Cup 1-91A 2206-A Boot 1-91A 2207-A Boot	2 or 4	(Pass, Comm, 122" 1 Ton Truck-front)(122" 3/4 Ton Truck-front & rear)	39-41
91T 2221	Kit (wheel brake cylinder repair)-formerly 91T-18371-consists of 2-92Y 2201 Cup 2-92Y 2206-A Boot	2	(Trucks except 122"-front)(122" 1 Ton Truck-rear)	39-47
21A 2221	Kit (wheel brake cylinder repair)-consists of 1-91A 2201 Cup 1-92Y 2201 Cup 1-91A 2206-A Boot 1-91A 2207-A Boot	2 or 4	(Pass-front 1942-48)(Comm, 122" 1 Ton Truck-front 1942-47)(122" 3/4 Ton Truck-front & rear 1942-47)	42-48

† No Longer Supplied



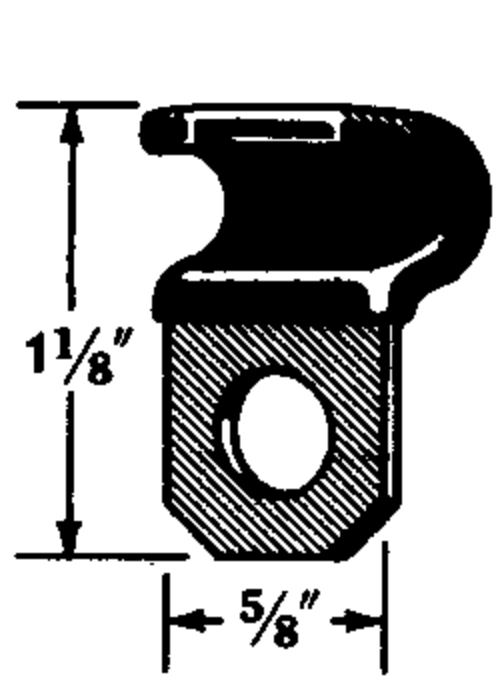
CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
48 2223-C	Stud (rear brake operating wedge)-overall length 1.28"	2	Pass,Comm	35-36
B 2227	Bushing (rear brake camshaft bracket)-.690" O.D.-length 7/8"	2	Pass,Comm	28-34
B 2227	Bushing (hand brake toggle lever)-.690" O.D.-length 7/8"		Refer to A-2636-A & A-2797	
B 2227	Bushing (front brake shaft)-.690" O.D.-length 7/8"	2	Trucks	35-37
BB 2227	Bushing (rear brake camshaft)-1.186" I.D.-length 1 29/32"	2	Trucks	28-34
51 2227	Bushing (rear brake operating shaft)-.75" I.D.-length 1"	8	Trucks	35-37
92Y 2228-A	Plate (rear brake anchor pin)-RH -3/4" holes	1	122" 1 Ton Truck	39-47
92Y 2228-B	Plate (rear brake anchor pin)-RH -7/8" holes	1	122" 1 Ton Truck	39-47
†AA 2229	Extension (rear brake camshaft)-overall length 7 17/32"	2	Trucks	28-29
BB 2229-A	Extension (rear brake camshaft)-overall length 10 5/8"	2	Trucks except with full floating axle	32-34
†BB 2229-B	Extension (rear brake camshaft)-overall length 11 1/8"	2	Trucks with full floating axle	34
92Y 2229-A	Plate (rear brake anchor pin)-LH -3/4" holes	1	122" 1 Ton Truck	39-47
92Y 2229-B	Plate (rear brake anchor pin)-LH -7/8" holes	1	122" 1 Ton Truck	39-47
B 2230	Cam (rear brake)	2	Pass,Comm,Trucks	28-34
48 2230	Shaft (rear brake)-RH	1	Pass,Comm	35-36
B 2231-A	Camshaft (rear brake)	2	Pass,Comm	28-34
BB 2231	Camshaft (rear brake)	2	Trucks	28-34
	353026-S7 Fitting (lubricator)	2	(Pass 1928-31)(Trucks 1928-34)	28-34
48 2231	Shaft (rear brake)-LH	1	Pass,Comm	35-36
AA 2234	Ring (rear brake camshaft dust)	2	Trucks	28-31
B 2234	Ring (rear brake camshaft dust)	2	Pass,Comm	28-34
59T 2234-A	Pipe (master cylinder fitting to brake booster hydraulic cylinder)-10 1/16" long-cut from 91A-2269 pipe-use two 91A-2133 nuts-replaced by 91A-2269	1	Trucks except 122"	45-47
59T 2234-B	Pipe (master cylinder fitting to brake booster hydraulic cylinder)-10 3/4" long-cut from 91A-2269 use two 91A-2133 nuts-replaced by 91A-2269	1	Trucks except 122"	45-47
	353280-S Adapter (brake pipe to brake booster hydraulic cylinder)	2	Trucks except 122"	45-47
A 2235-A	Lever (rear brake camshaft)-RH	1	Pass,Comm	28
†B 2235	Lever (rear brake camshaft)-RH	1	Pass & Comm	32-34
†68 2235	Lever (rear brake)-used with units having 68-4750, 68-4751	1	Pass,Comm	36
†B 2236	Lever (rear brake camshaft)-LH	1	Pass,Comm	32-34
	352551-S Rivet-1/4" x 1 3/16"	1	Pass,Comm	32-34
AA 2237-D	Extension (rear brake camshaft)-RH	1	Trucks	28-31
AA 2238-D	Extension (rear brake camshaft)-LH	1	Trucks	28-31
BB 2239	Baffle (rear brake grease)	2	Trucks	30-34
BB 2240-B	Baffle (rear brake grease)	2	Trucks with full floating axle except 122"	34-47
40 2240-A	Baffle (brake grease)	2or4	(Pass & Comm-rear 1932-36)(Pass & Comm-front & rear 1937-38)(122" Truck-front 1938)	32-38
†61 2240	Baffle (rear brake grease)	2	122" Truck	38
91A 2240-A	Baffle (brake grease)	2or4	(Pass-front & rear 1939-48)(Comm-front & rear 1939-47)(122" Truck-front 1939-47)	39-48
91D 2240	Baffle (rear brake grease)	2	122" 3/4 Ton Truck	39-47
92Y 2240-A	Baffle (brake grease)	2	(Trucks-front except 122")(122" 1 Ton Truck-rear)	39-47

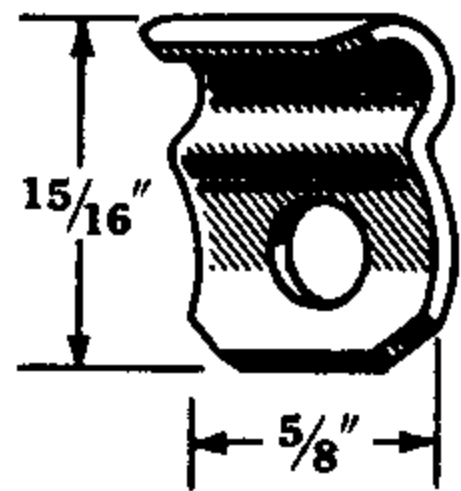
† No Longer Supplied

Ford

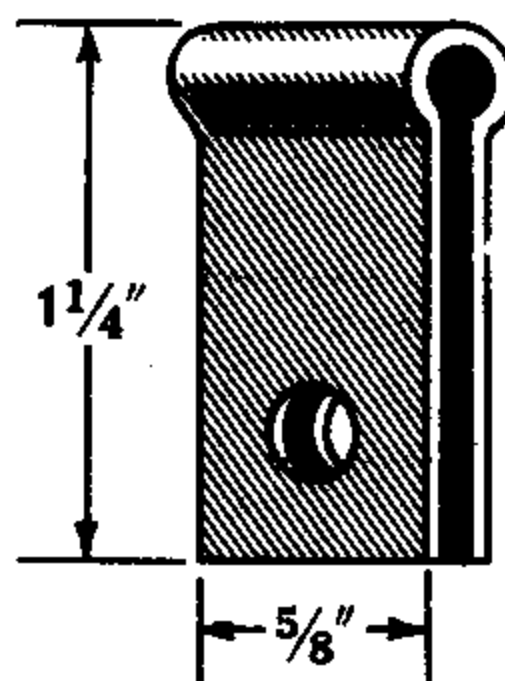
CHASSIS PARTS CATALOGUE



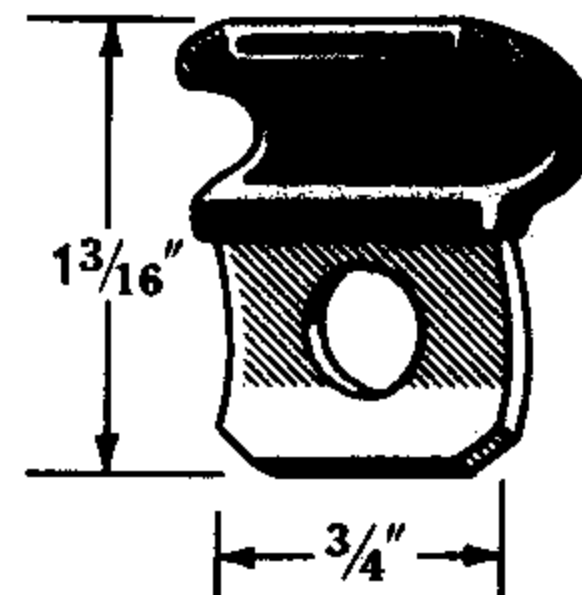
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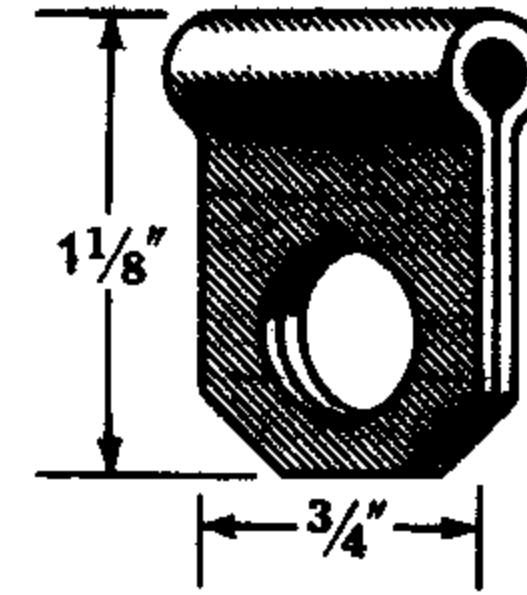
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01T-2244-A



01T-2244-B

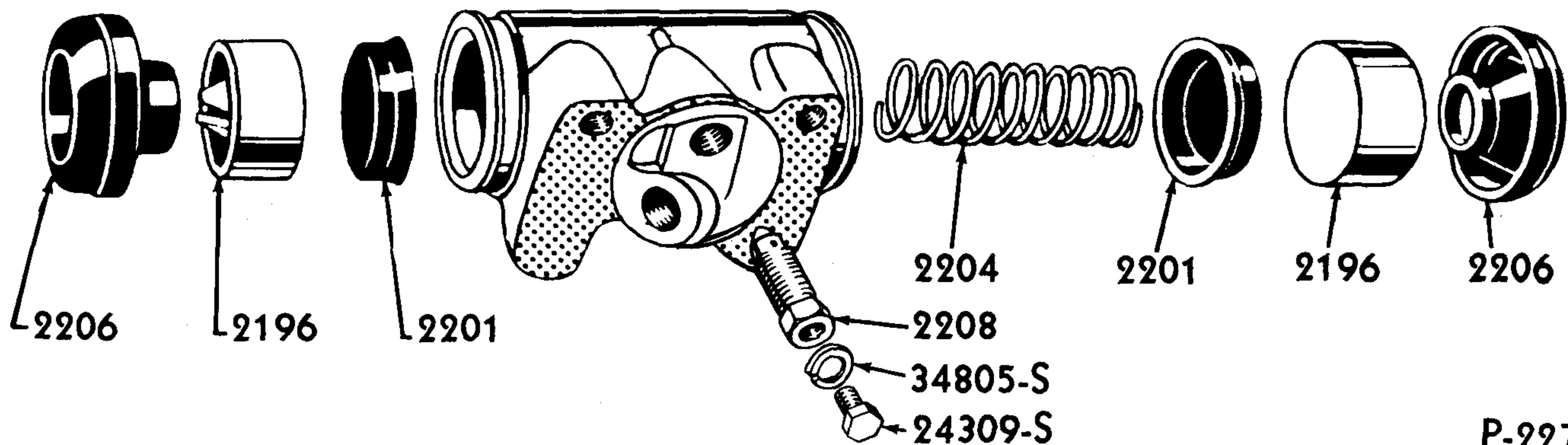
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PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
				19__
+BB 2244	Collar (rear brake camshaft extension)	2	Trucks	32-34
	72264-S8 Pin-grooved-3/16" x 1 1/8"	2	Trucks	32-34
+91A 2244-A	Clip (brake pipe)	10	(Pass 1939-48)(Comm 1939-41)	39-48
+91A 2244-A	Clip (parking lamp to front fender apron)		Refer to 13200 Parking Lamp Group	
+91A 2244-A	Clip (fuel line)		Refer to 51-9297	
+91A 2244-A	Clip (distributor vacuum tube to cylinder head)		Refer to 12226	
+91A 2244-A	Clip (brake pipe to radius rod)-front	6	Trucks	39
01A 2244	Clip (front brake pipe & wiring)	2or4	(Pass 1940-48)(Comm 1940-41)	40-48
	39881-S7 Screw (pipe clip to frame)-1/4"-20 x 1/2"-self tapping	10	(Pass 1939-48)(Comm 1939-41)	39-48
01A 2244	Clip (fuel line)		Refer to 51-9297	
01T 2244-A	Clip (brake pipe to rear axle)	1or2	Trucks	40-47
01T 2244-A	Clip (brake pipe to frame & cross member)	4	Comm, 122" Truck	45-47
01T 2244-A	Clip (brake pipe to frame & cross member)	5to7	Trucks	44-47
	20312-S7 Bolt (brake pipe clip to rear axle housing)-3/8"-16 x 1/2"	1	(Comm 1942-47)(Trucks 1940-47)	40-47
	34847-S8 Lockwasher-3/8"			
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
	+39870-S7 Screw (brake pipe to frame cross member clip)-5/16"-18 x 3/8" self-tapping	1	Trucks	44-47
01T 2244-A	Clip (fuel line)		Refer to 51-9297 (Pass 1932-48)(Comm, Trucks 1932-47)	32-48
01T 2244-B	Clip (brake pipe to #2 cross member)	1	Comm, Trucks except COE	42
01T 2244-B	Clip (fuel line)		Refer to 51-9297 (Pass 1932-48)(Comm, Trucks 1932-47)	32-48
+BB 2245	Bushing (rear brake camshaft extension)-.75" I.D. x 1.12" O.D. x .75" long	2	Trucks	32-34
BB 2246	Lever (rear brake camshaft extension)-RH	1	Trucks	32-34
+51 2246	Lever (rear service brake extension)-RH	1	Trucks	35-37
BB 2247	Lever (rear brake camshaft extension)-LH	1	Trucks	32-34
51 2247	Lever (rear service brake extension)-LH	1	Trucks	35-37
	352581-S7 Pin(rear brake camshaft extension lever)-5/16" x 1 1/2"	2	Trucks	32-37
A 2248	Bolt (rear radius rod)-rear 7/16"-20 x 2 1/8"-end drilled	4	Refer to 18-4751(Pass,Comm)	28-31
A 2248	Bolt (rear brake housing plate 7/16"-20 x 2 1/8"-end drilled	4	Refer to A-2211-C (Pass,Comm)	28-31
51A 2248	Bolt (rear brake housing plate)-used with direct acting shock absorbers only-1/2"-20 x 3.16"	4	Pass	46-48
	+34427-S7-8 Locknut-1/2"-20			
59A 2248	Bolt (rear brake housing plate)-1/2"-20 x 1.76"-not drilled for cotter pin	4	Refer to 21A-4751(Pass 1936-48)(Comm 1938-41)	36-48
	Bolt (rear radius rod to brake housing cover)-1/2"-20 x 1.76"-not drilled for cotter pin-use with direct acting shock absorbers	2	Refer to 21A 4751 (Pass)	46-48
A 2249	Bolt (rear brake housing plate)-7/16"-20 x 1 25/32"-end drilled	4	Refer to A-2211-C(Pass,Comm)	28-31

† No Longer Supplied

CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
A 2249	Bolt (rear brake housing plate)-7/16"-20 x 1 25/32"-end drilled	4	Refer to 18-4751 (Pass, Comm)	28-31
1B 2249	Bolt (rear brake housing plate)-7/16"-20 x 1 3/16"-end drilled	8	Refer to 79-2212 (Pass, Comm)	32-36
59A 2249	Bolt (rear brake housing plate)-1/2"-20 x 1.12" not drilled for cotter pin	4	Pass (only 2 used with direct acting shock absorbers)	37-48
59A 2249	Bolt (rear brake housing plate)-1/2"-20 x 1.12"-not drilled for cotter pin	8	Comm	37-47
	34399-S8 Locknut (rear brake housing plate bolt)-1/2"-20	4 or 8	(Pass 1937-48) (Comm 1937-47)	37-48
	33981-S2 Nut-castle (brake housing plate)-7/16"-20	6	Pass, Comm	28-34
51 2250	Shaft (rear brake operating)-RH	1	Trucks	35-37
11A 2250	Clip (brake pipe to cross member)	1	Pass	41-48
51 2251	Shaft (rear brake operating)-LH	1	Trucks	35-37
51 2252	Stud (rear brake operating wedge)-9/16"-18 thread-overall length 2.58"	2	Trucks	35-37
	34033-S18 Nut-castle-9/16"-18	2	Trucks	37
	72035-S7-8 Cotter pin-1/8" x 1"			
51 2254	Spacer (rear brake operating wedge stud)-.56" I.D. -1.25" O.D. -.53" thick	2	Trucks	35-37
11A 2254	Armor (brake pipe)	3 or 4	Pass, Comm	41
11A 2254	Armor (brake pipe)	3	Pass	46-48



TRUCK BRAKE WHEEL CYLINDER

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
91A 2261	Cylinder assy (rear wheel brake)-RH-complete	1	(Pass 1939-48) (Comm 1939-47)	39-48
91T 2261	Cylinder assy (rear wheel brake)-complete	2	Trucks except 122"	39-47
	20358-S2 Bolt (rear wheel cylinder to brake plate)-3/8"-16 x 13/16"	4	Trucks except 122"	39-47
	34847-S8 Lockwasher-3/8"			
92Y 2261	Cylinder assy (wheel brake)-complete	2	(Trucks-front except 122") (122" 1 Ton Truck-rear)	39-47
	20336-S2 Bolt (front wheel cylinder to brake plate)-5/16"-18 x 11/16"	4	Trucks except 122"	39-47
	34846-S2 Lockwasher-5/16"			
91A 2262	Cylinder assy (rear wheel brake)-LH-complete	1	(Pass 1939-48) (Comm 1939-47)	39-48
	20310-S2 Bolt (brake cylinder to brake plate)-5/16"-18 x 1/2"	6	(Pass 1939-48) (Comm, 122" Truck 1939-47)	39-48
	34846-S2 Lockwasher-5/16"			

† No Longer Supplied



CHASSIS PARTS CATALOGUE

BRAKE PIPE LENGTH CHART

The lengths shown on this chart include 5/32" at each end for the flanges - finished tubes when properly flanged will be 5/16" shorter than the dimension shown after flange has been formed on each end.

MODEL	WHEEL BASE	YEAR 19__	*CUT TO LENGTH	MODEL	WHEEL BASE	YEAR 19__	*CUT TO LENGTH
RIGHT FRONT BRAKE				LEFT FRONT BRAKE			
COE	101"	39	68 1/16"	COE	101"	39	49 11/16"
Pass & Comm	112"	39	60 11/16"	Truck	122"	39	43 7/8"
Truck	122"	39	61 9/16"	Truck except COE	134"	39	42 3/8"
Truck except COE	134"	39	62 1/8"	COE	134"	39	49 11/16"
COE	134"	39	68 1/16"	Truck except COE	157"	39	42 3/8"
Truck except COE	157"	39	62 1/8"	COE	157"	39	49 11/16"
COE	157"	39	68 1/16"	School Bus	191"	39	42 3/8"
School Bus	191"	39	62 1/8"	Truck	122"	40-41	42 3/16"
Pass except 60 HP	112"	40	60 15/16"	COE	101"	40-47	47 5/16"
Pass & Comm 60 HP	112"	40	51 7/16"	Truck except COE	134"	40-47	41 5/16"
Comm	112"	40-41	60 15/16"	COE	134"	40-47	47 5/16"
Truck	122"	40-41	70 5/16"	Truck except COE	158"	40-47	41 5/16"
COE	101"	40-47	73 5/16"	COE	158"	40-47	47 5/16"
Truck except COE	134"	40-47	67 5/16"	School Bus	194"	40-47	41 5/16"
COE	134"	40-47	73 5/16"	Comm	114"	42-47	43 3/4"
Truck except COE	158"	40-47	67 5/16"	Truck	122"	42-47	43-5/16"
COE	158"	40-47	73 5/16"				
School Bus	194"	40-47	67 5/16"	LEFT REAR BRAKE			
Pass	114"	41	50 7/16"	COE	101"	39	75 7/16"
Comm	114"	42-47	67 15/16"	3/4 Ton Truck	122"	39	81 9/16"
Truck	122"	42-47	71 7/16"	1 Ton Truck	122"	39	81 9/16"
Pass	114"	42-48	50 7/8"	Truck & COE	134"	39	86 13/16"
				Truck & COE	157"	39	86 13/16"
RIGHT REAR BRAKE				School Bus	191"	39	86 13/16"
COE	101"	39	75 7/16"	Pass & Comm	112"	39-40	63 7/8"
3/4 Ton Truck	122"	39	81 9/16"	3/4 Ton Truck	122"	40-41	21 7/16"
1 Ton Truck	122"	39	81 9/16"	1 Ton Truck	122"	40-41	21 5/8"
Truck & COE	134"	39	86 13/16"	COE	101"	40-47	19 15/16"
Truck & COE	157"	39	86 13/16"	COE with 2 Speed Axle	101"	40-47	21 7/16"
School Bus	191"	39	86 13/16"	Truck & COE	134"	40-47	19 15/16"
Pass & Comm	112"	39-40	70 3/8"	Truck & COE with 2	134"	40-47	21 7/16"
3/4 Ton Truck	122"	40-41	41 1/4"	Speed Axle			
1 Ton Truck	122"	40-41	41 1/16"	Truck & COE	158"	40-47	19 15/16"
COE	101"	40-47	44 5/16"	Truck & COE with 2	158"	40-47	21 7/16"
COE with 2 Speed Axle	101"	40-47	44 13/16"	Speed Axle			
Truck & COE	134"	40-47	44 5/16"	Truck with 2 Speed Axle	194"	40-47	21 7/16"
Truck & COE with 2 Speed	134"	40-47	44 13/16"	School Bus	194"	40-47	19 15/16"
Axle				Pass	114"	41	49 7/8"
Truck & COE	158"	40-47	44 5/16"	Comm	114"	42-47	23 1/8"
Truck & COE with 2 Speed	158"	40-47	44 13/16"	3/4 Ton Truck	122"	42-47	23 7/16"
Axle				1 Ton Truck	122"	42-47	23 1/8"
School Bus	194"	40-47	44 5/16"	Pass	114"	42-48	50 5/16"
Truck with 2 Speed Axle	194"	40-47	44 13/16"				
Comm	112"	41	70 3/8"	MASTER CYLINDER TO REAR BRAKE HOSE			
Pass	114"	41	49 7/8"	Truck	122"	39	25 13/16"
Comm	114"	42-47	42 7/16"	Truck & COE	134"	39	20 7/16"
3/4 Ton Truck	122"	42-47	42 3/4"	School Bus	191"	39	89 9/16"
1 Ton Truck	122"	42-47	42 9/16"	Truck & COE	157"	39	55 9/16"
Pass	114"	42-48	50 5/16"	Pass & Comm	112"	39-40	19 7/16"
MASTER CYLINDER TO FRONT BRAKE CONNECTOR				COE	101"	40-46	58 5/16"
Pass & Comm	112"	39	38 9/16"	Truck & COE	134"	40-46	91 5/16"
Pass & Comm	112"	40	37 3/16"	Truck & COE	158"	40-46	114 5/16"
Comm	112"	41	37 3/16"	Truck	122"	40-47	79 1/16"
Pass	114"	41-48	39 9/16"	School Bus	194"	40-47	150 5/16"
REAR BRAKE HOSE TO TEE				Pass	114"	41-48	23 1/16"
Pass	114"	41-48	19 5/16"	Comm	114"	42-47	71 1/2"
				COE	101"	46-47	59 13/16"
				Truck	134"	46-47	92 13/16"
				Truck & COE	158"	46-47	116 13/16"
				Truck	194"	46-47	152 13/16"

* Cut from 91A-2269 Pipe and use 2-91A-2133 Nuts Before Flanging.



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
91A 2269	Pipe (brake)-supplied in 25ft.rolls		See Brake Pipe Chart	
	91A-2133 Nut (brake pipe)-use with 91A-2269 brake pipe			
	B-14607-A Grommet (brake pipe in No.2 cross member)	1	Trucks	39-40
91A 2269	Pipe (fuel)-supplied in 25 ft. rolls		Refer to 9282 (Pass,Comm,Trucks)	32-48
91A 2270	Support (hand brake conduit)	1	Pass,Comm	39-40
91A 2271	Guide (hand brake cable stabilizer)	2	(Pass 1939-40)(Comm 1939-41)	39-41
91A 2272	Strap (hand brake cable stabilizer)	2	Pass,Comm	39-40
91A 2273-A	Grommet (hand brake cable)	1	(Pass 1939-40)(Comm 1939-41)	39-41
91A 2275-A	Cable assy (hand brake)-rear-first 5000 jobs 1939- 124.50" long	1	Pass,Comm	39
91A 2275-B	Cable assy (hand brake)-rear-after 5000 jobs 1939- 122" long	1	(Pass & Comm 1939-41)(122" 3/4 Ton Truck 1939)	39-41
92Y 2275	Cable assy (hand brake)-rear-123.50" long	1	122" Truck	39
99A 2275	Cable assy (hand brake)-rear-106.25" long	1	Pass	41
01Y 2275	Cable assy (hand brake)-rear-43.25" long	2	122" Truck	40-41
21A 2275	Cable assy (hand brake)-rear-107.25" long	1	Pass	42-48
21C 2275	Cable assy (hand brake)-rear-44.75" long	2	Comm,122" Truck	42-47
91T 2276	Bolt (rear wheel brake cylinder connection)-1/2"-20 x 1.36"	2	Trucks except 122" 3/4 Ton	39-47
91T 2277	Connection (rear wheel brake cylinder inlet)	2	Trucks except 122" 3/4 Ton	39-47
91A 2279	Clip (hand brake conduit)	1	Pass,Comm	39
91A 2279	Clip (brake booster vacuum tube to clutch housing)	2	Trucks except 122"	45-47
101A 2279	Clip (hand brake conduit)	1	(Pass,Comm 1940)(Comm,122" Truck 1945-47)	40-47
	24427-S7 Bolt (cable clip)-5/16"-24 x 1 1/4"			
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
01A 2281	Clip (left front brake pipe)-LHD	1	Pass,Comm	40-41
78 2296-A	Spring (brake shoe retracting)-Black	2or4	(Pass,Comm-front & rear 1937-38)(122" Truck-front 1938)	37-38
81T 2296	Spring (brake shoe return)-adjusting side	2or4	(Trucks-front & rear except 122")(122" Truck-rear 1938)	38-39
78 2297-B	Spring (brake shoe retracting)-Orange	2or4	(Pass,Comm-front & rear 1937-38)(122" Truck-front 1938)	37-38
81T 2297	Spring (brake shoe return)-operating side	2or4	(Trucks-front & rear except 122")(122" Truck-rear 1938)	38-39
59T 2301	Retainer & seal assy (brake booster vacuum push rod) -use with 59T-2005-A	1	Trucks except 122"	45-47
	20388-S7 Bolt (retainer & seal assy to hydraulic cylinder)-3/8"-16 x 1"-use with 59T-2005-A	5	Trucks except 122"	45-47
	34847-S8 Lockwasher-3/8"			
59T 2308-A	Disc assy (brake booster control valve)-use with 59T-2005-A	1	Trucks except 122"	45-47

† No Longer Supplied



Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
59T 2309-B	Kit (brake booster major repair)-use with 59T-2005-B consists of 1-59T 2324-B Diaphragm 1-59T 2398-B Retainer 1-59T 2351 Seal 1-59T 2373-B Gasket 1-59T 2408-B Cup 1-59T 2375 Spring 1-59T 2409 Ring 1-59T 2378 Retainer 1-59T 2415-B Retainer 1-59T 2380 Gasket 1-59T 2437 Gasket 1-59T 2382 Gasket 1-59T 2438-B Spring 1-59T 2384-B Seal 1-59T 2397-A Seal 1-352643-S Pin 1- Piston 1- Gasket	1	Trucks except 122"	45-47
59T 2309-C	Kit (brake booster major repair)-use with 59T-2005-A consists of 1-59T 2308-A Disc 1-59T 2368-A Piston 1-59T 2373-A Gasket 1-59T 2384-A Seal 1-59T 2392-A Spring 1-59T 2394-A Diaphragm 1-59T 2408-A Cup 1-59T 2399-A Seal 1-59T 2412 Gasket 1-59T 2418 Spring 1-59T 2438-A Spring 1-351598-S Gasket 1- Plunger 1- Diaphragm 1- Seal 1- Hose 1- Washer	1	Trucks except 122"	45-47
59T 2324-A	Diaphragm assy (brake booster vacuum control valve)- use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2324-B	Diaphragm assy (brake booster vacuum control valve)- use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2326-A	Cap assy (brake booster vacuum control valve)-use with 59T-2005-A	1	Trucks except 122"	45-47
	59T-2415-A Retainer (brake booster vacuum control valve cap)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2326-B	Cap assy (brake booster vacuum control valve)-use with 59T-2005-B	1	Trucks except 122"	45-47
	59T-2415-B Retainer (brake booster vac.control valve cap-with 59T-2005-B	1	Trucks except 122"	45-47
	59T-2380 Gasket (brake booster control valve cap to poppet valve body)-1.48" dia.-1/16" thick-with 59T-2005-B	1	Trucks except 122"	45-47
59T 2327	Body & poppet valve assy (brake booster vacuum control-use with 59T-2005-B	1	Trucks except 122"	45-47
	59T-2382 Gasket (poppet valve body to brake booster body)-use with 59T-2005-B	1	Trucks except 122"	45-47
	355099-S8 Screw & lockwasher assy No.8- 32 x 5/8"-use with 59T-2005-B	5	Trucks except 122"	45-47
	59T-2433 Kit (poppet valve repair)-consists of 1-Disc assy 1-Disc 1-Special Screw 1-Special Washer	1	Trucks except 122"	45-47
59T 2329-A	Body assy (brake booster)-front-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2329-B	Body assy (brake booster)-front-use with 59T-2005-B	1	Trucks except 122"	45-47
	353277-AS Elbow (vacuum hose conn.to front body)-use with 59T-2005-B			
	8M-2208 Screw (brake booster bleeder)- 3/8" -24 x 51/64"-use with 59T-2005-B	1	Trucks except 122"	45-47
594T 2336	Hose (brake booster breather)-1/2"x 55" long-cut to length	1	Trucks except 122"	45-47
	353255-S Grommet (brake booster breather hose)-use with 59T-2005-A	2	Trucks except 122"	45-47
59T 2337-B	Kit (brake booster vacuum cylinder packing)-use with 59T-2005-B-consists of 1-Wick 1-Packing 1-Ring 1-Seal 1-Special Nut	1	Trucks except 122"	45-47



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
59T 2342-A	Clamp assy (breather hose)-3/4" I.D.-with 59T-2005-A	2	Trucks except 122"	45-47
59T 2344	Clamp assy (brake booster vacuum hose)-15/16" dia.	8	Trucks except 122"	45-47
59T 2349-A	Tube (intake manifold to brake booster vacuum cylinder)-upper-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2349-B	Tube assy (intake manifold to brake booster vacuum cylinder)-upper-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2350-A	Clamp assy (brake booster body)-use with 59T-2005-A	1	Trucks except 122"	45-47
	+27211-S Bolt (clamp assy)-1/4"-28 x 2"	1	Trucks except 122"	45-47
	33796-S7 Nut-1/4"-28			
59T 2350-B	Clamp bolt (brake booster body)-5/16"-24 x 7 5/16"-use with 59T-2005-B	4	Trucks except 122"	45-47
	34846-S2 Lockwasher-5/16"			
59T 2351	Seal (brake booster vacuum body)-rubber-5 3/4" dia.x 1/16" thick-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2352-A	Pipe (master cyl. fitting to brake booster body)-14 5/16" long-cut from 91A-2269 pipe-use two 91A-2133 nuts-use with 59T-2005-A-replaced by 91A-2269	1	Trucks except 122"	45-47
59T 2352-B	Pipe (master cylinder fitting to brake booster body)-15 7/16" long-cut from 91A-2269 pipe-use two 91A-2133 nuts-use with 59T-2005-B-replaced by 91A-2269	1	Trucks except 122"	45-47
	91A 2151 Gasket (brake master cylinder outlet to brake booster body)-.61" I.D.-.81" O.D.	2	Trucks except 122"	45-47
	91T-2154 Gasket (adapter to brake booster hyd. cyl.)	2	Trucks except 122"	45-47
	353280-S Adapter (brake pipe to brake booster hydraulic cylinder)	2	Trucks except 122"	45-47
59T 2361-A	Spring (brake booster diaphragm & pressure plate return)-use with 59T-2005-A	1	Trucks except 122"	45-47
	351599-S Washer (spring seat)-1.16" I.D.-1.62" O.D.-use with 59T-2361-A	1	Trucks except 122"	45-47
59T 2361-B	Spring (brake booster pressure plate return)-5 1/4" dia. large end -8" long -use with 59T-2005-B	1	Trucks Except 122"	45-47
	+351321-S8 Washer (spring seat)-.575" I.D.-1.44" O.D.-use with 59T-2361-B	1	Trucks except 122"	45-47
59T 2362-A	Tube (intake manifold to brake booster vacuum cylinder)-lower -use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2362-B	Tube (intake manifold to brake booster vacuum cylinder)-lower-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2363	Cap assy (brake booster breather)	1	Trucks Except 122"	45-47
59T 2364-B	Spring (brake booster hyd. piston check ball return)-use with 59T 2005-B	1	Refer to 59T 2368-B (Trucks except 122")	45-47
59T 2365-A	Valve assy (brake booster vacuum cylinder check)-3/8" pipe thread-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2365-B	Valve assy (brake booster vacuum cylinder check)-on dash-1/2" & 3/4" pipe thd.-use with 59T-2005-B	1	Trucks Except 122"	45-47
	7RT-2447 Gasket (brake booster check valve body)-fibre-use with 59T-2005-A	1	Trucks except 122"	45-47
	353277-A-S Elbow (check valve to vacuum hose)-use with 59T-2005-A	1	Trucks except 122"	45-47
	358237-S Connector (manifold to valve)-3/8" pipe thread	1	Trucks except 122"	45-47
	358241-S Nipple (valve assy to connector)-3/8" pipe thread	1	Trucks except 122"	45-47
	+351702-S Connector (valve to cyl. tube)-1/2" pipe thd.-with 59T-2005-B	1	Trucks except 122"	45-47
	+351987-S Connector (valve to nipple)-3/4" pipe thd.-with 59T-2005-B	1	Trucks except 122"	45-47

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
59T 2366-A	Body assy (brake booster)-rear-use with 59T-2005-A	1	Trucks except 122"	45-47
	358039-S Plug (brake booster rear body)- 3/8"-use with 59T-2366-A	1	Trucks except 122"	45-47
	59T-4090M-C Hose-1/2" I.D. x 15/16" O.D. x 16" -cut to fit brake booster	As Req'd	Trucks except 122"	45-47
	Hose (brake booster check valve assy to intake manifold tube)- 13" long-use 59T-4090M-C	1	Trucks except 122" (6 cyl)	45-47
	Hose (brake booster intake manifold tube connection)-3" long-use 59T-4090M-C	2	Trucks except 122"	45-47
	Hose (brake booster vacuum cylinder to operating valve)-8 1/2" long- use 59T-4090M-C	1	Trucks except 122"	45-47
	Hose (brake booster vacuum cylinder connector)-2 1/2" long-use 59T-4090M-C	1	Trucks except 122"	45-47
	Hose (brake booster check valve assy to intake manifold tube)- 5 1/2" long-use 59T-4090M-C	1	Trucks except 122" (8 cyl)	45-47
	59T 2344 Clamp assy (brake booster hose)	8	Trucks except 122"	45-47
59T 2366-B	Body assy (brake booster)-rear-use with 59T-2005-B	1	Trucks Except 122"	45-47
	33798-S8 Nut (brake booster to mounting bracket)-5/16"-24-use with 59T-2005-B	1	Trucks except 122"	45-47
	34846-S2 Lockwasher-5/16"			
59T 2368-A	Piston assy (brake booster hydraulic cylinder)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2368-B	Piston assy (brake booster hydraulic cylinder)-use with 59T-2005-B	1	Trucks Except 122"	45-47
	358240-S Ball (brake booster hydraulic piston check)-9/32" dia.-use with 59T-2005-B	1	Trucks Except 122"	45-47
	59T 2364-B Spring (brake booster hydraulic piston check ball return)-use with 59T-2005-B	1	Trucks Except 122"	45-47
	59T 2398-B Retainer (brake booster hydraulic piston check valve)-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2369-A	Plug (brake booster hydraulic cylinder end)-use with 59T-2005-A	1	Trucks except 122"	45-47
	351598-S Gasket (brake booster hydraulic cylinder end plug)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2369-B	Fitting (brake booster hydraulic cylinder end)-use with 59T-2005-B	1	Trucks except 122"	45-47
	8M 2208 Screw (brake booster bleeder)- 3/8"-24 x 51/64" -use with 59T-2005-B	1	Trucks except 122"	45-47
	59T 2437 Gasket (brake booster hydraulic cylinder end fitting)-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2373-A	Gasket (brake booster vacuum cylinder to hydraulic cylinder)-1/32" thick-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2373-B	Gasket (brake booster hyd. cylinder to vacuum body)- use with 59T 2005-B	1	Trucks except 122"	45-47
59T 2375	Spring (brake booster push rod vacuum seal retainer)- use with 59T-2005-B	1	Trucks Except 122"	45-47
	351589-S Washer (spring seat)-3/8"-use with 59T-2005-B	1	Trucks except 122"	45-47



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
59T 2377-A	Rod (brake booster vacuum push)-7/16"-20 x 5 13/16" -use with 59T-2005-A	1	Trucks except 122"	45-47
	34397-S7-8 Nut (brake booster vacuum push rod)-7/16"-20-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2377-B	Rod assy (brake booster vacuum push)-6 31/32" long -use with 59T-2005-B	1	Trucks except 122"	45-47
	352643-S Pin (brake booster push rod to hydraulic piston)-9/16"x3/32" -use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2378	Retainer (brake booster vacuum control piston)-"C" washer-use with 59T-2005-B	1	Trucks Except 122"	45-47
	351218-S8 Washer (brake booster vacuum control piston retaining)- .197" I.D.-.75" O.D.-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2380	Gasket (brake booster control valve cap assy to poppet valve body)-1.48" dia.-1/16" thick-use with 59T-2005-B	1	Refer to 59T 2326-B(Trucks except 122")	45-47
59T 2381	Retainer & seal assy (brake booster vacuum push rod) -use with 59T-2005-A-replaced by 59T-2301	1	Trucks except 122"	45-47
59T 2382	Gasket (poppet valve body to brake booster body)- use with 59T-2005-B	1	Refer to 59T 2327 (Trucks except 122")	45-47
59T 2384-A	Seal (brake booster vacuum push rod)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2384-B	Seal (brake booster vacuum push rod)-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2385-A	Bushing (brake booster push rod)-1 11/32" long-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2385-B	Washer (brake booster push rod vacuum seal retainer) -use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2392-A	Spring (brake booster control valve diaphragm return)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2392-B	Spring (brake booster control valve diaphragm return) -use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2393	Guard (brake booster control valve disc)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2394-A	Diaphragm & pressure plate assy (brake booster vacuum cylinder)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2394-B	Plate (brake booster vacuum cylinder piston)-front- use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2395	Plate (brake booster vacuum cylinder piston)-rear- use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2396-B	Piston (brake booster vacuum control valve-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2397-A	Seal (brake booster push rod)-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2398-B	Retainer (brake booster hyd. piston check valve) -use with 59T-2005-B	1	Refer to 59T 2368-B(Trucks except 122")	45-47
59T 2399-A	Seal (brake booster control valve piston)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2399-B	Cup (brake booster vacuum control valve piston)-use with 59T-2005-B	2	Trucks except 122"	45-47



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
59T 2408-A	Cup (brake booster hydraulic piston)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2408-B	Cup (brake booster hydraulic piston)-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2409	Ring (brake booster hydraulic piston stop)-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2412	Gasket (brake booster push rod seal retainer)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2415-A	Retainer (brake booster vacuum control valve cap)-use with 59T-2005-A	1	Refer to 59T-2326-A(Trucks except 122")	45-47
59T 2415-B	Retainer (brake booster vacuum control valve cap)-use with 59T-2005-B	1	Refer to 59T 2326-B(Trucks except 122")	45-47
59T 2417	Cylinder (brake booster vacuum control piston)-3/8" I.D.-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2418	Spring (brake booster hydraulic piston return)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2419	Body (brake booster control valve)-use with 59T-2005-A-replaced by 8T-2419 & 8T-22328	1	Trucks except 122"	45-47
8T 2419	Body (brake booster control valve)-use with 59T-2005-A & 8T-2005	1	Trucks except 122"	45-47
	8T-22328 Elbow (brake booster control valve body)-1/2" pipe thread-use with 8T-2419	1	Trucks except 122"	45-47
	353277-A-S Elbow (brake booster control valve body)-3/8"-pipe thread use with 59T-2419	1	Trucks except 122"	45-47
	24324-S7 Bolt (brake booster control valve body to hydraulic cylinder)-1/4"-20 x 5/8"	4	Trucks except 122"	45-47
	24425-S7-8 Bolt (brake booster control valve body to hydraulic cylinder)-1/4"-28 x 1 1/4"	2	Trucks except 122"	45-47
	33796-S7 Nut-1/4"-28			
	34905-S7 Lockwasher-1/4"			
59T 2420	Connector (brake booster vacuum cylinder to control valve body)-1/2" Diameter-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2421	Screen (brake booster control valve)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2422	Kit (brake booster hydraulic cylinder repair)-use with 59T-2005-B-consists of 1-59T 2425-B Cylinder 1-7EQ 2493 Gasket 1- 356106-S8 Nut	1	Trucks except 122"	45-47
59T 2423	Retainer (brake booster hydraulic piston return spring)-use with 59T-2005-A	1	Trucks except 122"	45-47

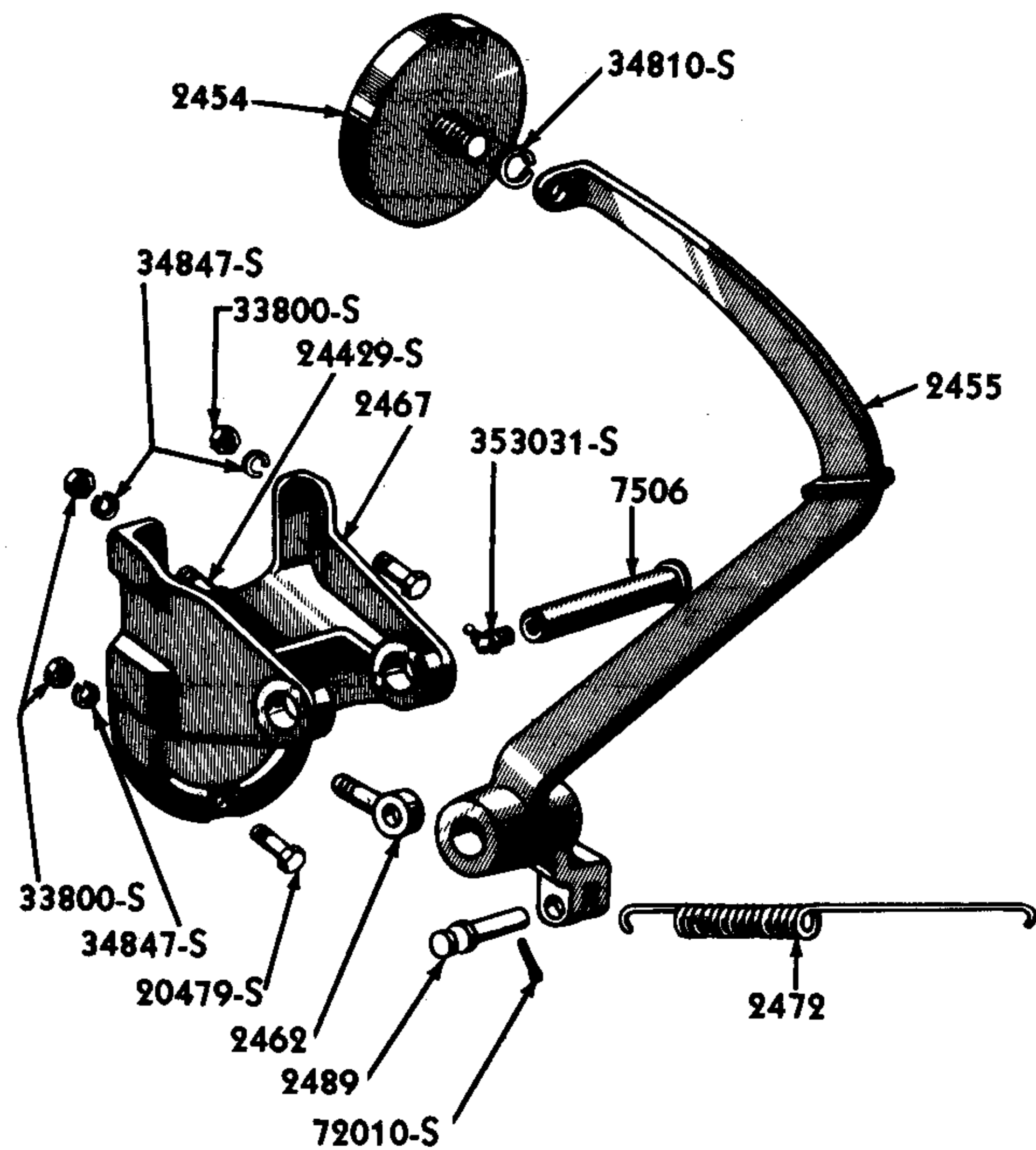


CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
59T 2425-A	Body (brake booster hydraulic cylinder)-use with 59T-2005-A	1	Trucks except 122"	45-47
	91T-2208 Screw (brake booster hyd. cyl. bleeder)-7/16"-20 x 7/8"-use with 59T-2005-A	1	Trucks except 122"	45-47
	24309-S8 Bolt-1/4"-28 x 1/2"-use with 91T-2208	1	Trucks except 122"	45-47
	34805-S8 Lockwasher-1/4"			
59T 2425-B	Cylinder (brake booster hydraulic)-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2427	Ring (brake booster push rod snap)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2429	Retainer (brake booster vacuum piston felt)-use with 59T-2005-B	1	Trucks Except 122"	45-47
59T 2431-A	Retainer (brake booster push rod vacuum seal spring)-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2433	Kit (poppet valve repair)-use with 59T-2005-B-consists of 1-Disc assy 1-Disc 1-Special Screw 1-Special Washer		Refer to 59T 2327	
7RT 2435	Valve (brake booster check)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2437	Gasket (brake booster vacuum control piston cylinder)-use with 59T-2005-B	1	Trucks except 122"	45-47
59T 2437	Gasket(brake booster hydraulic cylinder end fitting)-use with 59T-2005-B		Refer to 59T 2369-B	
59T 2438-A	Spring (brake booster control valve)-use with 59T-2005-A-replaced by 8T-2438	1	Trucks except 122"	45-47
59T 2438-B	Spring (brake booster vacuum control valve)-use with 59T-2005-B	1	Trucks except 122"	45-47
8T 2438	Spring (brake booster control valve)-use with 59T 2005-A	1	Trucks except 122"	45-47
7RT 2439	Spring (brake booster check valve)-use with 59T-2005-A	1	Trucks except 122"	45-47
59T 2440-A	Collar (brake booster push rod)-use with 59T-2005-A	1	Trucks except 122"	45-47
7RT 2441	Body (brake booster check valve)-Male-use with 59T-2005-A	1	Trucks except 122"	45-47

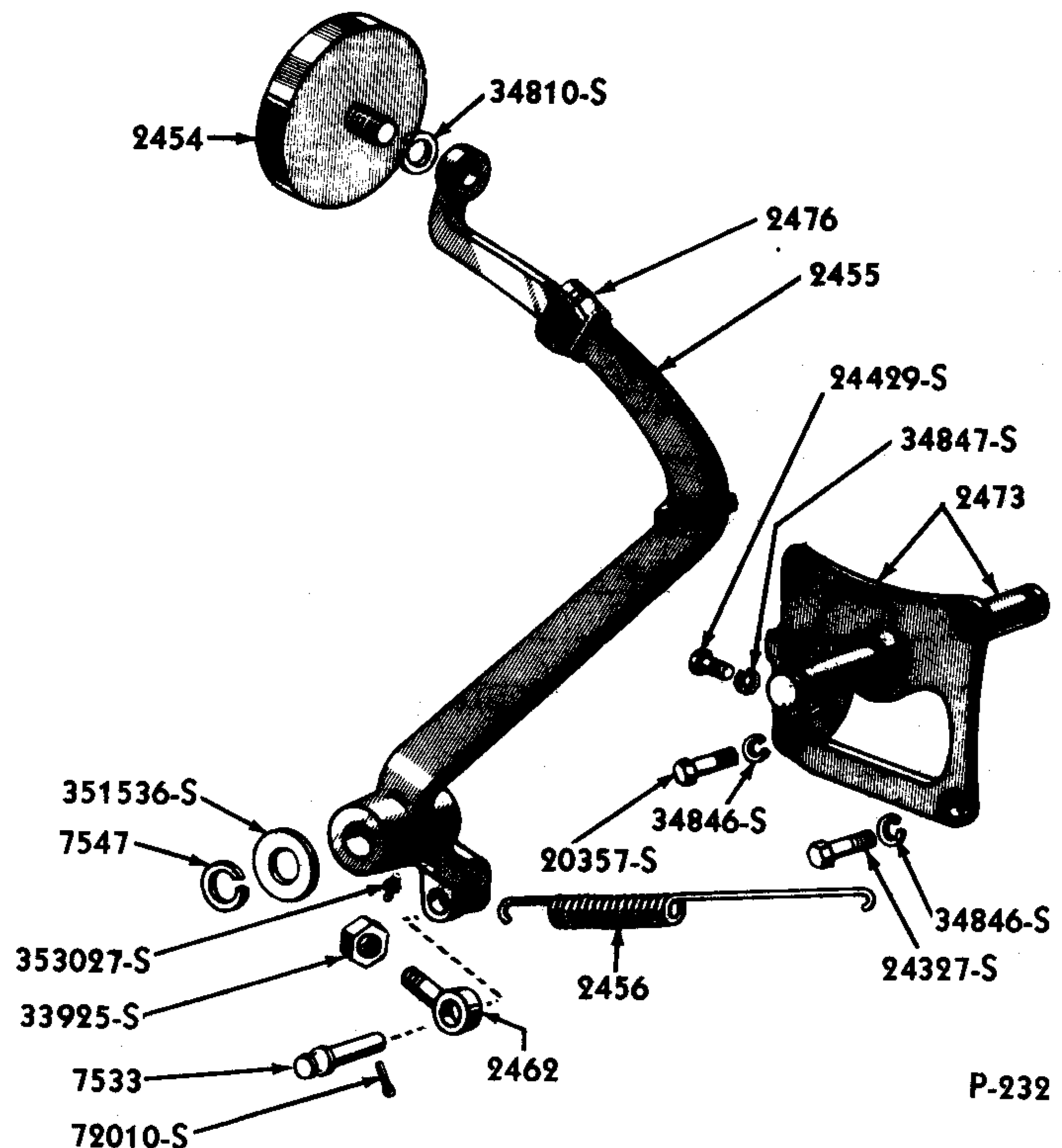
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CHASSIS PARTS CATALOGUE



1940-47 TRUCK BRAKE PEDAL

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.



1940-48 PASSENGER BRAKE PEDAL

P-232

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
				19__

Service Brake Controls

09A 2442	Clip (brake pedal retracting spring)	1	Pass	41-48
6HA 2442	Clip (brake pedal retracting spring)	1	Pass (6 cyl. "H" series)	47-48
7RT 2447	Gasket (brake booster check valve body)-fibre-use with 59T-2005-A	1	Refer to 59T-2365-A (Trucks except 122")	45-47
A 2451	Pin (clutch and brake pedal shaft collar)-overall length 2.18"	1	Refer to 7507 (Pass, Comm, Trucks)	28-31
B 2454-A1	Pad (brake pedal)-rubber	1	Pass, Comm	32
B 2454-A1	Pad (clutch pedal)-rubber	1	Refer to 7520 (Pass, Comm, Trucks)	32
B 2454-A2	Pad (brake pedal)-malleable iron	1	Pass, Comm	32
B 2454-A2	Pad (clutch pedal)-malleable iron	1	Refer to 7520 (Pass, Comm, Trucks)	32
	33927-S7 Nut-(pedal pad to pedal)-7/16"-20	2	Pass, Comm	32-33
	34808-S8 Lockwasher-7/16"			
11A 2454-A	Pad (brake pedal)-rubber	1	(Pass 1933-48)(Comm, Trucks 1933-47)	33-48
11A 2454-A	Pad (clutch pedal)-rubber	1	Refer to 7520 (Pass 1933-48)(Comm 1933-47) (Trucks 1935-47)	33-48
	34810-S7-8 Lockwasher (pedal pad)-9/16"	1	(Pass 1933-48)(Comm, Trucks 1933-47)	33-48
11A 2454-A	Step (rear lamp bracket)-use with rumble seat	1	Refer to 13471 (Pass)	33-36
A 2455-A	Pedal (brake)-use with multiple disc clutch-LHD	1	Pass, Comm	28-29
	B-7508-A Bushing (brake pedal)-.94" O.D.-1" long	1	(Pass, Comm 1928-31)(Trucks 1928-32)	28-32
† B 2455-B	Pedal and bushing assy (brake)-LHD	1	Pass, Comm	32-34
† BB 2455-B	Pedal (brake)	1	Trucks	32
† 40 2455-A	Pedal and bushing assy (brake)-14 1/2" long	1	Pass	33
† 40 2455-B	Pedal and bushing assy (brake)-13 1/4" long	1	Pass, Comm	33-34
48 2455	Pedal and bushing assy (brake)	1	Pass, Comm	35-36

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
68 2455-A	Pedal and bushing assy (brake)-No.17 on shank	1	Pass,Comm	35-36
68 2455-B	Pedal and bushing assy (brake)-No.17 on shank-LHD	1	Pass,Comm	37-38
	352581-S7 Pin (pedal to shaft)	1	Pass,Comm	35-38
81T 2455	Pedal and bushing assy (brake)-LHD	1	Trucks except COE	35-38
	73919-S7 Pin (brake pedal)	1	122" Truck	38
	353031-AS7 Fitting (lubricator)	1	Trucks except COE	35-38
81W 2455-A	Pedal and bushing assy (brake)-LHD	1	COE	38-46
81W 2455-B	Pedal and bushing assy (brake)-LHD	1	COE	47
91A 2455	Pedal and bushing assy (brake)-LHD	1	Pass,Comm	39
91T 2455	Pedal and bushing assy (brake)-LHD	1	Trucks except COE	39
01A 2455	Pedal & bushing assy (brake)-LHD	1	Pass,Comm	40-41
01T 2455	Pedal & bushing assy (brake)	1	(Comm 1942-47)(Trucks except COE 1940-47)	40-47
	33927-S7 Nut (brake pedal to master cylinder rod)-7/16"-20	1	(Comm 1942-47)(Trucks 1940-47)	40-47
09A 2455	Pedal & bushing assy (brake)-LHD	1	Pass	41-48
	B-7506-A Shaft (clutch and brake pedal)	1	(Pass,Comm 1932-34)(Trucks except COE 1935-39)	32-39
	48-7506 Shaft (clutch and brake pedal)	1	(Pass,Comm 1935-38)(COE 1938-47)	35-47
	01T-7506 Shaft (clutch and brake pedal)	1	(Comm 1942-47)(Trucks except COE 1940-47)	40-47
	B-7508-A Bushing (brake pedal)	2	(Pass,Comm 1928-31)(Pass,Comm 1939) (Comm 1942-47)(Trucks 1940-47)	28-47
	B-7526-A Bushing (brake pedal)	2	Pass,Comm,Trucks except COE	32-36
	48-7526 Bushing (brake pedal)	2	(Pass 1937-48)(Comm 1937-47)(COE 1938-47)	37-48
	91A-7526 Bushing (brake pedal)	2	Pass,Comm,Trucks	39
	01A-7526 Bushing (brake pedal)	2	(Pass 1940-48)(Comm 1940-41)	40-48
	B-7533-B Pin (brake pedal)-with grooved head -LHD-1 7/16" long	1	(Pass 1938-48)(Comm 1938-41)	38-48
	01A-7533 Pin (brake pedal)-1.90" long	1	Pass,Comm	40-41
	01A-7547 Snap ring (brake pedal shaft)	2	Pass	40-48
	351536-S7 Washer (brake pedal shaft)-3/4"	2	Pass	40-48
	73931-S7 Clevis pin (pedal to cross shaft rod)-5/16" x 31/32"	1or2	Pass,Comm	38
	72010-S Cotter pin 1/8" x 5/8"			
	352554-S Pin (pedal to shaft)-1/4" x 1 1/2"	1	(Trucks except COE 1935-47)(Comm 1942-47)	35-47
	352581-S7 Pin (pedal to shaft) 5/16" x 1 1/2"	1or2	(Pass,Comm 1939)(COE 1938-47)	38-47
	353031-AS7 Fitting (pedal shaft lubricator)	1	(Pass,Comm 1930-31)(Pass,Comm 1935-37) (Comm 1942-47)(Trucks 1938-47)	30-47
	353027-AS7 Fitting (pedal shaft lubricator)	1	(Pass 1938-48)(Comm 1938-47)	38-48
B 2456	Spring(brake pedal retracting)-overall length 3 1/8"	1	Pass,Comm,Trucks	32
40 2456	Spring (brake pedal retracting)-2.40" long	1	(Pass,Comm 1933-34)(Trucks 1935)	33-35
78 2456	Spring (brake pedal retracting)	1	Pass,Comm	37-38



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
01A 2456	Spring (brake pedal retracting)-LHD	1	(Pass 1940)(Comm 1940-41)	40-41
1GA 2456	Spring (brake pedal retracting)	1	Pass (6 cyl. "G" series)	41-48
6HA 2456	Spring (brake pedal retracting)	1	Pass (6 cyl. "H" series)	47-48
	51-2472 Spring (brake pedal retracting)	1	(Trucks 1935-38) (122" Truck 1938) (COE 1939-47)	35-47
	91T-2472 Spring (brake pedal retracting)- overall length 5.70"	1	Trucks except COE	39
	01T-2472 Spring (brake pedal retracting)- overall length 10.25"	1	(Comm 1942-47) (Trucks 1940-47)	40-47
	48-7523 Spring (brake pedal retracting)	1	Pass, Comm	35-36
	91A-7523 Spring (brake pedal retracting)- overall length 17.30"	1	Pass, Comm	39
	99A-7523 Spring (brake pedal retracting)- overall length 7.60"	1	Pass (8 cyl)	41-48
	B-7512 Washer (brake pedal shaft spring)- .89" I.D.-1.18" O.D.	1	Pass, Comm	32-34
†40 2458-B	Bracket & lever assy (brake shaft)	1	Pass	33-34
48 2458	Bracket & lever assy (brake shaft)	1	Pass, Comm	35-36
	24369-S8 Bolt (bracket to frame)-3/8"-24 x 7/8"	4	Pass, Comm	35-36
	34030-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
	353035-AS7 Fitting (lubricator)	2	Pass, Comm	35-36
†78 2458-B	Bracket & lever assy (cross shaft)-LHD	1	Pass, Comm	37-38
	22208-S7 Bolt (cross shaft bracket to frame cross member)-3/8"-24 x 7/8"-end drilled	2	Pass, Comm	38
	33965-S7 Nut 3/8"-24 castle			
	72034-S Cotter pin 3/32" x 3/4"			
	24389-S8 Bolt (cross shaft bracket and lever to frame)-3/8"-24 x 1"	5	Pass, Comm	37-38
	33800-S8 - Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
	353047-AS7 Fitting (brake cross shaft lubricator)	1	Pass, Comm	37-38
	24386-S8 Bolt (cross shaft bracket to frame)-5/16"-18 x 1"	4	Pass, Comm	37-38
	33797-S7 Nut 5/16"-18			
	34846-S2 Lockwasher-5/16"			
	73971-S7 Pin (brake cable to bracket)- 3/8" x 1 9/16"	1	Pass, Comm	37-38
78 2460	Clevis (brake cable)	2	Refer to 78 2494-A & 82Y 2494 (Pass, Comm 1937-38)(122" Truck 1938)	37-38
82Y 2461	Clevis-3/8" adjustable over running	1	122" Truck	38
B 2462	Rod (brake pedal to cross shaft)-8 5/8" long	1	Pass, Comm	32
†40 2462-B	Rod (brake pedal to cross shaft)-1 piece design- 10 3/4" long	1	Pass, Comm	33-34
	73931-S7 Pin (brake pedal to cross shaft rod)-5/16" x 31/32"	1 or 2	Pass, Comm, Trucks	28-37
	72010-S Cotter pin 1/8" x 5/8"			
	97012-S Clevis pin-5/16" x 2 1/4"	1	(Pass, Comm 1928-36) (Trucks 1935-36)	28-36
51 2462-A	Rod (brake pedal to service cross shaft)-19.28" long	1	131-1/2" Truck	35-37
51 2462-B	Rod (brake pedal to service cross shaft)	1	157" Truck	35-37
81T 2462	Rod assy (pedal to frame brake shaft)-23.25" long	1	134" Truck except COE	38
817W 2462	Rod assy (pedal to rocker arm)-46.18" long	1	157" COE	38
91A 2462	Rod (brake pedal to master cylinder)-3/8"-24 x 2"	1	(Pass 1939-48) (Comm 1939-41)	39-48
	33925-S7 Check nut (brake pedal rod to master cylinder push rod)- 3/8"-24	1	(Pass 1939-48)(Comm 1939-47)	39-48

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
91T 2462	Rod (brake pedal to master cylinder)-7/16"-20x2 1/4"	1	Trucks except 122"	39-47
92Y 2462	Rod (brake pedal to master cylinder)-7/16"-20 x 2"	1	122" Truck	39-47
	33927-S7 Check nut (brake pedal rod to master cylinder push rod)-7/16"-20	1	Trucks	39-47
21C 2462-A	Rod (brake pedal to master cylinder)-3/8"-24x3 1/8"	1	Comm	42-47
	33925-S7 Nut-3/8"-24			
†81W 2463	Rod assy (brake pedal)-56.12" long	1	134" COE	38
†81W 2463	Rod assy (brake pedal)-42.20" long	1	101" COE	38
817T 2463	Rod assy (pedal to frame brake shaft)-46.18" long	1	157" Truck except COE	38
†82Y 2463	Rod assy (service brake pedal to cross shaft)-21 1/4" long	1	122" Truck	38
	33800-S8 Check nut (brake pedal to cross shaft)-3/8"-24	1	122" Truck	38
A 2465-A	Rod (hand brake lever to equalizer shaft)-15.34" long	1	Pass, Comm with lever on side	28
A 2465-A	Rod (brake pedal to equalizer shaft)-15.34" long	1	Pass, Comm	28
†A 2465-B	Rod (brake pedal to cross shaft)-14 1/4" long	1	(Pass, Comm 1928-31) (Trucks 1930-31)	28-31
AA 2465-A	Rod (brake pedal to cross shaft)-15 13/16" long	1	Trucks without Hand Brakes	28-29
AA 2465-B	Rod (brake pedal to cross shaft)-25 1/8" long	1	Trucks	30-31
AA 2465-C	Rod (brake pedal to cross shaft)-50 5/8" long	1	157" Truck	30-31
BB 2465-A	Rod (brake pedal to cross shaft)-20.93" long	1	131 1/2" Truck	32-34
BB 2465-B	Rod (brake pedal to cross shaft)-21.06" long - replaced by 81V 2864-B	1	157" Truck	32-34
BB 2465-C	Rod (brake pedal to cross shaft)-5/16"-24 x 20 11/16"-cut to length	1	(131 1/2" Truck 1932-34) (Pass, Comm 1937-38)	32-38
	Rod (hand brake to lever)-5/16"-24 x 20 11/16"-cut to length	1	COE	40-47
48 2465	Rod (brake pedal to cross shaft)-7 3/4" long	1	Pass, Comm	35-36
68 2465	Rod (brake pedal to cross shaft)-18" long-LHD	1	Pass, Comm	37-38
	97012-S Clevis (brake rod adjustable)-5/16"-24 x 2 1/4"	2	(Pass, Comm 1928-36) (Trucks 1932-36)	28-36
	33923-S7 Nut -5/16"-24	1	Trucks	30-31
	353031-AS7 Fitting (lubricator)	1	Trucks	30-31
91W 2465	Rod (brake pedal)-3/8"-24 x 31" long	1	COE	39-47
	†97013-S Clevis (brake pedal rod)-3/8"-24 x 2 1/2"	1	COE	39-47
	33800-S8 Check nut (brake rod)-3/8"-24	1	COE	39-47
	81W-13511 Clamp & chain assy (brake rod retracting spring)	1	COE	38-47
	23379-S7 Bolt (brake pedal to master cylinder rod spring clamp)-5/16"-24 x 3/4"	1	COE	39-40
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
	73919-S7 Pin (brake rod to master cylinder operating lever)-3/8" x 1 1/8"	1 or 2	COE	38-47
	72010-S Cotter pin 1/8" x 5/8"			
BB 2466	Eye (brake rod adjustable)	1 or 2	Pass, Comm	28-31
BB 2466	Eye (brake rod adjustable)	2	(Pass, Comm 1935) (Trucks 1930-37)	30-37
48 2466	Clevis (pedal to cross shaft rod)	1	Pass, Comm	35-38
70 2466-B	Clevis (front brake cable)	2	157" Truck	38

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
78 2466	Clevis (rear brake cable to cross shaft)	2	Pass, Comm	37-38
81T 2466	Clevis (front brake cable)	2	Trucks except 122" & 157"	38
	97012-S Clevis -5/16"-24 x 2 1/4"	1	Trucks except 122"	38
†B 2467-B	Bracket (brake pedal shaft) -LHD	1	Pass, Comm	32-34
BB 2467	Bracket (brake pedal) -LHD	1	Trucks	32-34
	24427-S7 Bolt (bracket to frame) -5/16"- 24 x 1 1/8"	1	Trucks	32-34
	24367-S7 Bolt (bracket to frame) -5/16"- 24 x 7/8"	3	Trucks	32-34
	33798-S8 Nut 5/16"-24			
	34846-S2 Lockwasher 5/16"			
40 2467-A	Bracket (clutch & brake pedal shaft) -use with 40-2455-A	1	Pass	33
†40 2467-B	Bracket (clutch and brake pedal shaft) -use with 40-2455-B	1	Pass, Comm	33-34
†48 2467	Bracket (clutch and brake pedal)	1	Pass, Comm	35-38
	24367-S7 Bolt (pedal bracket to frame) - 5/16"-24 x 7/8"	4	Pass, Comm	33
	33798-S8 Nut -5/16"-24			
	24426-S8 Bolt (bracket clamping) -5/16" - 18 x 1 1/4"	1	Pass, Comm	33
	34846-S2 Lockwasher -5/16"			
†51 2467	Bracket (clutch and brake pedal)	1	Trucks except COE	35-38
	24387-S7 Bolt (pedal bracket to frame) 5/16"-24 x 1"	4	Trucks	35-38
	33798-S8 Nut -5/16"-24			
	34846-S2 Lockwasher -5/16"			
81W 2467	Bracket (clutch and brake pedal)	1	COE	38-47
	24391-S7-8 Bolt (clutch and brake pedal bracket to frame) -7/16"-20 x 1"	2	COE	38-47
	33802-S8 Nut -7/16"-20			
	34808-S8 Lockwasher -7/16"			
	24429-S7 Bolt (clutch and brake pedal bracket to cross member) - 3/8"-24 x 1 1/4"	1	COE	38-47
	33800-S8 Nut -3/8"-24			
	34847-S8 Lockwasher -3/8"			
	24426-S8 Bolt (bracket clamp) -5/16"-18 x 1 1/4"	1	COE	38-47
	34846-S2 Lockwasher -5/16"			
91A 2467	Bracket (clutch and brake pedal) -LHD	1	Pass, Comm	39
†91T 2467	Bracket (clutch and brake pedal)	1	Trucks except COE	39
	20489-S2 Bolt (clutch and brake pedal bracket to frame and master cylinder) -3/8"-24 x 1 5/8"	3	Trucks except COE	39
	33800-S8 Nut -3/8"-24			
	34847-S8 Lockwasher -3/8"			
01T 2467	Bracket (clutch and brake pedal)	1	Trucks except COE	40-47
01T 2467	Bracket (master cylinder operating lever)	1	COE	39-47
21C 2467	Bracket (clutch and brake pedal)	1	Comm	42-47
	20479-S2 Bolt (pedal bracket to frame and master cylinder) -3/8"- 24 x 1 9/16"	3	Trucks	39-47
	24429-S7 Bolt (pedal bracket to frame) - 3/8"-24 x 1 1/4"	2	(Trucks 1939-47) (Comm 1942-47)	39-47
	33800-S8 Nut -3/8"-24			
	34847-S8 Lockwasher -3/8"			

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
†B 2468	Bracket (brake cross shaft)	1	Pass, Comm	32
40 2468	Bracket (brake cross shaft)	1	Pass, Comm	33-34
	20357-S2 Bolt 5/16"-24 x 7/8"			
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher 5/16"			
	352552-S8 Pin -1/4" x 1"	1	Pass, Comm	33-34
48 2470-A	Bushing (pedal bracket)-LHD-O.D. 1.06"-length 3.80"	1	Pass, Comm	35-38
48 2470-A	Bushing (pedal bracket)-LHD-O.D. 1.06"-length 3.80"	1	COE	38-47
91A 2470	Sleeve & bushing assy (pedal bracket)-O.D. 1.19"-length 3.62"	1	Pass, Comm, Trucks	39
BB 2472	Spring (brake cross shaft)	1	Trucks	32-34
BB 2472	Spring (hand brake rod)	1	Trucks	32-34
BB 2472	Spring (hand brake retracting)	1	Trucks	32-34
†40 2472	Spring (brake cross shaft retracting)	1	Pass, Comm, Trucks	32-34
48 2472	Spring (brake rod retracting)	1	Pass, Comm	35-36
51 2472	Spring (brake pedal retracting)	1	Refer to 2456 (Trucks 1935-38)(122" Truck 1938)(COE 1939-47)	35-47
51 2472	Spring (brake cross shaft)	1	Trucks	35-37
51 2472	Spring (hand brake rod)	1	Trucks	35-37
51 2472	Spring (cross shaft and hand brake rod retracting)	2	Trucks	38
51 2472	Spring (service brake pedal master cylinder operating rod to No.2 cross member)-overall length 4.90"	1	COE	39
51 2472	Spring (hand brake rod retracting)-overall length 4.90"	1	101" & 134" Trucks	39
	BB-13512 Clamp (retracting spring)	1	Trucks	32-37
	20354-S2 Bolt (retracting spring clamp)-1/4"-20 x 13/16"	2	Trucks	32-37
	33795-S7 Nut-1/4"-20			
	34805-S8 Lockwasher-1/4"			
82Y 2472	Spring (brake cross shaft retracting)-overall length 14"	1	122" Truck	38
91T 2472	Spring (brake pedal retracting)-overall length 5.70"	1	Refer to 2456 (Trucks except COE)	39
	B-13514 Clip (brake retracting spring to cylinder block)	1	Trucks except COE	39
01T 2472	Spring (brake pedal retracting)-overall length 10.25"	1	Refer to 2456 (Comm 1942-47)(Trucks 1940-47)	40-47
78 2473	Cover (brake cross shaft bracket hole)	2	Pass, Comm	37
01A 2473	Bracket & shaft (clutch & brake pedal)-LHD	1	(Pass 1940-48)(Comm 1940-41)	40-48
	24327-S7-8 Bolt (pedal bracket to frame)-5/16"-24 x 5/8"	1	(Pass 1940-48)(Comm 1940-41)	40-48
	20357-S2 Bolt (pedal bracket to frame)-5/16"-24 x 13/16"	3	(Pass 1940-48)(Comm 1940-41)	40-48
	34393-S7 Locknut-5/16"-24			
A 2474	Bushing (brake equalizer operating shaft)-.37" I.D. -.43" O.D. x 1" long	2	Pass, Comm	28
91A 2476-A	Seal (brake pedal weather)	1	(Pass 1939-48)(Comm 1939-41)	39-48
B 2477	Bushing (service brake cross shaft)-.87" I.D. - 1.12" O.D. x 1.25" long	2	Pass, Comm	32-35
BB 2477	Bushing (service brake cross shaft)-1 5/16" O.D.-spherical-.87" long	2	Pass, Comm	28-31
BB 2477	Bushing (service brake cross shaft)-1 5/16" O.D.-spherical-.87" long	2	Trucks	30-34
BB 2477	Bushing (hand brake cross shaft)-1 5/16" O.D.-spherical-.87" long	2	Refer to A-2845-B (Pass, Comm)	28-31

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
51 2477	Bushing (rear brake shaft)-1.12" I.D. - 1.37" O.D. x 1.25" long	2	Trucks	35-37
†A 2478-A	Bracket (brake cross shaft frame)-6 1/4" long	2	Pass, Comm	28
A 2478-B	Bracket (brake cross shaft frame)-6 11/16" long	2	Pass, Comm	28-31
	22203-S2 Bolt (bracket)-5/16"-24 x 3/4"- end drilled	4	Pass, Comm	28-31
	34029-S8 Nut-castle-5/16"-24			
	72034-S Cotter pin 1/16" x 1/2"			
A 2478-B	Bracket (brake cross shaft to frame)-6 11/16" long	2	131-1/2" Truck	30-31
	22213-S Bolt (frame)-5/16"-24 x 1"- end drilled	4	131-1/2" Truck	30-31
	33798-S8 Nut-castle-5/16"-24			
	72034-S Cotter pin-1/16" x 3/8"			
A 2479-B	Shim (brake cross shaft frame bracket)-1 3/16" wide	2	(Pass, Comm 1928-31)(131-1/2" Truck 1930-31)	28-31
†B 2481	Shaft assy (brake cross)	1	Pass, Comm	32-34
91W 2482	Shaft (master cylinder operating lever)	1	COE	39-47
	352554-S Pin (brake master cylinder operating lever shaft)-1/4" x 1 1/2"	1	COE	38-47
78 2484	Clevis (special adjustable)	1	122" Truck	38
78 2484	Clevis (hand brake cable adjusting)	1	Refer to 78-2853-A(Pass, Comm)	37-38
91A 2484	Clevis (hand brake lever adjusting)	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
91A 2484	Clevis (hand brake lever adjusting)	1	Pass, Comm	39-41
92Y 2484	Clevis (hand brake cable adjusting)	1	122" Truck	39
11A 2484	Clevis (hand brake lever adjusting)	1	Pass	41-43
A 2485-E	Shaft assy (brake cross)-use with hand brake lever at side	1	Pass, Comm	28-29
AA 2485-C	Shaft assy (brake cross)-LHD	1	Trucks without Hand Brakes	28-29
AA 2485-D	Shaft assy (brake cross)-LHD	1	Trucks	28-29
† AA 2485-G	Shaft assy (brake cross)-LHD	1	Trucks	30-31
BB 2485-A	Shaft assy (brake cross)-LHD	1	Trucks	32
BB 2485-B	Shaft assy (service brake cross)-LHD	1	Trucks	33-34
51 2485	Shaft assy (service brake cross)	1	Trucks	35-37
	352572-S Rivet-3/8" x 1.94"	3	Trucks	35-37
	352050-S Pin (brake shaft lever)-9/32" x 1 1/4"	1	Trucks	35-37
	22479-S Bolt (service brake cross shaft bracket to cross member) - 5/16"-24 x 15/16"-end drilled	8	Trucks	35-37
	34029-S8 Nut-castle-5/16"-24			
	72015-S Cotter pin 1/16" x 5/8"			
81T 2485	Shaft (brake cross)	1	134" & 157" Trucks	38
81W 2485	Shaft (brake cross)	1	134" COE	38
†81W 2485	Shaft (brake cross)	1	101" COE	38
82Y 2485	Shaft (brake cross)	1	122" Truck	38
	22214-S2 Bolt (cross shaft to frame)- 3/8"-24 x 1"-end drilled	4	Trucks	38
	33965-S7 Nut-castle-3/8"-24			
	72035-S7-8 Cotter pin 1/8" x 7/8"			
	353047-AS7 Fitting (brake cross shaft lubricator)	1	122" Truck	38
91T 2489	Clevis pin (brake pedal)-overall length 1.64"-O.D. .435"	1	Trucks except 122"	39-47
	72010-S Cotter pin (brake pedal to master cylinder clevis pin)- 1/8" x 5/8"	1	Trucks except 122"	39-47

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
92Y 2489	Clevis pin (brake pedal)-overall length 1.64"-O.D. .50"	1	(Comm 1942-47)(122" Truck 1939-47)	39-47
7EQ 2493	Gasket (brake booster hydraulic cylinder nut to vacuum body)-use with 59T-2005-B	1	Trucks except 122"	45-47
78 2494-A	Cable & conduit assy (front brake)-61 3/4" long	2	Pass,Comm	37-38
	78-2460 Clevis (front brake cable to cross shaft)	2	Pass,Comm	37-38
81T 2494	Cable & conduit assy (front brake)-65" long	2	134" Truck except COE	38
81W 2494	Cable & conduit assy (front brake)-66.80" long	2	134" COE	38
811W 2494	Cable & conduit assy (front brake)-51.62" long	2	101" COE	38
817T 2494	Cable & conduit assy (front brake)-87" long	2	157" Truck & 191" School Bus	38
817W 2494	Cable & conduit assy (front brake)-89.50" long	2	157" COE	38
82Y 2494	Cable & conduit assy (front brake)-59.38" long	2	122" Truck	38
	78-2460 Clevis (front brake cable to cross shaft)	2	122" Truck	38
B 2495	Rod (front brake)-50 7/8" long-replaced by 40 2495-B	2	Pass,Comm	32
40 2495-A	Rod (front brake)-51 7/16" long-replaced by 40 2495-B	2	Pass,Comm	33-34
40 2495-B	Rod (front brake)-51 7/16" -24 x 51 7/16" -cut to length	2	Pass,Comm	32-34
48 2495	Rod (front brake)-43 7/16" long	2	Pass,Comm	35-36
51 2495	Rod (rocker arm to front brake)-37.10" long	2	Trucks	35-37
	352572-S Pin (brake cross shaft lever)- 3/8" x 1.94"	1	Trucks	35-37
81T 2495	Rod (front brake cable extension)	2	191" School Bus	38
AA 2496-C	Lever (brake cross shaft end)	2	Trucks	28-29
B 2496	Lever (brake cross shaft)-RH	1	Pass,Comm	32-34
BB 2496-A	Lever (brake cross shaft to front brake)	2	Trucks	30-32
BB 2496-B	Lever (service brake cross shaft to front brake)	2	Trucks	33-34
B 2497	Lever (brake cross shaft)-LH	1	Pass,Comm	32
†40 2497-A	Lever (brake cross shaft)-LH	1	Pass,Comm	33-34
	352581-S7 Pin (cross shaft to lever)- 5/16" x 1 1/2"	2	(Pass & Comm 1932-34)(Trucks 1930-34)	30-34
78 2498-A	Cable & conduit assy (rear brake)-66 3/4" long	2	Pass,Comm	37-38
81T 2498	Cable & conduit assy (rear brake)-86" long	2	134", 157" & 191" Trucks	38
811W 2498	Cable & conduit assy (rear brake)-67 1/4" long	2	101" COE	38
82Y 2498	Cable & conduit assy (rear brake)-75 3/4" long	2	122" Truck	38
A 2499-B	Rod (brake cross shaft to axle)-50 1/2" long	4	Pass,Comm	28-31
AA 2499-C	Rod (rear brake)-rear-38" long	2	Trucks	28-30
AA 2499-D	Rod (brake cross shaft to rear axle)-65 5/16" long	2	Trucks	30-31
B 2499	Rod (rear brake)-56 1/2" long	2	Pass,Comm	32
BB 2499-B	Rod (brake cross shaft to front and rear axle)- 65 1/2" long	4	157" Truck	32-34

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
BB 2499-B	Rod (brake cross shaft to rear axle)-65 1/2" long	2	131-1/2" Truck	32-34
40 2499-A	Rod (rear brake)-61 3/8" long	2	Pass,Comm	33-34
40 2499-A	Rod (brake cross shaft to front axle)-61 3/8" long	2	131-1/2" Truck	32-34
40 2499-B	Rod (rear brake)-5/16"-24 x 61 3/8"	2	Pass,Comm	33-34
	Rod (brake cross shaft to front axle)-5/16"-24 x 61 3/8"	2	131-1/2" Truck	32-34
	Rod (hand brake cross shaft to rear axle)-5/16"-24 x 61 3/8"-cut to length	2	Trucks	32-34
48 2499	Rod (rear brake)-75" long	2	Pass,Comm	35-36
	73971-S7 Clevis pin (rear service brake rod to cross shaft)-3/8" x 1 9/16"	1	Pass,Comm	35
51 2499	Rod (service brake cross shaft to rear axle)-78" long	2	Trucks	35-37
	97012-S Clevis (brake rod)-5/16"-24 x 2 1/4"	2or4	(Pass,Comm 1928-36)(Trucks 1928-37) (Trucks except 122" & COE 1938)	28-38
	73931-S7 Clevis pin-5/16" x 31/32"	2or4	(Pass,Comm,Trucks 1928-37)(Trucks except 122" & COE 1938)	28-38
	72010-S Cotter pin 1/8" x 5/8"			
	33923-S7 Check nut (brake rod)-5/16"-24	2or4	(Pass,Comm,Trucks 1928-37)(122" Truck 1938)	28-38
†AA 2500-A	Rod (rear brake)-front-39 1/2" long	2	Trucks	28-29
AA 2500-B	Rod (rear brake)-front-38 5/8" long	2	Trucks	28-29
†AA 2501-A	Rod (brake cross shaft to front axle)-61 5/8" long	2	Trucks	30-31
81T 2501-B	Support (front brake conduit)-RH	1	134" & 157" Trucks except COE	38
01Y 2501	Support (brake cable conduit)-RH	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
B 2502-B	Strap (front brake rod)	2	Pass,Comm	32-34
	23955-S Bolt (front brake rod strap)-1/4" x 20 x 2"	2	Pass,Comm	32-34
	33795-S7 Nut-1/4"-20			
	34805-S8 Lockwasher-1/4"			
BB 2502	Support (front brake rod)	2	Trucks	32-34
	24367-S7 Bolt (front brake rod support)-5/16"-24 x 7/8"	2	Trucks	32-34
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
48 2502-A	Support (front brake rod)	2	Pass,Comm	35-36
	21492-S2 Bolt-(front brake rod support)-5/16"-24 x 1 7/8"	2	Pass,Comm	35-36
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
†78 2502-B	Clamp (front brake conduit)	2	Pass,Comm,122" Truck	37-38
	24367-S7 Bolt (front brake cable conduit support to frame)-5/16"-24 x 7/8"	4	Pass,Comm,122" Truck	37-38
	24387-S7 Bolt (front brake cable support clamp)-5/16"-24 x 1"	2	Pass,Comm,122" Truck	37-38
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher 5/16"			
81T 2502-B	Support (front brake cable conduit)-LH	1	Trucks (except 122",191" & COE)	38
81T 2502	Support (front brake cable extension rod)	2	School Bus	38

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
01Y 2502	Support (brake cable conduit)-LH	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
	24367-S7 Bolt (brake cable support to frame)-5/16"-24 x 7/8"	4	(Comm 1942-47)(122" Truck 1940-47)	40-47
	Bolt (brake cable support clamp)-5/16"-24 x 7/8"	2	(Comm 1942-47)(122" Truck 1940-47)	40-47
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
†A 2503-A	Spring (brake rod)	4	Pass, Comm, Trucks	28-31
	24347-S8 Bolt (spring to bracket)-5/16"-24 x 3/4"	4	Pass, Comm, Trucks	28-31
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
B 2503-B	Support (rear brake rod)	2	Pass, Comm	32
†BB 2503	Support (rear brake rod)-RH	2	Trucks	32-34
40 2503	Support & grommet assy (rear brake rod)	2	Pass, Comm	33-34
	21475-S2 Bolt (rear brake rod support)-1/4"-20 x 1 5/8"	2	Pass, Comm, Trucks	32-34
	33795-S7 Nut 1/4"-20			
	34805-S8 Lockwasher-1/4"			
48 2503-A	Support assy (rear brake rod)	2	Pass, Comm	35-36
51 2503-A	Support assy (rear brake rod)-RH	1	Trucks	35-37
81T 2503-B	Support (rear brake cable conduit)	2	Trucks	38
11Y 2503	Support (rear hand brake conduit clamp)	2	Pass, Comm	37-38
	24367-S7 Bolt (front & rear brake cable conduit support to frame)-5/16"-24 x 7/8"	8	Pass, Comm	37-38
	Bolt (rear brake cable conduit support to frame)-5/16"-24 x 7/8"	4	(Trucks 1938)(Comm 1942-47)(122" Truck 1938-47)	38-47
	Bolt (rear brake cable conduit support clamp)-5/16"-24 x 7/8"	2	(Trucks 1938)(Comm 1942-47)(122" Truck 1938-47)	38-47
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
	24428-S8 Bolt (front brake cable conduit support to frame)-3/8"-16 x 1-1/4"	4	Trucks except 101" & 122"	38
	33827-S8 Nut-3/8"-16			
	34847-S8 Lockwasher-3/8"			
11Y 2503	Support (rear hand brake cable)-installed at No. 2 cross member gusset	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
A 2504	Bracket (front brake rod spring)	2	Pass, Comm, Trucks	28-31
	60428-S Rivet (spring bracket to frame)-1/4" x 13/16"	4	Pass, Comm	28-31
BB 2504	Support (rear brake rod)-LH	1	Trucks	32-34
51 2504-A	Support assy (rear brake rod)-LH	1	Trucks	35-37
	350348-S2 Bolt (rear brake rod support)-1/4"-20 x 2"	2 or 4	(Pass, Comm 1935-36)(Trucks 1935-37)	35-37
	33795-S7 Nut 1/4"-20			
	34805-S8 Lockwasher-1/4"			
81C 2505	Clamp (hand brake cable conduit)	1	Comm with 4 Speed Transmission	38

† No Longer Supplied



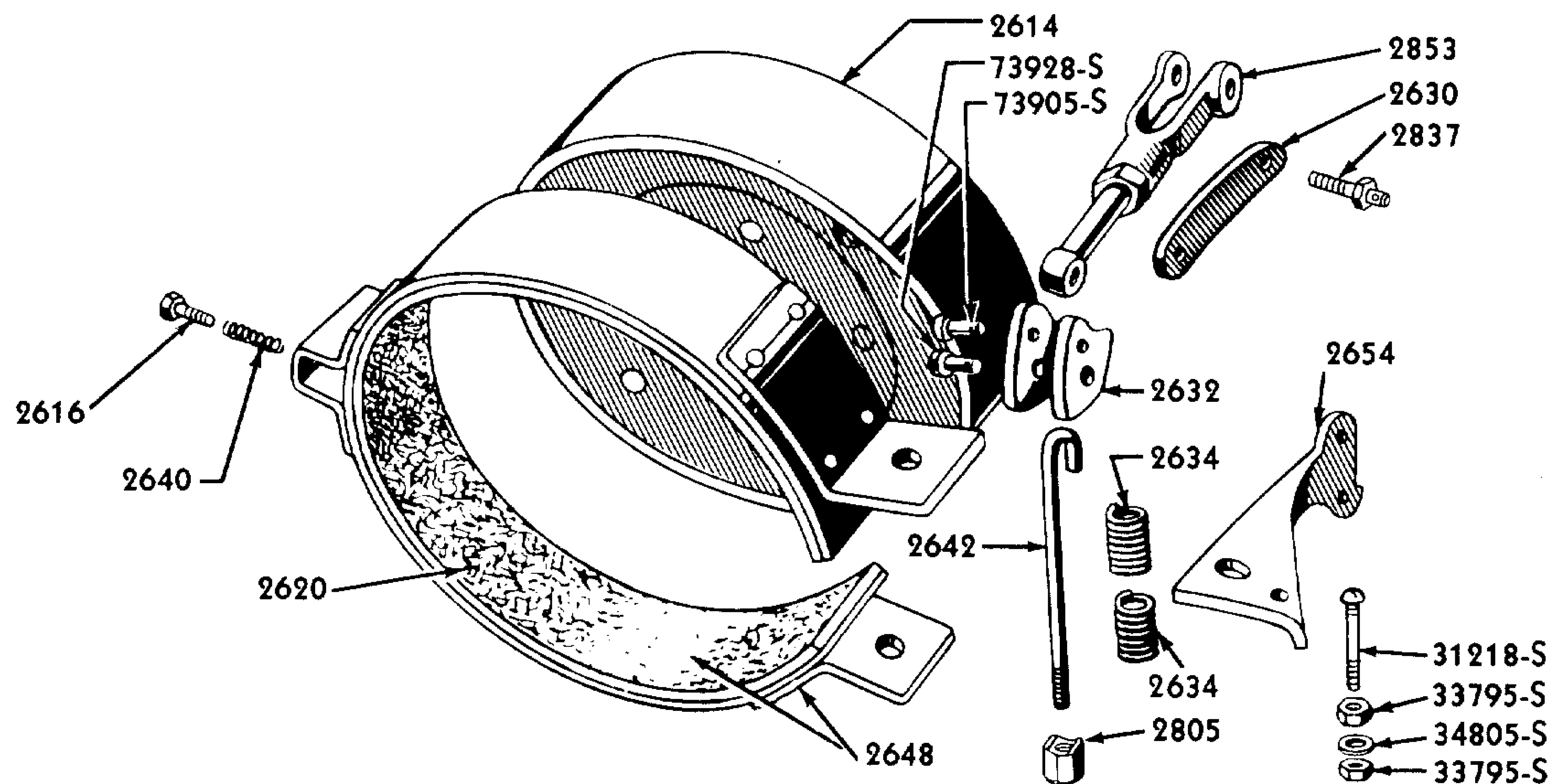
CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
817W 2508	Rod (cross shaft to rocker arm)	1	157" COE	38
	+97013-S Clevis (cross shaft to rocker arm)-3/8" -24 x 2 1/2"	1	157" COE	38
	33800-S8 Nut-3/8" -24			
BB 2511	Rod (service brake shaft to rocker arm)-25 7/16" long	2	157" Truck	30-34
51 2511-A	Rod (service brake shaft to rocker arm)-non-adjustable	2	131-1/2" Truck	35-37
51 2511-B	Rod (service brake shaft to rocker arm)-non-adjustable	2	157" Truck	35-37
91W 2514	Lever (brake master cylinder operating)-LHD	1	COE	39-46
59W 2514	Lever assy (brake master cylinder operating)-LHD	1	COE	39-47
	353031-AS7 Fitting (lubricator)	1	COE	39-47
BB 2520	Bracket (front brake rocker arm)	2	157" Truck	32-34
51 2520	Bracket (front brake rocker arm)	2	Trucks	35-37
51 2520	Bracket (brake pedal rod rocker arm)	1	157" COE	38
	24367-S7 Bolt (pedal rocker arm bracket)-5/16" -24 x 7/8"	2 or 4	(Trucks 1935-37)(157" COE 1938)	35-38
	33798-S8 Nut-5/16" -24			
	34846-S2 Lockwasher-5/16"			
BB 2521	Arm (front brake rocker)	2	157" Truck	28-34
51 2521	Arm (front brake rocker)	2	Trucks	35-37
BB 2522	Bolt (front brake rocker arm)-7/16" -20 x 1 1/8" -end drilled	2	Trucks	28-37
BB 2522	Bolt (front brake rocker arm)-7/16" -20 x 1 1/8" -end drilled	1	157" COE	38
	33981-S2 Nut-castle (rocker arm bolt)-7/16" -20	1 or 4	(Trucks 1928-37)(157" COE 1938)	28-38
	351503-S Washer (rocker arm bolt)-5/8"			
	72016-S8 Cotter pin-3/32" x 3/4"			
AA 2523	Spring (rear brake rocker arm retracting)	2	Trucks	28-29
81T 2597-A	Boot (brake cable)	4	Trucks except 101" COE	38
91A 2597-A	Boot (brake cable)	2	(Pass 1941-48)(Comm 1941)	41-48
01Y 2597-A	Boot (rear brake cable)	2	(Comm 1942-47)(122" Truck 1940-47)	40-47

+ No Longer Supplied

Ford

CHASSIS PARTS CATALOGUE



P-642

1940-47 TRUCK HAND BRAKE

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR
				19
Hand Brake and Lever				
A 2600	Plate assy (hand brake carrier)-RH	1	Pass,Comm	28-31
BB 2600	Plate assy (hand brake carrier)-RH	1	Trucks	28-34
51 2600	Plate assy (hand brake carrier)-RH	1	Trucks	35-37
81T 2600	Plate assy (hand brake carrier)-RH	1	Trucks (except 122" 1939)	38-39
A 2601	Plate assy (hand brake carrier)-LH	1	Pass,Comm	28-31
BB 2601	Plate assy (hand brake carrier)-LH	1	Trucks	28-34
51 2601	Plate assy (hand brake carrier)-LH	1	Trucks	35-37
81T 2601	Plate assy (hand brake carrier)-LH	1	Trucks (except 122" 1939)	38-39
A 2610-A2	Band (hand brake)	2	Pass,Comm	28-31
BB 2610	Band (hand brake)	2	Trucks (except 122" 1939)	28-39
	73889-S7 Clevis pin (hand brake band to toggle link)-3/8" x 7/8"	2	Trucks	35-37
01T 2614	Drum (hand brake)	1	Trucks except 122"	40-47
	350609-S Bolt (coupling shaft universal joint to hand brake drum)-7/16"-20 x 1 15/32"	4	Trucks except 122"	40-47
	33981-S2 Nut-castle-7/16"-20			
	72053-S Cotter pin-1/8" x 1 1/4"			
01T 2616	Screw (hand brake band anchor clip adjusting)-overall length 2"	1	Trucks except 122"	40-47
A 2620-A	Lining (hand brake)	4	Pass,Comm	28-31
	351915-AS Rivet (hand brake lining)-9/64" x 9/32"	18	Pass,Comm	28-31
BB 2620-A	Lining (hand brake)	2	Trucks (except 122" 1939)	28-39
	64696-S Rivet (hand brake lining)-3/16" x 1/2"	36	Trucks (except 122" 1939)	28-39
01T 2620	Lining (hand brake)	1	Trucks except 122"	40-47
	64147-S Rivet (hand brake lining)-9/64" x 5/16"	20	Trucks except 122"	40-47



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
†81T 2622-A	Support (hand brake rod)	2	Trucks except 122"	38-39
	21475-S2 Bolt (hand brake rod support)- 1/4"-20 x 1 5/8"	2	Trucks except 122"	38-39
	33795-S7 Nut 1/4"-20			
	34805-S8 Lockwasher-1/4"			
817T 2623	Support (brake cable front to No.2 cross member)-RH	1	101"-157" Trucks	38-39
A 2624	Spring (hand brake band retracting)	4	Pass,Comm	28-31
BB 2624	Spring (hand brake band & lever retracting)	6	Trucks (except 122" 1939)	28-39
594T 2625-A	Guard (hand brake drum)	1	194"-158" School Bus	46-47
	24369-S8 Bolt (hand brake drum guard)- 3/8"-24 x 7/8"	4	194"-158" School Bus	46-47
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
A 2628	Link (hand brake toggle)	4	Pass,Comm	28-31
	73867-S7 Pin (hand brake toggle link)- 3/8" x 11/16"	6	Pass,Comm	28-31
BB 2628	Link (hand brake toggle)	4	Trucks (except 122" 1939)	28-39
	73919-S7 Pin (hand brake toggle link)- 3/8" x 1 1/8"	6	Trucks (except 122" 1939)	28-39
	72009-S Cotter pin 3/32" x 5/8"			
01T 2630	Link (hand brake to transmission)	1	Trucks except 122" & COE	40-47
01W 2630	Link (hand brake to transmission)	1	COE	40-47
A 2632	Link (hand brake toggle connecting)	2	Pass,Comm	28-31
BB 2632	Link (hand brake toggle connecting)	2	Trucks (except 122" 1939)	28-39
01T 2632	Cam (hand brake band)	2	Trucks except 122" & COE	40-47
01W 2632	Cam (hand brake band)	2	COE	40-47
	73905-S7 Clevis pin (hand brake rod to cam)-3/8" x 1"	1	Trucks except 122"	40-47
	72035-S7-8 Cotter pin 1/8" x 5/8"			
01T 2634	Spring (hand brake release)	2	Trucks except 122"	40-47
01T 2635	Spring (hand brake compression)	1	Trucks except 122" & COE	40-47
A 2636-A	Lever (hand brake toggle)	2	Pass,Comm	28-31
	73857-S8 Clevis pin-3/8" x 9/16"	2	Pass,Comm	28-31
	72034-S Cotter pin-3/32" x 5/8"			
	B-2227 Bushing (hand brake toggle lever)- .690" O.D.-7/8" long	4	Pass,Comm	28-31
BB 2636	Lever (hand brake toggle)	2	Trucks	28-34
51 2636	Lever (hand brake toggle)	2	Trucks (except 122" 1939)	35-39
BB 2637	Connection (hand brake toggle lever)	2	Trucks	28-37
	73889-S7 Clevis pin-3/8" x 7/8"	2	Trucks	28-34
	72009-S Cotter pin 3/32" x 5/8"			
BB 2638-A	Bushing (hand brake toggle lever)	2or4	Trucks (except 122" 1939)	28-39
51 2639	Pin (hand brake lever sleeve)-1 5/16" long	2or4	Trucks (except 122" 1939)	28-39
	72034-S Cotter pin 3/32" x 5/8"	4	Trucks	28-39
01T 2640	Spring (hand brake band support)	1	Trucks except 122"	40-47
†AA 2642-B	Lever (hand brake)	2	Trucks	28-31
01T 2642	Rod (hand brake band adjusting)-6 3/8" long	1	Trucks except 122"	40-47
†A 2643	Lever (hand brake)-LH	1	Pass,Comm	28-31
	74174-S Key-Woodruff-5/8" x 1/8"	2	Pass,Comm	28-31
	24427-S7 Bolt-(hand brake lever)-5/16"- 24 x 1 1/8"	2	Pass,Comm	28-31
	34846-S2 Lockwasher-5/16"			
BB 2644-A	Bushing (hand brake lever)	4	Trucks	28-34
51 2644-A	Bushing (rear brake extension lever)-split	8	Trucks except 122"	38-39
†A 2646	Spring (hand brake lever)-RH	1	Pass,Comm	28-31
BB 2646	Lever (hand brake extension)-RH	1	Trucks	32-34
51 2646	Lever (hand brake extension)-RH	1	Trucks	35-37
81T 2646	Lever (hand brake extension)-RH	1	Trucks except 122"	38-39

† No Longer Supplied

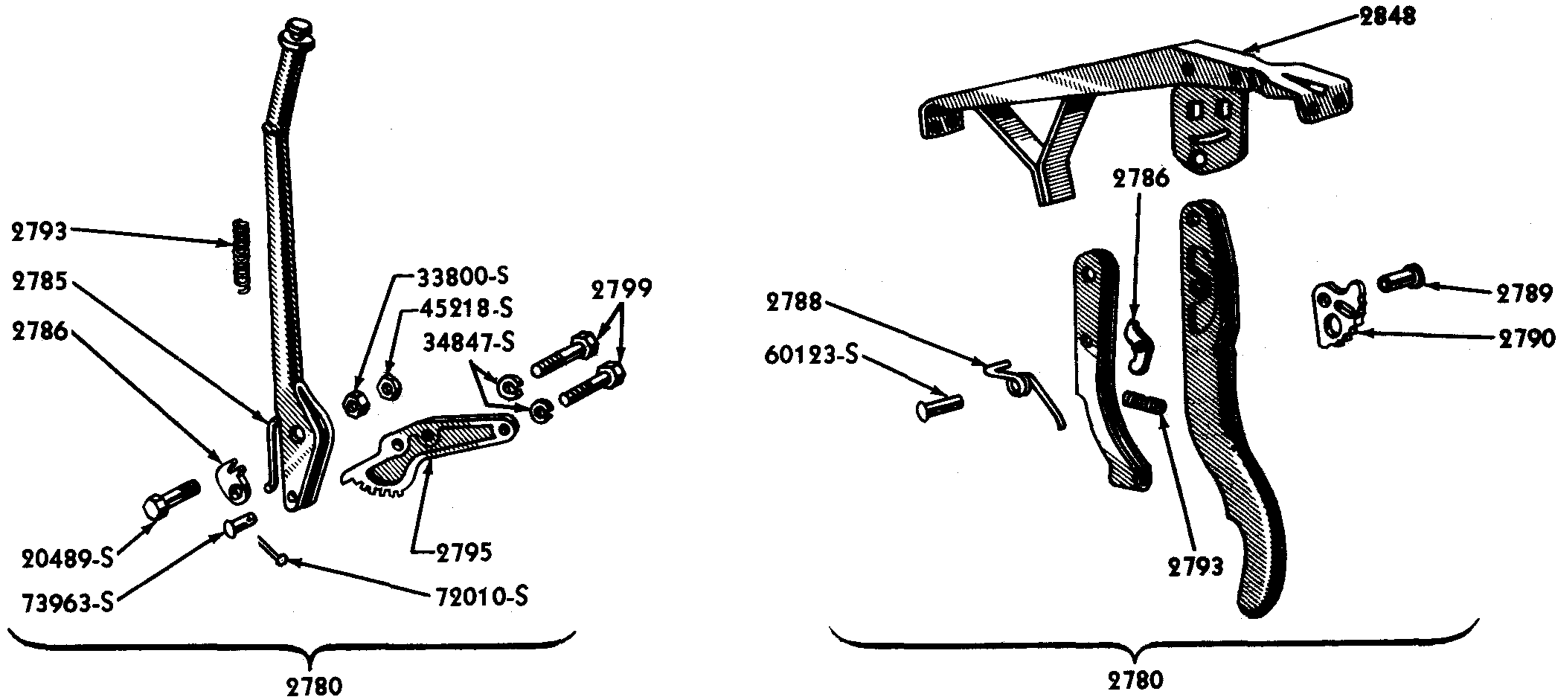


CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
†A 2647	Spring (hand brake lever)-LH	1	Pass,Comm	28-31
BB 2647	Lever (hand brake extension)-LH	1	Trucks	32-34
5L 2647	Lever (hand brake extension)-LH	1	Trucks	35-37
81T 2647	Lever (hand brake extension)-LH	1	Trucks except 122"	38-39
	352581-S7 Pin (hand brake extension lever) -5/16" x 1 1/2"	2	Trucks except 122"	32-39
	353043-AS7 Fitting (lubricator)	2	Trucks except 122"	35-39
BB 2648-A	Shaft (hand brake extension)	2	Trucks	32-34
BB 2648-B	Shaft (hand brake extension)	1	Trucks with full floating axle	34
01T 2648	Band & lining assy (hand brake)	1	Trucks except 122"	40-47
01T 2654	Bracket (hand brake to transmission case)	1	Trucks except 122"	40-47
	†31218-S2 Screw (hand brake band)-lower end-1/4"-20 x 2 1/2"	1	Trucks except 122"	40-47
	33795-S7 Nut 1/4"-20			
	34805-S8 Lockwasher-1/4"			
	24348-S8 Bolt (bracket to transmission case)-3/8"-16 x 3/4"	2	Trucks except 122"	40-47
	34847-S8 Lockwasher-3/8"			
01Y 2768	Equalizer (hand brake)	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
	350373-S7 Bolt (hand brake equalizer adjusting)-5/16"-24 x 45/64"- end drilled	2	(Comm 1942-47)(122" Truck 1940-47)	40-47
	33977-S2 Nut-castle-5/16"-24			
	72015-S Cotter pin 1/16" x 5/8"			
01Y 2770	Bracket (hand brake equalizer)	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
	24367-S7 Bolt (hand brake equalizer bracket to cross member)- 5/16"-24 x 7/8"	3	(Comm 1942-47)(122" Truck 1940-47)	40-47
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
BB 2780	Lever assy (hand brake)-includes sector	1	(Pass,Comm 1929-32)(Trucks 1932-34)	29-34
40 2780-A	Lever assy (hand brake)	1	Pass,Comm	33-34
†48 2780-A	Lever assy (hand brake)	1	Pass,Comm	35-36
5L 2780	Lever assy (hand brake)	1	Trucks except 122" & COE	35-39
81A 2780-A	Lever & bracket assy (hand brake)-Beige Color	1	(Pass 1937-38)(Comm 1937)	37-38
81W 2780	Lever assy (hand brake)	1	COE	38-47
	22493-S Bolt (hand brake lever to sector)-5/16"-24 x 1 3/16"- end drilled	1	COE	38-47
	33977-S2 Nut-castle-5/16"-24			
	72015-S Cotter pin 1/16" x 5/8"			
91C 2780-A	Lever & bracket assy (hand brake)	1	Comm	37-39
	73933-S7 Clevis pin (hand brake lever to pawl)-5/16" x 1 1/4"	1	Pass,Comm	37-38
	72026-S Cotter pin 1/8" x 7/8"			
	22214-S2 Bolt (hand brake lever to sector)-3/8"-24 x 1"-end drilled	1	Pass,Comm	37-38
	33965-S7 Nut-castle-3/8"-24			
	72010-S Cotter pin 1/8" x 5/8"			
92Y 2780	Lever assy (hand brake)-LHD	1	122" Truck	39
	24429-S7 Bolt (hand brake lever to No.2 cross member)-3/8"-24 x 1 1/4"	2	122" Truck	39
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			

† No Longer Supplied

CHASSIS PARTS CATALOGUE



P-615

1940-47 TRUCK

1946-47 PASSENGER HAND BRAKE LEVER

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
01A 2780-B	Lever & bracket assy (hand brake)-Maroon	1	(Pass 1940)(Comm 1939-40)	39-40
01C 2780-A	Lever assy (hand brake)-LED	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
01T 2780	Lever assy (hand brake)	1	Trucks except 122" & COE	40-47
	20368-S7 Bolt (hand brake sector to gear shift housing)-3/8"-16 x 7/8"	2	Pass,Comm	29-34
	51-2799 Bolt (hand brake sector to gear shift housing)-3/8"-16 x 1.38"	2	Trucks	32-47
	34847-S8 Lockwasher-3/8"			
	BB-4522 Bolt (hand brake lever to sector)-3/8"-24 x 1.22"-end drilled	1	(Pass,Comm 1929-32)(Trucks 1929-34)	29-34
	22237-S7 Bolt (hand brake lever to sector)-3/8"-24 x 1 3/8"-end drilled	1	(Pass,Comm 1933-36)(122" Truck 1938-39)	33-39
	34030-S8 Nut-castle-3/8"-24			
	34847-S8 Lockwasher-3/8"			
	72009-S Cotter pin-3/32" x 5/8"			
	73933-S7 Clevis pin (hand brake lever pawl)-5/16" x 1 1/4"	1	Pass,Comm	29-36
	72035-S7-8 Cotter pin-1/8" x 5/8"			
	20489-S2 Bolt (hand brake lever to sector)-3/8"-24 x 1 5/8"	1	(Trucks except COE 1935-37)(Trucks except 122" 1940-47)	35-47
	33800-S8 Nut-3/8"-24			
	45218-S8 Check nut-3/8"-24			
	351424-S7 Washer (hand brake sector to transmission cover)-3/8"	2	Trucks except 122" & COE	40-42
	22266-S2 Bolt (hand brake lever to sector)-3/8"-24 x 1 3/4"	1	Trucks except COE	38-39
	33965-S7 Nut-3/8"-24			
11C 2780-B	Lever & bracket assy (hand brake)	1	Sedan Delivery	41



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
59A 2780	Lever & bracket assy (hand brake)	1	Pass	41-48
	24346-S7-8 Bolt (hand brake lever to dash) -5/16"-18 x 3/4"	4	(Pass 1937-48)(Comm 1937-47)	37-48
	34392-S7 Locknut-5/16"-18			
B 2785	Rod (hand brake lever pawl)-17 3/4" long	1	(Pass,Comm 1929-34)(Trucks 1932-34)	29-34
	72009-S Cotter pin (pawl rod)-3/32" x 5/8"	1	Pass,Comm	28-34
BB 2785	Rod (hand brake lever pawl)	1	(Pass,Comm 1935-36)(Trucks except 122" & COE 1932-47)	32-47
81W 2785	Rod (hand brake lever pawl)	1	COE	38-47
†A 2786-A	Pawl (hand brake lever)-holes 3/8" from center to center	1	Pass,Comm	28-29
†A 2786-B	Pawl (hand brake lever)-rivet design	1	Pass,Comm	28-29
†A 2786-D	Pawl (hand brake lever)-1/4" thick	1	Pass,Comm	29-30
B 2786	Pawl (hand brake lever)-5/16" thick	1	(Pass,Comm 1930-37)(Trucks 1932-34)	30-37
51 2786	Pawl (hand brake lever)	1	(Trucks except 122" & COE 1935-47) (Trucks 1932-34)	32-47
	73963-S7 Clevis pin (hand brake lever pawl)-5/16" x 1 1/2"	1	Trucks	40-47
	72010-S Cotter pin 1/8" x 5/8"			
78 2786	Pawl (hand brake lever)	1	Pass, Comm	37
81A 2786	Pawl (hand brake lever)	1	Pass,Comm,122" Truck	38
81W 2786	Pawl (hand brake lever)	1	COE	38-47
	20489-S2 Bolt (pawl to hand brake handle)-3/8"-24 x 1 5/8"	1	COE	38-47
	33800-S8 Nut-3/8"-24			
	45218-S8 Checknut-3/8"-24			
91A 2786-B	Pawl (hand brake lever)	1	Pass	39-46
91A 2786-B	Pawl (hand brake lever)	1	Comm,122" Truck	42-47
51A 2786	Pawl (hand brake lever)	1	Pass	46-48
	60123-S Rivet (pawl to lever)-5/16" x 13/16"	1	(Pass 1942-48)(Comm 1942-47)	42-48
A 2787	Pin (hand brake lever pawl)	1	Pass,Comm	28-29
91A 2788	Spring (hand brake lever pawl)	1	(Pass 1939-42)(Comm 1939-41)	39-42
91A 2788	Spring (hand brake lever pawl)	1	Comm,122" Truck	42-47
51A 2788	Spring (hand brake lever pawl)	1	Pass	46-48
91A 2789-B	Sleeve (hand brake lever pin)	1	Pass	41-48
91A 2790	Sector (hand brake lever)	1	(Pass 1939-40)(Comm 1939-47)	39-47
91A 2790	Sector (hand brake lever)	1	122" Truck	42-47
51A 2790	Sector (hand brake lever)	1	Pass	41-48
B 2791-A	Button (hand brake lever)	1	Pass,Comm (with lever on side)	28
B 2791-A	Button (hand brake lever)	1	Pass,Comm	32
B 2793	Spring (hand brake lever pawl)	1	Pass,Comm	28-29
B 2793	Spring (hand brake lever pawl rod)	1	Trucks (except 122" 1940-47)	39-47
81A 2793	Spring (hand brake lever tension)	1	(Pass 1938-42)(Comm 1938-41)(122" Truck 1938)	38-42
81A 2793	Spring (hand brake lever tension)	1	Comm,122" Truck	42-47
51A 2793	Spring (hand brake lever tension)	1	Pass	46-48
†A 2795-A	Sector (hand brake lever)	1	Pass,Comm	28-29
	24650-S Bolt (hand brake lever sector) -5/16"-18 x 5/8"	1	Pass,Comm	28-29
A 2795-C	Sector (hand brake lever)-1/4" thick	1	Pass,Comm	29-30
B 2795-B	Sector (hand brake lever)	1	(Pass,Comm 1930-32)(Trucks 1932-34)	30-34
40 2795	Sector (hand brake lever)	2	Pass,Comm	33-34

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
†48 2795	Sector (hand brake lever)	1	Pass, Comm	35-36
	24389-S8 Bolt (hand brake lever sector to gear shift housing)-3/8"- 24 x 1"	2	Pass, Comm	35-36
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
	22237-S7 Bolt (hand brake lever to sector)-3/8"-24 x 1 3/8"-end drilled	1	Pass, Comm	35-36
	34030-S8 Nut-castle-3/8"-24			
	72034-S Cotter pin-3/32" x 5/8"			
51 2795	Sector (hand brake lever)	1	Trucks except 122" & COE	35-39
77 2795-A	Bracket (hand brake lever mounting)	1	(Comm 1937-38)(122" Closed Cab 1938)	37-38
77 2795-B	Bracket (hand brake lever mounting)	1	122" Panel	38
78 2795	Bracket (hand brake lever mounting)	1	Pass	37-38
81W 2795	Sector (hand brake lever)	1	COE	38-47
91A 2795-B	Bracket (hand brake lever mounting)	1	Pass	39
91C 2795-C	Bracket (hand brake lever mounting)-replaced by 91C-2780-A	1	Comm	39
92Y 2795-A	Sector (hand brake lever)	1	122" Truck	39
01T 2795	Sector (hand brake lever)	1	Trucks except 122" & COE	40-47
A 2797	Arm (hand brake lever)	1	Pass, Comm	28-29
	B-2227 Bushing (hand brake lever arm)	1	Pass, Comm	28-29
	34030-S8 Nut-castle (hand brake lever arm)-3/8"-24	1	Pass, Comm	28-29
51 2799	Bolt (hand brake sector to shifter housing)-3/8"-16 x 1.38"	2	Refer to 01T-2780 (Trucks)	32-47
	72034-S Cotter pin-3/32" x 5/8"			
01T 2805	Nut (hand brake adjusting rod)	1	Trucks except 122"	40-47
78 2803	Bracket (hand brake cable)-lower-LHD	1	Pass, Comm	37-38
	34031-S7 Nut-castle (hand brake cable conduit bracket)-7/16"-20	1	Pass, Comm	37-38
	72035-S7-8 Cotter pin-1/8" x 7/8"			
	24387-S7 Bolt (hand brake cable support clamp)-5/16"-24 x 1"	1	Pass, Comm	37-38
	34846-S2 Lockwasher-5/16"			
78 2814-A	Clip (hand brake cable spring lock)	1 or 2	(Pass 1937-48)(Comm, 122" Truck 1937-47)	37-48
78 2814-A	Clip (brake hose & pipe)	3 to 5	(Pass 1939-48)(Comm, Trucks 1937-47)	37-48
81W 2816	Lever (hand brake transfer)	1	COE	38-39
01Y 2816	Lever (hand brake equalizer)	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
81W 2818	Bracket (hand brake transfer lever)	1	COE	38-39
†81W 2821	Rod (hand brake lever to transfer lever)-developed length 11.80"	1	COE	38-39
01W 2821	Rod (hand brake to lever)-developed length 21.30"	1	COE	40-47
	97012-S Clevis (hand brake rod)-5/16"- 24 x 2 1/4"	3	COE	38-42
81W 2822	Rod (hand brake transfer lever to cross shaft)- developed length 27"	1	134" COE	38-39
811W 2822	Rod (hand brake transfer lever to cross shaft)- developed length 5.40"	1	101" COE	38-39
817W 2822	Rod (hand brake transfer lever to cross shaft)- developed length 50"	1	157" COE	38-39
A 2828-A	Shaft assy (hand brake cross)-LHD	1	Pass, Comm	28-29
	353031-AS7 Fitting (lubricator)	2	Pass, Comm	28-29
†A 2828-B	Shaft assy (hand brake cross)-LHD	1	Pass, Comm	30-31
AA 2828-A	Shaft assy (hand brake cross)-LHD	1	Trucks	28-29
†AA 2828-C	Shaft assy (hand brake cross)-LHD	1	Trucks	30-31
†51 2828-B	Shaft assy (hand brake cross)	1	Trucks	35-37

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
81T 2828	Shaft assy (hand brake cross)	1	134"-157"-191" Trucks	38-39
†81LW 2828	Shaft assy (hand brake cross)	1	Trucks	30-34
†81LW 2828	Shaft assy (hand brake cross)	1	101" COE	38-39
	BB-4906-A Bushing (hand brake cross shaft)	2	Trucks except 122"	28-39
01W 2828	Shaft assy (hand brake cross)	1	COE	40-47
	353047-AS7 Fitting (hand brake cross shaft lubricating)	2	COE	40-47
92Y 2830	Bracket (hand brake conduit)-LHD	1	122" Truck	39
A 2833-C	Lever (hand brake cross shaft end)-RH	1	Pass,Comm	30-31
A 2834-C	Lever (hand brake cross shaft end)-LH	1	Pass,Comm	30-31
	352581-S7 Pin (lever)-5/16" x 1 1/2"	2	Pass,Comm	30-31
BB 2835	Pin (spare wheel carrier bracket)	2	Refer to 1471(Trucks except Dump)(122" Truck except 80,82,83)	35-47
BB 2835	Pin (transfer lever)-overall length 1 21/32"	1	COE	38-42
BB 2835	Pin (transfer lever)-overall length 1 21/32"	2	Trucks	28-37
	72034-S Cotter pin (transfer lever pin)-3/32" x 1"			
BB 2835	Pin (dual high shifter)-overall length 1 21/32"	1	Refer to Dual High Group(Trucks)	28-29
01T 2837	Stud (hand brake link)-3/8"-16-overall length 1.53"	1	Trucks except 122"	40-47
	34847-S8 Lockwasher (hand brake link stud)-3/8"	1	Trucks except 122"	40-47
	72035-S7-8 Cotter pin-1/8" x 5/8"			
A 2840	Spring (hand brake cross shaft)	2	Pass,Comm	28-29
A 2845-A	Bracket (hand brake cross shaft)	2	Pass,Comm	28-29
†A 2845-B	Bracket (hand brake cross shaft to frame)	2	Pass,Comm	30-31
	24347-S8 Bolt (bracket to frame)-5/16"-24 x 3/4"	4	Pass,Comm	28-31
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
	BB-2477 Bushing (hand brake cross shaft-1 5/16" O.D.-spherical .87" long)	2	Pass,Comm	28-31
AA 2845-A3	Bracket (hand brake cross shaft)	2	Trucks	28-29
BB 2845	Bracket (hand brake cross shaft)	2	Trucks	28-34
BB 2845	Bracket (hand brake cross shaft)	2	Trucks except 122" & COE	38-39
51 2845	Bracket (spare wheel carrier hinge bolt)	2	Refer to 1471(Trucks except Dump)(122" Truck except 80,82,83)	38-47
51 2845	Bracket (hand brake cross shaft)	2	(Trucks 1935-38)(COE 1938-39)	35-39
	22214-S2 Bolt (bracket to frame)-3/8"-24 x 1"-end drilled	4	Trucks except 122"	28-39
	34030-S8 Nut-castle-3/8"-24			
	72034-S Cotter pin-3/32" x 5/8"			
†92Y 2845	Bracket (hand brake conduit)	1	122" Truck	39
†91A 2848	Bracket (hand brake lever mounting)	1	(Pass 1939-40)(Comm 1941)	39-41
11A 2848-A	Bracket (hand brake lever mounting)	1	Pass	41-48
†A 2849-B	Support (hand brake cross shaft)	1	Pass,Comm	30-31
	†23528-S2 Bolt (hand brake cross shaft support)-5/16"-18 x 2 1/4"	1	Pass,Comm	30-31
	33797-S7 Nut-5/16"-18			
	34846-S2 Lockwasher-5/16"			
†A 2853-A	Rod (hand brake lever to cross shaft)-20 3/4" long	1	Pass,Comm	28-29
†A 2853-D	Rod (hand brake lever to cross shaft)-18 3/4" long	1	Pass,Comm	30-31
AA 2853-A	Rod (hand brake lever to cross shaft)-29 11/16" long-LHD	1	Trucks	28-29
†AA 2853-C	Rod (hand brake lever to cross shaft)-28" long-LHD	1	Trucks	29
†AA 2853-D	Rod (hand brake lever to cross shaft)-28 7/8" long-LHD	1	Trucks with 4 Speed Transmission	29

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
AA 2853-G	Rod (hand brake lever to cross shaft)-24 1/4" long	1	Trucks	30
†AA 2853-H	Rod (hand brake lever to cross shaft)-49 3/4" long	1	157" Truck	30
B 2853-B	Rod (hand brake lever to cross shaft)-10 1/4" overall length	1	Pass, Comm, 157" Truck	32-34
BB 2853-A	Rod (hand brake lever to cross shaft)-developed length-27 1/8"	1	131-1/2" Truck	32-34
BB 2853-B	Rod (hand brake lever to cross shaft)-developed length-52 1/2"	1	157" Truck	32-34
48 2853	Rod assy (hand brake lever to cross shaft)-8 5/8" long	1	Pass, Comm	35-36
51 2853-A	Rod assy (hand brake lever to cross shaft)-developed length 20.56"	1	131-1/2" Truck	35-37
†51 2853-B	Rod (hand brake lever to cross shaft)-developed length 49.40"	1	157" Truck except COE	38-39
77 2853	Cable and conduit assy (hand brake)-developed length 57.04"	1	Comm	37-38
78 2853-A	Cable and conduit assy (hand brake)-length 60"	1	Pass	37-38
	78-2484 Clevis (hand brake cable adjustable)	1	Pass, Comm	37-38
81T 2853	Rod (hand brake lever to cross shaft)-developed length 26.56"	1	134" Truck except COE	38-39
81TT 2853	Rod (hand brake lever to cross shaft)-developed length 83.40"	1	School Bus	38-39
	B-14607-A Grommet (hand brake to cross shaft rod in No.3 cross member)	2	School Bus	39-40
	33923-S7 Check nut (hand brake rod & cable)-5/16"-24	As Reqd	(Pass 1937-48)(Comm, Trucks 1928-47)	28-48
82Y 2853	Cable and conduit assy (hand brake)-63" long	1	122" Truck	38-39
92Y 2853	Cable and conduit assy (hand brake)-36" long	1	122" Truck	39
01A 2853	Cable and conduit assy (hand brake)-LED-77" long	1	(Pass except 60 HP 1940-41)(Sedan Delivery 1941)	40-41
01C 2853	Cable and conduit assy (hand brake)-70" long	1	(Pass 1939)(Comm 1939-41)(except Sedan Delivery 1941)	39-41
01T 2853-B	Connector assy (hand brake lever to cam)-developed length 4.26"	1	Trucks except 122" & COE	40-47
	73928-S Clevis pin (hand brake band adjusting rod)-1/2" x 1 3/16"	1	Trucks except 122"	40-47
	72035-S7-8 Cotter pin-1/8" x 7/8"			
01Y 2853	Cable and conduit assy (hand brake)-111.50" long	1	122" Truck	40-47
	97012-S Clevis (hand brake cable to equalizer)-5/16"-24 x 2 1/4"	2	Comm, 122" Truck	42-47
022A 2853	Cable and conduit assy (hand brake)-77" long	1	Pass-60 HP	40
11A 2853	Cable and conduit assy (hand brake)-87.50" long	1	Pass	41-48
21C 2853	Cable and conduit assy (hand brake)-103.50" long	1	Comm	42-47
	73933-S7 Clevis pin (hand brake rod to pawl)-5/16" x 1 1/4"	1	(Pass, Comm 1928-38)(Trucks 1930-34)	28-38
	73955-S7 Clevis pin (hand brake rod to pawl)-5/16" x 1 7/16"	1	Trucks except 122" & COE	35-38
	73931-S7 Clevis pin (hand brake rod to cross shaft)-5/16" x 31/32"	1 or 2	(Pass, Comm 1928-38)(Trucks except COE 1932-37)(122" Truck 1938)	28-38
	73963-S7 Clevis pin (hand brake rod to pawl)-5/16" x 1 1/2"	1	Trucks except 122"	38-39

† No Longer Supplied



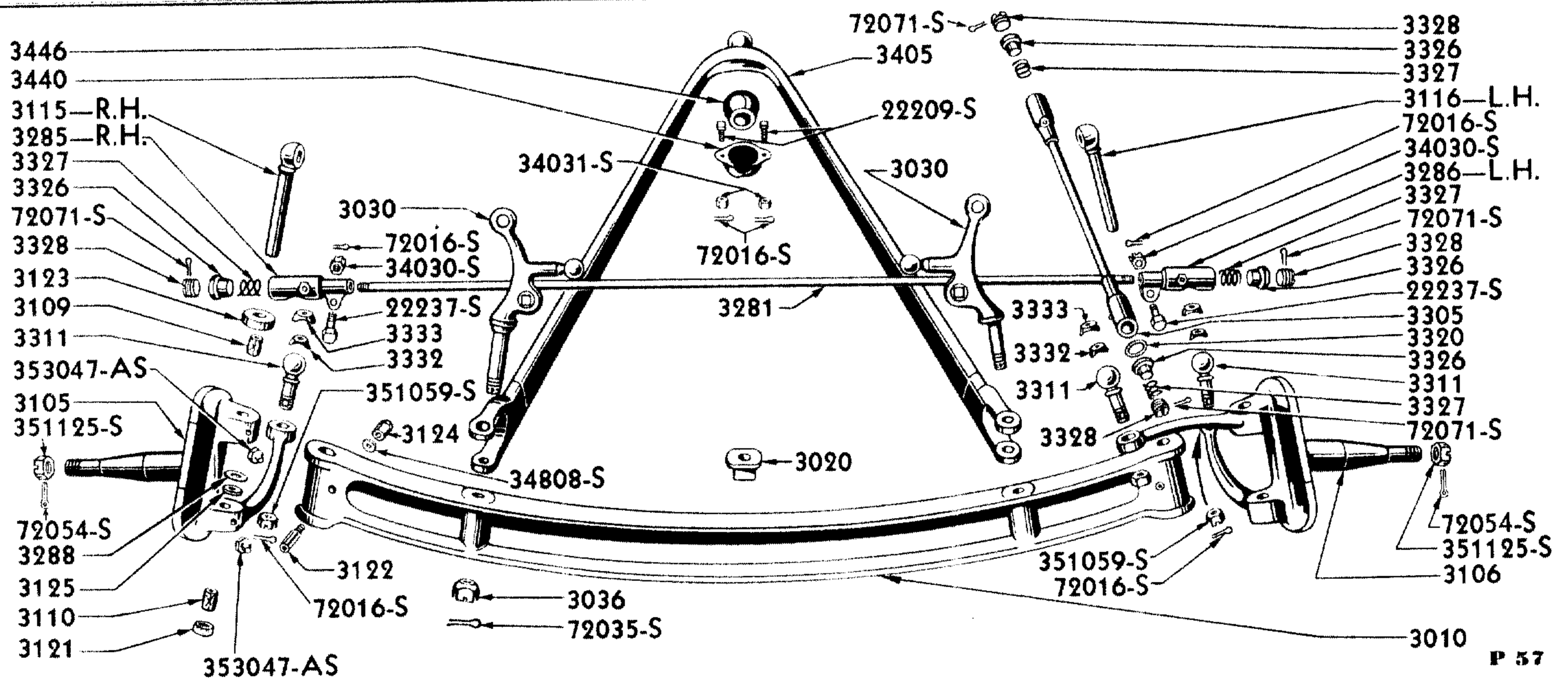
CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
A 2864	Rod (hand brake cross shaft to rear axle)-41" long	2	Pass, Comm	28-31
AA 2864-A	Rod (hand brake cross shaft to rear axle)-59 3/4" long	2	Trucks	28-29
AA 2864-B	Rod (hand brake cross shaft to rear axle)-63 5/8" long	2	Trucks	30-31
BB 2864	Rod (hand brake cross shaft to rear axle)-60 3/8" long	2	Trucks	32-34
51 2864-A	Rod (hand brake cross shaft to rear axle)-70" long	2	Trucks	35-37
81T 2864	Rod (hand brake cross shaft to rear axle)-70.10" long	2	Trucks except 101" & 122"	38-39
81V 2864-B	Rod (hand brake cross shaft to rear axle)-5/16"-24 x 48 3/16"	2	157" Truck	32-34
	Rod (brake pedal to cross shaft)-5/16"-24 x 48 3/16" -cut to length	1	157" Truck	32-34
811W 2864-A	Rod (hand brake)-58.94" long	1	101" COE	38-39
	BB-13512 Clamp (hand brake rod to No.3 cross member retracting spring)	1	(COE 1938)(All Trucks 1939-40)	38-40
	97012-S Clevis (brake rod)-5/16"-24 x 2 1/4"	3	Trucks	28-39
	73931-S7 Clevis pin (brake rod)-5/16" x 31/32"	2 or 4	(Pass, Comm 1928-31)(Trucks 1928-39)	28-39
	72035-S7-8 Cotter pin-1/8" x 5/8"			
	33923-S7 Check nut-5/16"-24	2 or 3	(Pass, Comm 1928-31)(Trucks 1928-39)	28-39
	51-17266 Grommet (brake rod in No.4 cross member)	2	School Bus	39-40
	51-17266 Grommet (hand brake cable in No.3 cross member)	1	School Bus	39
	B-14607-A Grommet (brake pedal to cross shaft rod)	1	School Bus	39-40
01W 2864	Rod (hand brake cross shaft to cam)	1	COE	40-47
	†97013-S Clevis -3/8"-24 x 2 1/2"	1	COE	40-47
	33800-S8 Nut-3/8"-24			
A 2865	End (hand brake cross shaft to rear axle rod adjustable)	2	Pass, Comm	28-31
A 2866-A2	Spring (hand brake rod)	2	Pass, Comm, Trucks	28-31
	24347-S8 Bolt (hand brake rod spring)-5/16"-24 x 3/4"	2	Pass, Comm, Trucks	28-31
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher 5/16"			

† No Longer Supplied

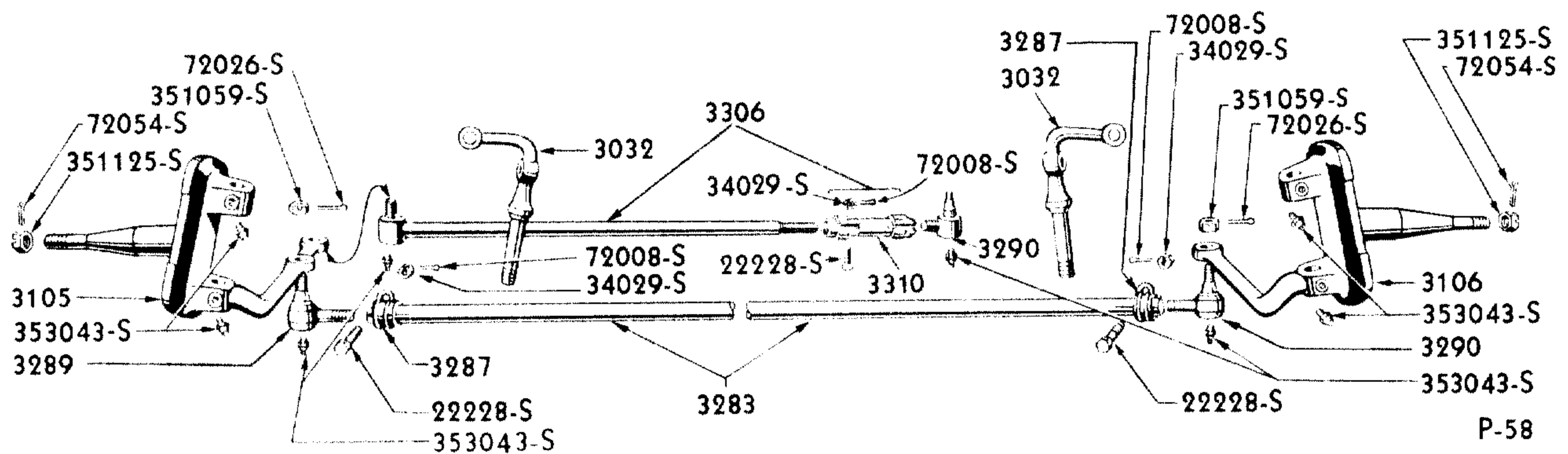
Ford

CHASSIS PARTS CATALOGUE



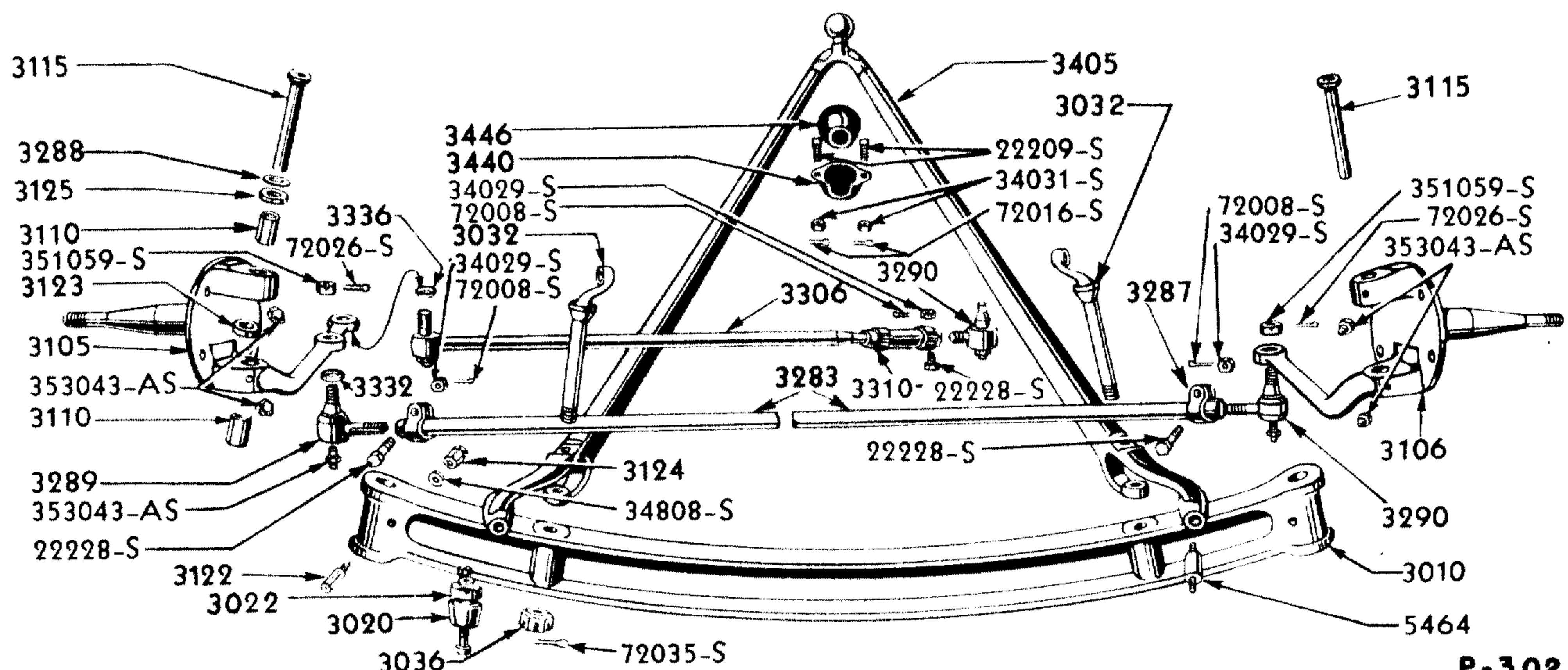
P 57

1933-34 PASSENGER FRONT AXLE AND RELATED PARTS



P-58

1935 PASSENGER SPINDLE AND STEERING CONNECTING RODS



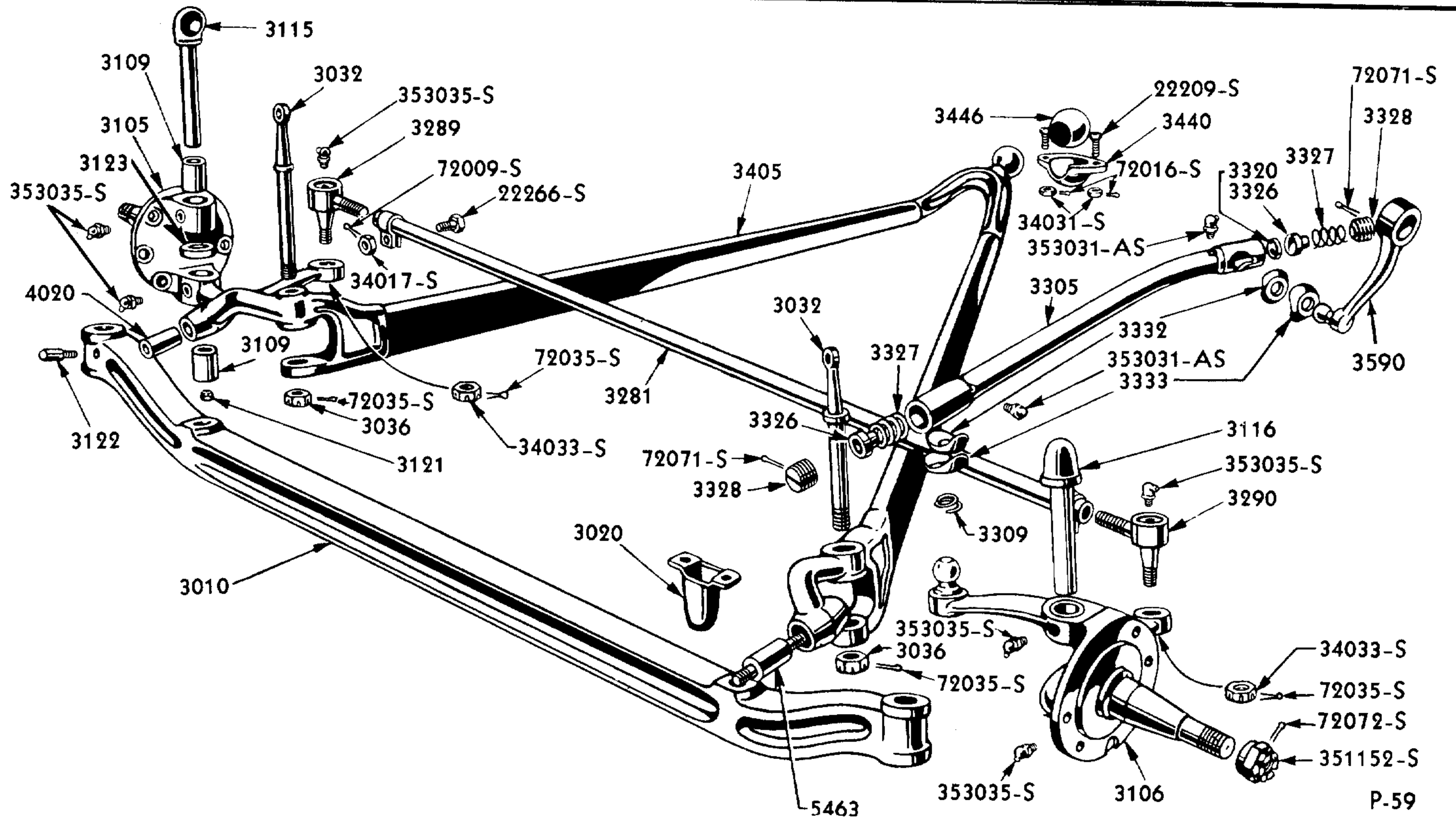
P-302

1937-39 PASSENGER AND 1937-41 COMMERCIAL FRONT AXLE AND RELATED PARTS

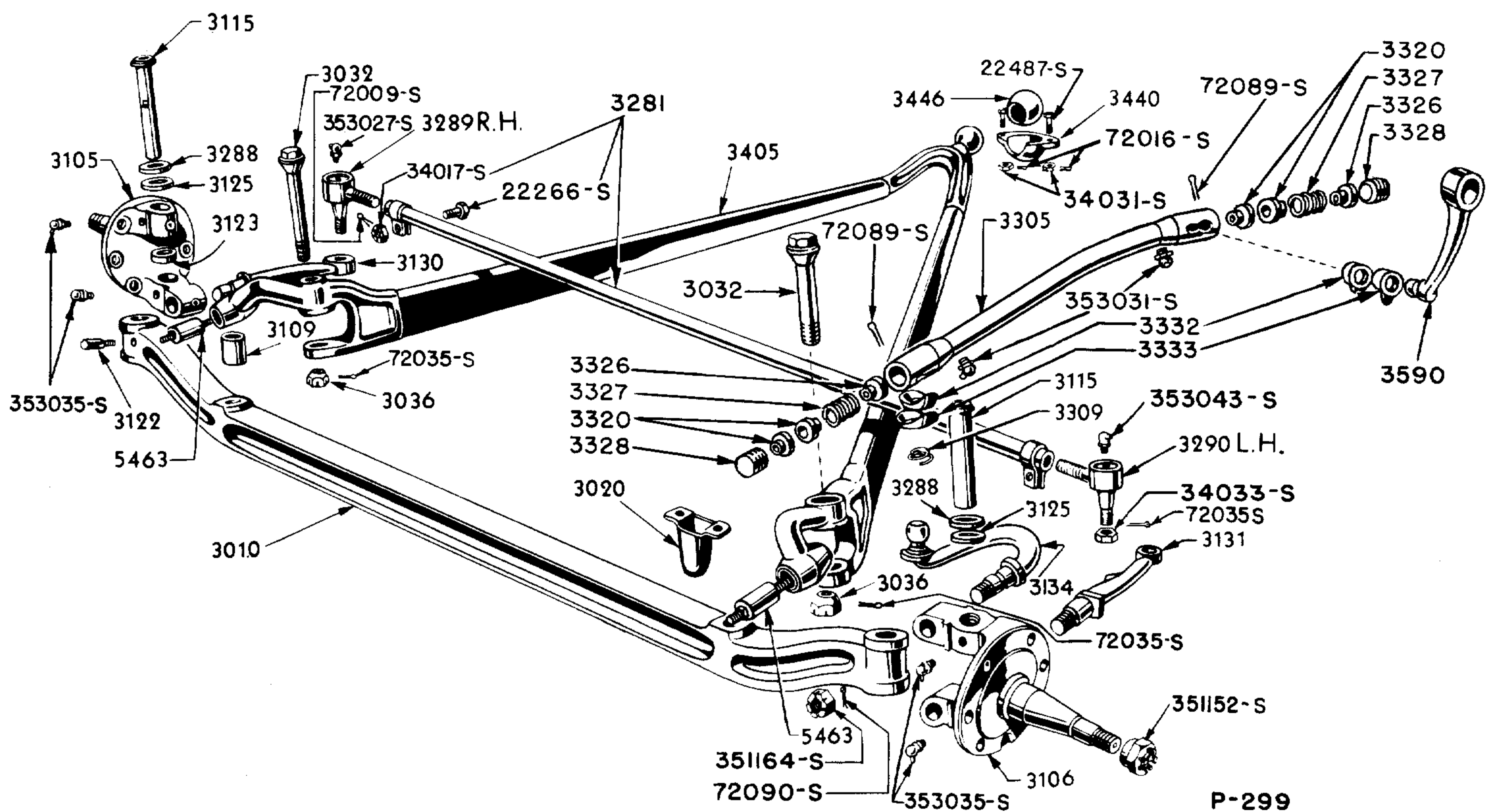
Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

Ford

CHASSIS PARTS CATALOGUE



1935-1936 TRUCK FRONT AXLE AND RELATED PARTS

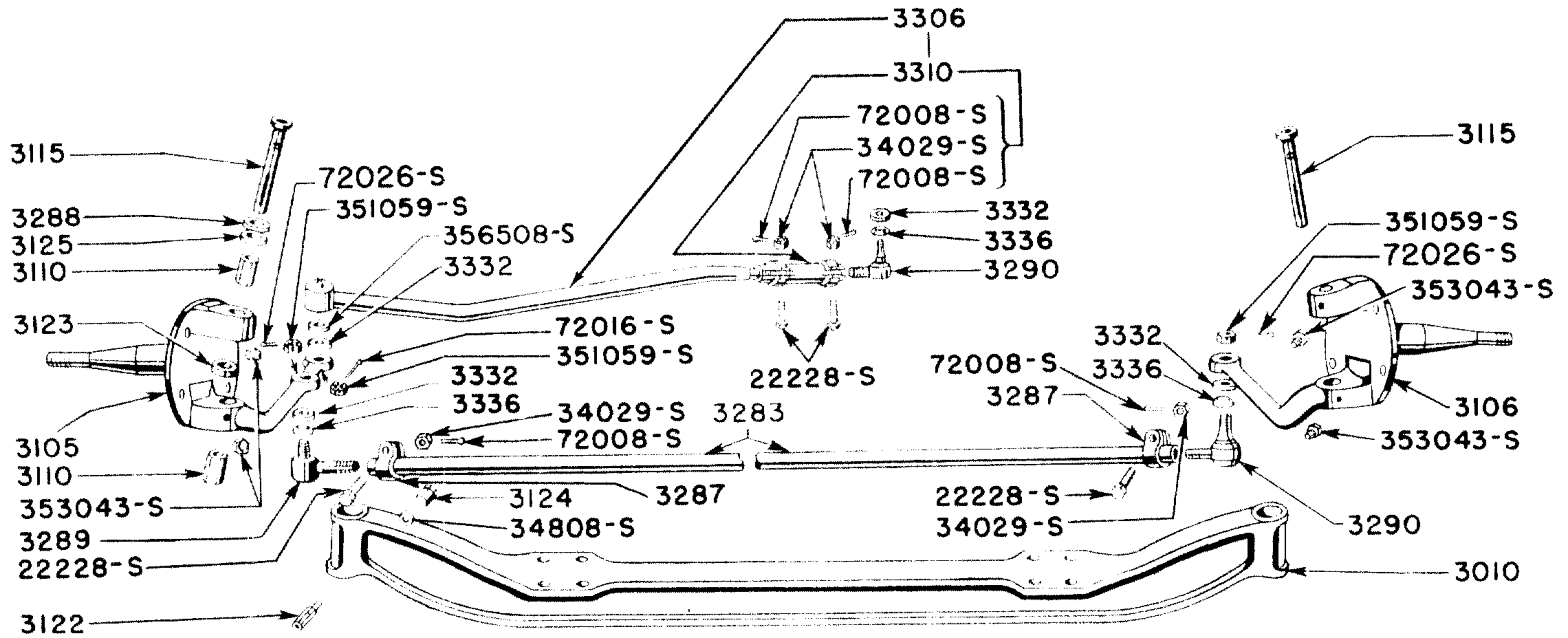


1938-1939 TRUCK FRONT AXLE AND RELATED PARTS

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

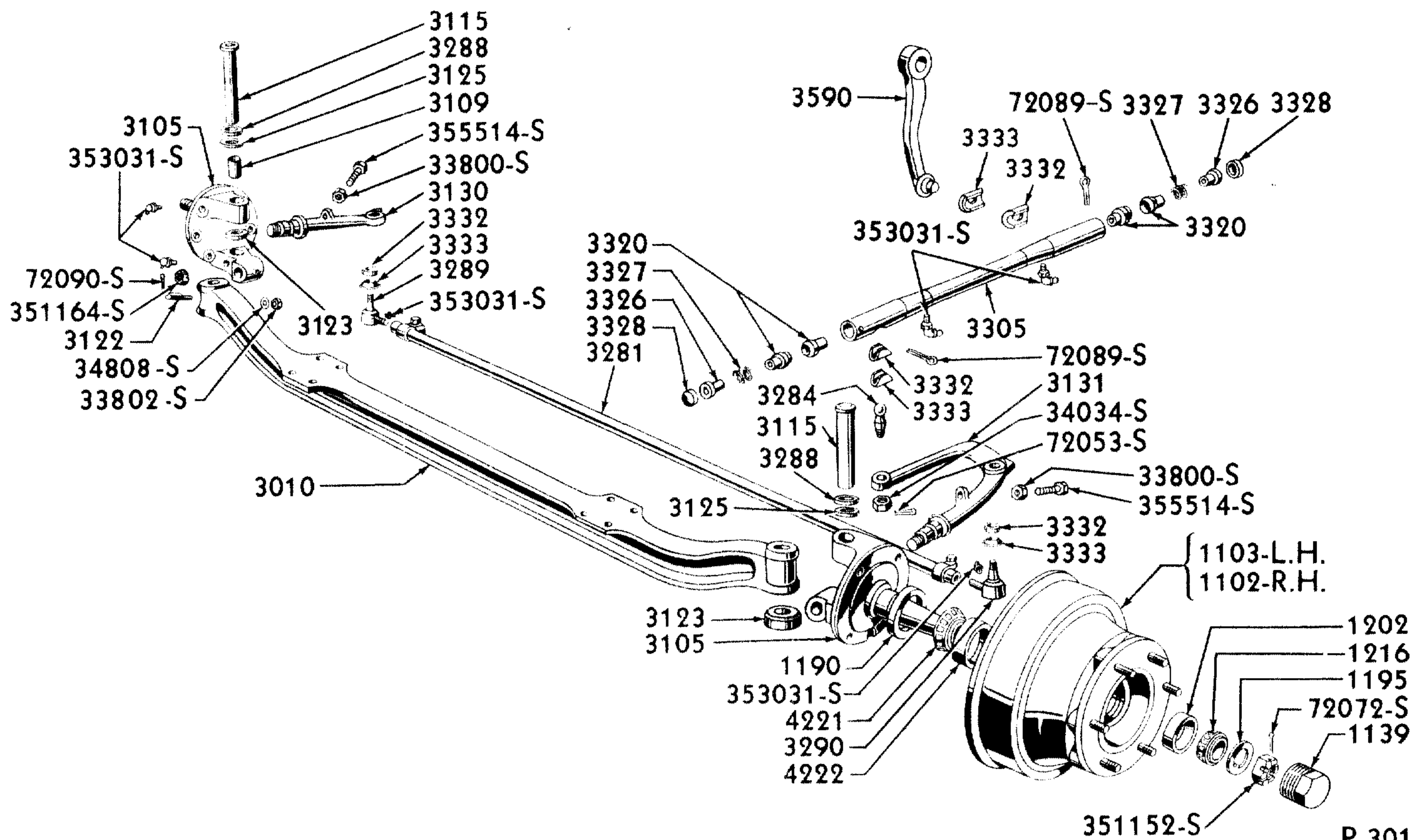
Ford

CHASSIS PARTS CATALOGUE



P-304

1942-1947 COMMERCIAL FRONT AXLE AND RELATED PARTS



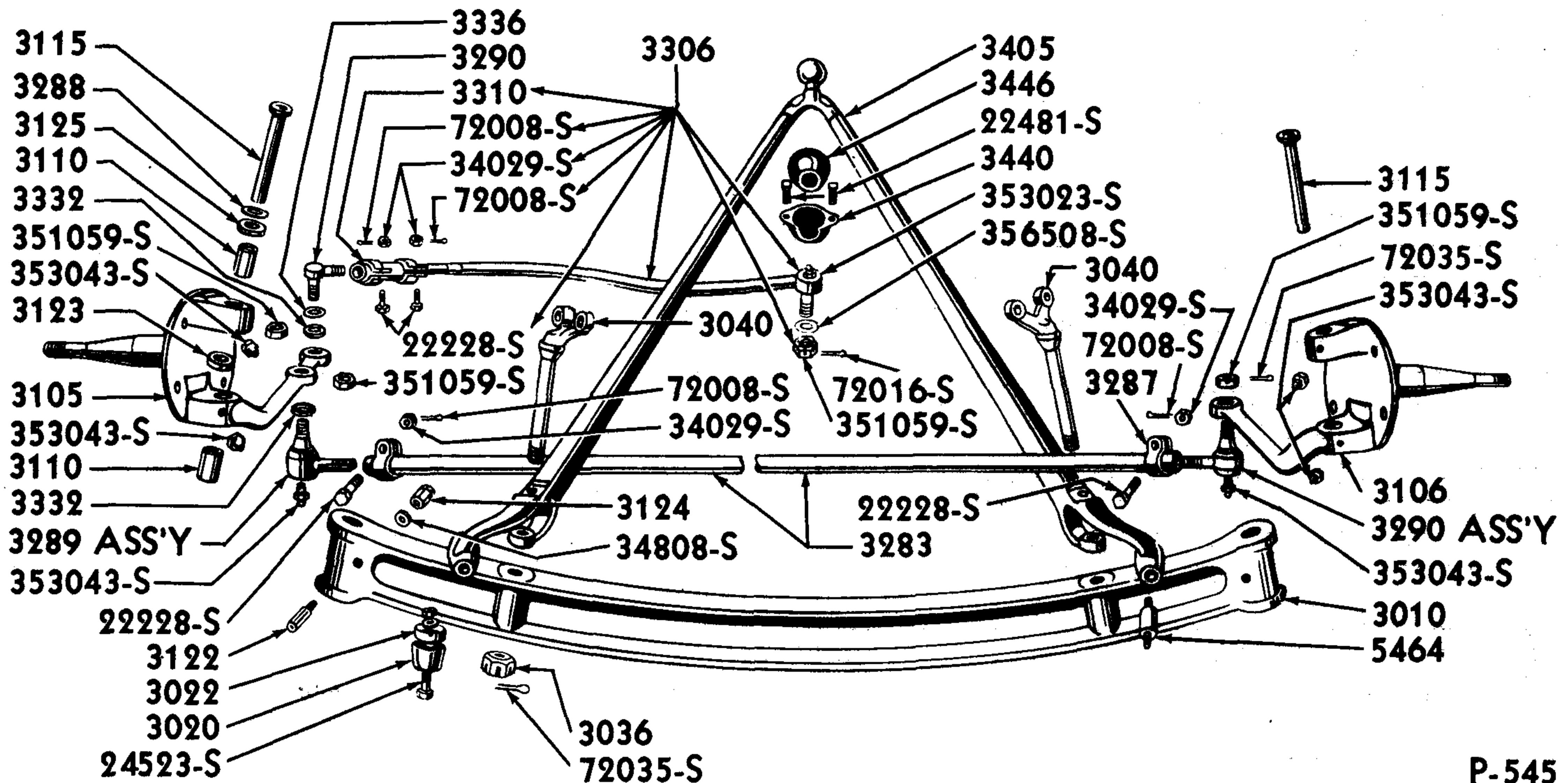
P-301

1940-1947 TRUCK FRONT AXLE AND RELATED PARTS

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.



CHASSIS PARTS CATALOGUE



P-545

1942-48 PASSENGER FRONT AXLE AND RELATED PARTS

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
Front Axle				
A 3010-C	Axle (front)	1	(Pass,Comm 1928-31)(Trucks 1928-29)	28-31
B 3010	Axle (front)	1	Pass,Comm	32-36
HB 3010	Axle (front)	1	Trucks	30-34
5L 3010	Axle (front)	1	Trucks	35-37
78 3010-A	Axle (front)-solid	1	(Pass,Comm 1937-41)(122" Truck 1938-39)	37-41
81T 3010	Axle (front)	1	Trucks except 122" & COE	38-40
81W 3010	Axle (front)	1	COE	38-47
01T 3010	Axle (front)	1	Trucks except 122" & COE	40-47
01Y 3010	Axle (front)	1	122" Truck	40-41
21Y 3010	Axle (front)-replaced by 7RC 3010-B	1	Comm,122" Truck	42-47
51A 3010	Axle (front)-used with vane type or direct acting shock absorbers	1	Pass	42-48
7RC 3010-B	Axle (front)	1	Comm,122" Truck	42-47
B 3020	Bumper (front axle)	1	Pass,Comm	32-34
5L 3020-A	Bumper (front axle)	2	Trucks except 122" & COE	35-39
81W 3020-A	Bumper (front axle)	2	(COE 1938-39)(Trucks except 122" 1940-47)	38-47
	24369-S8 Bolt (front axle bumper to frame) -3/8"-24 x 7/8"	2	Trucks except COE	35-42
	33800-S8 Nut-3/8"-24			
	34847-S8 Lockwasher-3/8"			
11A 3020-A	Bumper (front axle)	2	(Pass 1935-42)(Comm 1935-41)(122" Truck 1938-39)	35-42
11A 3020-A	Bumper (used on floor pan)	1	Pass	46-48
11A 3020-A	Bumper (rear axle)	2	Refer to 40-5783(Pass,Comm)	35-48
21C 3020-A	Bumper (front axle)	2	(Comm 1942-47)(122" Truck 1940-47)	40-47
51A 3020	Bumper (front axle)	2	Pass	46-48



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
11A 3022	Base (front axle bumper)	2	(Pass 1935-48)(Comm 1935-41)	35-48
11A 3022	Base (rear axle bumper)		Refer to 40-5783	
	24523-S8 Bolt (front axle bumper to base)-3/8"-24 x 2"	2	(Pass 1935-48)(Comm 1935-41)(122" Truck 1938-39)	35-48
	34370-S8 Locknut-3/8"-24			
+51A 3029-A	Plug (floor pan spacer)-used with 11A-3020-A	1	Pass	46-48
A 3030	Perch assy (front spring)	2	Pass,Comm	28-31
+AA 3030-A	Perch assy (front spring)	2	Trucks	28-29
BB 3030	Perch assy (front spring)	2	Trucks	30-34
40 3030	Perch assy (front spring)	2	Pass,Comm	32-34
48 3032	Bolt (front axle to radius rod)	2	Pass,Comm	35-36
51 3032	Bolt (front axle to radius rod)	2	Trucks	35-37
	BB-4020 Bushing (front spring perch)	2	Trucks	30-37
78 3032	Bolt (front axle to radius rod)	2	(Pass,Comm 1937-39)(60 HP Pass,Comm 1940)(Comm 1941)	37-41
81T 3032	Bolt (front axle to radius rod)-overall length 5.54"	2	Trucks except 122" & COE	38-39
82Y 3032	Bolt (front axle to radius rod)	2	122" Truck	38-39
01A 3032-C	Bolt (front axle to radius rod & ride stabilizer)-RH	1	(Pass DeLuxe except Sedan Delivery 1940)(Pass 1941)	40-41
01A 3033-C	Bolt (front axle to radius rod & ride stabilizer)-LH	1	(Pass DeLuxe except Sedan Delivery 1940)(Pass 1941)	40-41
A 3034	Bushing (front spring perch)-.574" I.D.-1.65" long	2	(Pass,Comm 1928-31)(Trucks 1928-29)	28-31
01A 3035	Insulator (ride stabilizer bushing)	4	Pass,Comm	40
B 3036	Nut (front spring perch)-5/8"-18 (13/16" x 15/16")	2	Pass,Comm,Trucks	28-34
B 3036	Nut (front radius rod bolt)-5/8"-18(13/16" x 15/16")	2	(Pass 1935-48)(Comm 1937-41)(122" Truck 1938-39)(Trucks 1935-37)	35-48
81T 3036	Nut (front radius rod bolt)	2	Trucks except 122" & COE	38-39
	72035-S7-8 Cotter pin-1/8" x 1"			
21A 3040	Bolt (front axle to radius rod & ride stabilizer)	2	Pass	42-48
+01A 3042-B	Boot (ride stabilizer swivel)-front	2	Pass DeLuxe	40
+01A 3043-B	Boot (ride stabilizer swivel)-rear	2	Pass DeLuxe	40
+01A 3044-B	Retainer (ride stabilizer bushing)	2	Pass DeLuxe	40
01A 3045	Ring (ride stabilizer bushing retainer)	2	Pass DeLuxe	40
+01A 3055	Clamp (ride stabilizer boot)-small	2	Pass DeLuxe	40
01A 3056	Clamp (ride stabilizer boot)-large-replaced by 1 each 01A-3032-C,01A-3033-C,01A-3533-A,01A-3534-D & 01A-3535-B	4	Pass DeLuxe	40
A 3105	Spindle assy	2	Pass,Comm	28-31
	353026-S7 Fitting (spindle lubricator)-lower-without threads	2	Pass,Comm	28-31
	353027-S7 Fitting (spindle lubricator)-upper-without threads	2	Pass,Comm	28-31
AA 3105-A	Spindle assy	2	Trucks	28-29
B 3105	Spindle assy-RH-LHD	1	Pass,Comm	32-34
BB 3105	Spindle assy	2	Trucks	30-36
48 3105	Spindle assy-RH	1	Pass,Comm	35
51 3105	Spindle assy-RH-one piece type spindle and arm	1	Trucks	36-37
68 3105	Spindle assy-RH	1	Pass,Comm	36
78 3105	Spindle assy-RH-LHD	1	Pass,Comm,122" Truck	37-41

+ No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
81T 3105	Spindle assy-RH	1	Trucks except 122"	38
91T 3105	Spindle assy-less arms-RH	1	Trucks except 122" & COE	39
91T 3105	Spindle assy-less arms	2	COE	39
91T 3105	Spindle assy-less arms	2	Trucks except 122"	40-47
01Y 3105	Spindle assy-RH-LHD	1	122" 1 Ton Truck	40-41
11A 3105	Spindle assy-RH-LHD	1	Pass,Comm,122" Truck	41
21A 3105	Spindle assy-RH-LHD	1	(Pass 1942-48) (Comm, 122" 3/4 Ton Truck 1942-47)	42-48
21Y 3105	Spindle assy-RH-LHD	1	122" 1 Ton Truck	42-47
B 3106	Spindle assy-LH-LHD	1	Pass,Comm	32-34
48 3106	Spindle assy-LH	1	Pass,Comm	35
51 3106	Spindle assy-LH-one piece type spindle and arm	1	Trucks	36-37
68 3106	Spindle assy-LH	1	Pass,Comm	36
78 3106	Spindle assy-LH-LHD	1	Pass,Comm,122" Truck	37-41
81T 3106	Spindle assy-LH-LHD	1	Trucks except 122"	38
91T 3106	Spindle assy-less arms-LH-LHD	1	Trucks except 122"	39
01Y 3106	Spindle-LH-LHD	1	122" 1 Ton Truck	40-41
21A 3106	Spindle assy-LH-LHD	1	(Pass 1942-48) (Comm, 122" 3/4 Ton Truck 1942-47)	42-48
21Y 3106	Spindle assy-LH-LHD	1	122" 1 Ton Truck	42-47
	351125-S Nut-castle (spindle)-3/4"-16	2	Pass,Comm	28-35
	351129-S Nut-castle (spindle)-3/4"-16	2	(Pass 1936-48) (Comm, 122" Truck 1936-47)	36-48
	351152-S Nut-castle (spindle)-7/8"-14	2	Trucks except 122"	28-47
	72054-S Cotter pin-5/32" x 1 1/4"	2	Pass	28-48
	72072-S Cotter pin-5/32" x 1 1/2"	2	Trucks except 122"	28-47
	353047-A-S7 Fitting (spindle lubricator)-upper & lower	4	Pass,Comm 1932-34 & 1937	32-37
	Fitting (spindle lubricator)-lower	2	Trucks	32-34
	353031-A-S7 Fitting (spindle lubricator)-upper	2	Trucks	32-34
	353043-A-S7 Fitting (spindle lubricator)-upper & lower	4	(Pass 1934-48 except 1937) (Comm 1934-47 except 1937)	34-48
	353035-A-S7 Fitting (spindle lubricator)-upper & lower	4	Trucks except 122"	35-47
BB 3109	Bushing (spindle)-1" I.D.-1.12" O.D.-1.25" long	4	Trucks	30-37
81T 3109-A	Bushing (spindle)-1.49" long	4	Trucks except 122"	38-47
11A 3110-A	Bushing (spindle)-1.06" long	4	Pass,Comm,122" Truck	28-41
21A 3110	Bushing (spindle)-1.30" long	4	(Pass 1942-48) (Comm, 122" Truck 1942-47)	42-48
51A 3110-A	Bushing (spindle)-1.30" long	4	(Pass 1942-48) (Comm, 122" Truck 1942-47)	42-48
A 3111	Kit (spindle bolt and bushing)-consists of 1- A-3115-C Bolt 1- A-3116-C Bolt 2- B-3121 Felt 2- B-3122 Pin 2- B-3123-A Bearing 2- B-3124-A Nut 2- B-3125 Washer 2- B-3288 Retainer 4- 11A-3110-A Bushing	1	Pass,Comm	28-31
B 3111	Kit (spindle bolt and bushing)-consists of 1- B-3115 Bolt 1- B-3116 Bolt 2- B-3121 Felt 2- B-3122 Pin 2- B-3123-A Bearing 2- B-3124-A Nut 2- B-3125 Washer 2- B-3288 Retainer 4- 11A-3110-A Bushing	1	Pass,Comm	32-34
BB 3111	Kit (spindle bolt and bushing)-consists of 1- BB-3115 Bolt 1- BB-3116 Bolt 4- BB 3109 Bushing 2- B-3121 Felt 2- B-3122 Pin 2- BB-3123-A Bearing 2- 33802-S8 Nut 2- 34808-S8 Lockwasher	1	Trucks	30-34



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
48 3111	Kit (spindle bolt and bushing)-consists of 1- 48-3115 Bolt 1- 48-3116 Bolt 2- B-3121 Felt 2- B-3122 Pin 2- B-3123-A Bearing 2- B-3124-A Nut 2- B-3125 Washer 2- B-3288 Retainer 4- 11A-3110-A Bushing	1	Pass, Comm	35-36
51 3111	Kit (spindle bolt and bushing)-consists of 1- 51-3115 Bolt 1- 51-3116 Bolt 4- BB-3109 Bushing 2- B-3121 Felt 2- B-3122 Pin 2- BB-3123-A Bearing 2- 33802-S8 Nut 2- 34808-S8 Lockwasher	1	Trucks	35-37
78 3111	Kit (spindle bolt and bushing)-consists of 2- 92Y-3115-A Bolt 2- B-3122 Pin 2- B-3123-A Bearing 2- B-3124-A Nut 2- B-3125 Washer 2- B-3288 Retainer 4- 11A-3110-A Bushing	1	Pass, Comm	37-41
81T 3111	Kit (spindle bolt and bushing)-consists of 2- 81T-3115 Bolt 2- 81T-3123-A Bearing 2- 81T-3122 Pin 2- 81T-3125 Washer 2- 81T-3288 Retainer 4- 81T-3109-A Bushing 2- 33802-S8 Nut 2- 34808-S8 Lockwasher	1	Trucks except 122"	38-47
21A 3111-A	Kit (spindle bolt and bushing)-consists of 2- 21A-3115-A Bolt 2- B-3122 Pin 2- B-3123-A Bearing 2- B-3124-A Nut 2- B-3125 Washer 2- B-3288 Retainer 4- 51A-3110-A Bushing	1	Pass	42-48
21A 2111-B	Kit (spindle bolt & bushing)-consists of 4- 51A-3110-A Bushing 2- 21A-3115-A Bolt 2- B-3122 Pin 2- B-3123-A Bearing 2- B-3124-A Nut 2- AA-3124 Nut 2- B-3125 Washer 2- B-3288 Retainer	1	Comm, 122" Truck	42-47
†A 3115-C	Bolt (spindle)-RH-replaced by A 3111	1	Pass, Comm	28-31
B 3115	Bolt (spindle)-RH-replaced by B 3111	1	Pass, Comm	32-34
BB 3115	Bolt (spindle)-RH	1	Trucks	30-34
48 3115	Bolt (spindle)-RH-replaced by 48 3111	1	Pass, Comm	35-36
51 3115	Bolt (spindle)-RH	1	Trucks	35-37
81T 3115	Bolt (spindle)-overall length 7.10"-repl. by 81T-3111	2	Trucks except 122"	38-47
92Y 3115-A	Bolt (spindle)-overall length 5.50"-repl. by 78-3111	2	Pass, Comm, 122" Truck	37-41
21A 3115-A	Bolt (spindle)-overall length 5.98"	2	(Pass 1942-48)(Comm, 122" Truck 1942-47)	42-48
†A 3116-C	Bolt (spindle)-LH-replaced by A 3111	1	Pass, Comm	28-31
B 3116	Bolt (spindle)-LH	1	Pass, Comm	32-34
BB 3116	Bolt (spindle)-LH	1	Trucks	30-34
48 3116	Bolt (spindle)-LH-replaced by 48 3111	1	Pass, Comm	35-36
51 3116	Bolt (spindle)-LH	1	Trucks	35-37
B 3121	Felt (spindle bolt grease retainer)	2	Pass, Comm, Trucks	28-37
†A 3122-B	Pin (spindle bolt locking)-7/16"-20-overall length 3.18"	2	Pass, Comm	28-29
AA 3122	Pin (spindle bolt locking)-overall length 3 5/16"	2	Trucks	28-29
B 3122	Pin (spindle bolt locking)-overall length 2 1/8"	2	(Pass 1928-48)(Comm 1928-47)(Trucks 1928-37)(122" Truck 1938-47)	28-48
78 3122	Pin (spindle bolt locking)-use with tubular axle-overall length 3.20"	2	Pass-60 HP	40

† When used to Replace Previous Design also use B-3122, B-3124-A and 34808-S2.

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
81T 3122	Pin (spindle bolt locking)-overall length 2.38"	2	Trucks except 122"	38-47
	33802-S8 Nut (spindle bolt locking pin)- 7/16"-20	2	Trucks except 122"	30-47
	34808-S8 Lockwasher-7/16"			
A 3123-A	Bearing (spindle bolt)-1.630" O.D.	2	Pass, Comm	28
A 3123-A	Bearing (steering worm thrust)-1.630" O.D.		Refer to 3571	
B 3123-A	Bearing (spindle bolt)-1.665" O.D.	2	(Pass 1928-48)(Comm,122" Truck 1928-47)	28-48
B 3123-A	Bearing (steering worm thrust)-1.665" O.D.	2	Refer to 3571(Pass,Comm 1928-32)(Trucks 1928-31)	28-32
BB 3123-A	Bearing (spindle bolt)-2.00" O.D.	2	Trucks	30-37
81T 3123-A	Bearing (spindle bolt)	2	Trucks except 122"	38-47
AA 3124	Nut (spindle bolt locking pin)-7/16"-20 (1 9/32" x 1 1/16")	2	(Trucks 1929)(Comm 1942-47)(122" Truck 1938-47)	29-47
B 3124-A	Nut (spindle bolt locking pin)-7/16"-20 (1 5/32" x 5/8")	2	(Pass 1929-48)(Comm 1929-41)	29-48
	34808-S8 Lockwasher (spindle bolt locking pin)-7/16"	2	(Pass 1929-48)(Comm,122" Truck 1929-47)	29-48
B 3125	Washer (spindle bolt dust)-felt-I.D. 13/16"-O.D. 1 5/16"	2	(Pass 1932-48)(Comm,122" Truck 1932-47)	32-48
B 3125	Washer (generator bearing)-felt-commutator end		Refer to 10114	
81T 3125	Washer (spindle bolt dust)-felt-I.D.1.12"-O.D.1.62"- replaced by 81T 3111	2	Trucks except 122"	38-47
A 3130-B	Arm (spindle)-RH-LHD	1	Pass, Comm	28-31
+BB 3130	Arm (spindle)-RH-LHD	1	Trucks	30-34
51 3130-A	Arm (spindle)-RH	1	Trucks	35-36
+81T 3130	Arm (spindle)-RH	1	Trucks except 122" & COE	38-39
81W 3130	Arm (spindle)-RH-LHD	1	COE	38-47
01T 3130	Arm (spindle)-RH-LHD	1	Trucks except 122" & COE	40-47
A 3131-B	Arm (spindle)-LH-LHD	1	Pass, Comm	28-31
+BB 3131	Arm (spindle)-LH-LHD	1	Trucks	30-34
51 3131-A	Arm (spindle)-LH	1	Trucks	35-36
81T 3131	Arm (spindle)-LH	1	Trucks except 122" & COE	38-39
81W 3131-B	Arm (spindle)-LH-LHD	1	COE	38-47
01T 3131	Arm (spindle)-LH-LHD	1	Trucks except 122" & COE	40-47
	351164-S Nut(spindle arm to spindle)-1"-14	2	Trucks except 122" & COE	40-47
	72090-S Cotter pin-5/32" x 1 3/4"			
	355514-S Bolt (spindle arm and front wheel adjusting)-3/8"-24 x 1 29/32"	2	Trucks except 122" & COE	40-47
	33800-S8 Nut-3/8"-24			
+A 3132	Nut (spindle arm)	2	Pass, Comm	28-31
	72035-S7-8 Cotter pin-1/8" x 1"	2	Pass, Comm	28-31
BB 3132	Nut (spindle arm)	2	Trucks	30-34
	72053-S Cotter pin-1/8" x 1 1/4"	2	Trucks	30-34
81T 3134	Arm (spindle steering)-LH-LHD	1	Trucks except 122" & COE	38-39
	351164-S Nut (spindle arm to spindle) 1"-14	2	Trucks except 122" & COE	38-39
	72090-S Cotter pin-5/32" x 1 3/4"			
11A 3270	Kit (spindle connecting rod end)-RH-consists of 1-11A-3289-A End 1- 78-3332-A Seal 1- 78-3336 Retainer 1- 351059-S Nut 1- 353043-A-S7 Fitting 1- 72035-S7-8 Cotter pin	1	(Pass 1935-48)(Comm,122" Truck 1935-47)	35-48
8C 3270	Kit (spindle connecting rod end)-RH-optional with 11A 3270-consists of 1- 8C-3289 End 1- 8C-3332 Seal 1- 351059-S Nut 1- 72035-S7-8 Cotter Pin	1	(Pass 1935-48)(Comm,122" Truck 1935-47)	35-48
11A 3271	Kit (spindle connecting rod end)-LH-consists of 1-11A-3290-A End 1- 78-3332-A Seal 1- 78-3336 Retainer 1- 351059-S Nut 1- 353043-A-S7 Fitting 1- 72035-S7-8 Cotter Pin	1	(Pass 1935-48)(Comm,122" Truck 1935-47)	35-48

+ No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
7RT 3271	Kit (spindle connecting rod end)-IH-consists of 1-7RT-3290 End 1-59T-3332 Seal 1- 9/16"-18 Nut 1- 72035-S7-8 C/Pin 1- 353027-A-S8 Fitting	1	Trucks except 122"	35-47
8C 3271	Kit (spindle connecting rod end)-IH-optional with 11A 3271-consists of 1- 8C-3290 End 1- 8C-3332 Seal 1- 351059-S Nut 1- 72035-S7-8 Cotter Pin	1	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
B 3281	Tube (spindle connecting rod)-43 1/2" long	1	Pass, Comm	28-34
BB 3281-A	Tube (spindle connecting rod)-43 1/2" long	1	Trucks	28-34
51 3281-A	Tube (spindle connecting rod)-45" long	1	Trucks except 122" & COE	35-47
81W 3281	Tube and clamp assy (spindle connecting rod)-49" long	1	COE	38-47
	22266-S2 Bolt (spindle connecting rod clamp)-3/8"-24 x 1 3/4"-end drilled	2	Trucks except 122"	35-47
	34030-S8 Nut-castle-3/8"-24			
	72009-S Cotter pin-3/32" x 5/8"			
48 3283	Tube (spindle connecting rod)-45" long	1	Pass, Comm	35-36
78 3283	Tube (spindle connecting rod)-43.65" long	1	Pass, Comm, 122" Truck	37-41
21A 3283	Tube (spindle connecting rod)-45.80" long	1	(Pass 1942-48)(Comm, 122" Truck 1942-47)	42-48
81W 3284	Stud (spindle arm ball)-overall length 3.18"	1	(COE 1938-39)(All Trucks except 122" 1940 -47)	38-47
	34034-S18 Nut-castle (spindle arm ball stud)-5/8"-18	1	(COE 1938-39)(All Trucks except 122" 1940 -47)	38-47
	72053-S Cotter pin-1/8" x 1 1/4"			
B 3285	End (spindle connecting rod)-RH	1	Pass, Comm, Trucks	28-34
B 3286	End (spindle connecting rod)-IH	1	Pass, Comm, Trucks	28-34
	22237-S7 Bolt (spindle connecting rod adjusting end clamp)-3/8"-24 x 1 3/8"-end drilled	2	Pass, Comm, Trucks	28-34
	34030-S8 Nut-castle-3/8"-24			
	72016-S8 Cotter pin-3/32" x 3/4"			
	353027-AS7 Fitting (lubricator)	2	Pass, Comm	28-30
	353026-S7 Fitting (lubricator)	2	Pass, Comm	30-34
48 3287	Clamp (spindle connecting rod end)	4	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	22228-S2 Bolt (spindle connecting rod end clamp)-5/16"-24 x 1 1/4"- end drilled	4	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	34029-S8 Nut-castle-5/16"-24			
	72008-S Cotter pin-1/16" x 5/8"			
	34443-S7 Locknut-5/16"-24-optional with 34029-S2 & 72008-S			
B 3288	Retainer (spindle bolt felt)-I.D. 53/64"-O.D. 1 3/8" -replaced by 3111 kits	2	(Pass 1928-48)(Comm 122" Truck 1928-47)	28-48
81T 3288	Retainer (spindle bolt felt)-I.D. 1.25"-O.D. 1.69"- replaced by 81T 3111	2	Trucks except 122"	38-47
01T 3289	End (spindle connecting rod)-RH	1	Trucks except 122"	35-47
11A 3289-A	End (spindle connecting rod)-RH-replaced by 11A 3270	1	(Pass 1935-48)(Comm, 122" Truck-1935-47)	35-48
7RT 3289	End (spindle connecting rod)-RH	1	Trucks except 122"	47
8C 3289	End assy (spindle connecting rod)-RH-replaced by 8C 3270	1	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
11A 3290-A	End (spindle connecting rod)-replaced by 11A-3271	1	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
7RT 3290	End (spindle connecting rod)-LH	1	Trucks except 122"	35-47
	34033-S18 Nut-castle (spindle connecting rod)-9/16"-18	2	Trucks except 122"	35-47
	72026-S Cotter pin-1/8" x 7/8"			
	353031-AS7 Fitting (spindle connecting rod end lubricator)-1/8"	2	Trucks except 122"	35-47
	72090-S Cotter pin (spindle arm)-5/32" x 1 3/4"	2	Trucks except 122"	38-47
	353035-AS7 Fitting (lubricator)-1/4"	2	Trucks	36-37
8C 3290	End assy (spindle connecting rod)-LH-replaced by 8C 3271	1	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	351059-S7 Nut-castle (spindle connecting rod ball stud)-1/2"-20	2	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	72026-S Cotter pin (spindle connecting rod ball stud)-1/8" x 7/8"	2	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	72026-S Cotter pin (drag link ball stud)-steering arm end-1/8" x 7/8"	1	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	353043-AS7 Fitting (spindle connecting rod end lubricator)	2	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
01T 3304-C	Link assy (steering drag)	1	Trucks except 122" & COE	40-47
A 3305-A	Link assy (steering drag)-LHD	1	Pass, Comm	28-31
B 3305	Link assy (steering drag)-LHD	1	Pass, Comm, Trucks	32
	353027-AS7 Fitting (lubricator)	2	(Pass, Comm 1928-32)(Trucks 1932)	28-32
BB 3305	Link assy (steering drag)	1	Trucks	33-34
40 3305	Link assy (steering drag)	1	Pass, Comm	33-34
51 3305	Link assy (steering drag)	1	Trucks	35-37
81T 3305	Tube (steering drag link)-LHD	1	Trucks except 122" & COE	38-39
81W 3305-B	Link assy (steering drag)-LHD	1	COE	38-47
01T 3305-C	Link (steering drag)-LHD-solid-16 3/8" long-replaced by 01T 3304-C	1	Trucks except 122" & COE	40-47
	353031-AS7 Fitting (lubricator)	2	Trucks	33-47
11A 3306-B	Link assy (steering drag)-less end-bent design	1	Pass, Comm	41
11Y 3306-A	Link assy (steering drag)-less end	1	Pass, Comm, 122" Truck	35-41
21A 3306-B	Link assy (steering drag)-less end	1	Pass	42-48
21C 3306	Link assy (steering drag)-less end	1	Comm, 122" Truck	42-47
	351059-S Nut-castle (drag link)-1/2"-20	2	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	356508-S7 Washer-41/64"			
	72016-S8 Cotter pin-3/32" x 3/4"			
	353023-S7 Fitting (lubricator)-1/4"-28			
†51 3309	Spring (spindle conn. rod stud dust cover)	2	Trucks except 122"	36-39
11A 3310	Sleeve (drag link adjustable)	1	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	22228-S2 Bolt (drag link adjusting sleeve)-5/16"-24 x 1 1/4"-end drilled	2	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
	34029-S8 Nut-castle-5/16"-24			
	72008-S Cotter pin-1/16" x 5/8"			
	34443-S7 Locknut-5/16"-24-optional with 34029-S2 & 72008-S			
B 3311	Stud (spindle connecting rod bolt)	2	Pass, Comm	32-34
B 3311	Stud (drag link ball)	1	Pass, Comm	32-34
	351059-S Nut-castle (drag link ball stud)-1/2"-20	3	Pass, Comm	32-34
	72016-S8 Cotter pin-3/32" x 3/4"			
B 3320	Socket (drag link ball)	1	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
81T 3320-A	Socket (drag link ball)	4	Trucks Except 122"	38-47

† No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
B 3326-B	Seat (drag link ball)	2	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
B 3326-B	Seat (spindle connecting rod ball)	2	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
81T 3326	Seat (drag link spring)	2	Trucks except 122"	38-47
B 3327	Spring (spindle connecting rod ball seat)	2	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
B 3327	Spring (drag link ball seat)	2	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
81T 3327	Spring (drag link ball)	2	Trucks except 122"	38-47
B 3328	Plug (drag link ball)	2	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
B 3328	Plug (spindle connecting rod ball seat)	2	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
	72071-S Cotter pin-1/8" x 1 1/2"	2	(Pass, Comm 1928-34)(Trucks 1928-37)	28-37
81T 3328	Plug (drag link ball)	2	Trucks except 122"	38-47
	72089-S Cotter pin (drag link ball plug)-1/8" x 1 3/4"	2	Trucks except 122"	38-47
†B 3332	Retainer (drag link grease)-diameter of hole 19/32"	1	Pass, Comm	32-34
†B 3332	Retainer (spindle connecting rod grease)-diameter of hole 19/32"	2	Pass, Comm	32-34
BB 3332-A	Retainer (spindle connecting rod grease)-diameter of hole 3/4"	2	(Pass 1928-31)(Trucks 1928-37)	28-37
BB 3332-A	Retainer (drag link grease)-diameter of hole 3/4"	1	Pass, Comm (except 1932)	28-34
BB 3332-A	Retainer (drag link grease)-diameter of hole 3/4"	2	Trucks	32
BB 3332-A	Retainer (drag link grease)-front-diameter of hole 3/4"	1	Trucks	35-37
BB 3332-B	Retainer (drag link grease)-rear	1	Trucks	33-37
78 3332-A	Seal (spindle connecting rod end dust)-rubber	2 to 4	(Pass 1935-48)(Comm, 122" Truck 1935-47) (Trucks 1935-37)	35-48
78 3332-A	Seal (spindle connecting rod end dust)-rubber	2	Trucks	42-47
	356508-S7 Washer (drag link grease retainer)-41/64" (1" x 1/32")	1	(Pass 1941-48)(Comm, 122" Truck 1941-47)	41-48
81T 3332-A	Grease retainer (drag link)	2	Trucks except 122"	38-47
11A 3332-A	Seal (drag link spindle end)	1	(Pass 1941-48)(Comm, 122" Truck 1941-47)	41-48
59T 3332	Seal (spindle connecting rod end dust)	2	Trucks except 122"	35-47
8C 3332	Seal (spindle connecting rod end dust)-rubber-replaced by 8C 3270 & 8C 3271	2	(Pass 1935-48)(Comm, 122" Truck 1935-47)	35-48
†B 3333	Cap (drag link grease retainer)-diameter of hole 41/64"	1	Pass, Comm	32-34
†B 3333	Cap (spindle connecting rod grease retainer)-diameter of hole 41/64"	2	Pass, Comm	32-34
BB 3333-A	Cap (spindle connecting rod grease retainer)-diameter of hole 1 1/64"	2	(Pass 1928-31)(Trucks 1928-37)	28-37
BB 3333-A	Cap (drag link grease retainer)-diameter of hole 1 1/64"	1	Pass, Comm (except 1932)	28-34
BB 3333-A	Cap (drag link grease retainer)-front-diameter of hole 1 1/64"	1 or 2	Trucks	32-37
BB 3333-B	Cap (drag link grease retainer)-rear-diameter of hole 1 1/64"	1	Trucks	32-37
81T 3333	Cap (drag link grease retainer)	2	Trucks except 122"	38-47
01T 3333	Cover (spindle connecting rod dust)-replaced by 59T-3332	2	Trucks except 122"	36-47
78 3336	Washer (steering drag link and tie rod grease retainer)	3 or 4	(Pass 1938-48)(Comm, 122" Truck 1938-47)	38-48
M 3395	Pipe (gas gauge air line)-1/8" O.D.-25 ft. roll	As Reqd	Pass	32-35

† No Longer Supplied



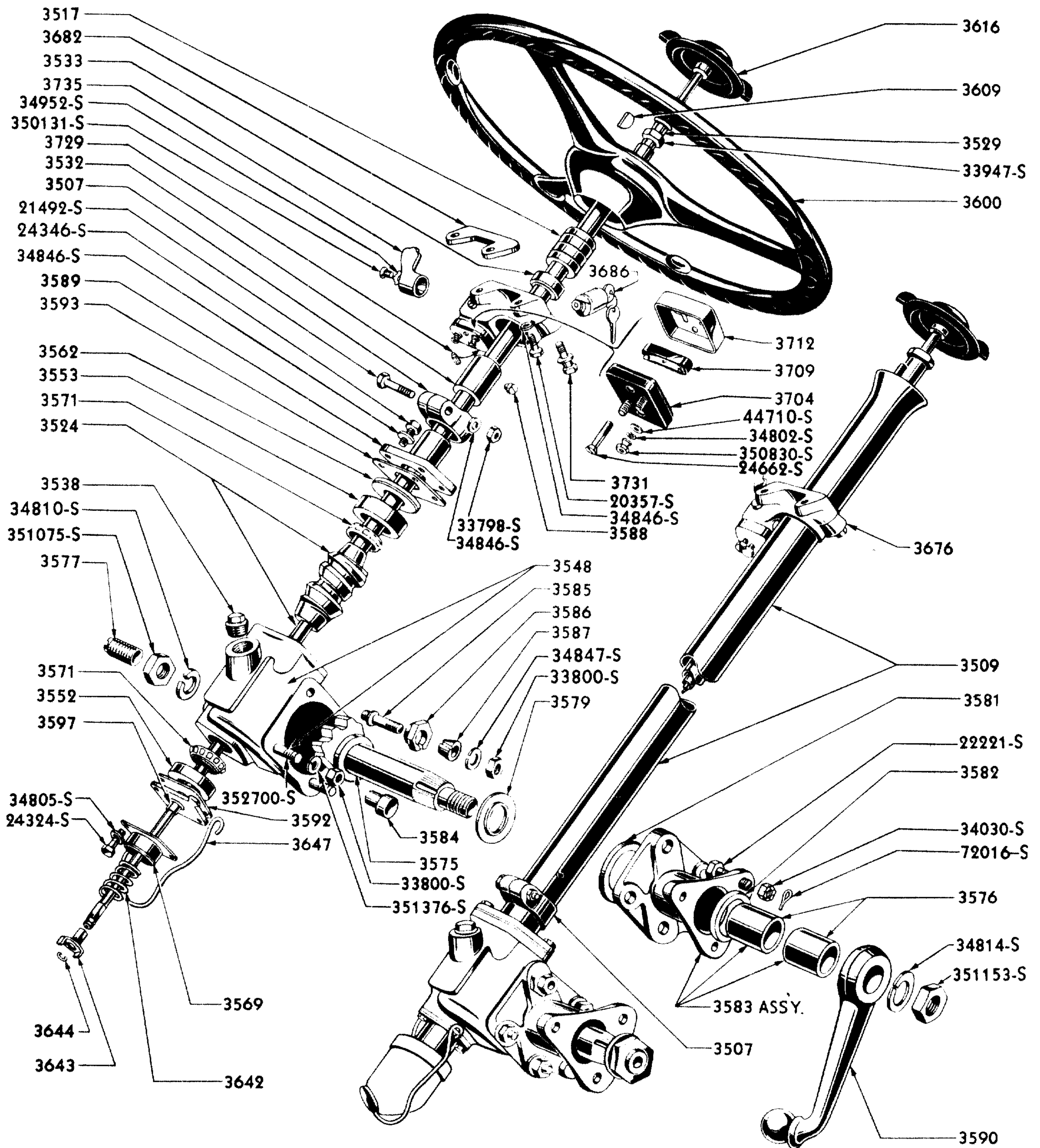
CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
+A 3405-B	Rod (front radius)	1	Pass, Comm	28-31
+AA 3405-A	Rod (front radius)	1	Trucks	28-29
+AA 3405-B	Rod (front radius)	1	Trucks	30-31
+B 3405	Rod (front radius)	1	Pass, Comm	32
BB 3405	Rod (front radius)	1	Trucks	32-34
+40 3405	Rod (front radius)	1	Pass, Comm	33-34
48 3405	Rod (front radius)	1	Pass, Comm	35-36
51 3405	Rod (front radius)	1	Trucks except 122" & COE	35-39
78 3405	Rod (front radius)	1	(Pass 1937-40)(Comm 1937-41)	37-41
82Y 3405	Rod (front radius)	1	122" Truck	38-39
11A 3405	Rod (front radius)	1	Pass	41
21A 3405	Rod (front radius)-LHD	1	Pass	42-48
+A 3425	Felt (front radius rod ball)	1	Pass, Comm	28-31
A 3430	Socket (front radius rod ball)	1	Pass, Comm	28-31
+A 3435	Sleeve (front radius rod ball cap bolt)	2	Pass, Comm	28-31
A 3440-A	Cap (front radius rod ball)	1	Pass, Comm	28-31
	350611-S Bolt (front radius rod ball cap)-7/16"-20 x 2 1/4"-end drilled	2	Pass, Comm	28-31
	351028-S Nut-castle-7/16"-20			
	72016-S8 Cotter pin-3/32" x 3/4"			
B 3440	Cap (front radius rod ball)	1	(Pass 1932-40)(Comm 1932-41)(Trucks except COE 1932-39)	32-41
11A 3440-A	Cap (front radius rod ball)	1	Pass	41-48
	22209-S2 Bolt (front radius rod ball cap to cross member)-7/16"-20 x 7/8" end drilled	2	(Pass 1932-40)(Comm 1932-41)(Trucks except COE 1932-39)	32-41
	350669-S8 Bolt (front radius rod ball cap to cross member)-7/16"-20 x 1 1/16"-end drilled	2	Trucks except COE	39
	+22481-S2 Bolt (front radius rod ball cap to frame)-7/16"-20 x 15/16"-end drilled	2	Pass	41-48
	34031-S7 Nut-castle-7/16"-20			
	34397-S7-8 Locknut-7/16"-20			
	72016-S8 Cotter pin-3/32" x 3/4"			
	351428-S7 Washer (front radius rod bracket on cross member)-7/16"	2	Pass	46-48
+A 3441	Pin (radius rod ball cap retaining)-7/32" x 4 15/16"	1	Pass, Comm	28-31
	72034-S Cotter pin 3/32" x 1"	1	Pass, Comm	28-31
81C 3442	Spacer (radius rod ball)	1	Comm with 4 Speed Transmission	39-41
	22247-S Bolt (front radius rod)-rear-7/16"-20 x 1 1/2"	2	Comm with 4 Speed Transmission	38-41
	34808-S8 Lockwasher-7/16"			
A 3445	Spring (front radius rod ball cap)	2	Pass, Comm, Trucks	28-31
B 3446-A	Bushing (front radius rod)-rubber	1	(Pass 1932-40)(Comm 1932-41)(Trucks except COE 1932-39)	32-41
11A 3446-A	Bushing (front radius rod)-rubber	1	Pass	41-48

+ No Longer Supplied

Ford

CHASSIS PARTS CATALOGUE



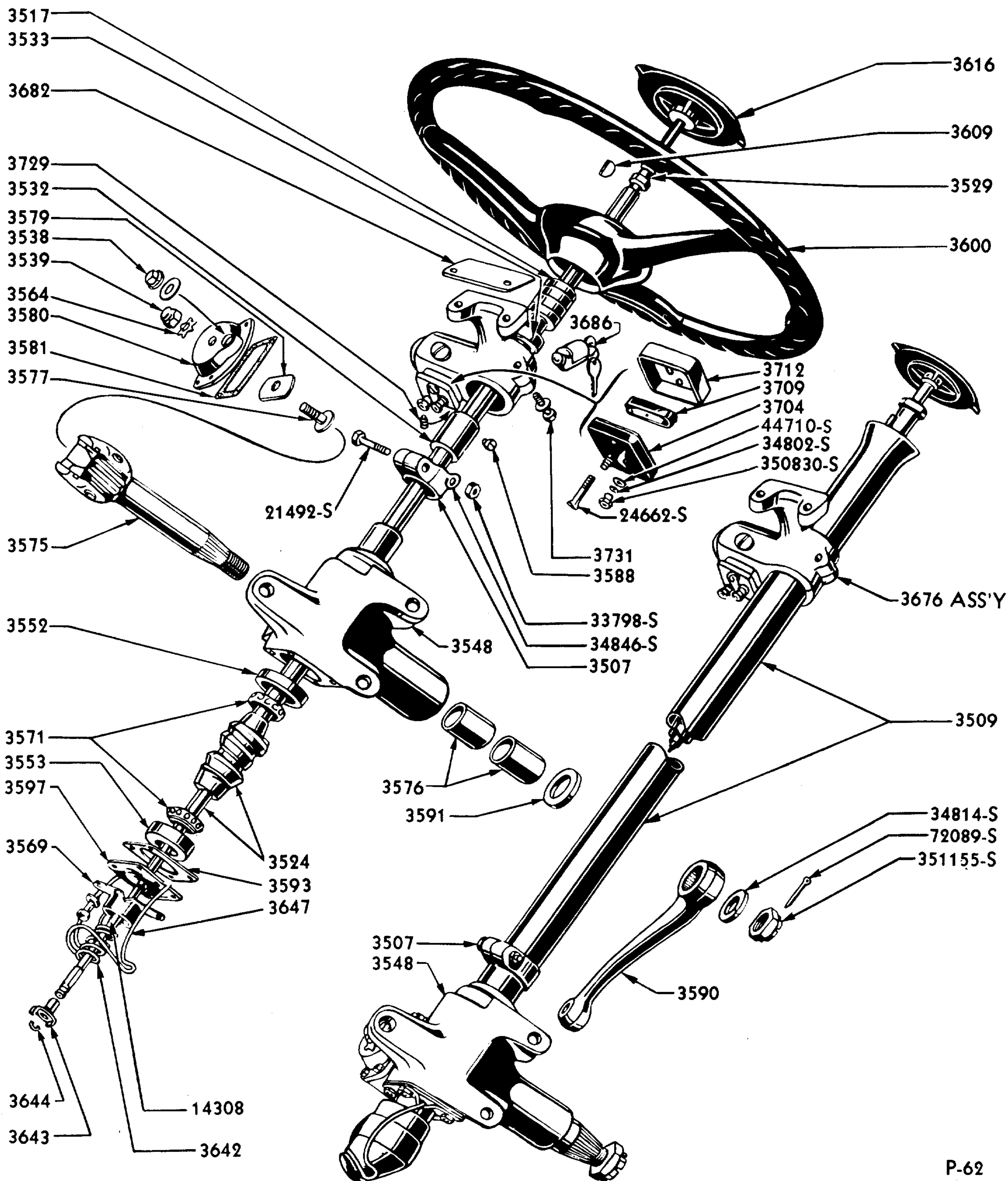
P-61

1933-34 PASSENGER STEERING GEAR

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

Ford

CHASSIS PARTS CATALOGUE

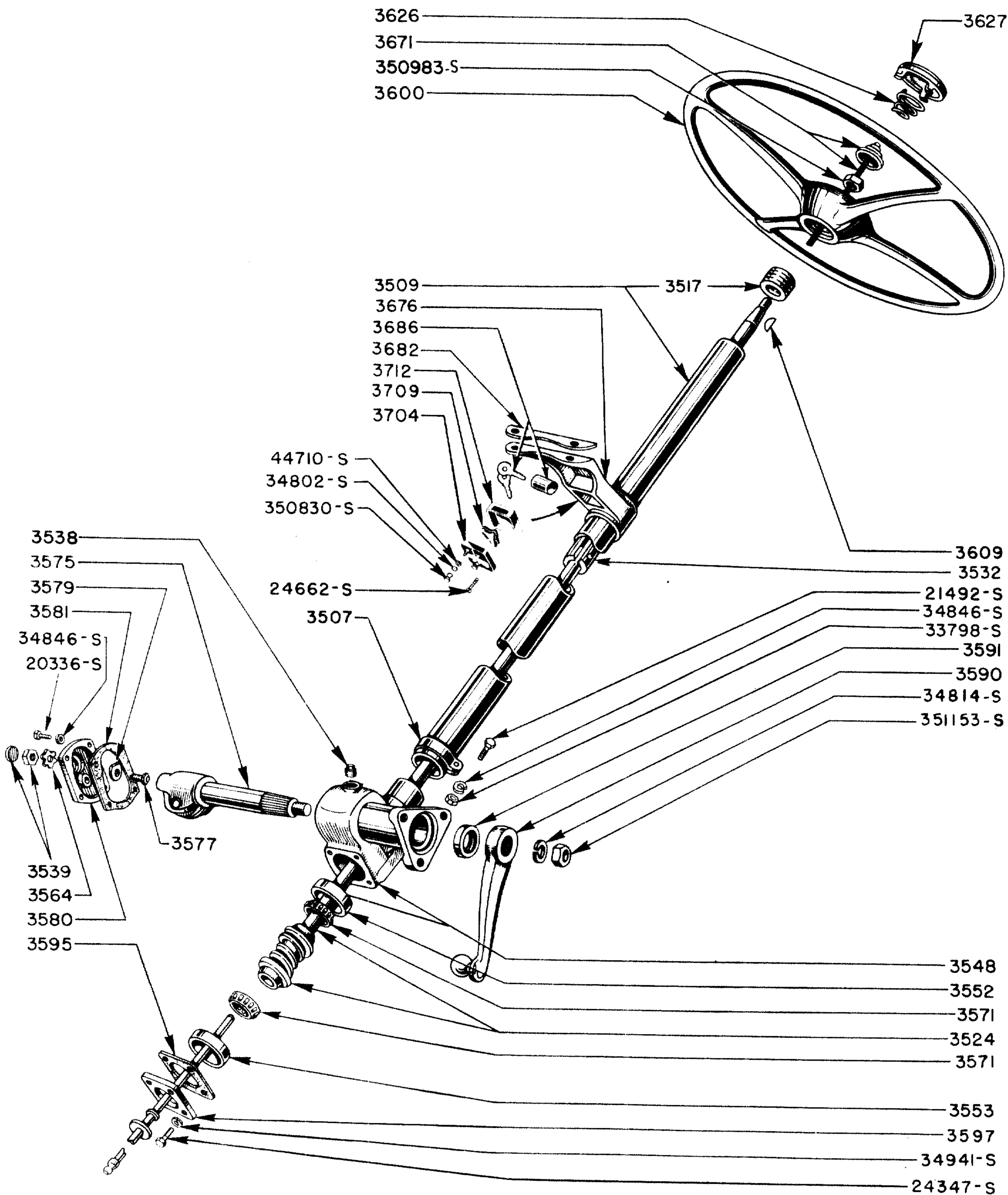


P-62

1937 PASSENGER STEERING GEAR

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

CHASSIS PARTS CATALOGUE



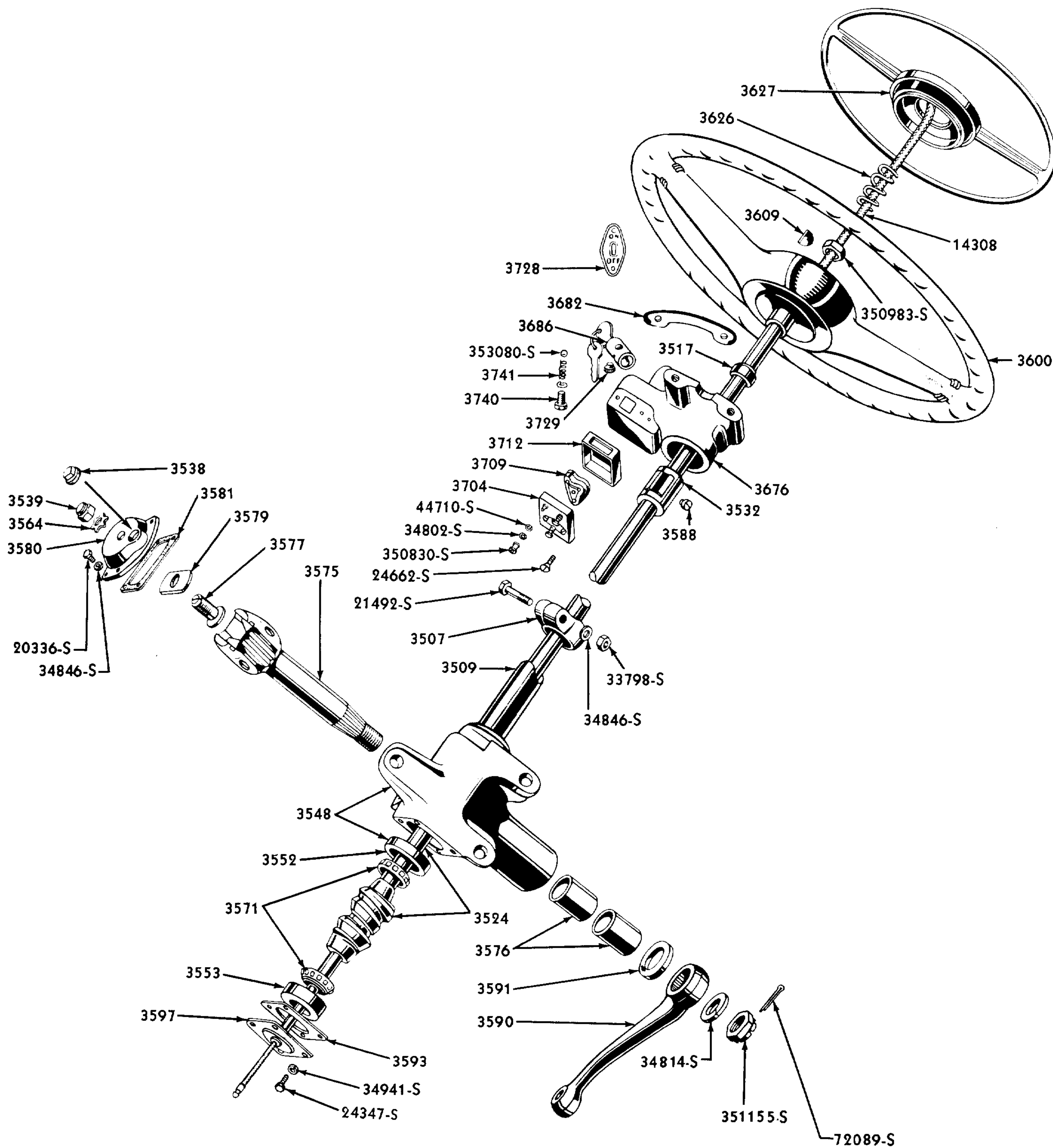
P-305

1940-47 TRUCK STEERING GEAR

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.

Ford

CHASSIS PARTS CATALOGUE



P-308

1946-48 PASSENGER STEERING GEAR

Basic numbers only shown on illustration. Order by Part Numbers shown in list of parts.



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19__
Steering Gear				
BB 3503	Gear assy (steering)-less wheel and arm	1	Trucks	32-34
+40 3503-C	Gear assy(steering)-less wheel and arm-15 to 1 ratio	1	Pass	33-34
+46 3503-B	Gear assy(steering)-less wheel and arm-15 to 1 ratio	1	Comm	33-34
+50 3503	Gear assy (steering)-less wheel and arm	1	Comm	35
+51 3503	Gear assy (steering)-less wheel and arm	1	Trucks	35-37
67 3503	Gear assy (steering)-less wheel and arm-Black	1	Comm	36
68 3503-A	Gear assy (steering)-less wheel and arm-Black - replaced by 1 each 68-3504,B-3507,78-3509	1	Pass	35-36
+77 3503	Gear assy (steering)-less wheel and arm-Black- 18.2 to 1 ratio	1	Comm	37
78 3503-A	Gear assy (steering)-less wheel and arm-18.2 to 1 ratio	1	Pass	37
81A 3503	Gear assy (steering)-less wheel & arm-Zephyr Beige- LHD	1	Pass	38-39
81C 3503	Gear assy (steering)-less wheel & arm-LHD- replaced by 1 each 81C-3504,B-3507,81C-3509	1	Comm	38-39
81T 3503	Gear assy (steering)-less wheel & arm-LHD	1	Trucks except 122" & COE	38-39
81W 3503	Gear assy (steering)-less wheel & arm-LHD-replaced by 1 each 01W-3503,81T-3569,81T-3597-B	1	COE	38-39
82Y 3503	Gear assy (steering)-less wheel & arm-LHD	1	122" Truck	38-39
01A 3503-A	Gear assy (steering)-less wheel & arm-LHD	1	Pass	40
01C 3503-A	Gear assy (steering)-less wheel & arm-LHD	1	Comm except 1941 Sedan Delivery	40-41
01T 3503	Gear assy (steering)-less wheel & arm-LHD-replaced by 1 each 01T-3504,B-3507,81W-3509	1	Trucks except 122" & COE	40-47
01W 3503	Gear assy (steering)-less wheel & arm-LHD-replaced by 1 each 01W-3504,B-3507,81W-3509	1	COE	40-47
11C 3503-B	Gear assy (steering)-less wheel and arm-LHD	1	Sedan Delivery	41
21C 3503-A	Gear assy (steering)-less wheel and arm-LHD	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
+BB 3504	Gear assy (steering)-less wheel, tube and arm	1	Trucks	32-34
+51 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Trucks	35-37
67 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Comm	36
+68 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Pass	35-36
78 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Pass	37
+81A 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Pass	38-39

+ No Longer Supplied



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
81C 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Comm	38-39
81T 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Trucks except 122" & COE	38-39
82Y 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	122" Truck	38-39
01A 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	(Pass 1940) (Sedan Delivery 1941)	40-41
01C 3504-A	Gear assy (steering)-less wheel, tube, arm and clamp	1	Comm except 1941 Sedan Delivery	40-41
01T 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	Trucks except 122" & COE	40-47
01W 3504	Gear assy (steering)-less wheel, tube, arm and clamp	1	COE	40-47
21A 3504	Gear assy (steering)-less arm, wheel and tube-IHD- with steering lock hole	1	Pass	41-47
21C 3504-A	Gear assy (steering)-less wheel, tube, arm and clamp	1	(Comm 1942-47) (122" Truck 1940-47)	40-47
21C 3504-B	Gear assy (steering)-remote control gear shift	1	Comm	42-47
6A 3504	Gear assy (steering)-less arm, wheel and tube-IHD- without steering lock hole	1	Pass	47-48
	BB-4522 Bolt (steering gear housing to frame)-3/8"-24 x 1 7/32"-end drilled	3	Pass, Comm	33-34
	22221-S2 Bolt (steering gear to frame)- 3/8"-24 x 1 1/8"-end drilled	2 3	Pass, Comm Pass, Comm	28-31 32-37
	24429-S7 Bolt (steering gear to frame)- 3/8"-24 x 1 1/4"	2 or 3	(Pass 1928-48) (Comm 1928-47) (122" Truck 1938-47)	28-48
	34395-S7 Locknut-3/8"-24			
	44726-S8 Washer (steering gear to frame)- 3/8"	3	(Pass 1928-48) (Comm, 122" Truck 1928-47)	28-48
	350671-S8 Bolt (steering gear to frame)- 7/16"-20 x 1 3/16"-end drilled	2 or 3	Trucks except 122"	32-47
	34030-S8 Nut-castle-3/8"-24			
	72034-S Cotter pin 3/32" x 1"			
	20411-S7 Bolt (steering gear to frame)- rear-7/16"-20 x 1 1/8"	1	Trucks	35
	33802-S8 Nut-7/16"-20			
	22238-S Bolt (steering gear to frame)- top hole-7/16"-20 x 1 3/8"- end drilled	1	COE	38-47
	34031-S7 Nut-castle-7/16"-20			
	34808-S8 Lockwasher-7/16"			
	72016-S8 Cotter pin-3/32" x 3/4"			



CHASSIS PARTS CATALOGUE

PART NUMBER	PART NAME	NO. REQ'D	MODEL	YEAR 19
A 3507	Clamp (steering column)-for two tooth sector steering gear	1	Pass,Comm,Trucks	28-31
B 3507	Clamp (steering column)	1	(Pass 1929-48)(Comm & Trucks 1932-47)	29-48
	21492-S2 Bolt (steering column clamp)- 5/16"-24 x 1 7/8"	1	(Pass 1929-48)(Comm & Trucks 1929-47)	29-48
	33798-S8 Nut-5/16"-24			
	34846-S2 Lockwasher-5/16"			
	34393-S7 Locknut (steering column clamp)- 5/16"-24-optional with 33798-S2 & 34846-S2	1	(Pass 1929-48)(Comm & Trucks 1929-47)	29-48
†40 3508	Reinforcement (steering gear to frame)	1	Pass,Comm	34
†A 3509-B	Tube and control rods assy (steering column)-for two tooth sector steering gear	1	Pass,Comm,Trucks	28-30
†A 3509-C	Tube and control rods assy (steering column)	1	Pass,Comm,Trucks	30-31
B 3509	Tube assy (steering column)	1	Pass,Comm	32
BB 3509	Tube and bushing assy (steering column)	1	Trucks	32-34
40 3509-B	Tube and bushing assy (steering column)	1	Pass,Comm	33-34
50 3509	Tube and bushing assy (steering column)	1	Comm	35-37
51 3509	Tube and bushing assy (steering column)-overall length 36.4"	1	Trucks except 122" & COE	35-39
78 3509	Tube and bushing assy (steering column)-Brown	1	Pass	35-37
81A 3509	Tube and bushing assy (steering column)	1	Pass	38-39
81C 3509	Tube and bushing assy (steering column)	1	Comm	38-39
81W 3509	Tube and bushing assy (steering column)-overall length 40.8"	1	COE	38-47
81W 3509	Tube and bushing assy (steering column)-overall length 40.8"	1	Trucks except 122"	40-47
82Y 3509	Tube and bushing assy (steering column)	1	122" Truck	38-39
01A 3509-AP	Tube and bushing assy (steering column)-LHD	1	(Pass 1940)(Sedan Delivery 1941)	40-41
01C 3509-A	Tube and bushing assy (steering column)-overall length 41.9"	1	Comm (except Sedan Delivery 1941)	40-41
21A 3509-AP	Tube and upper bearing assy (steering column)-LHD-for units with steering column lock	1	Pass	41-48
21C 3509-A	Tube and upper bearing assy (steering column) overall length 44.7"	1	(Comm 1942-47)(122" Truck 1940-47)	40-47
6A 3509-CP	Tube and upper bearing assy (steering column)-LHD-for units without steering column lock	1	Pass	47-48
A 3514	Spacer (steering column support)	1	DeLuxe Phaeton	30-31
	350404-S7 Screw (support)-upper to lower- 5/16"-24 x 2 5/16"	2	DeLuxe Phaeton	30-31
A 3517	Bushing assy (steering shaft)-upper	1	Pass,Comm,Trucks	28-31
B 3517	Bushing assy (steering shaft)-upper-rubber	1	Pass,Comm	32
B 3517	Bushing assy (steering shaft)-upper-rubber	1	(Pass,Comm 1940-41)(122" Truck 1941)	40-41
BB 3517-A	Bushing assy (steering shaft)-upper-I.D..796"-O.D. 1.37"-length 1.12"	1	Trucks except 122"	32-47
40 3517-A	Bushing assy (steering shaft)-upper-I.D..74"-O.D. 1.44"-length 1.12"	1	(Pass,Comm 1933-39)(122" Truck 1938-40)	33-40

† No Longer Supplied